

Technical Information



Telephone hotline for design services

Tel. +47 67 11 56 90
Fax +47 67 11 56 91
post@haucon.no



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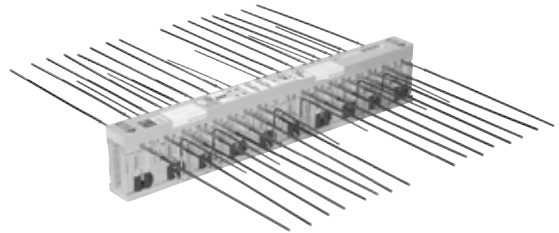
Tel. +47 67 11 56 90
Fax +47 67 11 56 91
post@haucon.no
www.schoeck.no

Schöck Isokorb®

Features

Schöck Isokorb® with HTE modules for thermally efficient load-bearing connection between reinforced concrete-to-reinforced concrete

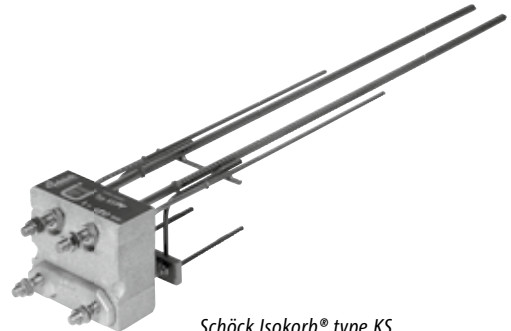
- ▶ provides a thermal break between external reinforced concrete components and the building
- ▶ reduces thermal losses to a minimum by virtue of innovative technology (HTE module pressure bearings)
- ▶ plastic jackets on the concrete pressure bearings provide trouble-free movement
- ▶ thus helps to save heating bills and conserve natural energy resources
- ▶ eliminates the risk of condensation
- ▶ flush-mounted pressure bearings (HTE modules) facilitate installation on the construction site and in prefabricating plants
- ▶ Schöck Isokorb® type K20 E/K60 E/K80 E can also be delivered in lengths of 250mm and 500mm



Schöck Isokorb® type K

Schöck Isokorb® for thermally efficient load-bearing connection between reinforced concrete-to-steel

- ▶ allows thermally insulated connections between steel to reinforced concrete components
- ▶ enables a high level of prefabrication
- ▶ minimises on-site assembly time
- ▶ components exposed to the weather are made of stainless steel, thus offering protection against corrosion



Schöck Isokorb® type KS

Schöck Isokorb® for thermally efficient load-bearing connection between steel-to-steel

- ▶ allows thermal breaks to be incorporated in steel structures, whilst simultaneously being capable of transmitting high loads
- ▶ state-of-the-art components for the avoidance of thermal bridges in steel construction
- ▶ enables a high level of prefabrication
- ▶ modular layout means that the system can be used for connections with all profile sizes and structural loads
- ▶ short planning and assembly time



Schöck Isokorb® type KST

Schöck Isokorb®

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Building physics

Thermal bridges

Definition of thermal bridges

Thermal bridges are localised regions in building envelope details which display increased thermal losses. The increased thermal losses can be caused by the component geometry (“geometric thermal bridge”) or by the localised inclusion of materials with a higher thermal conductivity in the affected component (“material-based thermal bridge”).

Effects of thermal bridges

In the area of a thermal bridge, the local increase in thermal losses causes the temperature of inside surfaces to drop. Mould will form as soon as the surface temperature drops below the so-called “mould temperature” θ_s . If the surface temperature drops even further – to below the dew point temperature θ_t – the moisture present in the room air will condense on the cold surfaces in the form of droplets.

Once mould has formed in the area of a thermal bridge, the spores released by it into the room can represent a serious health hazard to anybody living in the room. Mould spores are allergens which can cause severe allergic reactions in humans, such as sinusitis, rhinitis and asthma. As exposure inside the house or apartment is usually prolonged, there is a high risk that these allergic reactions can develop into chronic conditions.

In summary, the effects of thermal bridges are therefore:

- ▶ Risk of mould formation
- ▶ Risk of health damage (allergies etc.)
- ▶ Risk of condensation
- ▶ Increased wastage of heating energy

Dew point temperature

The dew point temperature θ_t of a room is the temperature at which the moisture present in the air in the room can no longer be contained by the air and condenses in the form of water droplets. At this point the relative humidity is then 100 %.

Room air which is in direct contact with the surfaces of colder areas takes the temperature of the cold surface as a result of this direct contact. If the minimum surface temperature of a thermal bridge is below the dew point temperature, then the temperature of the air directly adjacent to this surface will also be below the dew point temperature. As a consequence, the moisture contained in this layer of room air condenses on the cold surface.

The dew point temperature only depends on the temperature and the humidity of the air in the room (see figure 1, page 5). The higher the humidity and temperature of the air in the room, the higher the dew point temperature – i.e. the sooner condensation forms on colder surfaces.

On average, standard climatic conditions in a room are around 20 °C with a relative humidity of approximately 50 %. This results in a dew point temperature of 9.3 °C. In rooms where the humidity is higher, e.g. in a bathroom, the humidity may also reach a value of 60 % or higher. The dew point temperature is correspondingly higher, and the risk of condensation forming increases. For example, if the humidity of the room air is 60 % the dew point temperature is already 12.0 °C (see figure 1, page 5). The steeply ascending curve in Figure 1 gives a very clear indication of how closely the dew point temperature depends on the humidity of the room air: even slight increases in the humidity of the room air lead to a significant increase in the dew point temperature of the room air. This results in a significant increase in the risk of condensation forming on the cold component surfaces.

Building physics

Thermal bridges

Mould temperature

At room air relative humidity values of 80 % or higher the surface moisture on components is sufficient for mould to grow, i.e. mould will grow on the surface of cold components if the component surface is cold enough to generate a humidity of 80 % in the layer of air directly adjacent to the component. The temperature at which this occurs is referred to as the so-called “mould temperature” θ_s .

This means that mould growth already takes place at temperatures above the dew point temperature. At a room climate of 20 °C/50 % the mould temperature is 12.6 °C, i.e. 3.3 °C higher than the dew point temperature. As a result, from the point of view of avoiding building damage (i.e. mould formation), the mould temperature is therefore more important than the dew point temperature. It is not sufficient for the inside surfaces to be warmer than the dew point temperature of the room air – the surface temperatures must also be above the mould temperature.

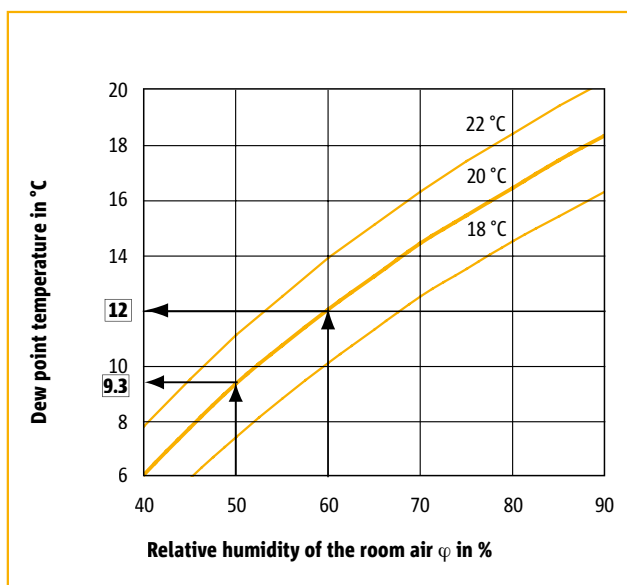


Figure 1: Dependency of the dew point temperature on the room air humidity and temperature

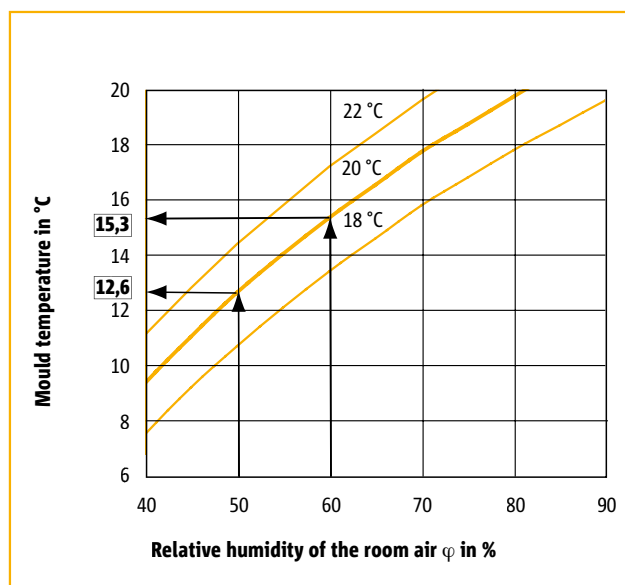


Figure 2: Dependency of the mould temperature on the room air humidity and temperature

Building physics

Thermal bridges

Thermal characteristics of thermal bridges

The thermal effects of thermal bridges are described by the following thermal characteristics:

Thermal effects	Characteristic values	
	Qualitative representation	Quantitative single value representation
<ul style="list-style-type: none"> ▶ Formation of mould ▶ Formation of condensation 	<ul style="list-style-type: none"> ▶ Isothermals 	<ul style="list-style-type: none"> ▶ Minimum surface temperature θ_{\min} ▶ Temperature factor f_{Rsi}
<ul style="list-style-type: none"> ▶ Thermal loss 	<ul style="list-style-type: none"> ▶ Heat flow lines 	<ul style="list-style-type: none"> ▶ ψ value ▶ χ value

These characteristic values can only be determined by means of a thermal FE calculation of the thermal bridge. To do this, the geometric layout of the structure in the area of the thermal bridge is modelled on a computer together with the thermal conductivity values of the materials used. The boundary conditions which should be applied to the calculations and to the models are governed by NS-EN ISO 10211:2008.

In addition to the quantitative characteristic values, the FE calculation also yields a representation of the temperature distribution within the structure (representation of “isothermals”) and the layout of the heat flow lines. The heat flow line representation shows the paths on which heat is lost through the structure and offers good insight into the weak spots of the thermal bridge. The “isothermals” are lines or areas of the same temperature. They show the temperature distribution within the analysed component. Isothermals are often graded with a temperature increment of 1 °C. Heat flow lines and isothermals are always perpendicular to each other (see Figures 3 and 4).

The thermal transmission coefficients ψ and χ

The linear thermal transmission coefficient ψ (“psi value”) describes the additional thermal losses per meter of a linear thermal bridge. Correspondingly, the thermal transmission coefficient χ (“chi value”) describes the additional thermal losses through a point-shaped thermal bridge.

Depending on whether the surfaces used to determine the ψ value relate to external or internal dimensions, a distinction is made between ψ values which relate to external and internal dimensions. The thermal insulation calculations in accordance with the Energy Saving Directive must be based on ψ values which relate to external dimensions. Unless specified otherwise, all of the ψ values in this technical information document relate to external dimensions.

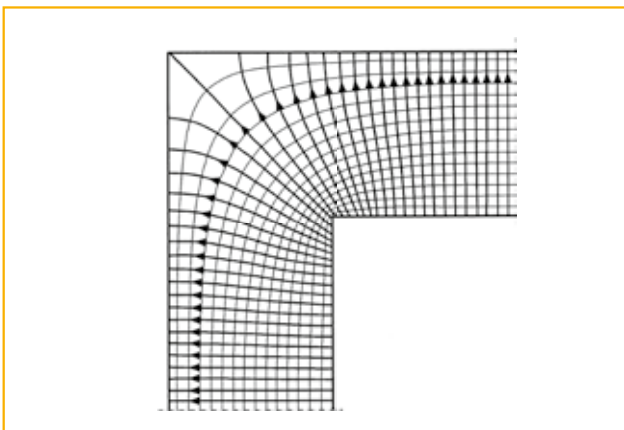


Figure 3: Example of a thermal bridge which is caused purely by the geometry of the component (“geometric thermal bridge”). Representation of the isotherms and heat flow lines (arrows).

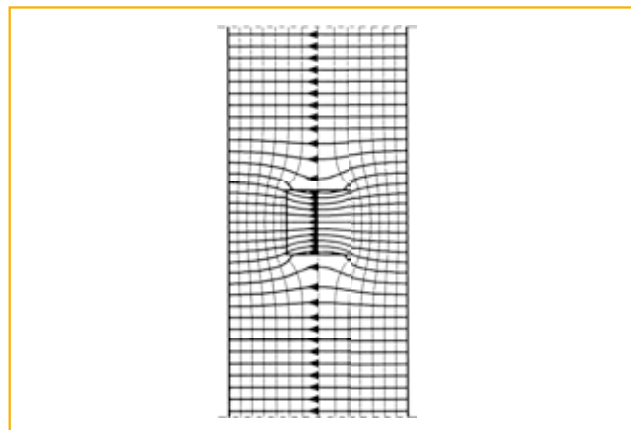


Figure 4: Example of a thermal bridge which is caused purely by the choice of materials (“material-based thermal bridge”). Representation of the isotherms and heat flow lines (arrows).

Building physics

Thermal bridges

The minimum surface temperature θ_{min} and the temperature factor f_{Rsi}

The minimum surface temperature θ_{min} is the lowest inside surface temperature occurring in the region of a thermal bridge. The value of the minimum surface temperature is the deciding factor which determines whether condensation forms at a thermal bridge or whether mould starts to grow there. Accordingly, the minimum surface temperature is an indicator of the effects of a thermal bridge in terms of dampness.

The characteristic values θ_{min} and the ψ value depend on the layout and structure of the thermal bridge (geometry and thermal conductivity of the materials which form the thermal bridge). In addition, the minimum surface temperature also depends on the prevailing outside temperature. The lower the outside air temperature, the lower the minimum surface temperature (see Figure 5).

As an alternative to the minimum surface temperature, the temperature factor f_{Rsi} can also be used as a dampness indicator. The temperature factor f_{Rsi} is the temperature difference between the minimum surface temperature and the outside air temperature ($\theta_{min} - \theta_e$) divided by the temperature difference between the inside temperature and outside temperature ($\theta_i - \theta_e$):

$$f_{Rsi} = \frac{\theta_{min} - \theta_e}{\theta_i - \theta_e}$$

As the f_{Rsi} value is a relative value, it offers the advantage that it only depends on the construction of the thermal bridge, and not on the prevailing inside and outside temperatures like θ_{min} . If the f_{Rsi} value of a thermal bridge is known, the minimum surface temperature can be calculated for specific inside and outside air temperatures:

$$\theta_{min} = \theta_e + f_{Rsi} \times (\theta_i - \theta_e)$$

Figure 5 shows the dependency of the minimum surface temperature on the adjacent outside temperature as a function of different f_{Rsi} values with a constant inside temperature of 20 °C.

Figure 6 shows the relation between θ_{min} and f_{Rsi} , under the assumption of an outside temperature of -5°C.

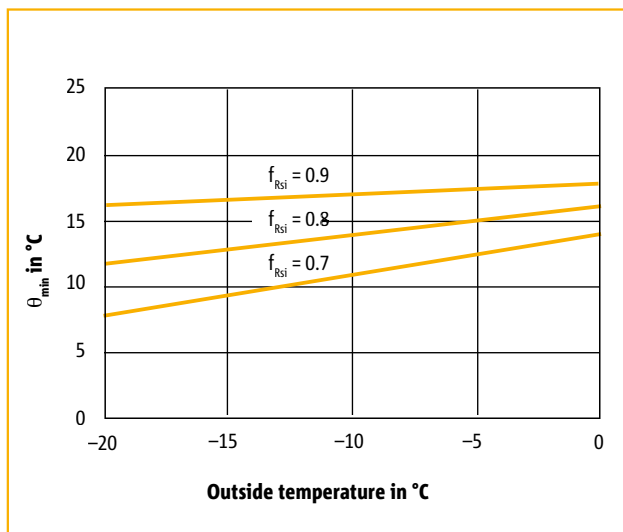


Figure 5: Dependency of the minimum surface temperature on the adjacent outside temperature (Inside temperature at a constant value of 20 °C).

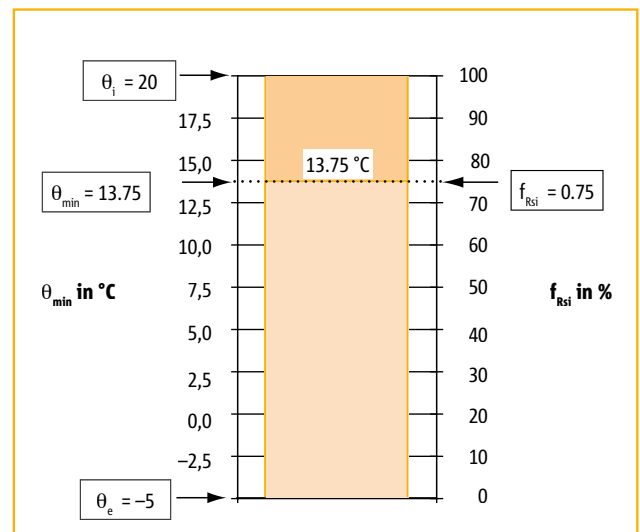


Figure 6: The relation between θ_{min} and f_{Rsi} , under the assumption of an outside temperature of -5°C.

Building physics

The balcony as a thermal bridge

Non-insulated cantilever building elements

In the case of non-insulated cantilever building elements such as reinforced concrete balconies or steel girders, the combination of geometrical thermal bridge (cooling fin effect of the cantilever) and material-related thermal bridge (penetration of the heat insulation level by reinforced concrete or steel) leads to a great deal of thermal outflow. This makes cantilevers one of the most critical thermal bridges in the building envelope. Considerable thermal losses and a significant reduction in surface temperature are the result of non-insulated cantilevers. This leads to significantly higher heating costs and a very high risk of mould near the cantilever connection area.

Effective thermal insulation using Schöck Isokorb®

Thanks to its thermal and structurally optimised design (minimised reinforcement cross-section combined with optimised load bearing capacity and use of particularly good thermal insulating materials), Schöck Isokorb® is a very effective way of insulating cantilevers.

Schöck Isokorb® for reinforced concrete balconies

The Schöck Isokorb® divides the otherwise continuous reinforced concrete slab near the balcony connection area. The concrete and reinforced concrete, which have good and very good heat-conducting properties respectively, are replaced by Neopor®¹⁾ insulating material and stainless steel, which has very poor heat-conducting properties compared with reinforced concrete, as well as by optimised HTE modules made of high-strength fine concrete in the pressure area (see Table 2). This results in a reduction of thermal conductivity by around 94% e.g. for the Schöck Isokorb® type K50 compared with a traditional reinforced concrete connection (see Fig. 7).

Schöck Isokorb® for steel balconies

Near the steel girder connection point, the use of Schöck Isokorb® replaces the structural steel, which has poor thermal insulation properties, with insulation and stainless steel, the thermal conductivity of which is almost 4 times lower than that of structural steel (see Table 2). This results in a reduction in thermal conductivity by about 94% for Schöck Isokorb® type KS14 compared with a non-insulated connection (see Fig. 7).

Schöck Isokorb® for steel girder connections in steel construction

Near the steel girder connection point, the highly thermal conductive structural steel is replaced by insulation material or stainless steel, which has very poor thermal conductivity properties compared with structural steel (see Table 2). This results in a reduction of thermal conductivity by around 90% e.g. for the Schöck Isokorb® type KST 16 compared with a continuous steel girder (see Fig. 7).

	Non-insulated balcony connection	Balcony connection with Schöck Isokorb®	Reduction of thermal conductivity in comparison to non-insulated design by
Materials Balcony connection	Concrete/structural steel $\lambda = 50 \text{ W/m} \times \text{K}$	Stainless steel (material no. 1.4362) $\lambda = 15 \text{ W/m} \times \text{K}$	70 %
		High-strength fine concrete $\lambda = 0.83 \text{ W/m} \times \text{K}$	98 %
	Concrete $\lambda = 1.65 \text{ W/m} \times \text{K}$	Neopor® $\lambda = 0.031 \text{ W/m} \times \text{K}$	98 %

Table 2: Comparison of the thermal conductivity values of different materials in use for balcony connections

¹⁾ Neopor® is a registered trademark of BASF

Building physics

The balcony as a thermal bridge

The equivalent thermal conductivity λ_{eq}

The equivalent thermal conductivity λ_{eq} is the overall thermal conductivity of the Isokorb® insulating element averaged over the contributions of the different surface proportions. Given the same insulating element thickness it is an indicator of the thermal insulation effect of the connection. The smaller λ_{eq} , the higher the thermal insulation of the balcony connection. As the equivalent thermal conductivity takes into account the contributions from the different surface proportions of the materials used, λ_{eq} depends on the load capacity of the Schöck Isokorb®.

In comparison to a connection which is not insulated, the Schöck Isokorb® types K, KS and KST can achieve a reduction in thermal conductivity in the connection area of up between 90 % and 94 % for the standard load range.

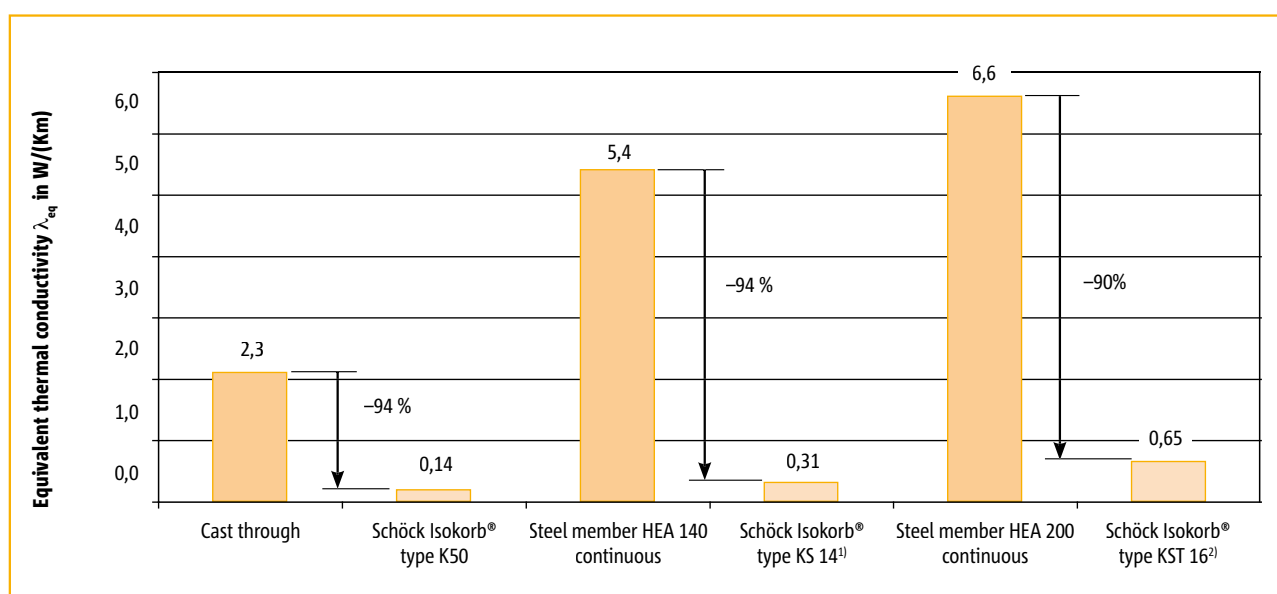


Figure 7: A comparison of equivalent thermal conductivity values λ_{eq} for different balcony slab connections.

Difference between the ψ value and λ_{eq}

The equivalent thermal conductivity λ_{eq} of the insulating element of the Schöck Isokorb® is a measure of the thermal insulation effect of the element, whereas the ψ value indicates the thermal insulation of the balcony as an overall structure. The ψ will always vary according to the design, even if the connection element is unchanged.

Conversely, if the design of the structure is fixed then the ψ value will depend on the equivalent thermal conductivity λ_{eq} of the connection element: the lower λ_{eq} , the lower the ψ value (and the higher the minimum surface temperature).

¹⁾ Reference area: 180 × 180 mm²

²⁾ Reference area: 250 × 180 mm²

Building physics

The balcony as a thermal bridge

Thermal bridge characteristic values for balcony connections with Schöck Isokorb®

The thermal bridge characteristic values resulting from a typical construction type and different Isokorb® types are shown in Table 3 below. The underlying construction types are shown in Figures 9a, 10a and 11a. Other construction types which do not match the ones shown here will have different thermal bridge characteristic values.

Schöck Isokorb® type	Equivalent thermal conductivity (3-dim.) λ_{eq} in $W/(m \times K)$	Thermal transmission coefficient ψ in $W/(m \times K)$ (in relation to external dimensions) or χ in W/K	Temperature factor f_{Rsi}
K 50	$\lambda_{eq} = 0.13$	$\psi = 0.20$	$f_{Rsi} = 0.91$
KS 14	$\lambda_{eq} = 0.31^{1)}$	$\chi = 0.097$	$f_{Rsi} = 0.93$
KST 16	$\lambda_{eq} = 0.70^{2)}$	$\chi = 0.26$	$f_{Rsi} = 0.82$

The characteristic values were determined on the basis of the construction types shown in Figures 9a, 10a, 11a with the following thermal boundary conditions: Heat transfer resistance outside: $R_{si} = 0.04 \text{ Km}^2/\text{W}$, heat transfer resistance inside: $R_{si} = 0.13 \text{ Km}^2/\text{W}$

Table 3: Typical thermal bridge characteristic values that can be achieved with Schöck Isokorb® elements.

There are two options of connecting a balcony with Isokorb®. Either by connecting the balcony in its full length or by a partial connection with settled distances. Notice that the value of ψ differs for Isokorb® compared to the insulation next to it. You can calculate an average value of ψ as follows:

$$\psi_m = \frac{l_{\text{Isokorb}} \cdot \psi_{\text{Isokorb}} + l_{\text{insulation}} \cdot \psi_{\text{insulation}}}{l_{\text{Isokorb}} + l_{\text{insulation}}}$$

equation:

ψ_m : Average resistance of thermal transmission for an intermittent attachment with Isokorb®

l_{Isokorb} : Isokorb® length of the attachment of the balcony

ψ_{Isokorb} : Resistance of thermal transmission for the Isokorb®

$l_{\text{insulation}}$: Insulation length of the balcony, which is separated from the frame by insulation

$\psi_{\text{insulation}}$: Resistance of thermal transmission for the cold bridge next to the insulation (for a construction as Figure 8, with a thickness of 80 mm and a thermal transmission on 0,031 W/(mK), is $\psi_{\text{insulation}} = 0,11 \text{ W/(mK)}$)

Example: attachment of a balcony with a length of 4,2 m and a total Isokorb® length of 1,5 m.

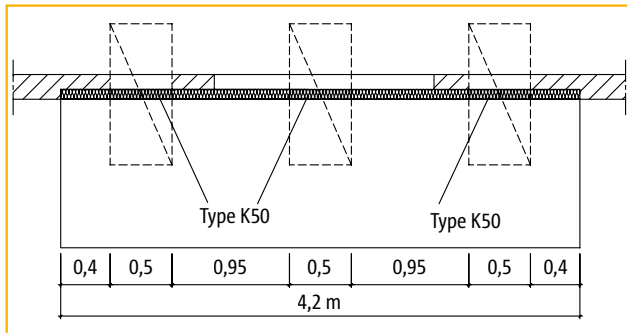


Figure 8: Plan over balcony with Isokorb® type K50

$$\psi_m = \frac{1,5\text{m} \cdot 0,20 \frac{\text{W}}{\text{mK}} + 2,7\text{m} \cdot 0,11 \frac{\text{W}}{\text{mK}}}{4,2\text{m}} = 0,14 \frac{\text{W}}{\text{mK}}$$

¹⁾ Reference area: $180 \times 180 \text{ mm}^2$

²⁾ Reference area: $250 \times 180 \text{ mm}^2$

Building physics

The balcony as a thermal bridge

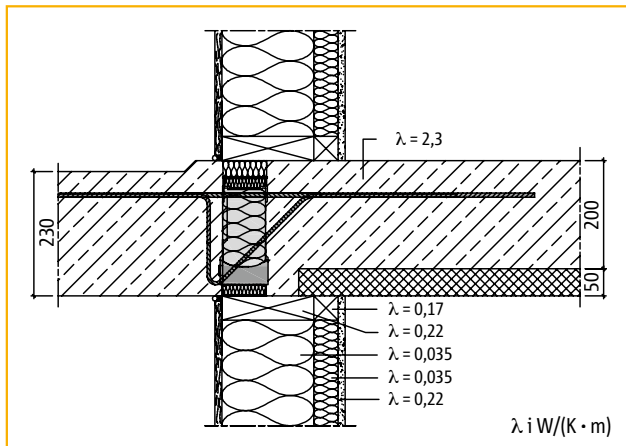


Figure 9a: Balcony slab connection with Schöck Isokorb® type K50 and a composite thermal insulation system

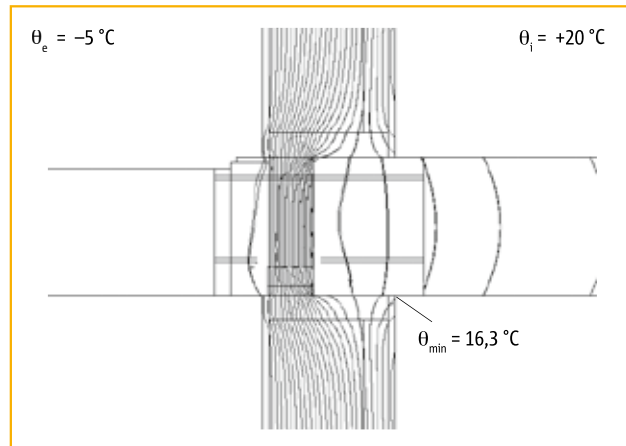


Figure 9b: Isotherms for connection 9a

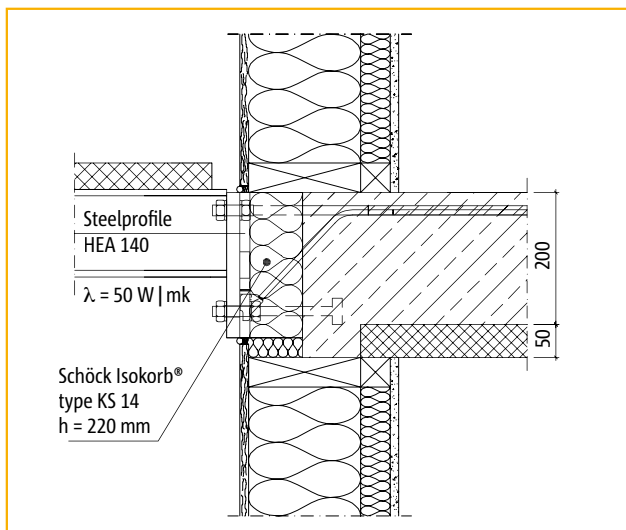


Figure 10a: Connection of steel member HEA 140 with Schöck Isokorb® type KS14 and a composite thermal insulation system

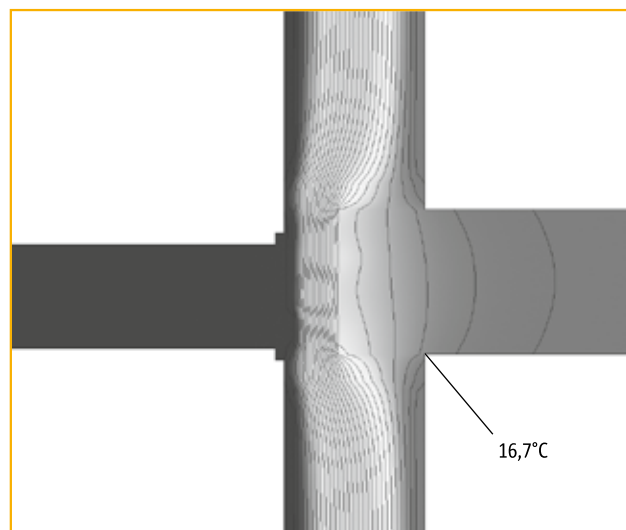


Figure 10b: Isotherms for connection 10a

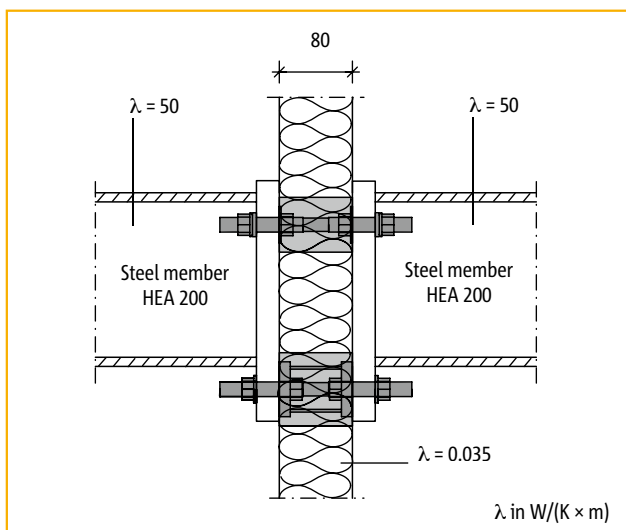


Figure 11a: Connection of steel member HEA 200 with Schöck Isokorb® type KST16

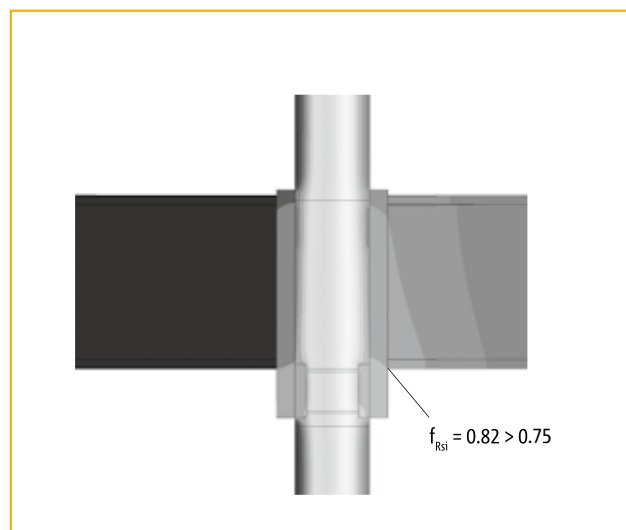


Figure 11b: Isotherms for connection 11a

Building physics

Equivalent thermal conductivity λ_{eq}

λ_{eq} (1-dim.) in W/(m × K) for Schöck Isokorb® types

Schöck Isokorb® type ¹⁾	Height of Isokorb H [mm]									
	160		170		180		190		200	
	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120
K10-CV35	0,078	0,099	0,076	0,095	0,073	0,092	0,071	0,089	0,070	0,086
K20-CV35-V8	0,139	0,160	0,133	0,152	0,128	0,146	0,123	0,140	0,118	0,135
K30-CV35	0,142	0,162	0,135	0,155	0,130	0,148	0,125	0,142	0,120	0,136
K40-CV35	0,139	0,160	0,133	0,152	0,127	0,146	0,123	0,140	0,118	0,134
K50-CV35	0,156	0,177	0,149	0,168	0,143	0,161	0,137	0,154	0,132	0,148
K60-CV35-V8	0,189	0,209	0,180	0,199	0,172	0,190	0,164	0,181	0,158	0,174
K70-CV35-V8	0,233	0,254	0,222	0,241	0,211	0,229	0,202	0,219	0,194	0,210
K70-CV35-VV	0,252	0,273	0,239	0,259	0,228	0,246	0,218	0,235	0,209	0,225
K80-CV35-V8	0,245	0,265	0,232	0,251	0,221	0,239	0,211	0,229	0,202	0,219
K90-CV35-V8	0,258	0,278	0,245	0,264	0,233	0,251	0,222	0,240	0,213	0,229
K90-CV35-VV	0,277	0,297	0,262	0,282	0,250	0,268	0,238	0,256	0,228	0,244
K100-CV35-V10	0,267	0,288	0,254	0,273	0,241	0,259	0,230	0,248	0,221	0,237
K100-CV35-VV	0,253	0,274	0,240	0,259	0,229	0,247	0,219	0,236	0,209	0,226

Q10	0,064	-	0,062	0,081	0,061	0,079	0,059	0,076	0,058	0,074
Q40	0,094	-	0,090	0,110	0,087	0,105	0,084	0,102	0,082	0,098
Q80	0,110	-	0,106	0,125	0,102	0,120	0,098	0,115	0,095	0,111
Q100	-	-	0,126	-	0,121	-	0,116	0,133	0,112	0,128
Q120	-	-	-	-	0,144	-	0,138	0,155	0,133	0,149

QP10	0,114	-	0,110	0,143	0,105	0,138	0,102	0,133	0,098	0,129
QP20	-	-	0,089	-	0,086	-	0,083	0,109	0,081	0,106
QP30	0,154	-	0,147	0,177	0,141	0,170	0,135	0,163	0,130	0,157
QP60	-	-	-	-	0,159	-	0,153	0,184	0,147	0,177
QP70	-	-	0,172	-	0,165	-	0,158	0,186	0,152	0,179
QP90	-	-	-	-	0,246	-	0,235	0,267	0,225	0,256

Q10+Q10	0,074	-	0,072	0,091	0,070	0,088	0,068	0,085	0,066	0,083
Q40+Q40	0,115	-	0,110	0,129	0,106	0,124	0,102	0,119	0,099	0,115
Q80+Q80	0,148	-	0,141	0,160	0,135	0,153	0,130	0,147	0,125	0,141
Q100+Q100	-	-	0,181	-	0,173	-	0,166	0,183	0,159	0,175
Q120+Q120	-	-	-	-	0,219	-	0,209	0,226	0,200	0,217

QP10+QP10	0,146	-	0,139	0,173	0,133	0,166	0,133	0,160	0,123	0,154
QP20+QP20	-	-	0,117	-	0,112	-	0,108	0,134	0,105	0,129
QP30+QP30	0,201	-	0,192	0,222	0,183	0,212	0,175	0,203	0,168	0,195
QP60+QP60	-	-	-	-	0,222	-	0,212	0,244	0,203	0,234
QP70+QP70	-	-	0,351	-	0,334	-	0,318	0,349	0,304	0,334
QP90+QP90	-	-	-	-	0,372	-	0,354	0,386	0,338	0,369

¹⁾ Same λ_{eq} values for CV30 and CV50, min. H = 180mm for CV50

Building physics

Equivalent thermal conductivity λ_{eq}

λ_{eq} (1-dim.) in W/(m × K) for Schöck Isokorb® types

Schöck Isokorb® type ¹⁾	Height of Isokorb H [mm]									
	210		220		230		240		250	
	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120
K10-CV35	0,068	0,083	0,066	0,081	0,065	0,079	0,064	0,077	0,062	0,076
K20-CV35-V8	0,114	0,130	0,111	0,125	0,107	0,121	0,104	0,118	0,101	0,114
K30-CV35	0,116	0,132	0,112	0,127	0,109	0,123	0,106	0,119	0,103	0,116
K40-CV35	0,114	0,130	0,110	0,125	0,107	0,121	0,104	0,118	0,101	0,114
K50-CV35	0,127	0,143	0,123	0,138	0,119	0,133	0,115	0,129	0,112	0,125
K60-CV35-V8	0,152	0,167	0,147	0,161	0,142	0,156	0,137	0,151	0,133	0,146
K70-CV35-V8	0,186	0,202	0,179	0,194	0,173	0,187	0,167	0,181	0,162	0,175
K70-CV35-VV	0,200	0,216	0,193	0,208	0,186	0,200	0,179	0,193	0,174	0,187
K80-CV35-V8	0,194	0,210	0,187	0,202	0,180	0,195	0,174	0,188	0,169	0,182
K90-CV35-V8	0,205	0,220	0,197	0,212	0,190	0,204	0,183	0,197	0,177	0,190
K90-CV35-VV	0,219	0,234	0,210	0,225	0,203	0,217	0,196	0,209	0,189	0,202
K100-CV35-V10	0,212	0,227	0,204	0,218	0,196	0,210	0,189	0,203	0,183	0,196
K100-CV35-VV	0,201	0,217	0,193	0,208	0,186	0,201	0,180	0,194	0,174	0,187

Q10	0,057	0,072	0,056	0,071	0,055	0,069	0,054	0,068	0,053	0,066
Q40	0,080	0,095	0,078	0,092	0,076	0,090	0,074	0,088	0,072	0,085
Q80	0,092	0,108	0,089	0,104	0,087	0,101	0,085	0,098	0,083	0,096
Q100	0,108	0,124	0,105	0,120	0,102	0,116	0,099	0,113	0,096	0,109
Q120	0,128	0,144	0,124	0,139	0,120	0,134	0,116	0,130	0,113	0,126

QP10	0,095	0,125	0,092	0,122	0,090	0,118	0,088	0,115	0,085	0,113
QP20	0,079	0,103	0,077	0,100	0,075	0,098	0,073	0,095	0,072	0,093
QP30	0,126	0,152	0,122	0,147	0,118	0,143	0,114	0,139	0,111	0,135
QP60	0,141	0,171	0,137	0,166	0,132	0,161	0,128	0,156	0,124	0,152
QP70	0,146	0,172	0,141	0,166	0,136	0,161	0,132	0,156	0,128	0,152
QP90	0,216	0,246	0,208	0,237	0,200	0,229	0,193	0,221	0,187	0,214

Q10+Q10	0,065	0,080	0,063	0,078	0,062	0,076	0,061	0,075	0,060	0,073
Q40+Q40	0,096	0,111	0,093	0,108	0,090	0,105	0,088	0,102	0,086	0,099
Q80+Q80	0,121	0,136	0,117	0,132	0,113	0,127	0,110	0,124	0,107	0,120
Q100+Q100	0,153	0,169	0,148	0,162	0,143	0,157	0,138	0,152	0,134	0,147
Q120+Q120	0,192	0,208	0,185	0,200	0,179	0,193	0,173	0,186	0,167	0,180

QP10+QP10	0,119	0,149	0,115	0,144	0,112	0,140	0,108	0,136	0,105	0,133
QP20+QP20	0,101	0,125	0,098	0,122	0,095	0,118	0,093	0,115	0,090	0,112
QP30+QP30	0,162	0,188	0,156	0,181	0,151	0,175	0,146	0,170	0,141	0,214
QP60+QP60	0,195	0,225	0,188	0,217	0,181	0,210	0,175	0,203	0,169	0,197
QP70+QP70	0,304	0,321	0,279	0,308	0,268	0,297	0,259	0,287	0,250	0,277
QP90+QP90	0,324	0,353	0,310	0,340	0,298	0,327	0,287	0,315	0,277	0,305

¹⁾ Same λ_{eq} values for CV30 and CV50, min. H = 180mm for CV50

Building physics

Equivalent thermal conductivity λ_{eq}

λ_{eq} (1-dim.) in W/(m × K) for Schöck Isokorb® types

Schöck Isokorb® type	Height of Isokorb H [mm]									
	160		170		180		190		200	
	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120
QZ10	0,045	-	0,044	0,063	0,043	0,062	0,043	0,062	0,042	0,059
QZ40	0,055	-	0,054	0,073	0,053	0,071	0,052	0,069	0,051	0,067
QZ80	0,072	-	0,069	0,089	0,067	0,086	0,066	0,083	0,064	0,080
QZ100	-	-	0,089	-	0,086	-	0,083	0,101	0,081	0,097
QZ120	-	-	-	-	0,109	-	0,105	0,122	0,102	0,118

QPZ10	0,065	-	0,064	0,097	0,062	0,094	0,060	0,092	0,059	0,090
QPZ20	-	-	0,062	-	0,060	-	0,059	0,085	0,058	0,082
QPZ30	0,081	-	0,078	0,108	0,076	0,105	0,074	0,102	0,072	0,099
QPZ60	-	-	-	-	0,097	-	0,093	0,125	0,090	0,121
QPZ70	-	-	0,103	-	0,099	-	0,096	0,124	0,093	0,120
QPZ90	-	-	-	-	0,159	-	0,153	0,184	0,147	0,177

D30-VV8	0,196	0,217	0,187	0,206	0,178	0,196	0,171	0,188	0,164	0,180
D50-VV8	0,239	0,259	0,226	0,246	0,216	0,234	0,206	0,223	0,198	0,214
D70-VV8	0,302	0,322	0,286	0,305	0,272	0,290	0,260	0,277	0,248	0,265
D90-VV8	0,344	0,365	0,326	0,345	0,310	0,328	0,295	0,313	0,282	0,299

O	-	-	-	-	0,145	0,176	0,139	0,169	0,134	0,163
F	0,094	0,127	0,091	0,122	0,088	0,118	0,085	0,114	0,082	0,111
A	0,145	0,178	0,138	0,170	0,133	0,163	0,127	0,157	0,123	0,151

W1 (H=1500mm)	0,083	0,103	0,080	0,099	0,078	0,096	0,078	0,096	0,073	0,090
W2 (H=1500mm)	0,102	0,122	0,098	0,117	0,094	0,112	0,091	0,108	0,088	0,105
W3 (H=1500mm)	0,132	0,153	0,127	0,146	0,121	0,140	0,117	0,134	0,113	0,129
W4 (H=1500mm)	0,169	0,190	0,161	0,180	0,154	0,172	0,148	0,165	0,142	0,158

Schöck Isokorb® type	Elementbreite B [mm]					
	180		220		280	
	F 0	F 120	F 0	F 120	F 0	F 120
S 20/2 (H= 400mm)	0,222	0,251	-	-	-	-
S 20/3 (H= 400mm)	-	-	0,284	0,310	-	-
S 20/4 (H= 400mm)	-	-	-	-	0,298	0,320

Building physics

Equivalent thermal conductivity λ_{eq}

λ_{eq} (1-dim.) in W/(m × K) for Schöck Isokorb® types

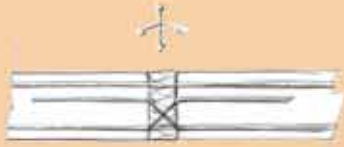
Schöck Isokorb® type	Heigth of Isokorb H [mm]									
	210		220		230		240		250	
	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120	F 0	F 120
QZ10	0,042	0,058	0,042	0,057	0,041	0,056	0,041	0,055	0,041	0,054
QZ40	0,050	0,066	0,049	0,064	0,049	0,063	0,048	0,062	0,048	0,061
QZ80	0,063	0,078	0,061	0,076	0,060	0,074	0,059	0,073	0,058	0,071
QZ100	0,079	0,094	0,077	0,092	0,075	0,089	0,073	0,087	0,072	0,085
QZ120	0,098	0,114	0,096	0,110	0,093	0,107	0,090	0,104	0,088	0,101

QPZ10	0,058	0,088	0,057	0,086	0,056	0,084	0,055	0,083	0,054	0,081
QPZ20	0,056	0,081	0,055	0,079	0,054	0,077	0,054	0,076	0,053	0,074
QPZ30	0,070	0,096	0,068	0,094	0,067	0,092	0,065	0,090	0,064	0,088
QPZ60	0,088	0,118	0,085	0,114	0,083	0,112	0,081	0,109	0,079	0,107
QPZ70	0,090	0,116	0,087	0,113	0,085	0,110	0,083	0,107	0,081	0,105
QPZ90	0,141	0,171	0,137	0,166	0,132	0,161	0,128	0,156	0,124	0,152

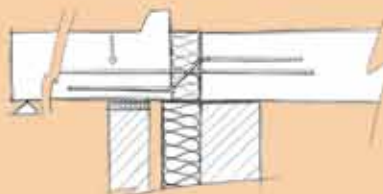
D30-VV8	0,158	0,173	0,152	0,167	0,147	0,161	0,142	0,156	0,138	0,151
D50-VV8	0,190	0,205	0,183	0,198	0,176	0,190	0,170	0,184	0,165	0,178
D70-VV8	0,238	0,254	0,229	0,244	0,220	0,235	0,213	0,226	0,206	0,219
D90-VV8	0,270	0,286	0,260	0,275	0,250	0,264	0,241	0,255	0,233	0,246

O	0,129	0,157	0,125	0,152	0,250	0,264	0,117	0,143	0,233	0,246
F	0,080	0,108	0,078	0,105	0,076	0,103	0,074	0,100	0,073	0,098
A	0,118	0,146	0,115	0,142	0,111	0,138	0,108	0,134	0,105	0,130

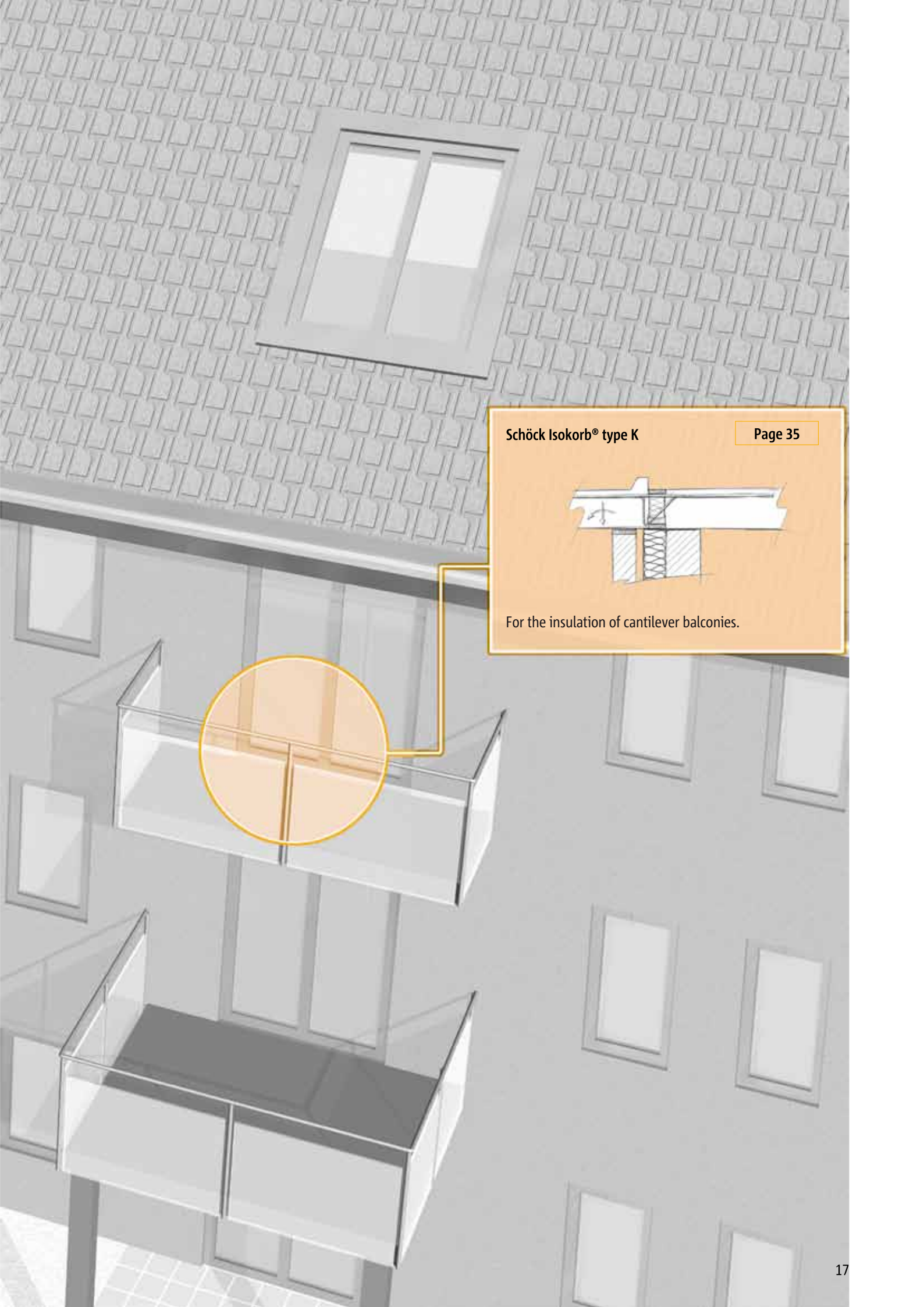
W1 (H=1500mm)	0,071	0,087	0,070	0,084	0,068	0,082	0,067	0,080	0,065	0,070
W2 (H=1500mm)	0,086	0,101	0,083	0,098	0,081	0,095	0,079	0,093	0,077	0,086
W3 (H=1500mm)	0,109	0,125	0,106	0,120	0,102	0,117	0,100	0,113	0,097	0,106
W4 (H=1500mm)	0,137	0,153	0,132	0,147	0,128	0,142	0,124	0,138	0,121	0,129



For balcony slabs which extend into ceiling panels.

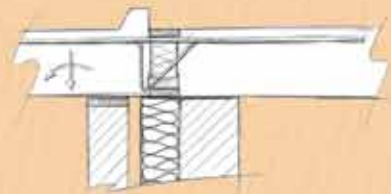


For the connection of supported balconies.



Schöck Isokorb® type K

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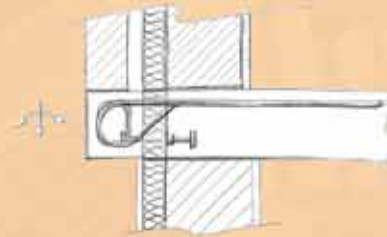
For the insulation of cantilever balconies.



Information about further solutions can be obtained
from our Technical Design Department.
Tel: +47 67 11 56 90

Schöck Isokorb® type O

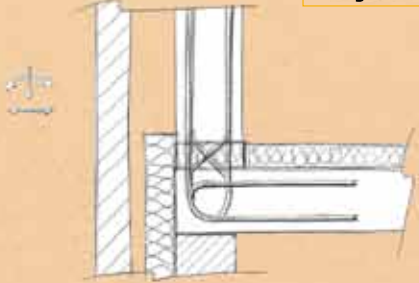
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For the insulation of corbels as support for frost-resistant
masonry.

Schöck Isokorb® type A

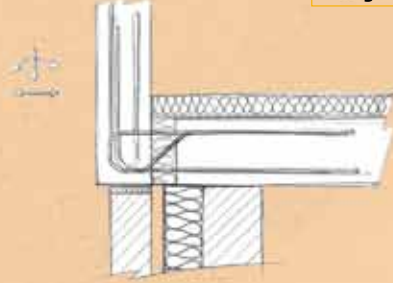
Page 107



For insulation between RC upstand and slab.

Schöck Isokorb® type F

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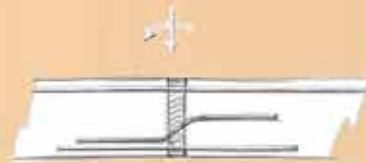


For insulation between RC upstand balustrade and face of slab.



Schöck Isokorb® type S

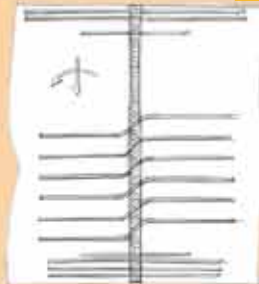
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For the insulation of cantilever beams.

Schöck Isokorb® type W

Page 121



For the insulation of fin walls.

Schöck Isokorb®

Constructional thermal breaks

The original Schöck Isokorb®

In 1979 during his holiday, Eberhard Schöck, the founder of the company, encountered the phenomenon „thermal bridges in building constructions“. These thermal bridges, which manifested themselves as mould forming in the corner of the inner walls with the ceiling of his hotel room, were apparently caused by the traditionally concrete connection between the balcony and the floor. Being someone who was always in search of improvements in building methods he was unable to free himself of this serious constructional physics problem. It finally culminated in a development program of 4 years and the introduction of the Schöck Isokorb® thermal break system in 1983.

The principle

The Schöck Isokorb® system is a ready made junction solution for structural connections, which combines extremely good thermal properties with very high absorption forces. The most important properties for the choice of materials are resistance to thermal conductivity, durability and strength. For force transfer the system is based on the so-called “parallel to structural frame” which can also be used for the working details of the reinforcement in junctions in concrete construction. (see Figure 12).

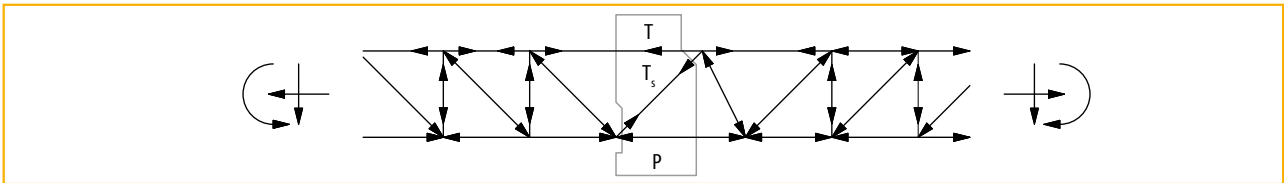


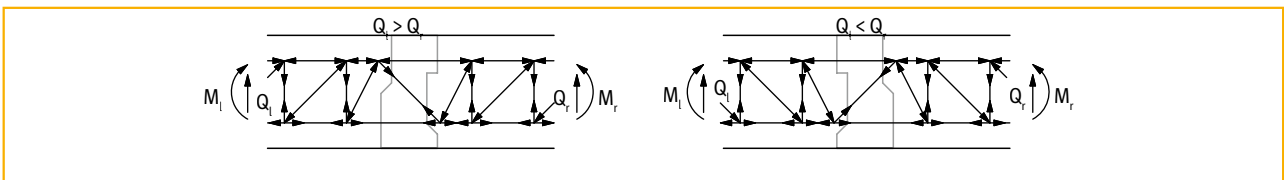
Figure 12: Lattice structure for Schöck Isokorb® type K

Parallel to structural frame

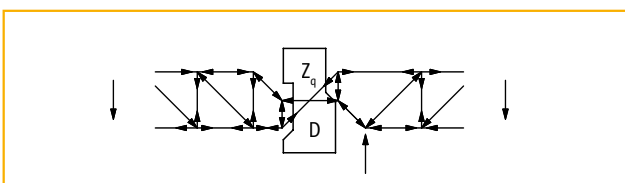
Diagrams based on the lattice structure can be used for making detailed plans of junctions in concrete constructions. The lattice structure is based on:

- ▶ Tensile reinforcement which acts as the tie bar in the model based on structural frame.
- ▶ The pressure zone of concrete as pressure bar of the structural frame.
- ▶ The pressure diagonals that are formed in the concrete as diagonal pressure bars.
- ▶ The vertical reinforcement or bent up bars that form the vertical tie of the structural frame..

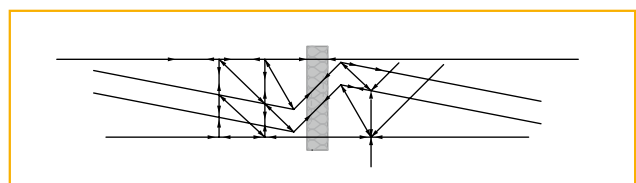
The force transfer of the Schöck Isokorb® system is based on the same principle and corresponds well with the junction solutions in concrete constructions. The tie bar in the Schöck Isokorb® elements is provided by the tensile reinforcement, the pressure component by compression elements or compression bars and the shear forces by the inclined reinforcement of the system. The advantage is a minimal thermal transmission and a clear force transfer. The drawings below illustrate the lattice structure of the Schöck Isokorb® types D, Q and S.



Lattice structure for Schöck Isokorb® type D



Lattice structure for Schöck Isokorb® type Q



Lattice structure for Schöck Isokorb® type S

Schöck Isokorb®

Constructional thermal breaks

Application area

The Schöck Isokorb® elements for concrete-to-concrete connections are load-bearing connection elements. The elements are positioned between two concrete construction components without forming a thermal bridge. The system transfers shear forces or a combination of shear forces and bending moments. Depending on the type, the Isokorb® elements have a standard insulation thickness of 60, 80 or 120 mm.

The strength (resistance) in the Isokorb® elements' ultimate limit state is determined by (concrete) strength class C20/25 or higher and, at most, environmental classes XC4, XD3 and XF4 in accordance with EN 206-1.

Alternative load path

In order to guarantee load-bearing resistance of a Schöck Isokorb® anchor, as explained in EN 1990 2.1 (5), there must be evidence of a sufficient second load path by providing an alternative method for bearing the loads. For this reason, at least 2 bars or pairs of bars are always included in the Schöck Isokorb® elements to ensure transfer of the forces for which the element is used.

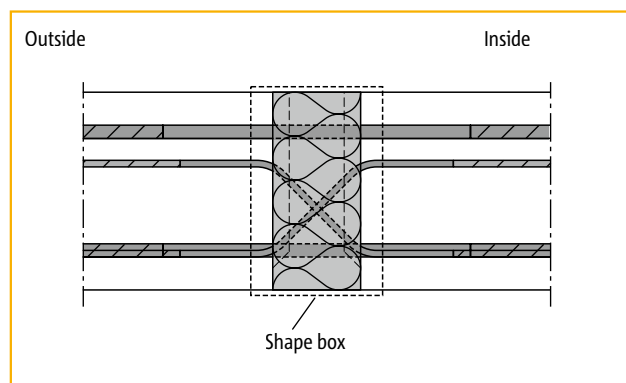
Customized solutions

In addition to standard elements, custom solutions are also developed. These special solutions are bound by the condition that the Isokorb® centre may not be modified inside the shape box. Only the manufacturer may supply bent bars outside of the shape box, if the requirements of the EN 1992 are fulfilled, and if the delivery is based on a drawing approved by the responsible structural engineer.

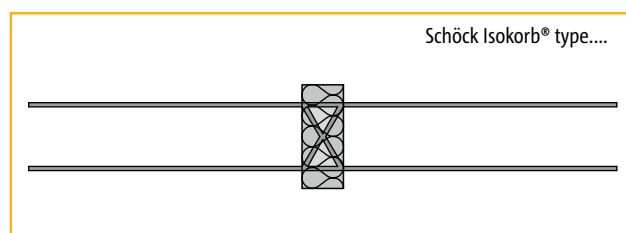
Symbols on drawings

The following symbols may be used for Schöck Isokorb® elements on structural drawings:

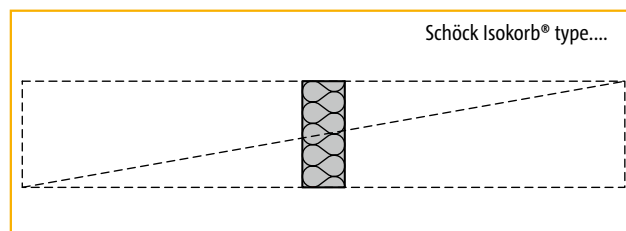
Section view: Scale 1 : 20
 Plan view: Scale 1 : 50 and 1 : 100



Heart of the Schöck Isokorb® inside the shape box



Symbol for Schöck Isokorb® section drawing 1:20



Symbol for Schöck Isokorb® plan view drawing 1 : 50 and 1 : 100

For Isokorb® CAD-drawings see www.schoeck.no

Reinforced concrete-to-reinforced concrete

Schöck Isokorb®

Requirements

Loads and combinations according to NS-EN 1991/1992

Permanent load

The permanent load is caused by the self-weight of the components of the structure or by other components that are part of the building. The range of permanent loading varies therefore marginally, since the shape of the building is well known.

Live load

The live load is the load that is not always present and depends on usage. Normally, the values for the distributed loads stated in the table are not exceeded for the given function. The psi-factor (ψ_2), indicates the portion of the load which is present at a certain point in time.

Function	Expected floor loading	
	kN/m ²	ψ_2
Balcony	4,0	0,30
Roof/Canopy (not accessible)	1,0	0,00

Load combinations

Load combinations must be used to check the resistance at the ultimate limit state and the serviceability at the service ability limit state. For the assessment of individual elements the most unfavourable combination must be examined.

Permanent load

Strength design: In combination with live load a safety factor for the load of 1.2 must be used, unless the load has a favourable effect, in which case the safety factor must be 1.0.

Serviceability limit state design: to check the serviceability for i.e. the deformation, a load factor of 1.0 must be used.

Live load

Strength design: In combination with permanent load, a safety factor of 1.5 must be used. If the load has a favourable effect, a factor 0 must be used for the design.

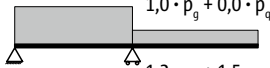
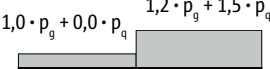
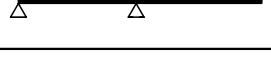
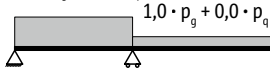
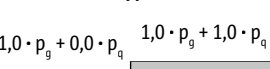
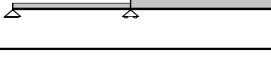
Serviceability limit state design: to check the serviceability for i.e. the deformation, a load factor of 1.0 must be used. If the load has a favourable effect, a factor of 0 must be used for the calculations.

Accidental cases

In the event of an exceptional, accidental load according to NS-EN 1990 6.4.3.3, all frequent loads ($\psi_1 \times$ load) must be calculated using a load factor of 1.0. If a component of the structure cannot withstand this load (e.g. an impact load on a column), then no more than one floor section is allowed to collapse. For multiple floors the remaining structure must not collapse with a load factor of 1.0. Schöck will gladly provide advice on applicable material factors.

Loaded/Unloaded situations

At locations where loads can have a favourable effect, the structure must be checked for both the fully-loaded as well as the partially loaded, unfavourable design situation.

Ultimate Limit State (ULS)	Serviceability Limit State (SLS)
$1,2 \cdot p_g + 1,5 \cdot p_q$  $1,0 \cdot p_g + 0,0 \cdot p_q$  $1,0 \cdot p_g + 0,0 \cdot p_q$ 	$1,0 \cdot p_g + 1,0 \cdot p_q$  $1,0 \cdot p_g + 0,0 \cdot p_q$  $1,0 \cdot p_g + 0,0 \cdot p_q$ 

Schöck Isokorb®

Requirements

(Concrete) strength class

The minimum concrete grade for two structural elements that will be connected by a Schöck Isokorb® must be C20/25 in accordance with EN 1992.

With special situations, or with customised solutions, or when structural calculation software for the calculations of structural parts is used, situations can arise when other (concrete) strength classes are used for the calculation (e.g. with the calculation of the minimum required anchorage length in precast concrete with a concrete grade C35/45).

Table: Material properties concrete

Strength classes	f_{ck} [N/mm ²]	f_{cd} [N/mm ²]	f_{ctd} [N/mm ²]	E_{cm} [N/mm ²]	$E_{c,eff}$ [N/mm ²]
C20/25	20	11,3	0,9	29962	8600
C25/30	25	14,2	1,0	31476	10200
C30/37	30	17,0	1,1	32837	11300
C35/45	35	19,8	1,3	34077	12600
C45/55	45	25,5	1,5	36283	15100
C55/67	55	31,2	1,7	38214	17400

Concrete cover

The concrete cover for corrosion susceptible parts of Schöck Isokorb® types is at least 35 mm. This cover satisfies the application in concrete structures like: balconies, walkways, canopies, walls, corbels, curbs etc. in an environmental class no higher than XC4 and XF4. For higher demands also elements with a cover of 50 mm are available.

For the Schöck Isokorb® type S, especially for corbels and balconies, a minimum concrete cover of 35 or 50 mm is applied, depending on the environmental class and the diameter of the link reinforcement.

Type S and type W are usually supplied as customised solutions.

Table: Concrete cover on the reinforcement in accordance with NS-EN 1992.

Environmental requirement for c_{nom} ($c_{min} + \Delta c_{dev}$)		
Environmental classes	Proof class	C_{nom}
XC1	M60	25
XC2/XC3/XC4	M60	35
XD1/XS1	M45	50
XD2/XD3/XS2	M40	50
XS3	M40	60

- ▶ Reference period 100 years instead of 50 years: cv + 10mm
- ▶ Special Quality Control of the concrete production ensured: cv - 5mm

Schöck Isokorb®

Requirements

Lap and anchorage lengths according to NS-EN 1992-1-1: 8.4 (B500)

The reinforcement bars in the Schöck Isokorb® elements satisfy the anchorage lengths set in NS-EN 1992. The reinforcing bars have been applied with a poor bond condition with a minimal (concrete) strength as indicated in capacity-tables and a minimal allowable concrete cover in accordance with NS-EN 1992-1-1: 4.4.1.

Anchorage lengths l_{bd} can be adapted for special situations and customized solutions. In such cases all calculations must be reconfirmed.

Design anchorage length l_{bd} acc. NS-EN 1992-1-1: 8.4.4 (for $\sigma_{sd} = f_{yd}$)

ϕ_k	C20/25 good bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	220	200	200	200	200	200
8	330	290	270	270	270	270
10	440	400	370	330	330	330
12	550	510	480	440	400	400
14	650	620	580	550	480	460
16	-	730	690	660	590	530
20	-	630	910	890	800	730
25	-	-	1180	1140	1070	1000

ϕ_k	C20/25 poor bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	320	290	290	290	290	290
8	470	420	380	380	380	380
10	620	570	520	470	470	470
12	780	730	680	630	570	570
14	930	880	830	780	680	660
16	-	1030	980	930	830	750
20	-	1340	1290	1240	1140	1040
25	-	-	1680	1630	1530	1430

ϕ_k	C25/30 good bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	190	170	170	170	170	170
8	280	250	230	230	230	230
10	380	350	320	290	290	290
12	470	440	410	380	340	340
14	560	530	500	470	410	400
16	-	630	600	570	500	460
20	-	810	780	750	680	630
25	-	-	1010	980	920	860

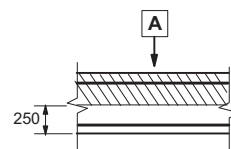
ϕ_k	C25/30 poor bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	270	250	250	250	250	250
8	410	360	330	330	330	330
10	540	490	450	410	410	410
12	670	630	580	540	490	490
14	800	760	720	670	590	570
16	-	890	850	810	720	650
20	-	1160	1110	1070	980	890
25	-	-	1450	1400	1320	1230

ϕ_k	C30/37 good bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	170	150	150	150	150	150
8	250	230	200	200	200	200
10	340	310	280	250	250	250
12	420	390	360	340	300	300
14	500	470	450	420	370	350
16	-	550	530	500	450	400
20	-	720	690	670	610	560
25	-	-	900	870	820	760

ϕ_k	C30/37 poor bond conditions *					
	cv=15	cv=20	cv=25	cv=30	cv=40	cv=50
6	240	220	220	220	220	220
8	360	320	290	290	290	290
10	480	440	400	360	360	360
12	590	560	520	480	430	430
14	710	670	640	600	520	500
16	-	790	750	710	640	580
20	-	1030	990	950	870	800
25	-	-	1280	1240	1170	1090

Reduced l_{bd} in case $\sigma_{sd} < f_{yd}$: $l_{b,min} = (\sigma_{sd} / f_{yd}) \cdot l_{bd}$
 but not less than the max of: $0,3 \cdot l_{bd}$ or $10 \cdot \phi$ or 100mm
 Overlap Isokorb® bars - floor reinforcement: (>50%)
 EN 1992-1-1:8.7.3: $l_o = \alpha_6 \cdot l_{bd}$ where $\alpha_6 = 1,5$

In case of bundled bars l_{bd} and l_o acc. NS-EN 1992-1-1: 8.9



*according to EN 1992: Figure 8.3.

Hatched = poor bond conditions
 Unhatched = poor bond conditions

A: direction of concreting
 Note: prefabricated concrete might be concreted upside down!

Schöck Isokorb®

Fire protection

The types K, Q and Q+Q of Schöck Isokorb® concrete-concrete, can be delivered in F120. The other types of Schöck Isokorb® concrete-concrete can be delivered in F90.

Fire resistance class F30

The demands of fire resistance class F30 is fulfilled with the standard Schöck Isokorb® element (no fire protecting plates are necessary). In this case the Schöck Isokorb® is used inside the wall. Other demands are shown in the examples below.

Fire resistance class F120 or F90

When there are certain demands regarding the fire resistance class for balconies, Schöck Isokorb® can be delivered with F120/F90-protection (i.e. Schöck Isokorb® type K50-CV35-H180-F120). For the elements with a length of 1m, fire protecting plates are attached to the top and bottom of the Schöck Isokorb® (see Figure 1) and on the intermittent elements plates are also attached to the ends of the element (i.e. type QP and W). To reach the F120/F90-classification it is also necessary that the balcony and the framework fulfill the demands of fire resistance class F120/F90.

The fire protecting plates and the fire protecting ribbons guarantee that the joints which arise during a fire are kept effectively shut so no hot gases can reach the reinforcement in Schöck Isokorb® (see Figures 3 and 4). Only when all the above described demands are fulfilled the fire protection of F120/F90 can be guaranteed without any further fire protecting measures.

Types with equally integrated fire protection joints:

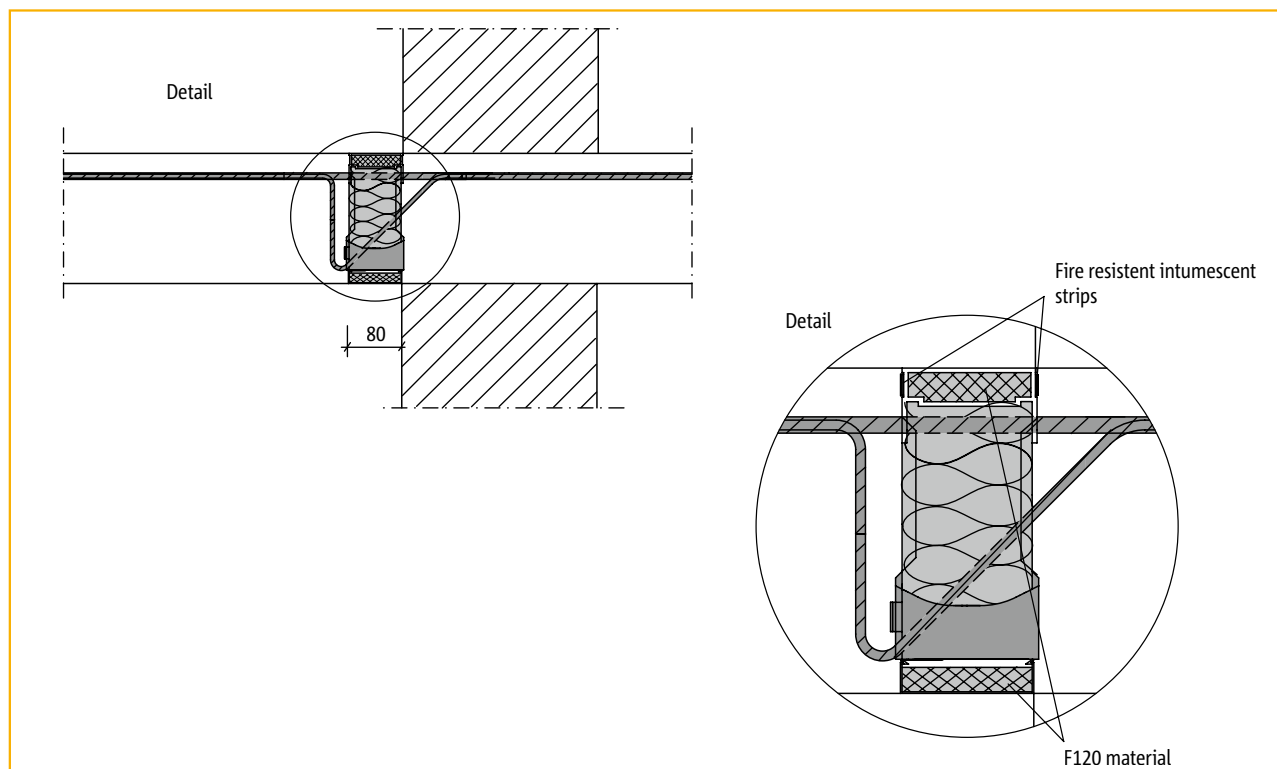


Figure 1: Schöck Isokorb® type K50-CV35-H180-F120

Schöck Isokorb®

Fire protection

Types with overlapping fire protection plates

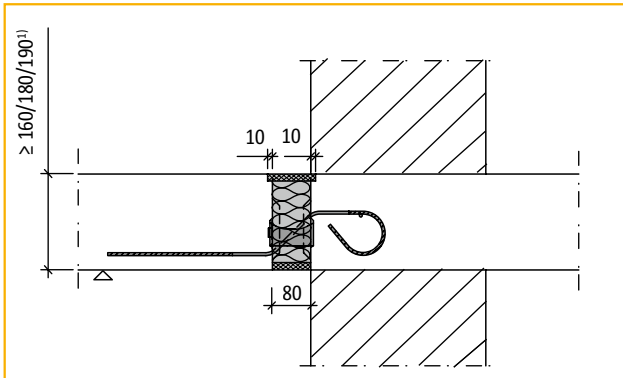


Figure 2: I.e.: Schöck Isokorb® type Q10-H180-F90

Directions for intermittent use

- ▶ Building parts that connect to the Schöck Isokorb® may not be attached to the lower fire protection plate with bolts, screws or similar.
- ▶ If Schöck Isokorb® is assembled intermittent with F120/F90-protection in walls (i.e. type W) or framework (i.e. type K), the isolation provided by the customer has to be made of mineral fiber with a melting point > 1000 °C (i.e. Rockwool).
- ▶ If the intermittent assembled elements have demands on fire resisting class the isolation bodies of the Schöck Isokorb® elements have to be covered in fire protecting plates on all sides. The thickness of the boards should be at least $t=15\text{mm}$. The intermittent elements QP, QP+QP and W are covered in F120/F90-protection already in the production. If the customer uses cut 1m elements (i.e. K or Q) for intermittent assembling, the cut ends should be covered in 15mm fire protecting plates by the customer. These plates have to stick even longer than 90 minutes during flame exposure.

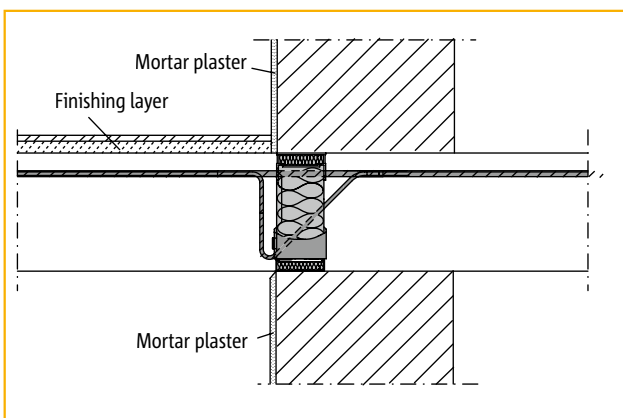


Figure 3: I.e.: Schöck Isokorb® type K10-H180-F90

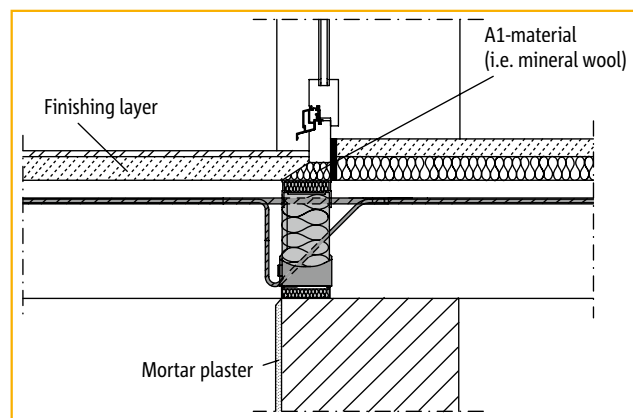


Figure 4: I.e.: Schöck Isokorb® type K10-H180-F90

¹⁾ Min. H for F90 acc. to pages 61 and 65 depending on the selected load range

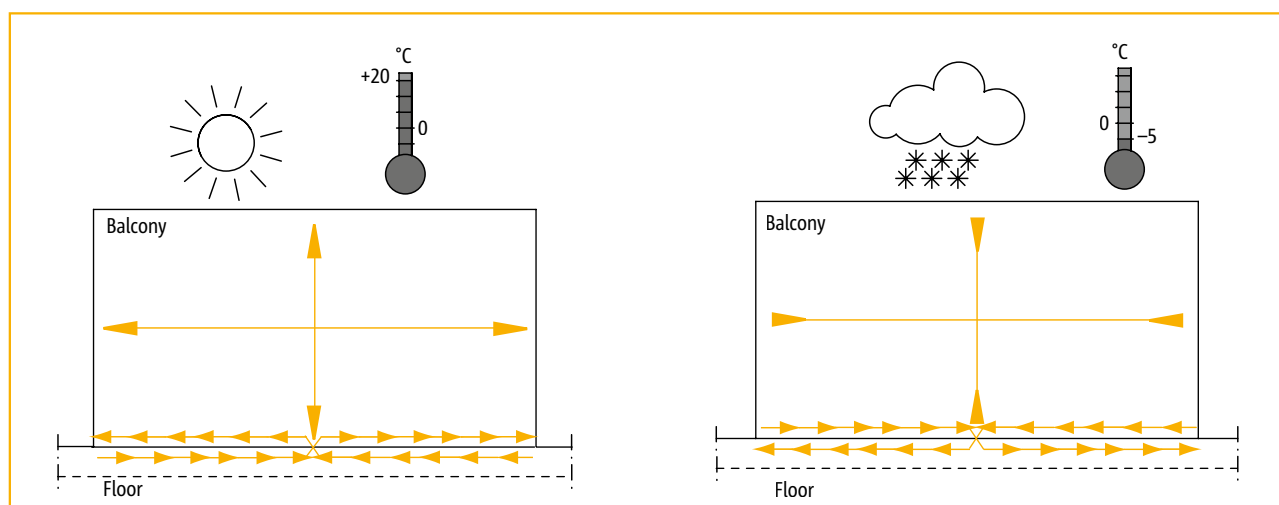
Schöck Isokorb®

Resistance to fatigue

Influences of temperature fluctuations

If a construction is under influence of a constantly changing load, besides the stability of the construction also the resistance to fatigue is to be shown. The security or safety concerning fatigue is provided by using the appropriate materials which are tested for fatiguing over the planned reference period.

Outside construction elements as balconies, galleries and canopies are influenced by different and varying weather conditions. This comes with changes in temperature which cause considerable deformations and changes in length.



Floor plan: Thermal deformations cause constraints in the connection area resulting in stresses.

To guarantee the structural durability and system reliability for constructions with heat-insulating load-bearing elements incorporated, full-scale tests has to be performed. That is the only way to get 100% certainty for the construction parts over the planned reference period regarding fatigue due to thermal deformations.

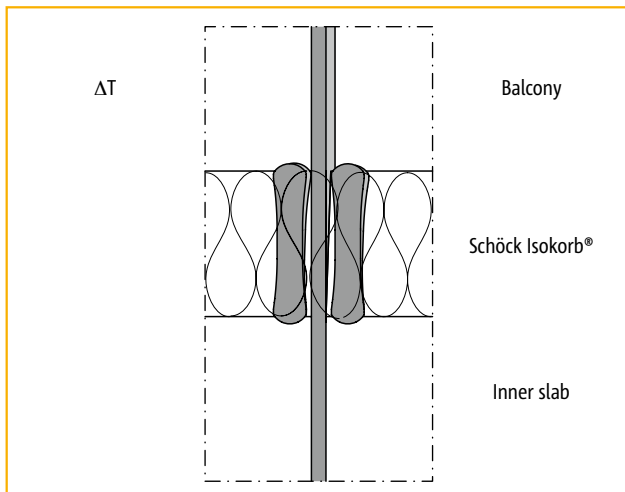
The effect on a connection with Schöck Isokorb® in this matter is: The expansion and shrinkage of balcony elements will lead to transversal deflection of the rods and compression elements to max several millimeters. To be sure that the bars, compression elements and surrounding concrete will withstand the thousands of temperature changes, the prescribed maximum distance between the Isokorb® elements may not be exceeded. By following the design rules for expansion joints, the safety concerning fatigue is secured.

Schöck Isokorb®

Resistance to fatigue

Influences of temperature fluctuations

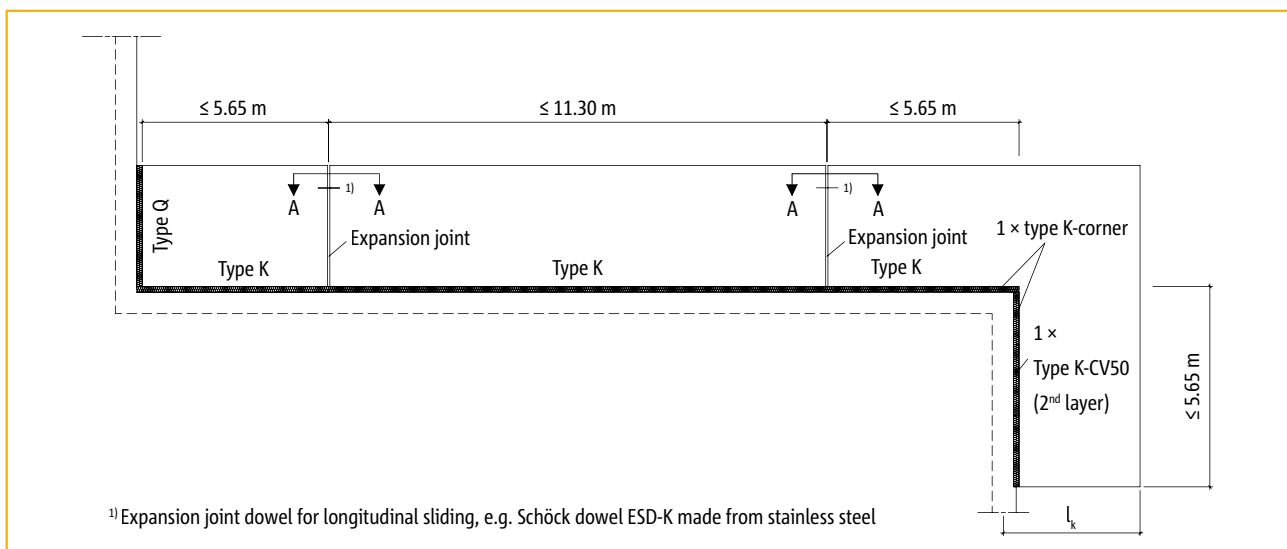
Using Isokorb® elements in compliance with the maximum indicated expansion joint distance will result in a connection which is durable and reliable in respect towards fatigue.



Deflection due to temperature difference

The maximum allowed expansion joint distance is depending on the thickness of the used bar diameter and is listed in Table 3 below.

Below an example is shown of a fatigue-resistant design of a balcony in compliance with the maximum indicated expansion joint distance using Isokorb® type K-elements.



¹⁾ Expansion joint dowel for longitudinal sliding, e.g. Schöck dowel ESD-K made from stainless steel

Expansion joint spacing

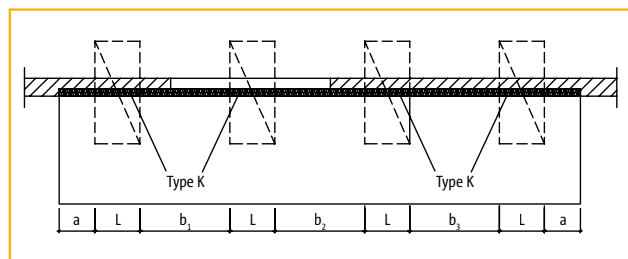
Thickness of the insulation joint [mm]	Bar diameter [mm]			
	≤ 12	14	16	20
≥ 80	11.3 m	10.1 m	9.2 m	8.0 m

Table 3: Maximal rebar distance

Schöck Isokorb®

Construction- and calculation rules for intermittent use of Schöck Isokorb®

The intermittent use of Isokorb® makes it possible to connect the balconies with regular distance.
The used types are K (free cantilever) and Q (supported balconies).



L = Isokorb® length = 0,25m/0,5m/1,0m

a = edge distance ≤ 0,4m

b = free distance between Isokorb® elements ≤ 1m

Situation 1: Simplified determination of force resultants with symmetrical placement and load

Situation 1a: Placement for regular Schöck Isokorb® force resultants

$$a = 0,4 * b$$

$$b = b_1 = b_2 = b_3 = b_i$$

Force resultants:

$$Q_1 = Q_2 = Q_3 = Q_i$$

$$M_1 = M_2 = M_3 = M_i$$

This arrangement shall be chosen in order to achieve an optimal Isokorb® use.

Situation 1b: Isokorb® placement at the edge

$$a = 0$$

$$b = b_1 = b_2 = b_3 = b_i$$

Force resultants:

$$Q_R = (L+b/2) * q$$

$$Q_i = (L+b) * 1,1 * q$$

$$M_R = M_i$$

References:

- M_R = Moment on edge reinforcement, M_i = Moment on inside reinforcement

- This is a simplified approximation for indication use. A precise calculation of the pressure resultants must be made with

- FEM-analysis, see the following page.

Situation 2: Asymmetric situations

In asymmetric situations, special assessments must be made and for each case it requires a FEM-analysis, see the following pages.

Examples of asymmetric situations

- Greatly varying stiffness between the balcony and floor

- Asymmetric and from Situation 1 deviant geometric placement of the Isokorb®-units

- Asymmetric balcony geometry

- Asymmetric loading e.g. local individual loads such as line loads on the side.

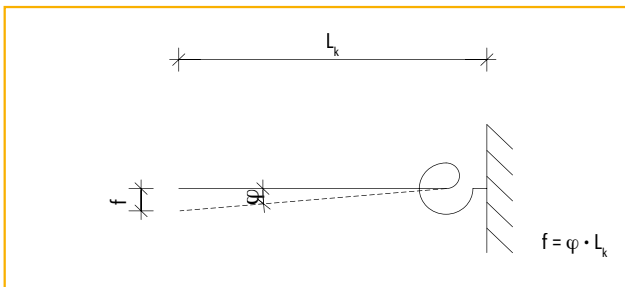
With asymmetric abnormal situations, we recommend the customer to contact us.

Schöck Isokorb®

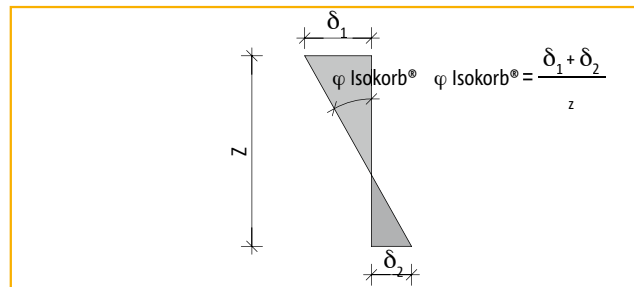
Construction and design rules

Rotation for anchors that are subject to a bending moment

For Schöck Isokorb® anchors that have a bending moment resistance, it must be noted that when the anchor is loaded, a minor rotation (φ_{Isokorb}) will occur in the anchor. This rotation, the angular deflection, (φ_{Isokorb}) will develop a deflection of $f = \varphi_{\text{Isokorb}} \cdot L_k$ for e.g. cantilevered balcony elements. The angular deflection is caused by the fact that during the loading of the anchor the bars stretch slightly by either tension (δ_1) or compression (δ_2).



Deformation f as result of rotation spring



Angle of rotation φ occurring in Schöck Isokorb®-moment types

Remarks:

- ▶ If one wishes to prevent this deflection during the service life, then the relevant concrete elements must be adjusted (or precast) during the construction stage by putting extra concrete elements on the end of the cantilever.
- ▶ Deflection as a result of direct deformation, concrete creep and any extra measures for dewatering must be superimposed on f_{Isokorb} .
- ▶ The angular deflection of the Schöck Isokorb® is a linear, elastic deformation. After unloading the anchor, the angular deflection/sagging will disappear.
- ▶ In order to determine the angular deflection a rotational spring constant C in [kNm/rad] is included for Schöck Isokorb®-moment types for each element in the capacity tables.

$$\varphi_{\text{rep}} = \frac{M_{\text{rep}}}{C} [\text{rad}]$$

Preventing discomforting vibrations with cantilevers

To prevent discomforting vibrations with cantilevers, the additional deformation as a result of the quasi-permanent live load depending on the length of the overhang L_k must be limited to 2-2.5 mm.

It is furthermore advisable to aim for a natural frequency $f_e = \sqrt{\frac{a}{\delta}}$ of at least 6 Hz, with $a = 0,384 \text{ m/s}^2$ (mass equally distributed) and where the calculated sag δ is the value f_{qp} which can be taken out of the Schöck Isokorb® calculation (see example calculation page 49).

A practical design rule is to ensure that the minimum element depth (h) of the Schöck Isokorb® element is not less than $1/11^{\text{th}}$ of the overhang L_k . For different situations, please contact the Schöck Service department (see front page).

Schöck Isokorb®

Construction and design rules

FEM analysis

If a linear calculation provides insufficient clarity about the load distribution and internal forces within Schöck Isokorb® elements, then a FEM-analysis can be used. A 2D-slab program can provide a structural analysis of the balcony and its connection to the floor. Using a FEM-model the distribution of internal forces at ultimate limit state inside the concrete elements as well as the distribution between the various elements can be reviewed. For the service limit state analysis the deformations can be reviewed.

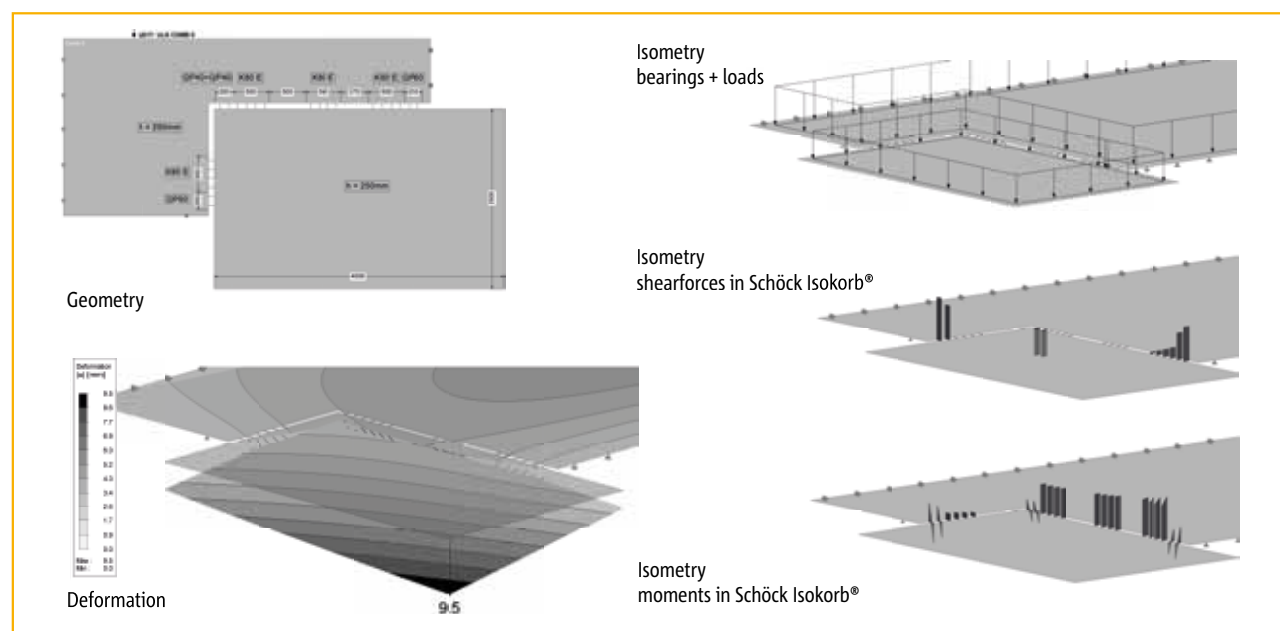
Examples:

- ▶ The combination of a slender floor and a stiff balcony element with a large cantilever can result in the floor hanging on and consequently loading the balcony element. In this case, then it is required to perform a more detailed analysis.
- ▶ In strongly asymmetrical situations it is sometimes unclear what elements transfer the various internal forces. This can be determined using a FEM-analysis.
- ▶ In situations where the distribution of forces is depending on the stiffness of the concrete and the Schöck Isokorb® elements, a FEM analysis provides clarity.

Loading Situation

In order to achieve usable information from the FEM analysis, it is very important to make a good schematization of the connection between the balcony element and the adjacent concrete floor. The floor and the balcony element must be modelled separately and then joined with FE-members. In order to adequately model the distribution of forces in a Schöck Isokorb® element, it is advised to use a division into elements of 250 mm. The FE-elements must be designed so that they simulate the behaviour of 250 mm wide Schöck Isokorb®.

Example 1



Slender floor/Stiff balcony

From this example it is apparent that on the side where the floor is supported using hinges, the shear force in the Schöck Isokorb® element is highly concentrated at the ends. By using a Schöck Isokorb® with a large shear force capacity any occurring problems can be prevented. At best the model of the Schöck Isokorb® must have an equal distribution of the shear forces.

Schöck Isokorb®

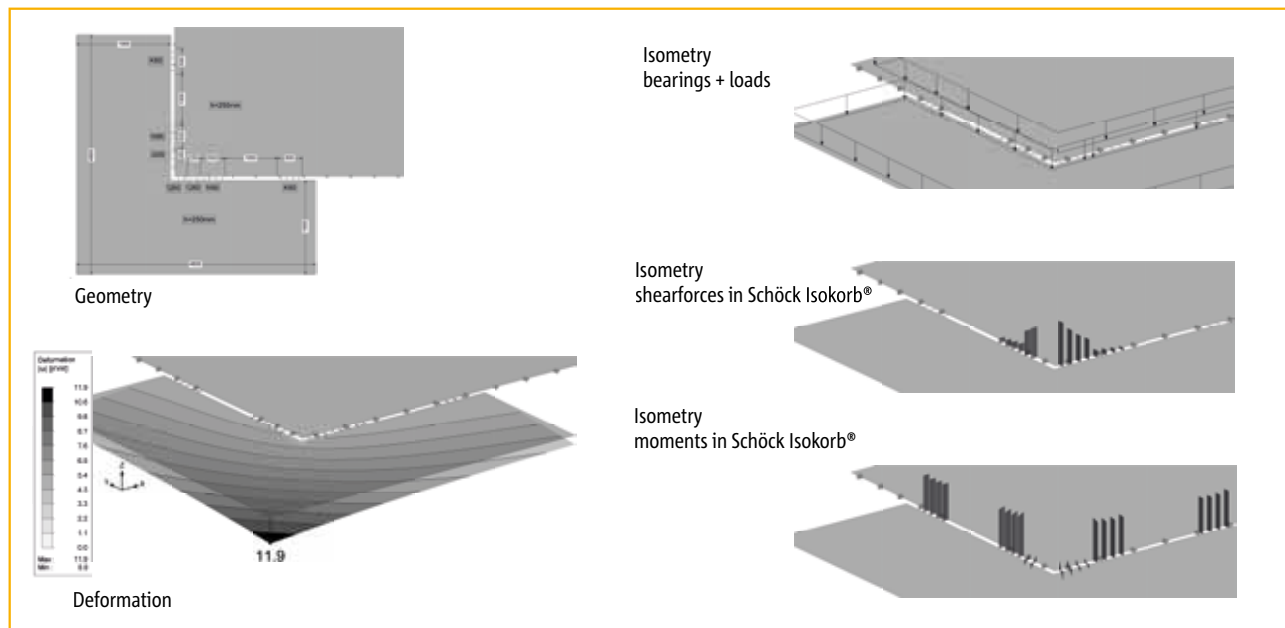
Construction and design rules

Stiffness of the Schöck Isokorb® elements

The connection between the balcony elements and the adjacent floor can be modelled by member elements. The stiffness of these member elements determines the interaction between the floor and balcony. In order to make a good loading situation 3 properties are important:

- ▶ **Rotational stiffness;** this is the required bending moment required to cause a rotation of 1 radial. The factor C is given in the table for each Schöck Isokorb® element, mostly per meter element length (see also information on page 30).
- ▶ **Torsional stiffness;** this is the required torsional moment required to cause a rotation of 1 radial. This value must be set to zero.
- ▶ **The vertical stiffness;** this is the required force to cause a deformation of 1 meter. This value consists of an elastic part (strain of the bar) and from a plastic part (yielding) and must be examined on a case by case basis. Schöck's Service department (see front page) will be happy to provide you with further advice.

Example 2



A-symmetrical situation

An example calculation has been made for Schöck Isokorb® type D using a FEM-program. This is an example of an analysis in which the contribution of the Schöck Isokorb® elements is determined in relation to the concrete slabs. Additionally a good indication of the deformation is obtained. One can find this example on page 89.

Schöck Isokorb®

Materials for concrete-to-concrete applications

Schöck Isokorb®

Reinforcing steel	BSt 500 S acc. to EN 10800
Structural steel	S 235 JR
Stainless steel	Ribbed reinforcing steel BSt 500 NR: material no. 1.4362 or no. 1.4571 Tensile rebars: material no. 1.4362 ($f_{yk} = 700 \text{ N/mm}^2$) Plain rebars: material no. 1.4571, hardening level S 460,
Pressure bearings	HTE module (pressure bearings made of microfibre-reinforced high-performance fine concrete) PE-HD plastic jackets
Insulating material	Neopor® ¹⁾ hard foam ($\lambda = 0.031 \text{ W/(m} \times \text{K)}$)
Fire protection boards	Lightweight building boards, materials class A1, Cement-bound fire safety boards, mineral wool: $\rho \geq 150 \text{ kg/m}^3$, Melting point $T \geq 1000 \text{ }^\circ\text{C}$ with integrated fire protection strips

Connecting components

Reinforcing steel	B500A, B500B or B500C
Concrete	Standard concrete acc. to NS EN 206-1 with a dry apparent density of 2000 kg/m^3 to 2600 kg/m^3 (lightweight concrete is not permissible) Concrete grade At least C20/25, plus according to the environmental classification acc. to EC 2 National Annex

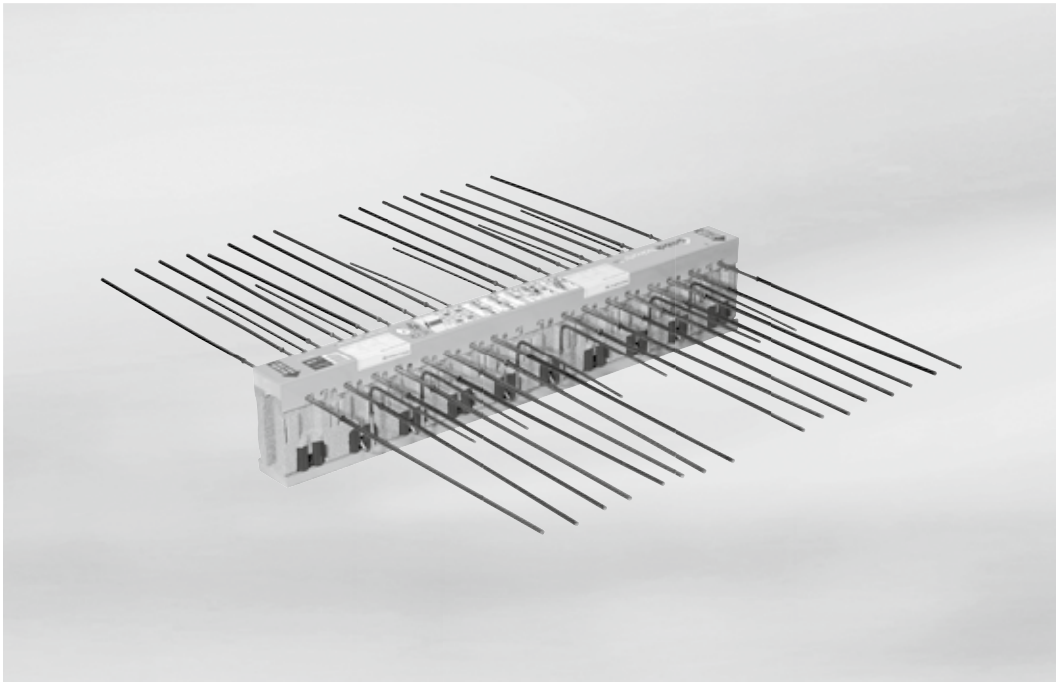
Note concerning the bending of reinforcement steel

The production of Schöck Isokorb® is carefully monitored at the factory to ensure that all bars are bent in accordance to our technical approval and EC2.

Caution: If original Schöck Isokorb® rebars are bent on site, or bent and bent back, the monitoring of compliance with regards to the required conditions (technical approval, EC2) of such actions is not the responsibility of Schöck GmbH. Our warranty will be voided in such cases.

¹⁾ Neopor® is a registered trademark of BASF

Schöck Isokorb® type K



Schöck Isokorb® type K

Contents	Page
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Additional reinforcement	50
Installation situation for precast concrete floor slabs	51
Special designs/Custom made	52
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Schöck Isokorb® type K

Examples of element arrangements/Cross-sections

HTE
MODUL

K

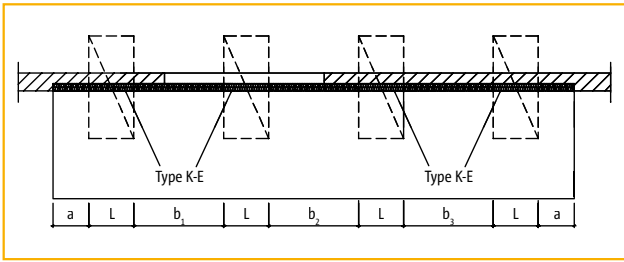


Figure 1: Balcony, free cantilevered with intermittent solution

Designations used in planning documents

(Structural calculations, specification documents, implementation plans, orders, e.g.)

Ex. V8 and fire protection **K70-CV35-V6-H180-F120**

- Type +load range
- Concrete cover
- Shear force variant
- Height of Isokorb®
- Fire protection class

Reinforced concrete-to-reinforced concrete

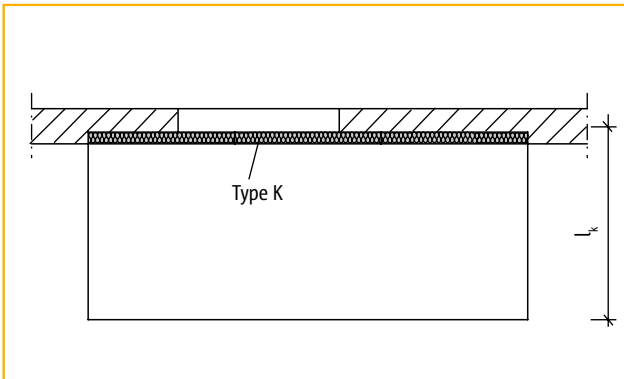


Figure 2: Free cantilever balcony

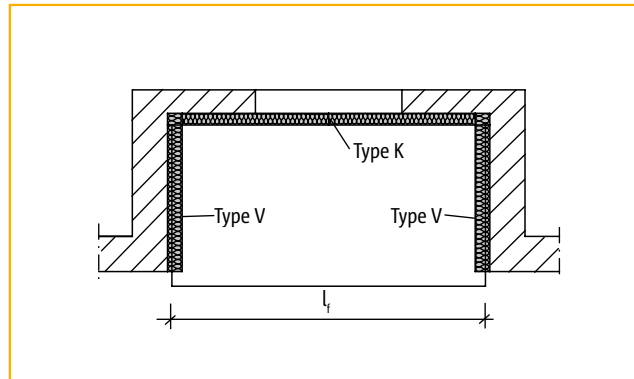


Figure 3: Balcony supported on three sides

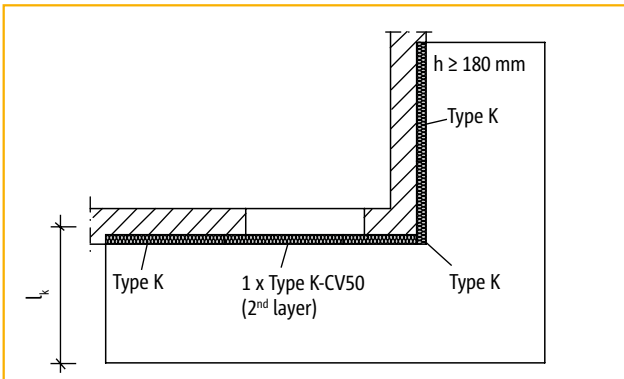


Figure 4: Balcony on an outside corner

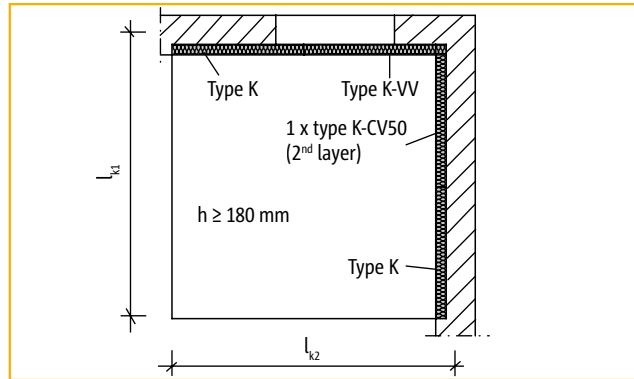


Figure 5: Balcony supported on two sides

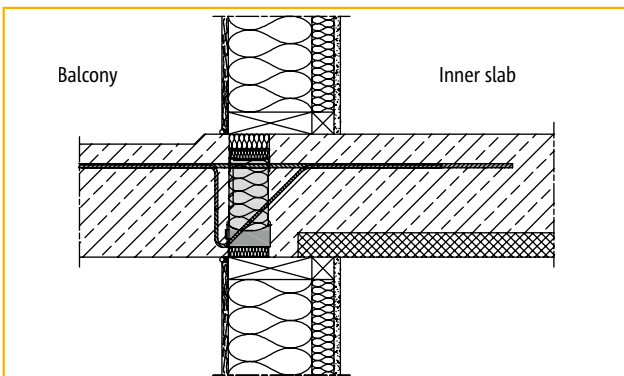


Figure 6: Balcony at the same level as the inside slab

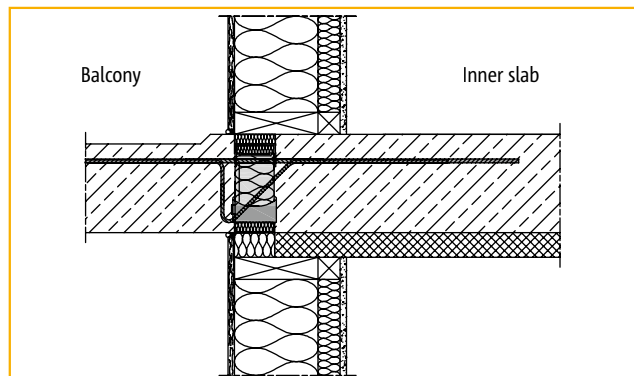


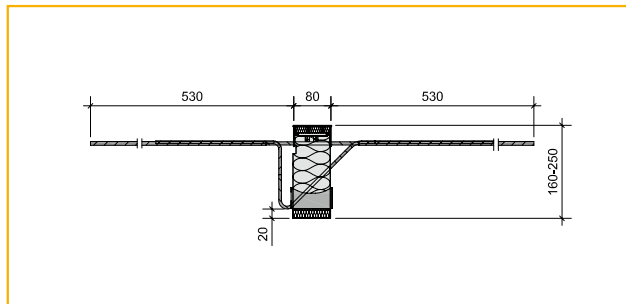
Figure 7: Balconies and slab with different heights

Schöck Isokorb® type K

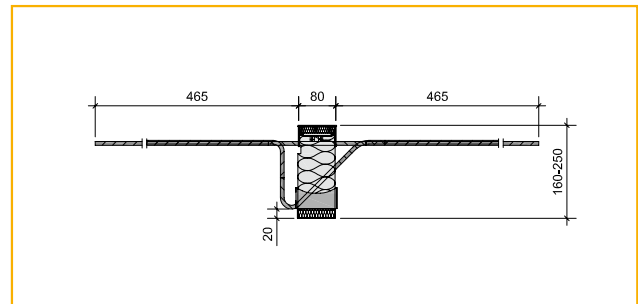
Product Description

Schöck Isokorb® type	K10 ²⁾	K20-E ¹⁾	K30 ²⁾	K40 ²⁾	K50 ²⁾
Isokorb® length [mm]	1000	1000	1000	1000	1000
Tension bars	4Ø8	8Ø8	12Ø8	14 Ø 8	16 Ø 8
Shearforce bars V6	4Ø6	–	6Ø6	6 Ø 6	6 Ø 6
Shearforce bars V8	–	8Ø8	–	–	–
Pressure bearings (qty)	4	8	10	8	10

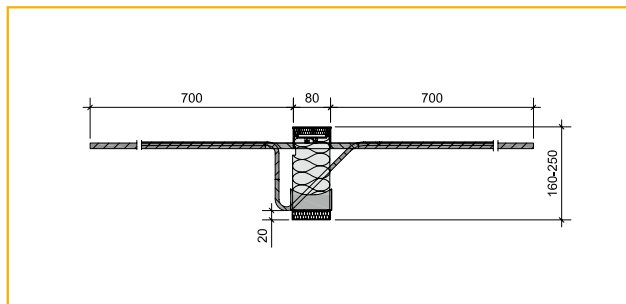
Schöck Isokorb® type	K60-E ¹⁾	K70 ^{2,3)}	K80-E ^{1,3)}	K90 ^{2,3)}	K100 ^{2,3)}
Isokorb® length [mm]	1000	1000	1000	1000	1000
Tension bars	8 Ø 12	10 Ø 12	8 Ø 14	12 Ø 12	14 Ø 12
Shearforce bars V8	8 Ø 8	8 Ø 8	8 Ø 8	8 Ø 8	–
Shearforce bars V10	–	–	–	–	10 Ø 8
Shearforce bars VV ⁴⁾	–	8 Ø 8 + 4 Ø 8	–	8 Ø 8 + 4 Ø 8	10 Ø 8 + 4 Ø 8
Pressure bearings (qty)	12	16	16	18	18
Special hoops (qty)	–	4	4	4	4



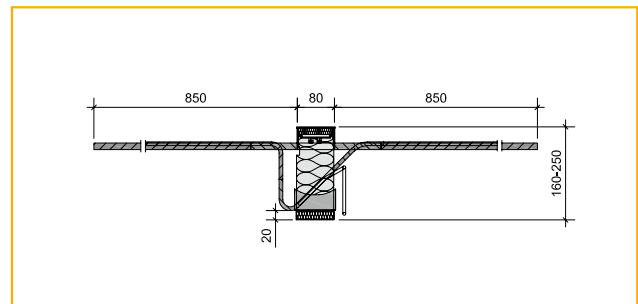
Cross-section: Schöck Isokorb® type K10, K30, K40, K50



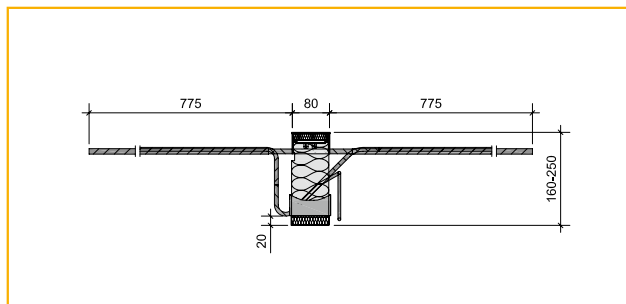
Cross-section: Schöck Isokorb® type K20-E



Cross-section: Schöck Isokorb® type K60-E



Cross-section: Schöck Isokorb® type K80-E



Cross-section: Schöck Isokorb® type K70, K90, K100

- ¹⁾ Standard preferred types; Elements are also available as modules of 250 and 500 mm
²⁾ Elements also available as module of 500 mm
³⁾ Element with special hoops on the floor side directly behind the compression bearings
⁴⁾ Shear force bars in both directions for positive and negative shear forces

TE
MODUL

K

Reinforced concrete-to-reinforced concrete

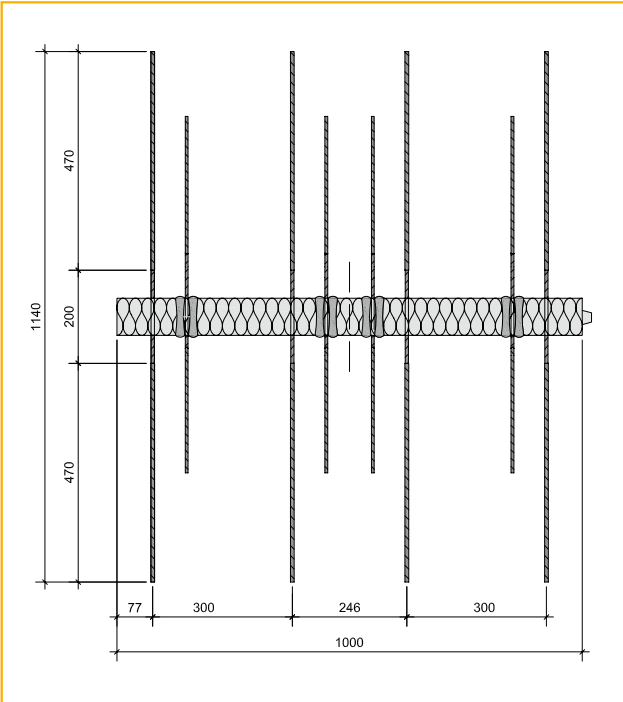
Schöck Isokorb® type K

Plan views

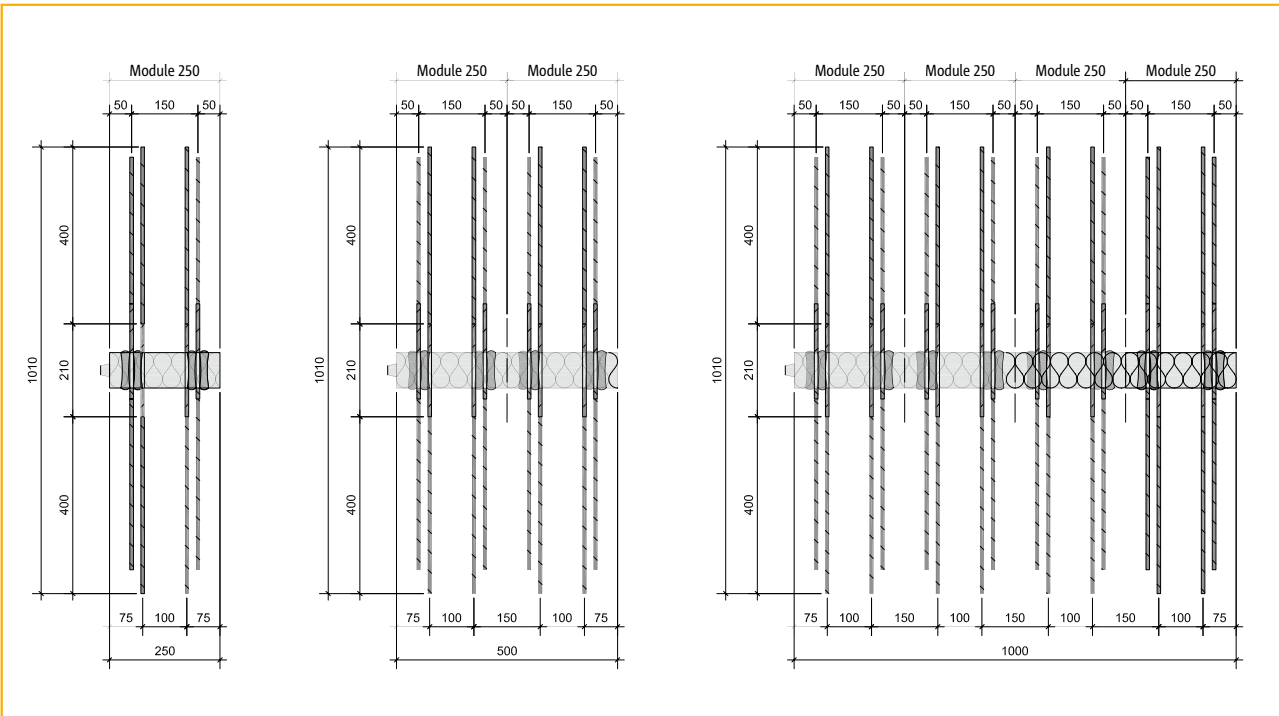
HTE
MODUL

K

Reinforced concrete-to-reinforced concrete



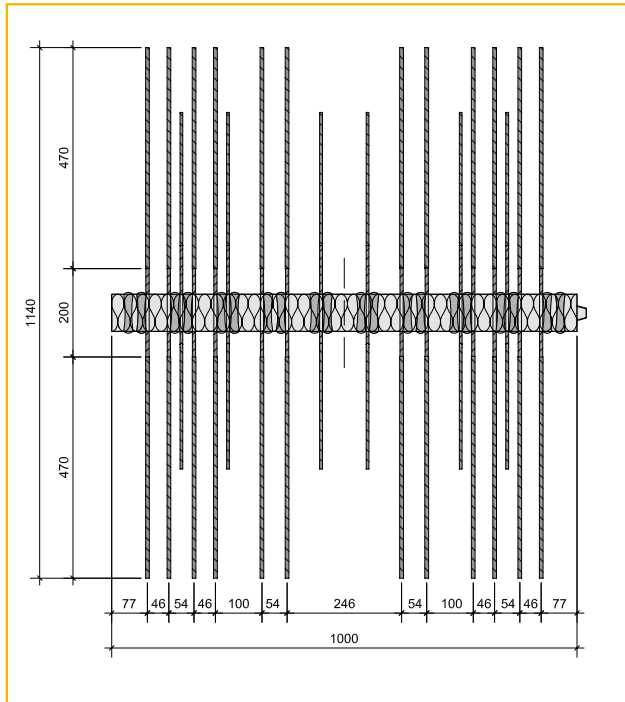
Plan view: Schöck Isokorb® type K10



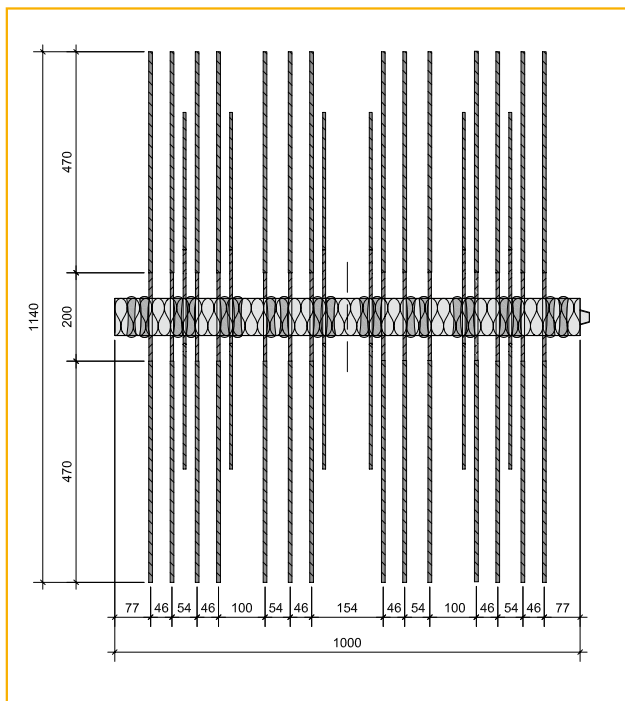
Plan view: Schöck Isokorb® type K20 E

Schöck Isokorb® type K

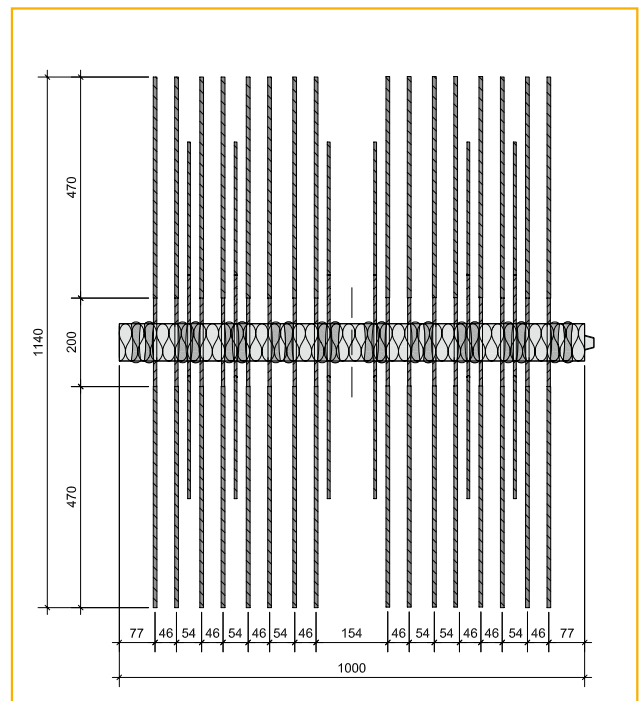
Plan views



Plan view: Schöck Isokorb® type K30



Plan view: Schöck Isokorb® type K40



Plan view: Schöck Isokorb® type K50

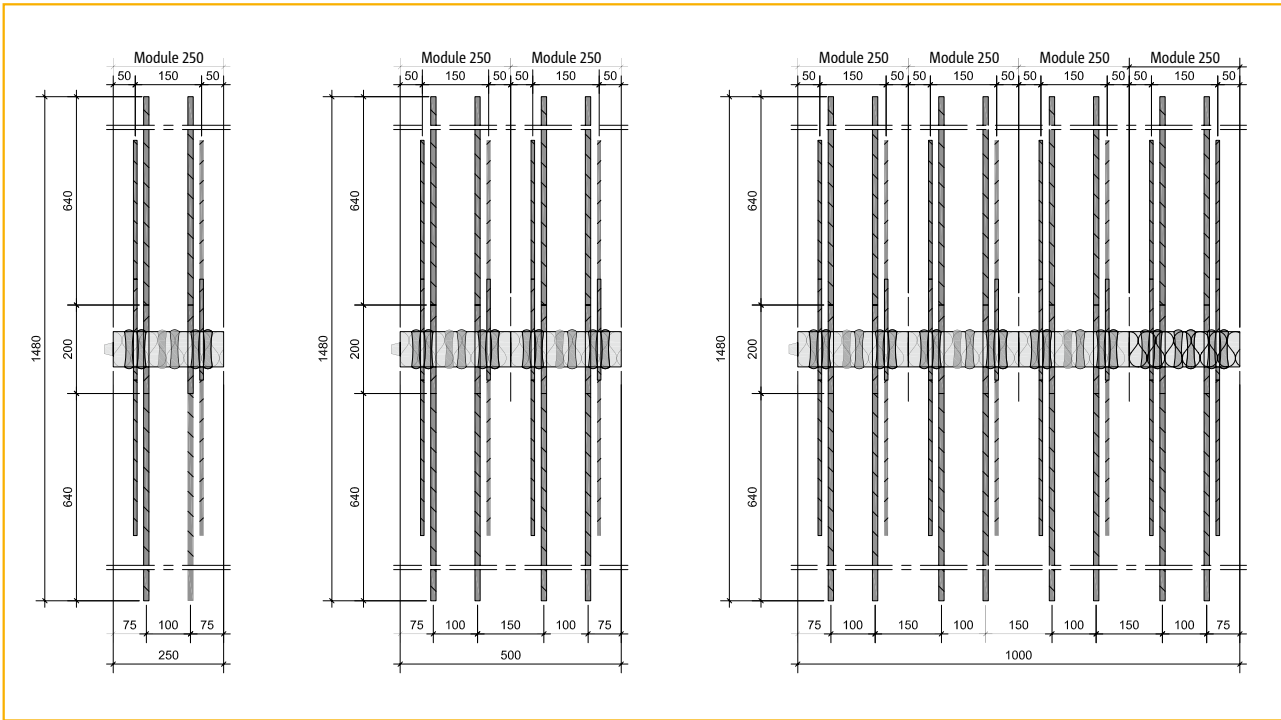
Schöck Isokorb® type K

Plan views

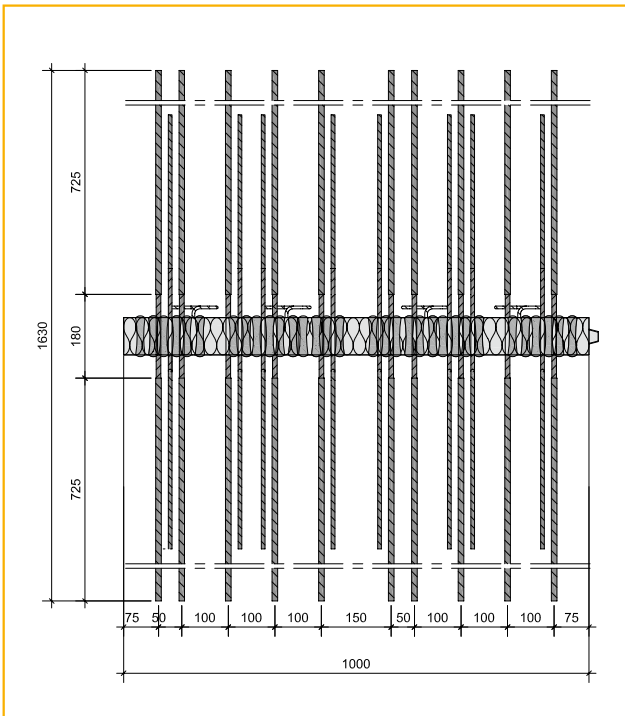
TE
MODUL

K

Reinforced concrete-to-reinforced concrete



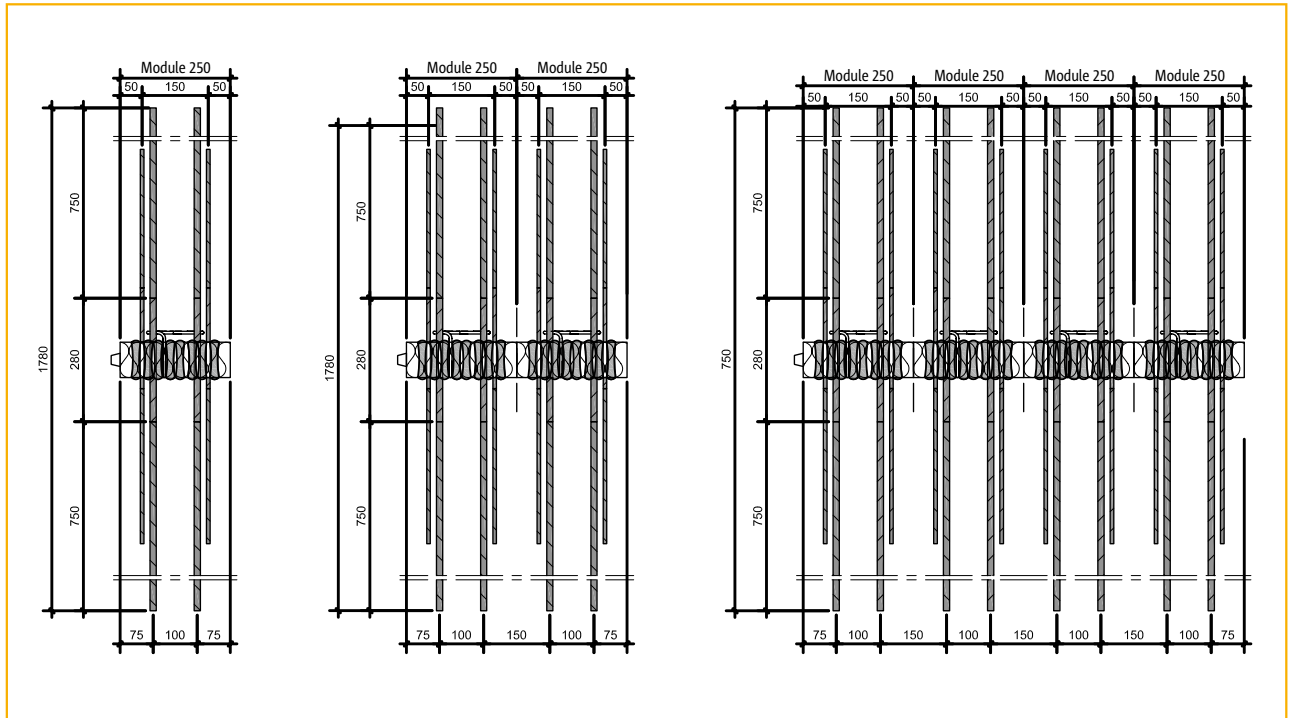
Plan view: Schöck Isokorb® type K60 E



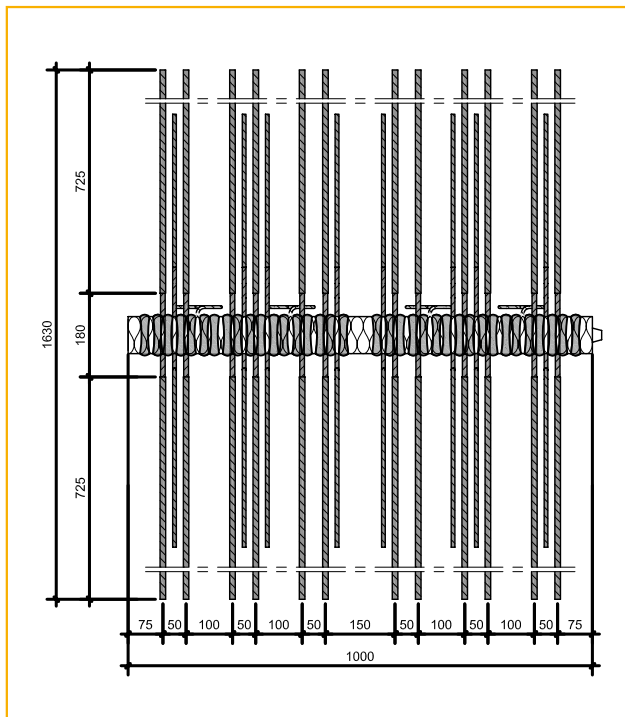
Plan view: Schöck Isokorb® type K70

Schöck Isokorb® type K

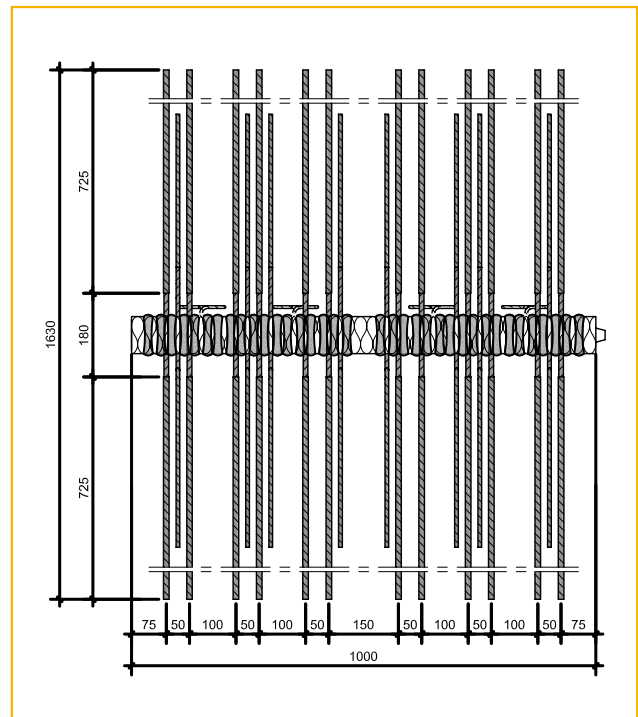
Plan views



Plan view: Schöck Isokorb® type K80 E



Plan view: Schöck Isokorb® type K90



Plan view: Schöck Isokorb® type K100

TE
MODUL

K

Reinforced concrete-to-
reinforced concrete

Schöck Isokorb® type K

Capacity tables

Capacities are design values in the ultimate limit state (ULS). (Example of calculation on page 49). For capacities elements CV50 look at page 45-46.

TE
MODUL

K

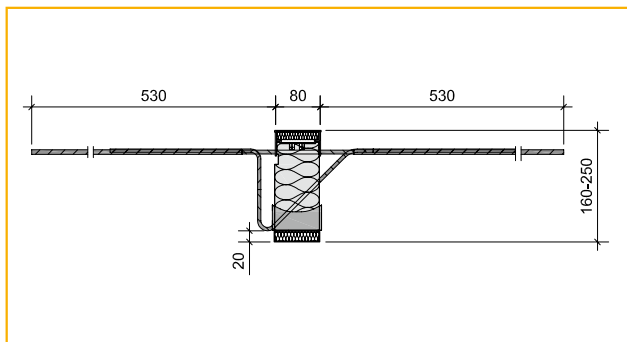
Reinforced concrete-to-reinforced concrete

K10-CV35-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	7,3	28,0	-	-	-/-	729
170	8,1	28,0	-	-	-/-	923
180	9,0	28,0	-	-	-/-	1140
190	9,9	28,0	-	-	-/-	1379
200	10,8	28,0	-	-	-/-	1641
210	11,6	28,0	-	-	-/-	1926
220	12,5	28,0	-	-	-/-	2234
230	13,4	28,0	-	-	-/-	2564
240	14,3	28,0	-	-	-/-	2917
250	15,1	28,0	-	-	-/-	3293

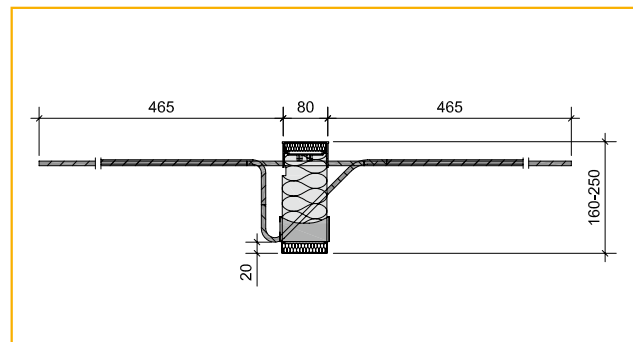
K20-CV35-...E						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	14,5	-	99,5	-	-/-	1671
170	16,3	-	99,5	-	-/-	2115
180	18,0	-	99,5	-	-/-	2612
190	19,8	-	99,5	-	-/-	3160
200	21,5	-	99,5	-	-/-	3761
210	23,3	-	99,5	-	-/-	4413
220	25,0	-	99,5	-	-/-	5119
230	26,7	-	99,5	-	-/-	5876
240	28,5	-	99,5	-	-/-	6686
250	30,2	-	99,5	-	-/-	7547

K30-CV35-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	20,0	42,0	-	-	-/-	1898
170	22,4	42,0	-	-	-/-	2402
180	24,8	42,0	-	-	-/-	2965
190	27,2	42,0	-	-	-/-	3588
200	29,6	42,0	-	-	-/-	4270
210	32,0	42,0	-	-	-/-	5011
220	34,4	42,0	-	-	-/-	5812
230	36,8	42,0	-	-	-/-	6672
240	39,3	42,0	-	-	-/-	7591
250	41,7	42,0	-	-	-/-	8569

K40-CV35-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	22,8	42,0	-	-	-/-	2076
170	25,6	42,0	-	-	-/-	2628
180	28,4	42,0	-	-	-/-	3244
190	31,1	42,0	-	-	-/-	3925
200	33,9	42,0	-	-	-/-	4672
210	36,6	42,0	-	-	-/-	5483
220	39,4	42,0	-	-	-/-	6358
230	42,1	42,0	-	-	-/-	7299
240	44,9	42,0	-	-	-/-	8305
250	47,6	42,0	-	-	-/-	9375



Cross-section: Schöck Isokorb® type K10, K30, K40, K50



Cross-section: Schöck Isokorb® type K20 E

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

Schöck Isokorb® type K

Capacity tables

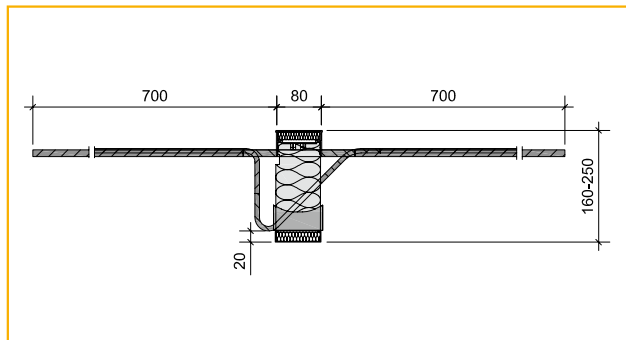
Capacities are design values in the ultimate limit state (ULS). ((Example of calculation on page 49). For capacities elements CV50 look at page 45-46.

K50-CV35-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	28,6	42,0	-	-	- / -	2465
170	32,0	42,0	-	-	- / -	3120
180	35,4	42,0	-	-	- / -	3851
190	38,9	42,0	-	-	- / -	4660
200	42,3	42,0	-	-	- / -	5546
210	45,8	42,0	-	-	- / -	6509
220	49,2	42,0	-	-	- / -	7549
230	52,6	42,0	-	-	- / -	8665
240	56,1	42,0	-	-	- / -	9859
250	59,5	42,0	-	-	- / -	11130

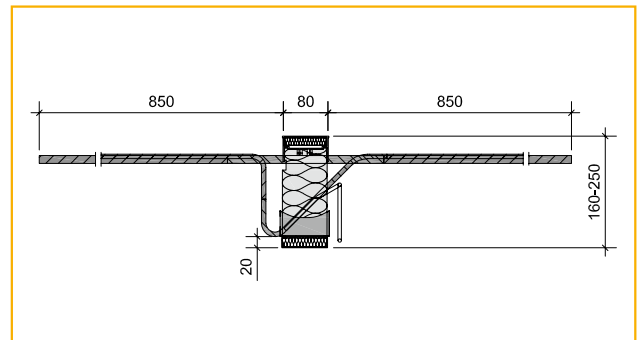
K60-CV35-...E						
Element- height H [mm]	C25/30 M_{Rd} [kNm/m]	C30/37 M_{Rd} [kNm/m]	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
			V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	30,9	31,9	99,5	-	-	2673
170	34,7	35,8	99,5	-	-	3402
180	38,5	39,7	99,5	-	-	4219
190	42,4	43,7	99,5	-	-	5124
200	46,2	47,6	99,5	-	-	6116
210	50,0	51,5	99,5	-	-	7197
220	53,8	55,5	99,5	-	-	8366
230	57,6	59,4	99,5	-	-	9622
240	61,4	63,3	99,5	-	-	10966
250	65,3	67,3	99,5	-	-	12398

K70-CV35-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	33,1	-	99,5	-	+99,5 -49,8	2892
170	37,1	-	99,5	-	+99,5 -49,8	3681
180	41,2	-	99,5	-	+99,5 -49,8	4565
190	45,3	-	99,5	-	+99,5 -49,8	5545
200	49,4	-	99,5	-	+99,5 -49,8	6619
210	53,5	-	99,5	-	+99,5 -49,8	7788
220	57,5	-	99,5	-	+99,5 -49,8	9053
230	61,6	-	99,5	-	+99,5 -49,8	10412
240	65,7	-	99,5	-	+99,5 -49,8	11867
250	69,8	-	99,5	-	+99,5 -49,8	13417

K80-CV35-...E						
Element- height H [mm]	C25/30 M_{Rd} [kNm/m]	C30/37 M_{Rd} [kNm/m]	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
			V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	40,7	42,8	99,5	-	-	3317
170	45,8	48,2	99,5	-	-	4234
180	50,9	53,5	99,5	-	-	5263
190	56,0	58,9	99,5	-	-	6404
200	61,1	64,3	99,5	-	-	7657
210	66,1	69,6	99,5	-	-	9022
220	71,2	75,0	99,5	-	-	10499
230	76,3	80,3	99,5	-	-	12088
240	81,4	85,7	99,5	-	-	13788
250	86,5	91,0	99,5	-	-	15600



Cross-section: Schöck Isokorb® type K60 E



Cross-section: Schöck Isokorb® type K80 E

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

Schöck Isokorb® type K

Capacity tables

Capacities are design values in the ultimate limit state (ULS). (Example of calculation on page 49).

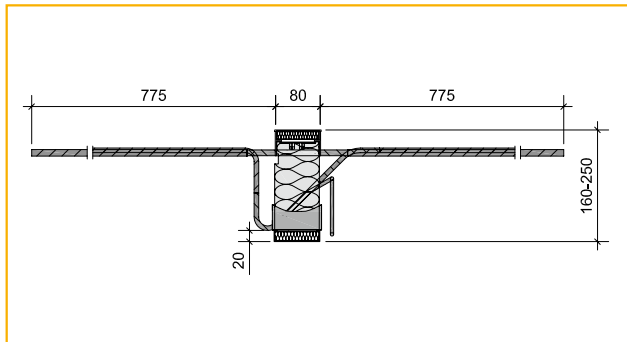
TE
MODUL

K

Reinforced concrete-to-reinforced concrete

K90-CV35-...						
C25/30 Element- heighth H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	46,4	-	99,5	-	+99,5 -49,8	3398
170	52,1	-	99,5	-	+99,5 -49,8	4325
180	57,8	-	99,5	-	+99,5 -49,8	5364
190	63,5	-	99,5	-	+99,5 -49,8	6515
200	69,3	-	99,5	-	+99,5 -49,8	7777
210	75,0	-	99,5	-	+99,5 -49,8	9151
220	80,7	-	99,5	-	+99,5 -49,8	10637
230	86,4	-	99,5	-	+99,5 -49,8	12235
240	92,2	-	99,5	-	+99,5 -49,8	13944
250	97,9	-	99,5	-	+99,5 -49,8	15765

K100-CV35-...						
Element- heighth H [mm]	C25/30 M_{Rd} [kNm/m]	C30/37	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		M_d [kNm/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	46,4	50,2	-	124,4	+124,4 -49,8	3756
170	52,1	56,3	-	124,4	+124,4 -49,8	4781
180	57,8	62,5	-	124,4	+124,4 -49,8	5929
190	63,5	68,7	-	124,4	+124,4 -49,8	7201
200	69,3	74,9	-	124,4	+124,4 -49,8	8596
210	75,0	81,1	-	124,4	+124,4 -49,8	10115
220	80,7	87,3	-	124,4	+124,4 -49,8	11757
230	86,4	93,5	-	124,4	+124,4 -49,8	13523
240	92,2	99,7	-	124,4	+124,4 -49,8	15412
250	97,9	105,9	-	124,4	+124,4 -49,8	17424



Cross-section: Schöck Isokorb® type K70, K90, K100

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

Schöck Isokorb® type K

Capacity tables K-CV50

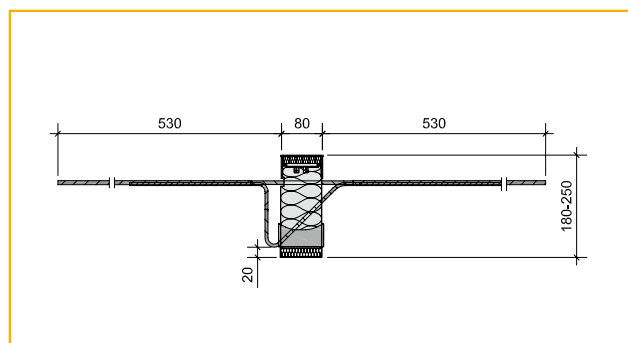
Capacities are design values in the ultimate limit state (ULS). (Example of calculation on page 49).

K10-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	7,7	28,0	-	-	-/-	823
190	8,6	28,0	-	-	-/-	1028
200	9,4	28,0	-	-	-/-	1256
210	10,3	28,0	-	-	-/-	1507
220	11,2	28,0	-	-	-/-	1781
230	12,1	28,0	-	-	-/-	2077
240	12,9	28,0	-	-	-/-	2396
250	13,8	28,0	-	-	-/-	2738

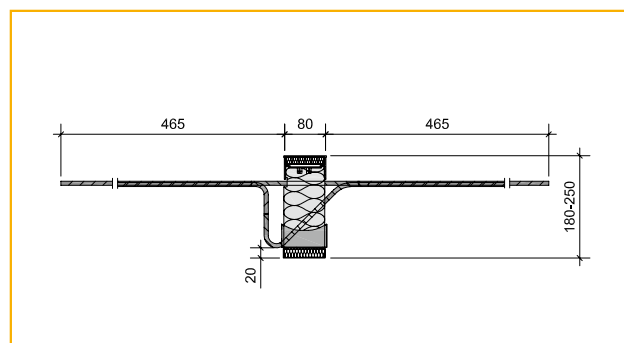
K20-CV50-...E						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	15,4	-	99,5	-	-/-	1887
190	17,1	-	99,5	-	-/-	2357
200	18,9	-	99,5	-	-/-	2879
210	20,6	-	99,5	-	-/-	3454
220	22,4	-	99,5	-	-/-	4081
230	24,1	-	99,5	-	-/-	4760
240	25,9	-	99,5	-	-/-	5491
250	27,6	-	99,5	-	-/-	6274

K30-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	21,2	42,0	-	-	-/-	2142
190	23,6	42,0	-	-	-/-	2676
200	26,0	42,0	-	-	-/-	3269
210	28,4	42,0	-	-	-/-	3921
220	30,8	42,0	-	-	-/-	4633
230	33,2	42,0	-	-	-/-	5404
240	35,6	42,0	-	-	-/-	6234
250	38,1	42,0	-	-	-/-	7124

K40-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	24,2	42,0	-	-	-/-	2344
190	27,0	42,0	-	-	-/-	2928
200	29,7	42,0	-	-	-/-	3577
210	32,5	42,0	-	-	-/-	4290
220	35,2	42,0	-	-	-/-	5069
230	38,0	42,0	-	-	-/-	5912
240	40,7	42,0	-	-	-/-	6821
250	43,5	42,0	-	-	-/-	7794



Cross-section: Schöck Isokorb® type K10, K30, K40, K50



Cross-section: Schöck Isokorb® type K20 E

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

Schöck Isokorb® type K

Capacity tables K-CV50

Capacities are design values in the ultimate limit state (ULS). (Example of calculation on page 49).

K

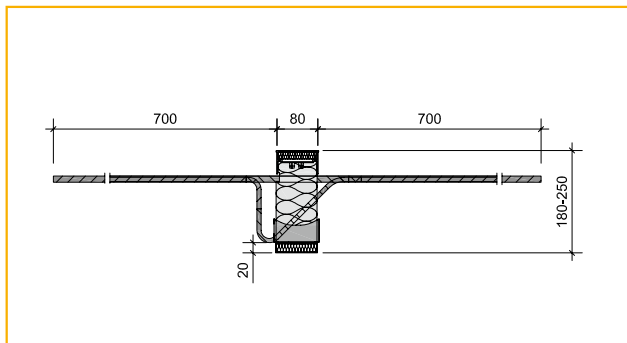
Reinforced concrete-to-reinforced concrete

K50-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	30,3	42,0	-	-	-/-	2783
190	33,7	42,0	-	-	-/-	3476
200	37,2	42,0	-	-	-/-	4246
210	40,6	42,0	-	-	-/-	5093
220	44,0	42,0	-	-	-/-	6018
230	47,5	42,0	-	-	-/-	7019
240	50,9	42,0	-	-	-/-	8097
250	54,4	42,0	-	-	-/-	9253

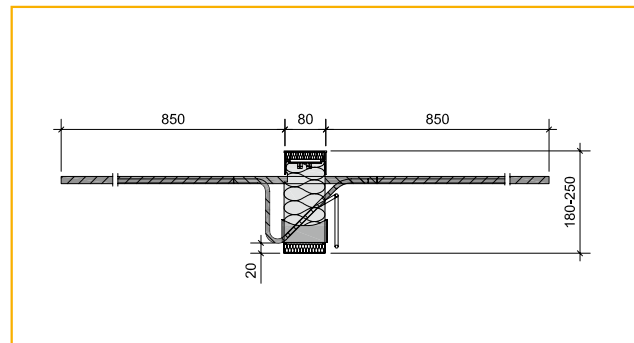
K60-CV50-...E						
Element- height H [mm]	C25/30	C30/37	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
	M_{Rd} [kNm/m]	M_d [kNm/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	32,8	33,8	99,5	-	-/-	3026
190	36,6	37,8	99,5	-	-/-	3799
200	40,4	41,7	99,5	-	-/-	4660
210	44,3	45,6	99,5	-	-/-	5609
220	48,1	49,6	99,5	-	-/-	6646
230	51,9	53,5	99,5	-	-/-	7770
240	55,7	57,4	99,5	-	-/-	8983
250	59,5	61,4	99,5	-	-/-	10283

K70-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-	-
170	-	-	-	-	-	-
180	43,8	-	99,5	-	+99,5 -49,8	3275
190	48,8	-	99,5	-	+99,5 -49,8	4111
200	53,9	-	99,5	-	+99,5 -49,8	5043
210	59,0	-	99,5	-	+99,5 -49,8	6070
220	64,1	-	99,5	-	+99,5 -49,8	7192
230	69,2	-	99,5	-	+99,5 -49,8	8409
240	74,3	-	99,5	-	+99,5 -49,8	9721
250	79,4	-	99,5	-	+99,5 -49,8	11128

K80-CV50-...E						
Element- height H [mm]	C25/30	C30/37	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
	M_{Rd} [kNm/m]	M_d [kNm/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-/-	-
170	-	-	-	-	-/-	-
180	43,2	45,5	99,5	-	-/-	3761
190	48,3	50,9	99,5	-	-/-	4735
200	53,4	56,2	99,5	-	-/-	5820
210	58,5	61,6	99,5	-	-/-	7017
220	63,6	66,9	99,5	-	-/-	8326
230	68,7	72,3	99,5	-	-/-	9747
240	73,8	77,6	99,5	-	-/-	11279
250	78,9	83,0	99,5	-	-/-	12924



Cross-section: Schöck Isokorb® type K60 E



Cross-section: Schöck Isokorb® type K80 E

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

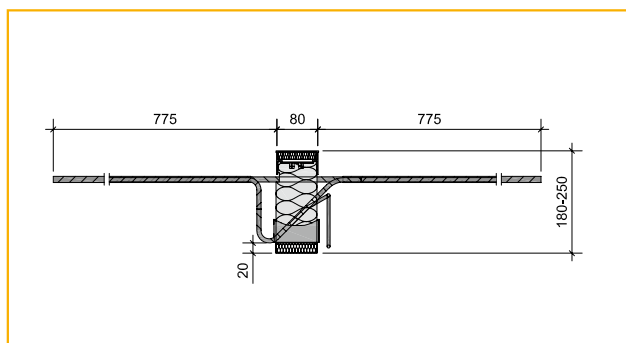
Schöck Isokorb® type K

Capacity tables K-CV50

Capacities are design values in the ultimate limit state (ULS). (Example of calculation on page 49).

K90-CV50-...						
C25/30 Element- height H [mm]	M_{Rd} [kNm/m]	V6	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-	-
170	-	-	-	-	-	-
180	49,2	-	99,5	-	+99,5 -49,8	3848
190	55,0	-	99,5	-	+99,5 -49,8	4831
200	60,7	-	99,5	-	+99,5 -49,8	5926
210	66,4	-	99,5	-	+99,5 -49,8	7132
220	72,1	-	99,5	-	+99,5 -49,8	8450
230	77,9	-	99,5	-	+99,5 -49,8	9880
240	83,6	-	99,5	-	+99,5 -49,8	11422
250	89,3	-	99,5	-	+99,5 -49,8	13075

K100-CV50-...						
Element- height H [mm]	C25/30	C30/37 M_d [kNm/m]	V8	V10	VV	Rotation- stiffness C^1 [kNm/ rad]
	M_{Rd} [kNm/m]		V_{Rd} [kN/m]	V_{Rd} [kN/m]	V_{Rd} [kN/m]	
160	-	-	-	-	-	-
170	-	-	-	-	-	-
180	49,2	53,3	-	124,4	+124,4 -49,8	4253
190	55,0	59,4	-	124,4	+124,4 -49,8	5340
200	60,7	65,6	-	124,4	+124,4 -49,8	6550
210	66,4	71,8	-	124,4	+124,4 -49,8	7883
220	72,1	78,0	-	124,4	+124,4 -49,8	9340
230	77,8	84,2	-	124,4	+124,4 -49,8	10920
240	83,6	90,4	-	124,4	+124,4 -49,8	12624
250	89,3	96,6	-	124,4	+124,4 -49,8	14452



Cross-section: Schöck Isokorb® type K70, K90, K100



K

Reinforced concrete-to-reinforced concrete

¹⁾ Rotational spring for the analysis of the deflection for a cantilever as the result of the Schöck Isokorb® anchor being loaded (see page 49).

Schöck Isokorb® type K

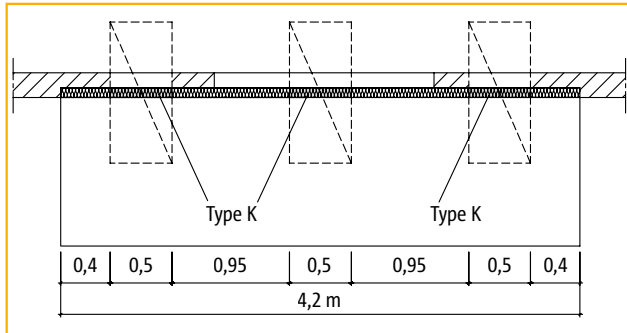
Calculation example

Calculation example

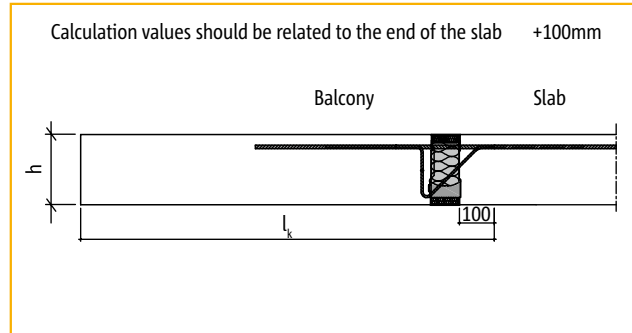
Given: free cantilevered balcony

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K



Plan view: Schöck Isokorb® type K



Cross-section: Schöck Isokorb® type K

Geometry

Cantilever length	l_k	= 2,00 m
Balcony slab thickness	h	= 0,20 m
Balcony length	B	= 4,20 m
Concrete		C30/37

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Calculation example

Loads

Permanent loads

Balcony slab	25 · 0,20	$g_1 = 5,00 \text{ kN/m}^2$	$p_{1:\text{min}} = 5,00 \text{ kN/m}^2$	$p_{1:\text{max}} = 6,00 \text{ kN/m}^2$
Railing		$G_2 = 1,00 \text{ kN/m}$	$P_{2:\text{min}} = 1,00 \text{ kN/m}$	$P_{2:\text{max}} = 1,20 \text{ kN/m}$
Facade masonry	35 % · 2,70 m · 1,8 kN/m ² =	$G_3 = 1,70 \text{ kN/m}$	$P_{3:\text{min}} = 1,70 \text{ kN/m}$	$P_{3:\text{max}} = 2,04 \text{ kN/m}$

Live load	$q = 4,00 \text{ kN/m}^2$	$q_{\text{min}} = 4,00 \text{ kN/m}^2$	$q_{\text{max}} = 6,00 \text{ kN/m}^2$
-----------	---------------------------	--	--

Load combinations:	$p_d = 1,2 \cdot g_1 + 1,5 \cdot q = 12,0 \text{ kN/m}^2$
	$P_d = 1,2 \cdot G_2 + 1,2 \cdot G_3 = 3,24 \text{ kN/m}$

Resulting compression forces

$$V_{Ed} = l_k \cdot B \cdot p_d + P_d \cdot B$$

$$V_{Ed} = (2,0 \cdot 4,2 \cdot 12,0) + (3,24 \cdot 4,2) = 114,4 \text{ kN}$$

$$M_{Ed} = p_d \cdot B \cdot l_k \cdot l_k / 2 + P_d \cdot B \cdot l_k =$$

$$M_{Ed} = (12,0 \cdot 4,2 \cdot 2,0 \cdot 2,0 / 2) + (1,2 \cdot 4,2 \cdot 2,0) = 110,88 \text{ kNm}$$

Chosen Schöck Isokorb®

Schöck Isokorb® type K100-CV35-V10-H200, placement acc. Situation 1a, page 29.

$$M_{Rd} = 74,9 \text{ kNm} \quad V_{Rd} = 124,4 \text{ kN}$$

$$\text{Connection length: } L = M_{Ed} / M_{Rd} = 110,88 / 74,9 = 1,48 \text{ m (decisive)}$$

$$L = V_{Ed} / V_{Rd} = 114,4 / 124,4 = 0,92 \text{ m}$$

Checking of the free distance:

$$0,4 \cdot b + 2 \cdot b + 0,4 \cdot b + 1,5 \text{ m} = 4,2 \text{ m} \quad \Rightarrow b = 0,96 \text{ m} < 1,0 \text{ m}$$

$$M_{Rd} = 1,5 \cdot 74,9 \text{ kNm} = 112,4 \text{ kNm} > M_{Ed}$$

$$V_{Rd} = 1,5 \cdot 124,4 \text{ kN} = 186,6 \text{ kN} > V_{Ed}$$

Checking of the deformation under quasi permanent loads

Schöck Isokorb® rotation-stiffness $C=8596 \text{ [kNm/rad]}$

Resulting in extra deformation by quasi permanent loads:

$$M_{\text{mom}} = ((1,0 \cdot 5,00 + 0,3 \cdot 4,0) \cdot 4,2 \cdot 2,0 \cdot 2,0 / 2) + (1,0 \cdot 4,2 \cdot 2,0) = 60,48 \text{ kNm}$$

$$\text{Deformation} = 60,48 / (1,5 \cdot 8596) \cdot 2000 = 9,4 \text{ mm}$$

The deformation of the floor is not included in this calculation.

Look also to the checklist page 58.



K

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Additional reinforcement

Splitting reinforcement

If the Schöck Isokorb® type K is located near the edge of a concrete element (e.g. balcony) or against the edge of the floor perpendicularly to the length of the Schöck Isokorb® element and the distance a is smaller than 100 mm, then a hairpin ϕ 6 mm must be added as splitting reinforcement at 50 mm from the Schöck Isokorb® element (see Figure 8).



K

Reinforced concrete-to-reinforced concrete

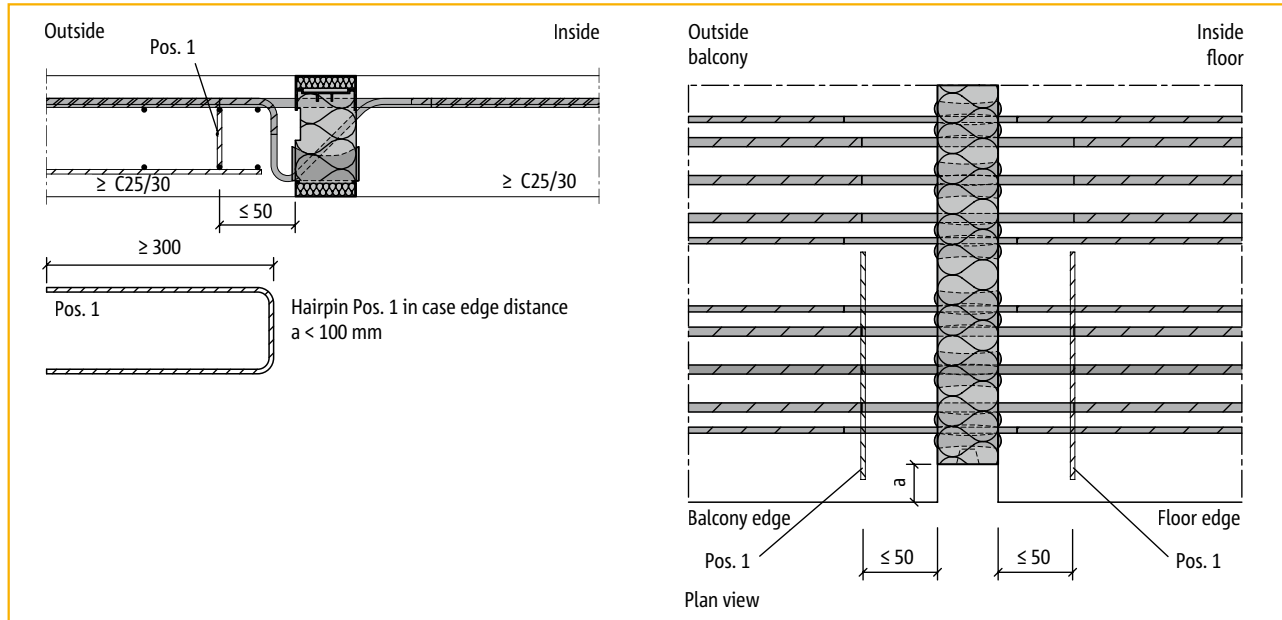


Figure 8: Schöck Isokorb® type K.. additional reinforcement Pos. 1

Suspension reinforcement

For a proper introduction of the shear force in the Schöck Isokorb® type K it is advised to include additional reinforcement in the outside component (balcony). This reinforcement as hairpins is considered as so-called “suspension reinforcement” for the situations where the Isokorb® element is not placed at the bottom of the concrete element (see Figure 9).

The required amount of reinforcement is indicated in the table. This reinforcement may also be included as extra mm^2 in the already provided amount of reinforcement.

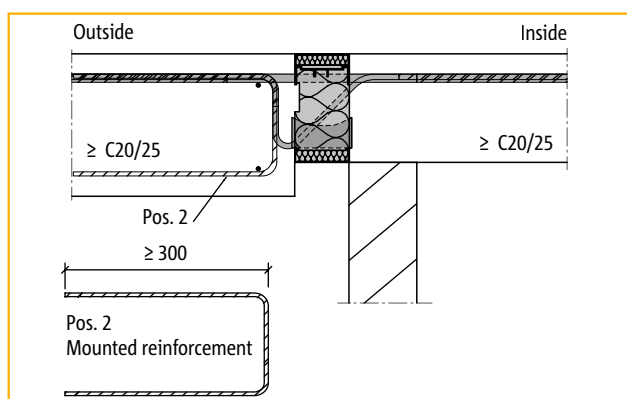


Figure 9: Schöck Isokorb® type K.. additional reinforcement Pos. 2

Suspension reinforcement (Pos. 2)		
Schöck Isokorb® type	A_s [mm ²]	$A_{s, \text{selected}}$ hairpins
K10-V6	64	ϕ 6-250
K20-E-V8	229	ϕ 8-125
K30-V6	97	ϕ 8-250
K40-V6	97	ϕ 8-250
K50-V6	97	ϕ 8-250
K60-E-V8	229	ϕ 8-125
K70-V8	171	ϕ 8-150
K80-E-V8	229	ϕ 8-125
K90-V8	200	ϕ 8-125
K100-V10	286	ϕ 8-125

The responsible structural engineer must check/calculate if the adjacent concrete cross-section is capable of coping with the reaction forces that will develop at the location of the anchor. Depending on the design condition, like the size of the force, position in the cross-section and available concrete grades the analysis could indicate that any additional reinforcement is not required.

Schöck Isokorb® type K

Installation situation for precast concrete floor slabs

Pressure joint between concrete precast planks and Schöck Isokorb® type K

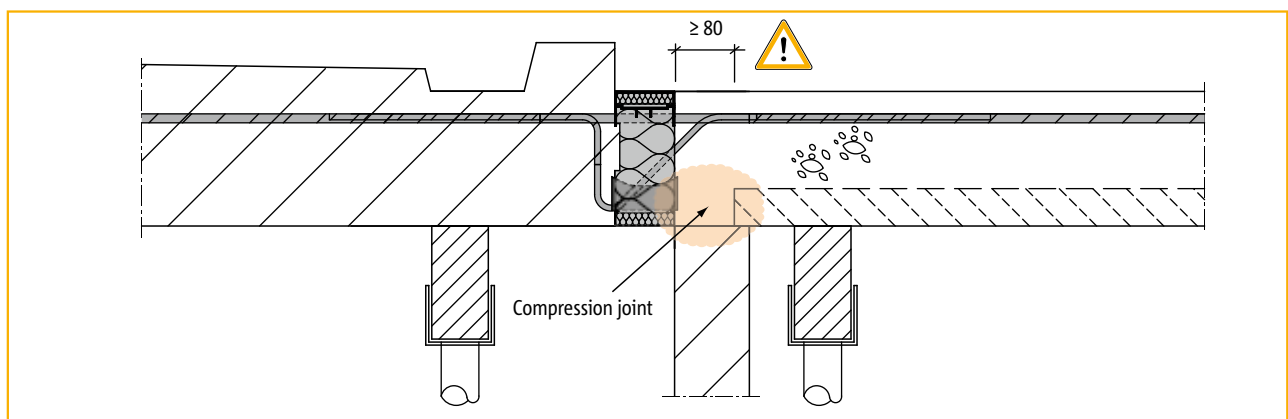
In the case of installation with concrete precast planks the space between the plank and the Schöck Isokorb® type K must be at least 80 mm for proper filling and compacting of the concrete pour in order to ensure the proper transfer of compression forces.

Supplement:

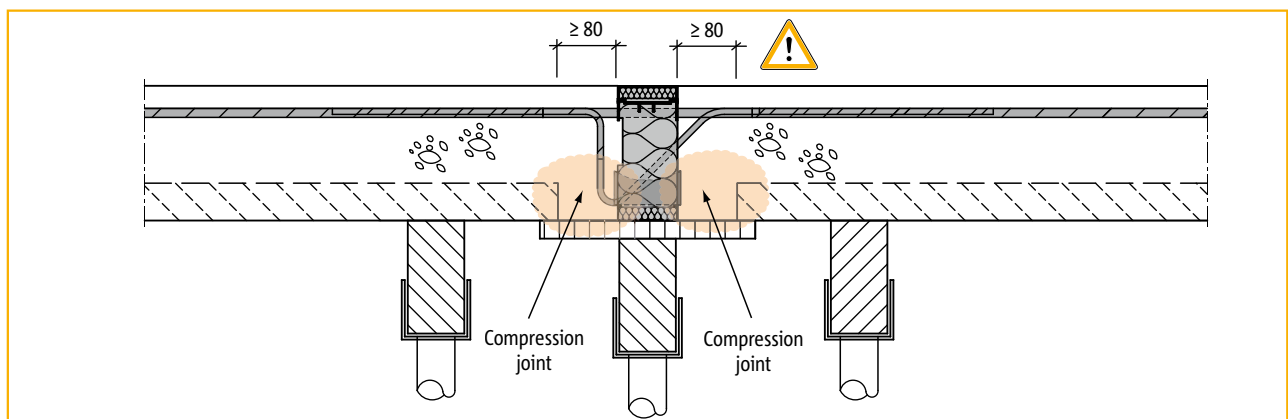
The size of 80 mm is in accordance with the regulations that apply to two adjoining precast planks, where it is desired to activate the entire construction height for the transfer of the internal moments. This execution is required in a situation with a Schöck Isokorb® type K to guarantee a proper transfer of the compression forces from the compression bearings to the adjacent concrete floor. In this case it is essential that proper filling and compacting of the concrete pour is ensured!

Note:

In no event shall openings, pipes, insulation, foam tape, PUR-foam etc. be present behind these Schöck Isokorb® compression bearings. This could seriously jeopardise the stability and structural safety!



Installation situation 1: one-sided filigran floor slab connection with Schöck Isokorb® type K



Installation situation 2: two-sided filigran floor slab connection with Schöck Isokorb® type K

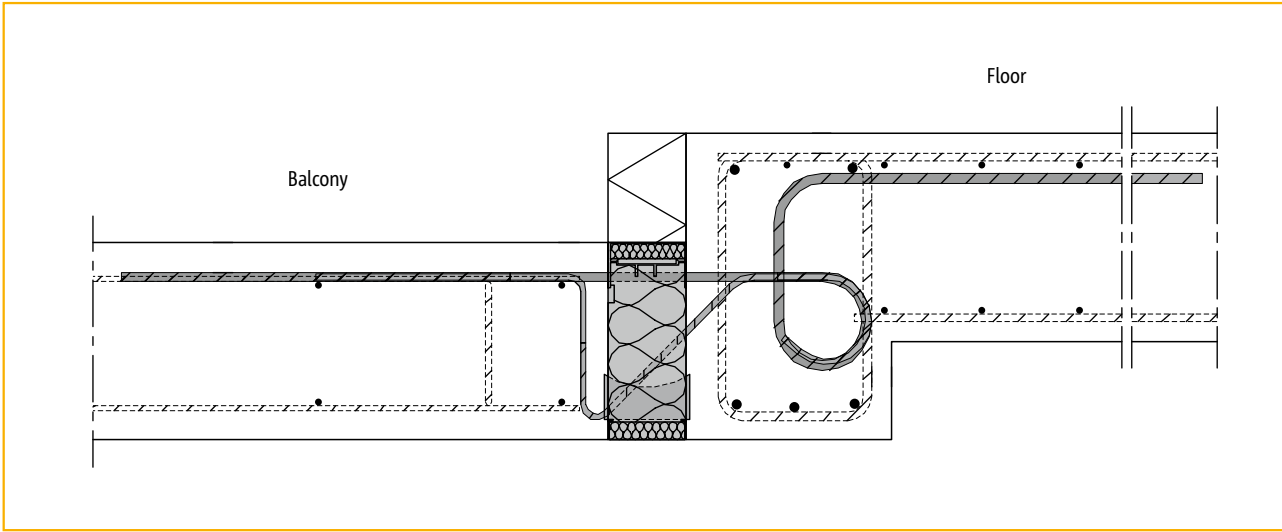
Schöck Isokorb® type K

Special designs/Custom made

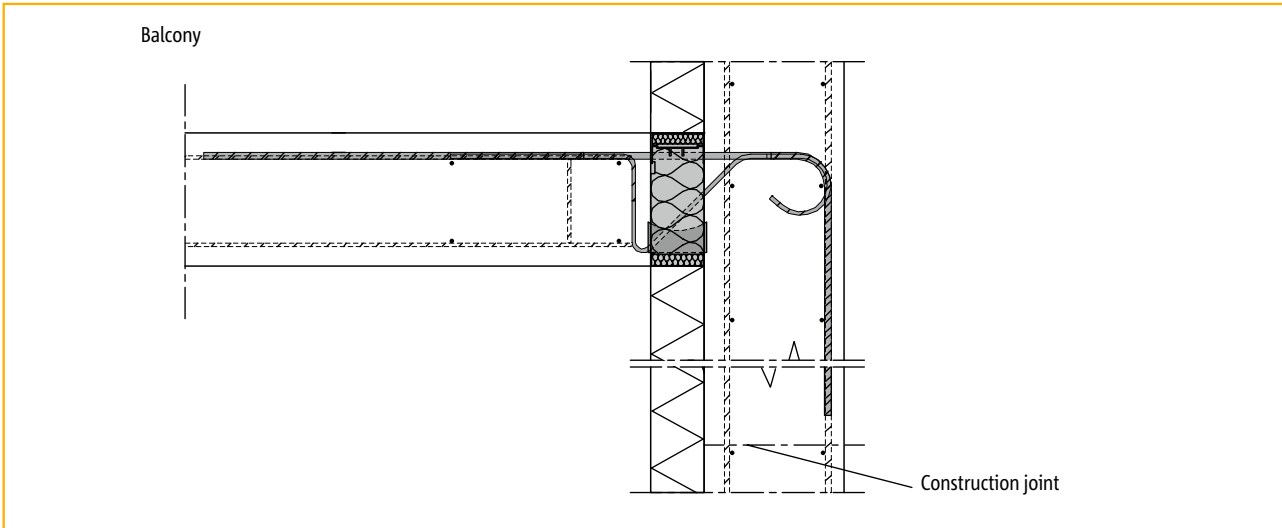
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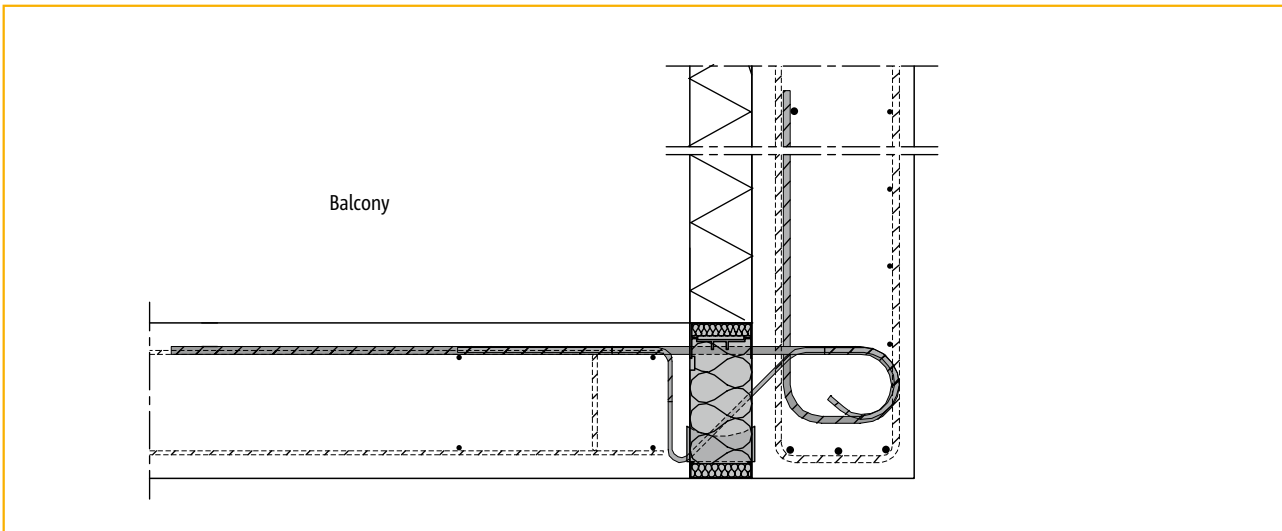
Reinforced concrete-to-reinforced concrete



Connection with schöck Isokorb® type K..sk (sk = special design beam-floor connection upwards)



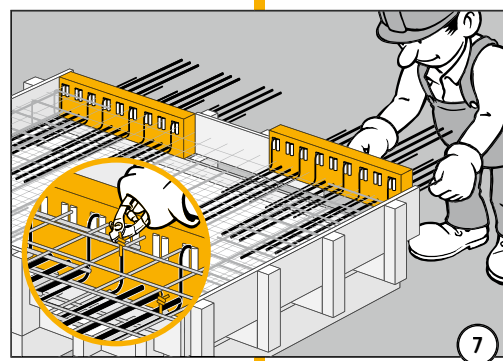
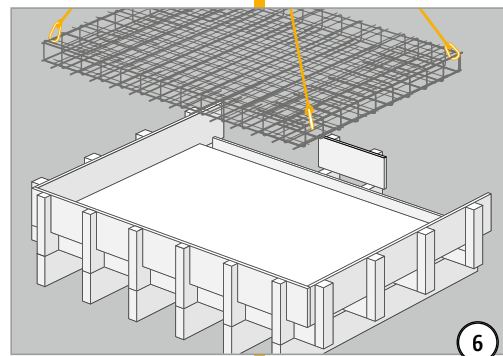
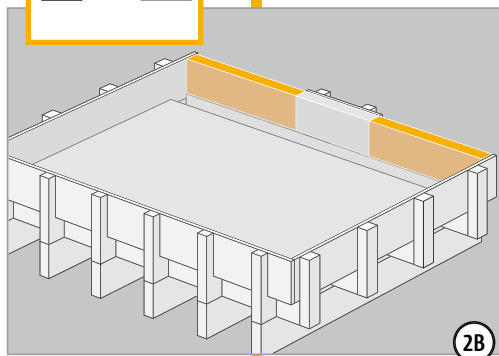
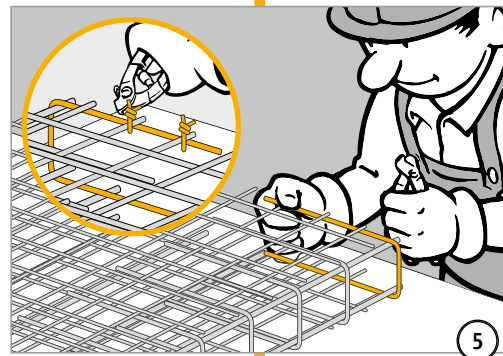
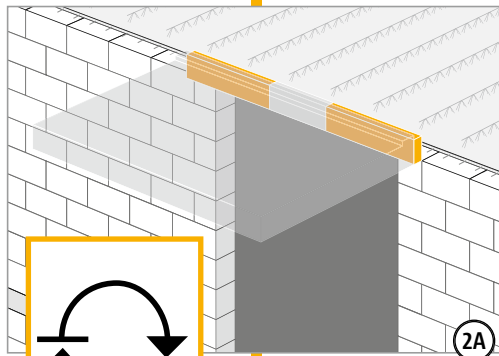
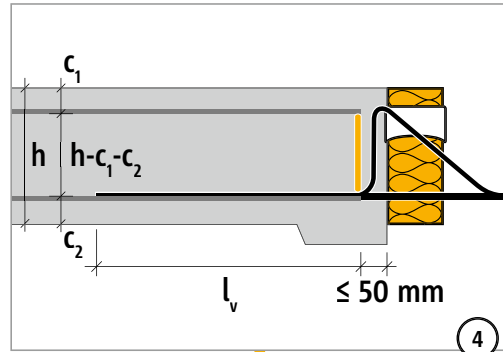
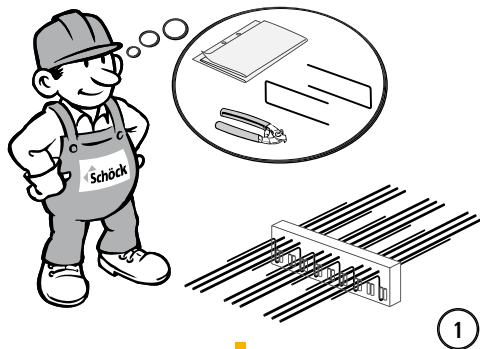
Connection with schöck Isokorb® type K..sk (sk = special design wall connection downwards)



Connection with schöck Isokorb® type K..sk (sk = special design wall connection upwards)

Schöck Isokorb® type K

Method statement precast



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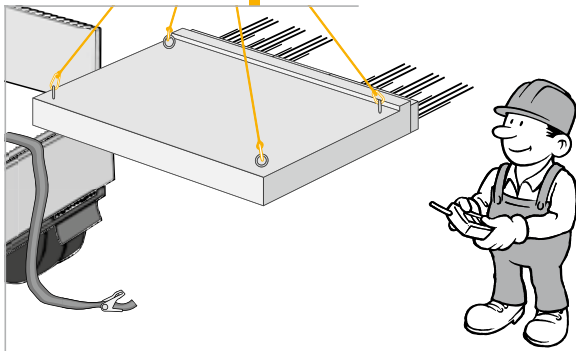
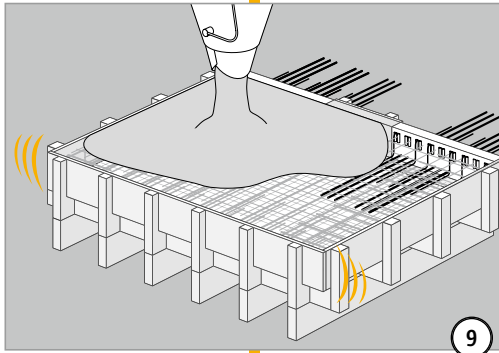
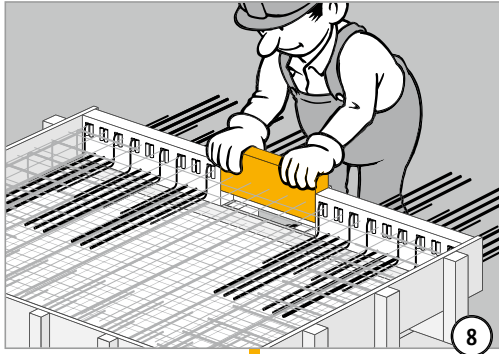
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Method statement precast

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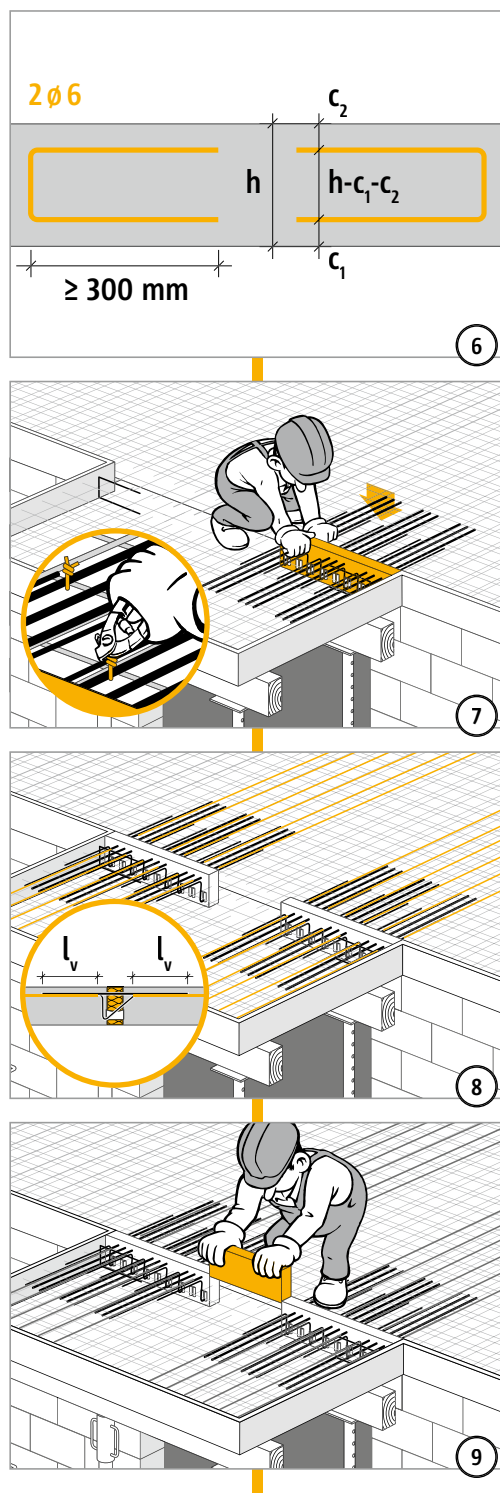
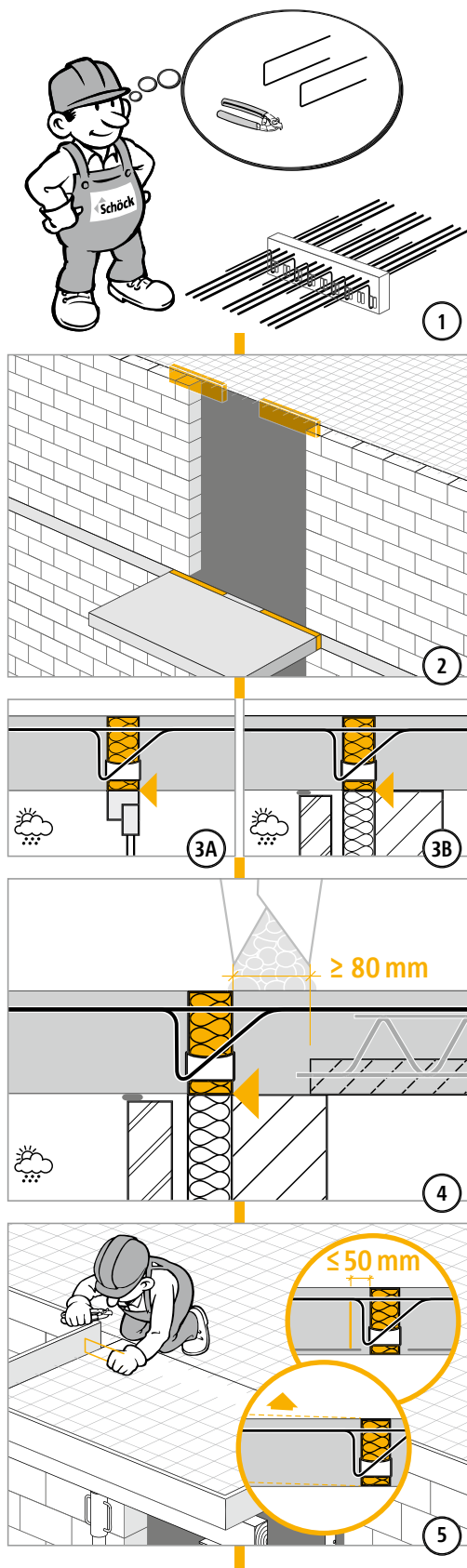
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Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Method statement on site



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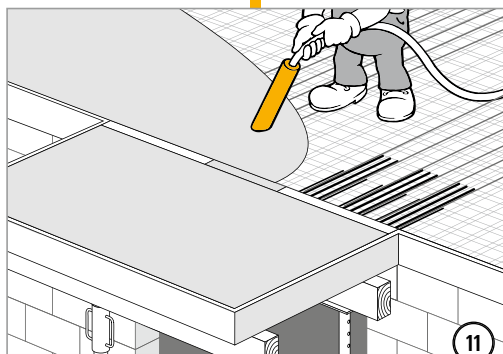
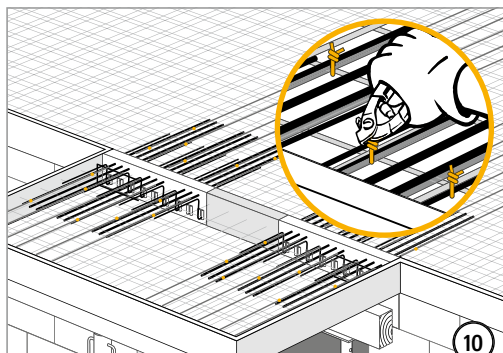
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Method statement on site

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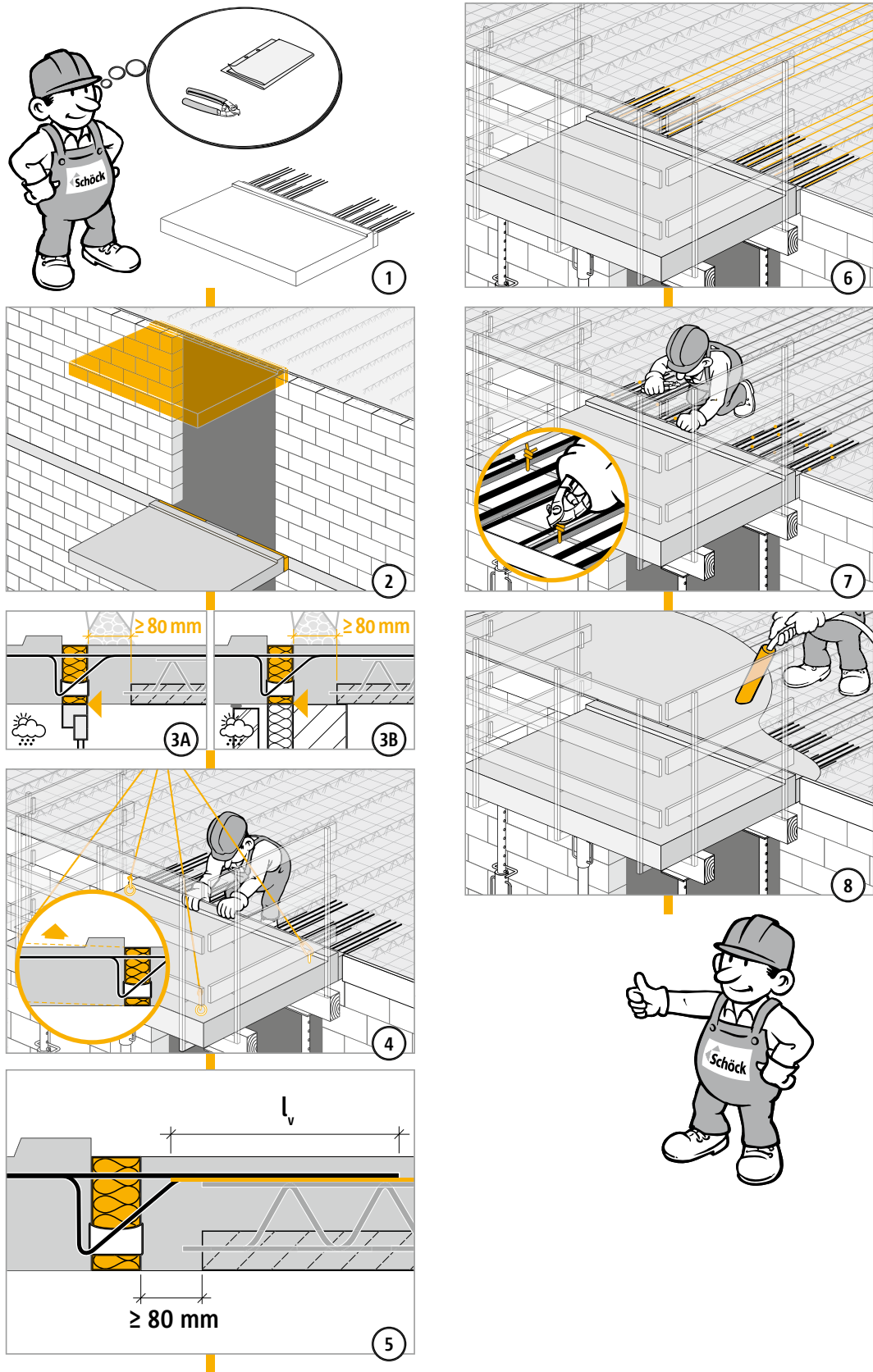
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Reinforced concrete-to-
reinforced concrete

Schöck Isokorb® type K

Method statement precastelement on site



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Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type K

Checklist



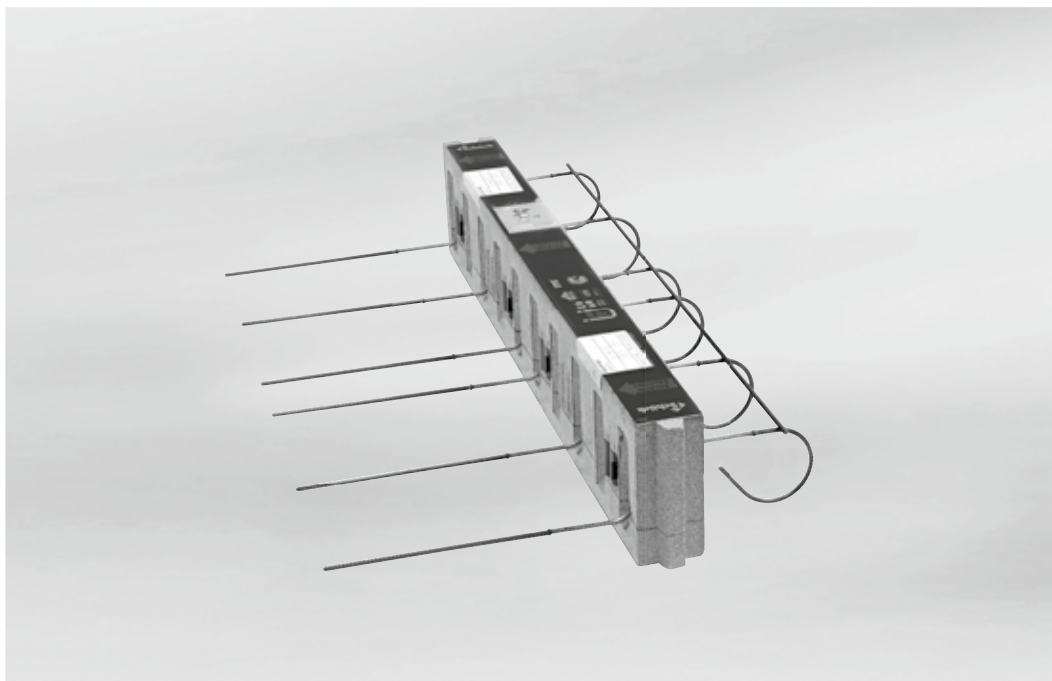
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K

Reinforced concrete-to-reinforced concrete

- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the concrete cover and (concrete) strength class been taken into account as stipulated in the capacity table (page 42 - 47)?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- For the calculation of the deformation in the service limit state of the structure next to the direct deformation and concrete creep, has also the additional deformation from the Schöck Isokorb® anchor been taken into account by the responsible structural engineer (page 30, 48-49)?
- Have the discomforting vibrations from cantilevers been prevented in the design (page 30)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- Is the required additional reinforcement determined (page 50)?
- Has the right type of Schöck Isokorb® been chosen in the case of multi-sided (2, 3, 4 sides) supports of the concrete element in order to avoid restraining effects?
- Is in the structural connection for the Schöck Isokorb® type K behind the compression bearing (at least 80 mm) sufficient spacing been provided, so that this zone (compression joint) can be properly filled and compacted (page 51)?
- Has the required deflection for dewatering been taken into account for a proper alignment of the concrete element, next to the calculated deformation by the concrete and the Schöck Isokorb®?
- For the design of the corners zones have the minimal concrete depth (> 180 mm) and lateral reinforcement been taken into account (reinforcement in the 2nd layer)?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the shape box and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the "shape box" (page 21)?
- Have the fire protection requirements been clarified, and are they reflected in the chosen type designation (F 120 execution) (page 25 - 26)?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type K50 CV35-H200-D80-L1000

Schöck Isokorb® type Q, QP, Q+Q, QP+QP



Schöck Isokorb® type Q 10

Q

Reinforced concrete-to-reinforced concrete

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Schöck Isokorb® type Q, QP, Q+Q, QP+QP

Examples of element arrangements and cross-sections

Q

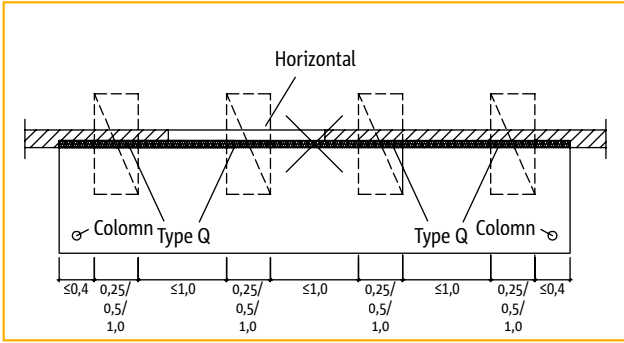


Figure 1: Balcony supported with intermittent solution

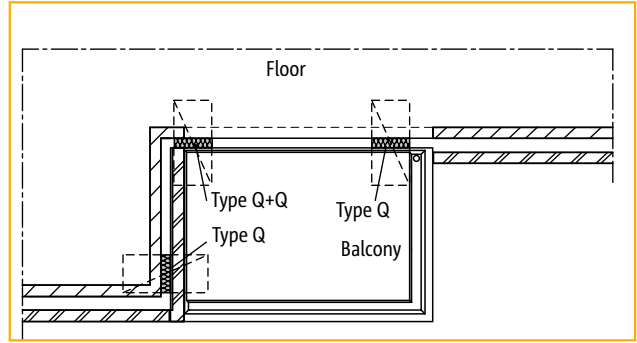


Figure 2: Balcony supported on two sides with shearforce elements

Reinforced concrete-to-reinforced concrete

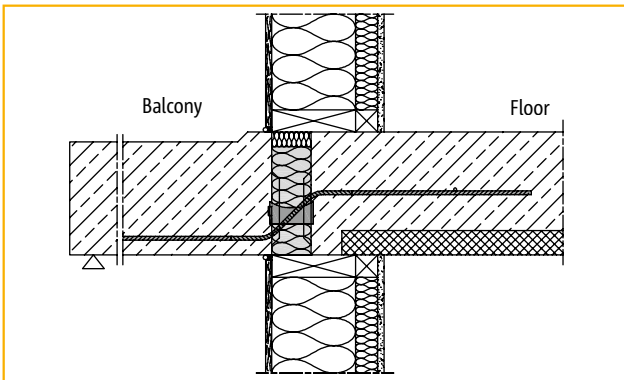


Figure 3: Balcony at the same level as the inside slab

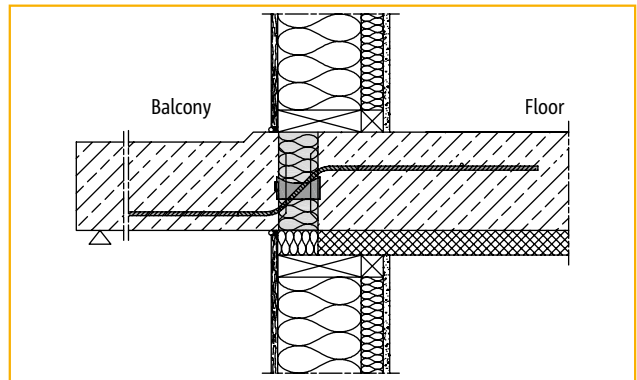


Figure 4: Balconies and slab with different heights

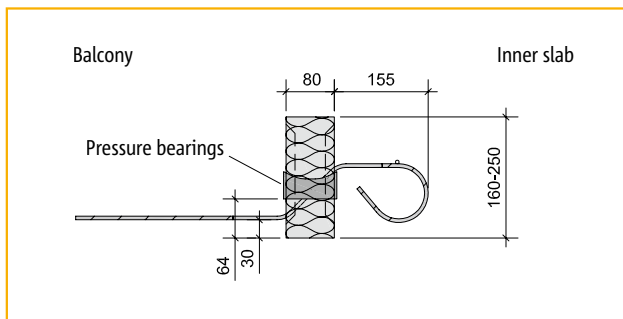
Schöck Isokorb® type Q, QP

Product description/Capacity tables and cross-sections

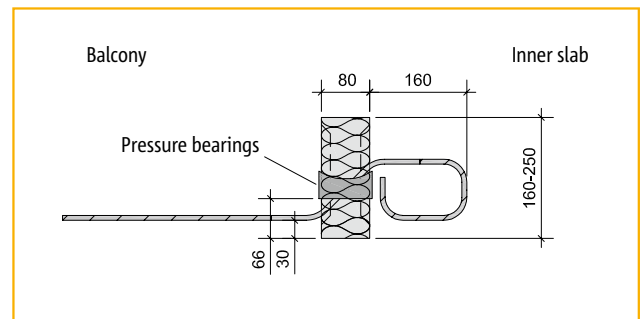
Schöck Isokorb® type ¹⁾	Reinforcement		Element		V _{Rd}	
	Shearforce bars	Pressure bearings	Length [mm]	Standard height [mm] (F120)	C20/25 [kN/Element]	C25/30 [kN/Element]
Q10	4 ø 6	4	1000	160 (170)	+30,2	+34,8
Q40	8 ø 6	8	1000	160 (170)	+60,4	+69,5
Q80 E	8 ø 8	8	1000	160 (170)	+105,2	+123,7
Q100 E	8 ø 10	8	1000	170 (190)	+152,8	+193,3
Q120 E	8 ø 12	8	1000	180 (190)	+241,2	+275,2

Schöck Isokorb® type ¹⁾²⁾	Reinforcement		Element		V _{Rd}	
	Shearforce bars	Pressure bearings	Length [mm]	Standard height* [mm] (F120)	C20/25 [kN/Element]	C25/30 [kN/Element]
QP10 E ³⁾	2 ø 8	2	250	160 (170)	+26,3	+30,9
QP20 E ³⁾	2 ø 10	2	250	170 (190)	+38,2	+48,3
QP30 E	4 ø 8	4	500	160 (170)	+52,6	+61,9
QP60 E ³⁾	2 ø 12	2	250	180 (190)	+60,3	+68,8
QP80 E	4 ø 10	4	500	170 (190)	+76,4	+96,6
QP90 E	4 ø 12	4	500	180 (190)	+120,6	+137,6

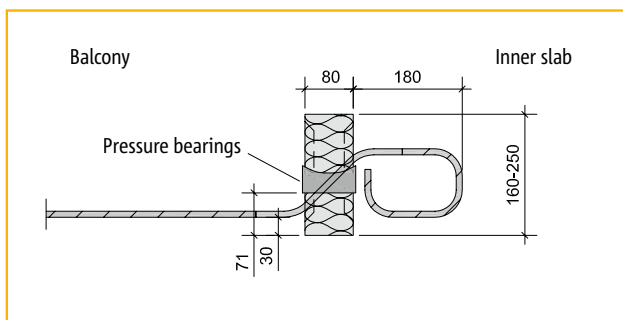
* Standard height is minimum height. Also available in heights ≤ 250 mm



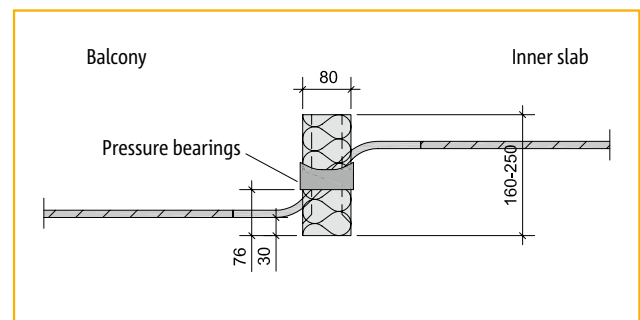
Cross-section: Schöck Isokorb® type Q10, Q40



Cross-section: Schöck Isokorb® type Q80 E, QP10 E, QP30 E



Cross-section: Schöck Isokorb® type Q100 E, QP20 E, QP80 E



Cross-section: Schöck Isokorb® type Q120 E, QP60 E, QP90 E

¹⁾ All the types on this page are also available without pressurebearing elements, named QZ.. and QPZ.. These types must be applied if expansion of the concrete must be followed without high stresses.

²⁾ QP..; Isokorb® modul (multiple of 250 mm): Standard preferred type.

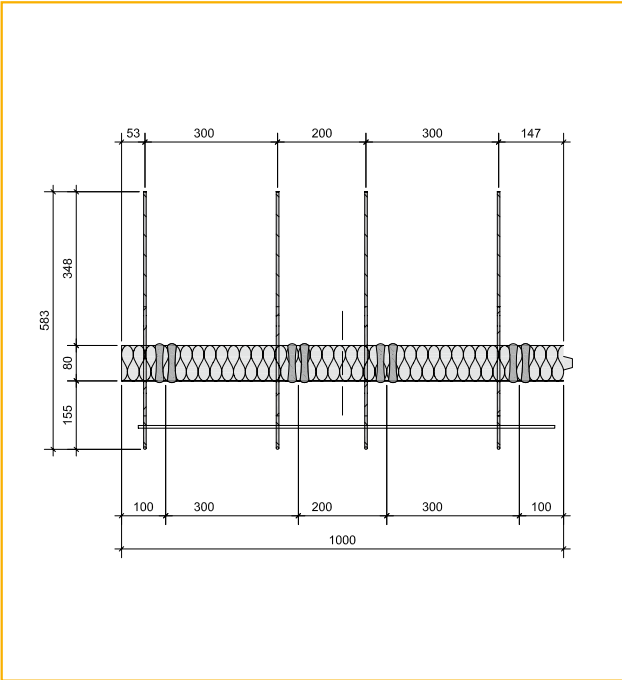
³⁾ When using this type it must be proven that failure of this element does not lead to progressive collapse. This will automatically fulfilled if not more than 83% of the capacity is used for testing the strength in the ultimate limit state (strength).

Schöck Isokorb® type Q, QP

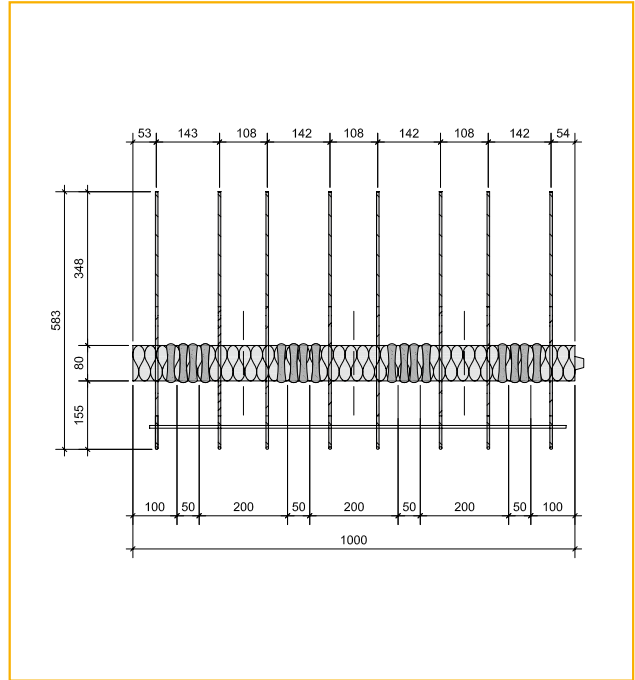
Plan views

Q

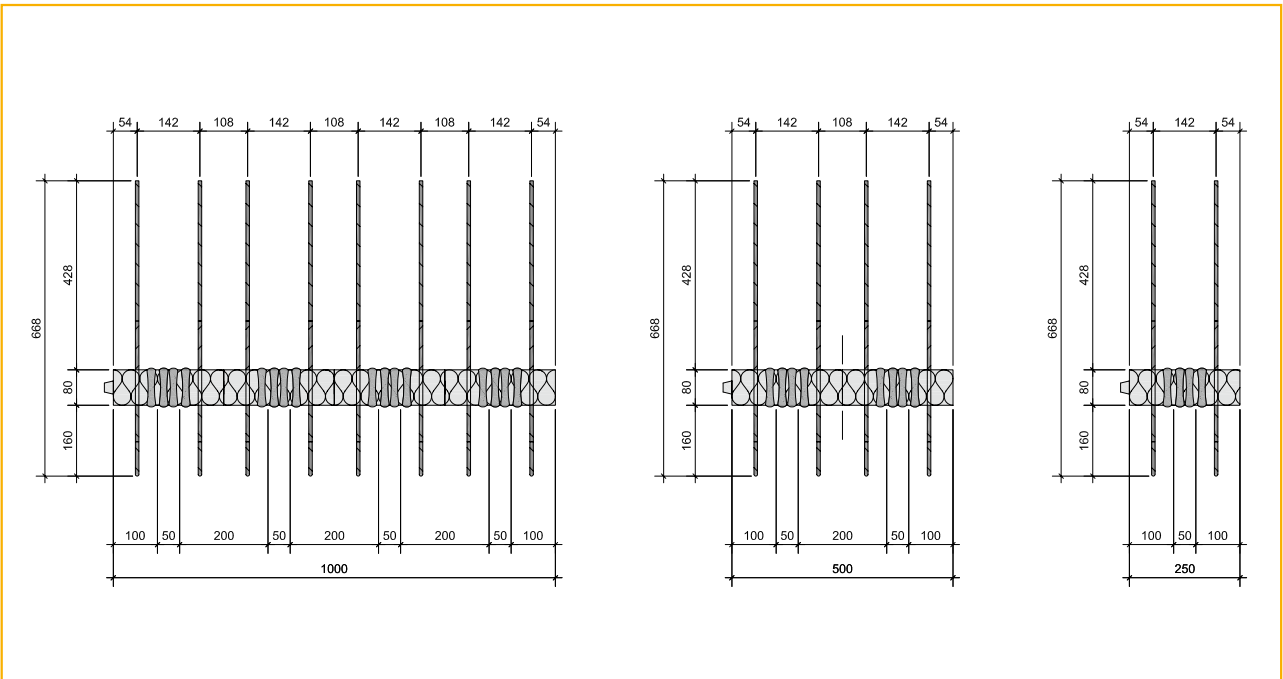
Reinforced concrete-to-reinforced concrete



Plan view: Schöck Isokorb® type Q10



Plan view: Schöck Isokorb® type Q40



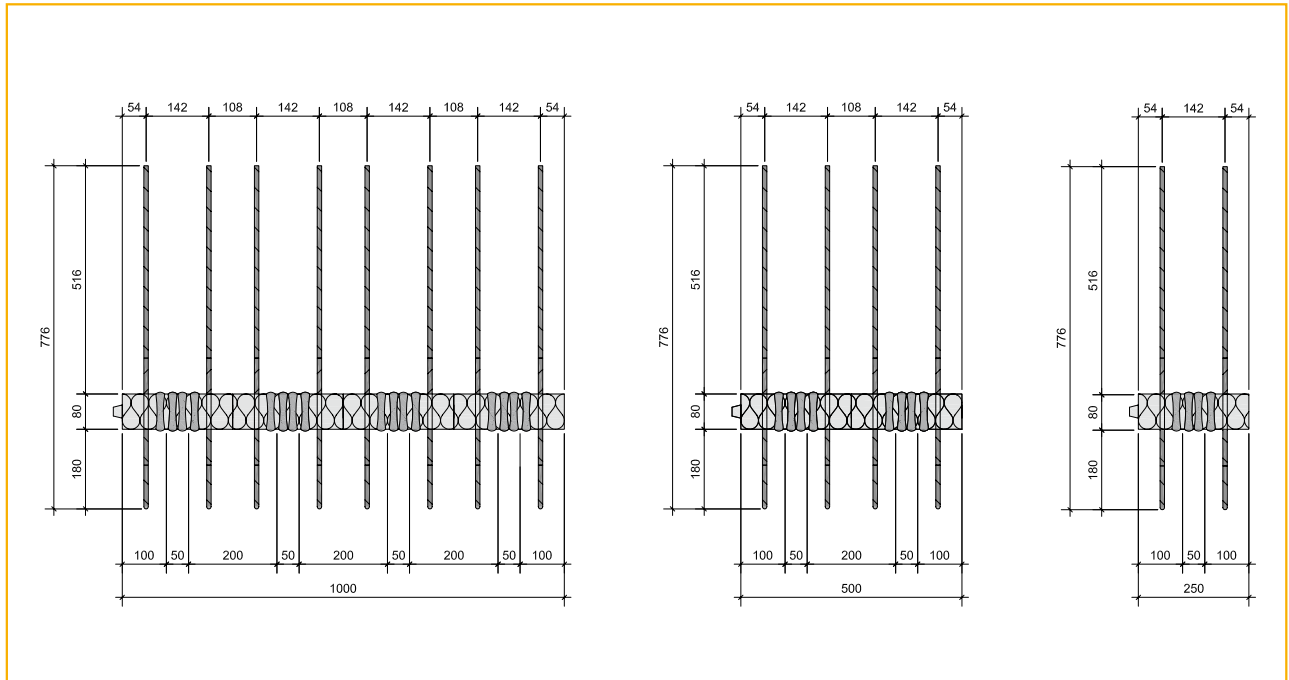
Plan view: Schöck Isokorb® type Q80 E

type QP30 E

type QP10 E

Schöck Isokorb® type Q, QP

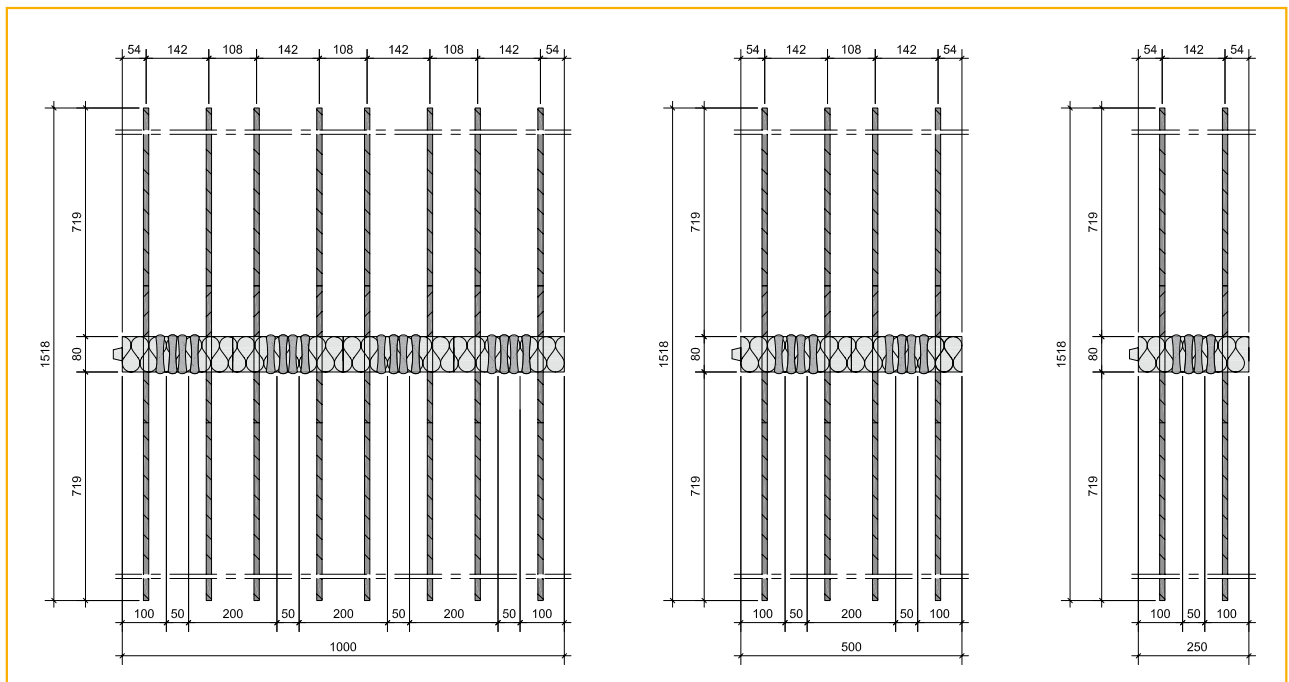
Plan views



Plan view: Schöck Isokorb® type Q100 E

type QP80 E

type QP20 E



Plan view: Schöck Isokorb® type Q120 E

type QP90 E

type QP60 E

Reinforced concrete-to-reinforced concrete

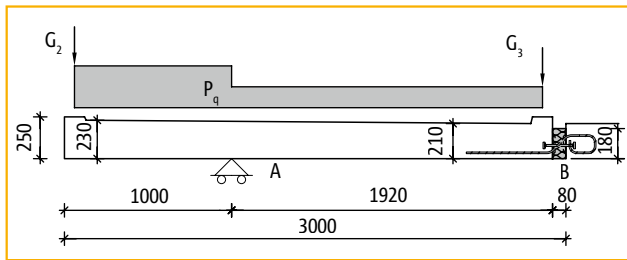
Schöck Isokorb® type Q

Calculation example

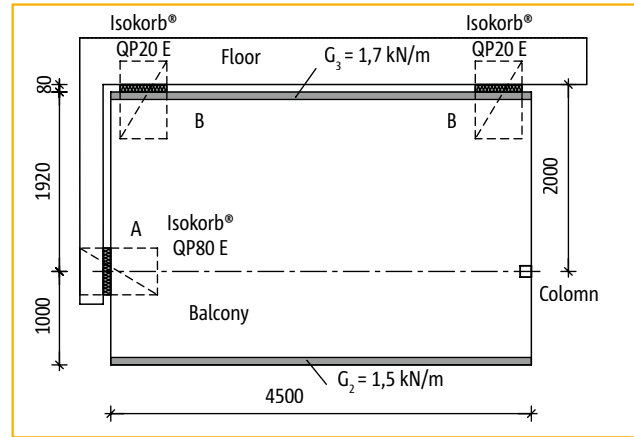
Geometry

Width	= 4500 mm
Cantilevery length ¹⁾	= 3000 mm
Balcony slab thickness	= 220 mm
Distance from floor edge to heart imposition	= 2000 mm
Concrete	C20/25

Cross-section



Plan view



Loads

Permanent loads

Balcony slab	$0,22 \text{ m} \cdot 25,0 \text{ kN/m}^3 =$	$g_1 = 5,50 \text{ kN/m}^2$	$g_{1,\text{min}} = 5,50 \text{ kN/m}^2$	$g_{1,\text{max}} = 6,60 \text{ kN/m}^2$
Railing		$G_2 = 1,50 \text{ kN/m}$	$G_{2,\text{min}} = 1,50 \text{ kN/m}$	$G_{2,\text{max}} = 1,80 \text{ kN/m}$
Facade masonry	$35 \% \cdot 2,70 \text{ m} \cdot 1,8 \text{ kN/m}^2 =$	$G_3 = 1,70 \text{ kN/m}$	$G_{3,\text{min}} = 1,70 \text{ kN/m}$	$G_{3,\text{max}} = 2,04 \text{ kN/m}$

Live load

$q = 4,00 \text{ kN/m}^2$	$q_{\text{min}} = 0,00 \text{ kN/m}^2$	$q_{\text{max}} = 6,00 \text{ kN/m}^2$
---------------------------	--	--

Resulting compression forces

Wear plate length per Isokorb® element = 2250 mm

	Isokorb® element A	Isokorb® element B	Isokorb® element B
	$V_{\text{Ed,max}}$ [kN]	$V_{\text{Ed,max}}$ [kN]	$V_{\text{Ed,max}}$ [kN]
Permanent loads			
$g_1: 2,25 \cdot 6,60 \cdot (3,0 - 0,08) \cdot 0,5 \cdot (3,0 + 0,08)/2,0 = 33,4$	$2,25 \cdot 6,60 \cdot 0,5 \cdot (2,0 + 0,08)^2/2,0$	$2,25 \cdot 5,5 \cdot 0,5 \cdot (2,0 + 0,08)^2/2,0$	$2,25 \cdot 5,5 \cdot 0,5 \cdot (2,0 + 0,08)^2/2,0$
$G_2: 2,25 \cdot 1,80 \cdot 3,0/2,0 = 6,1$	$-2,25 \cdot 5,5 \cdot 0,5 \cdot (3,0 - 2,0)^2/2,0 = -13,0$	$-2,25 \cdot 6,60 \cdot 0,5 \cdot (3,0 - 2,0)^2/2,0 = -9,7$	$-2,25 \cdot 6,60 \cdot 0,5 \cdot (3,0 - 2,0)^2/2,0 = -9,7$
$G_3: 2,25 \cdot 2,04 \cdot 0,08/2,0 = 0,2$	$2,25 \cdot 1,5 \cdot (3,0 - 2,0)/2,0 = -1,7$	$2,25 \cdot 1,80 \cdot (3,0 - 2,0)/-2,0 = -2,0$	$2,25 \cdot 1,80 \cdot (3,0 - 2,0)/-2,0 = -2,0$
	$2,25 \cdot 2,04 \cdot (2,0 - 0,08)/2,0 = 4,4$	$2,25 \cdot 1,70 \cdot (2,0 - 0,08)/2,0 = 4,0$	$2,25 \cdot 1,70 \cdot (2,0 - 0,08)/2,0 = 4,0$
Total Permanent loads	39,7	15,7	11,7
Live loads			
$q: 2,25 \cdot 6,0 \cdot (3,0 - 0,08) \cdot 0,5 \cdot (3,0 + 0,08)/2,0 = 30,4$	$2,25 \cdot 6,0 \cdot 0,5 \cdot (2,0 + 0,08)^2/2,0 = 14,6$	$-2,25 \cdot 6,0 \cdot 0,5 \cdot (3,0 - 2,0)^2/2,0 = -3,4$	$-2,25 \cdot 6,0 \cdot 0,5 \cdot (3,0 - 2,0)^2/2,0 = -3,4$
Total perm. load + live load	70,1	30,3	8,3

Chosen Schöck Isokorb®

Element A: Schöck Isokorb® QP80 E, h=170, L500

$$V_{\text{Rd}} = 76,4 \text{ kN} > V_{\text{Ed}} = 70,1 \text{ kN} \quad \text{U.C.} = 92 \%$$

Element B: Schöck Isokorb® QP20 E, h=170, L=250

$$V_{\text{Rd}} = 38,2 \text{ kN} > V_{\text{Ed}} = 30,3 \text{ kN} \quad \text{U.C.} = 79 \%$$

No upward reaction, otherwise apply type Q+Q!

Look also to the checklist page 77.

¹⁾ Included isolation thickness of the Schöck Isokorb®

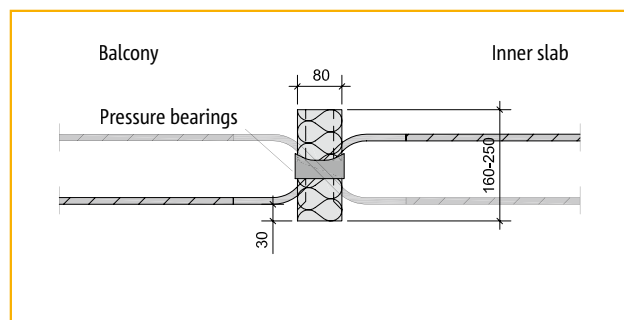
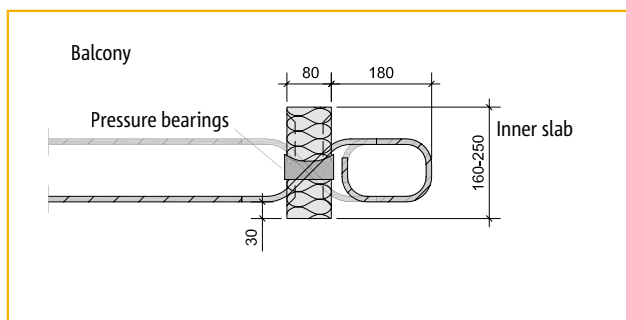
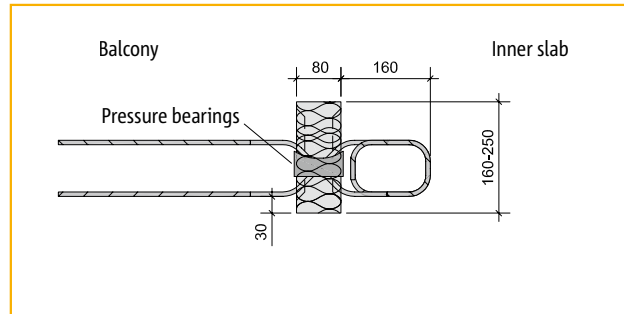
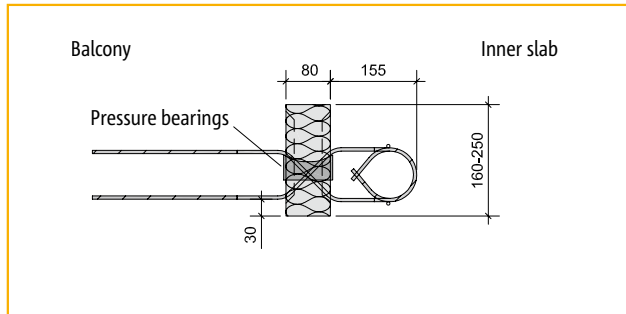
Schöck Isokorb® type Q+Q, QP+QP

Product description/Capacity tables type Q+Q

Schöck Isokorb® type ¹⁾	Reinforcement		Element		V _{Rd}	
	Shearforce bars	Pressure bearings	Length [mm]	Standard height* [mm] (F120)	C20/25 [kN/element]	C25/30 [kN/element]
Q10+Q10	2 x 4 Ø 6	4	1000	160 (170)	+30,2	+34,8
Q40+Q40	2 x 8 Ø 6	8	1000	160 (170)	+60,4	+69,5
Q80+Q80 E	2 x 8 Ø 8	8	1000	160 (170)	+105,2	+123,7
Q100+Q100 E	2 x 8 Ø10	8	1000	170 (190)	+152,8	+193,3
Q120+Q120 E	2 x 8 Ø12	8	1000	180 (190)	+241,2	+275,2

Schöck Isokorb® type ¹⁾²⁾	Reinforcement		Element		V _{Rd}	
	Shearforce bars	Pressure bearings	Length [mm]	Standard height* [mm] (F120)	C20/25 [kN/element]	C25/30 [kN/element]
QP10+QP10 E ²⁾	2 x 2 Ø 8	2	250	160 (170)	+26,3	+30,9
QP20+QP20 E ²⁾	2 x 2 Ø10	2	250	170 (190)	+38,2	+48,3
QP30+QP30 E	2 x 4 Ø 8	4	500	160 (170)	+52,6	+61,9
QP60+QP60 E ²⁾	2 x 2 Ø12	2	250	180 (190)	+60,3	+68,8
QP80+QP80 E	2 x 4 Ø10	4	500	170 (190)	+76,4	+96,6
QP90+QP90 E	2 x 4 Ø12	4	500	180 (190)	+120,6	+137,6

* Standard height is minimum height. Also available in heights ≤ 250 mm



¹⁾ QP.; Isokorb® modul (multiple of 250 mm): Standard preferred type.

²⁾ When using this type it must be proven that failure of this element does not lead to progressive collapse. This will automatically be fulfilled if not more than 83% of the capacity is used for testing the strength in the ultimate limit state (strength).

Q

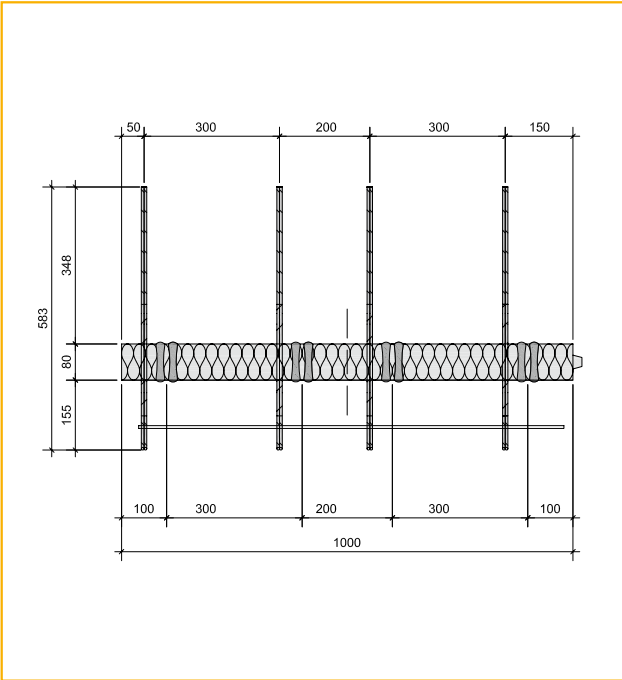
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type Q+Q, QP+QP

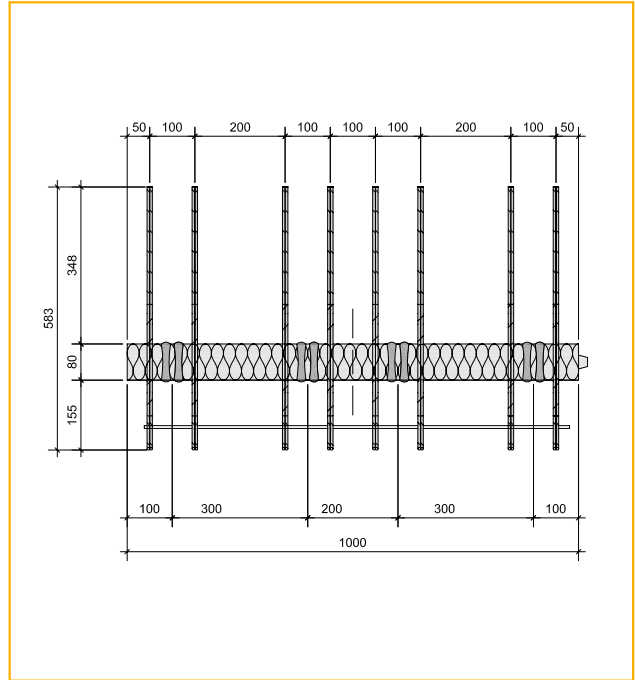
Plan views

Q

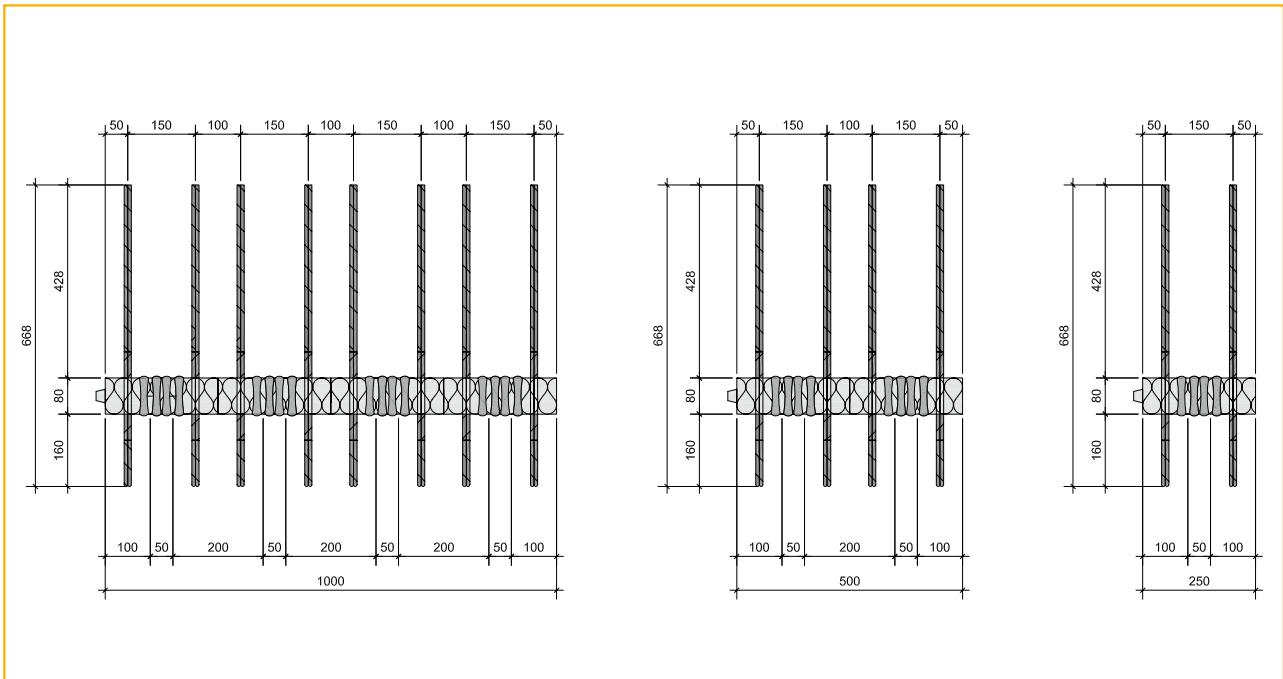
Reinforced concrete-to-reinforced concrete



Plan view: Schöck Isokorb® type Q10+Q10



Plan view: Schöck Isokorb® type Q40+Q40



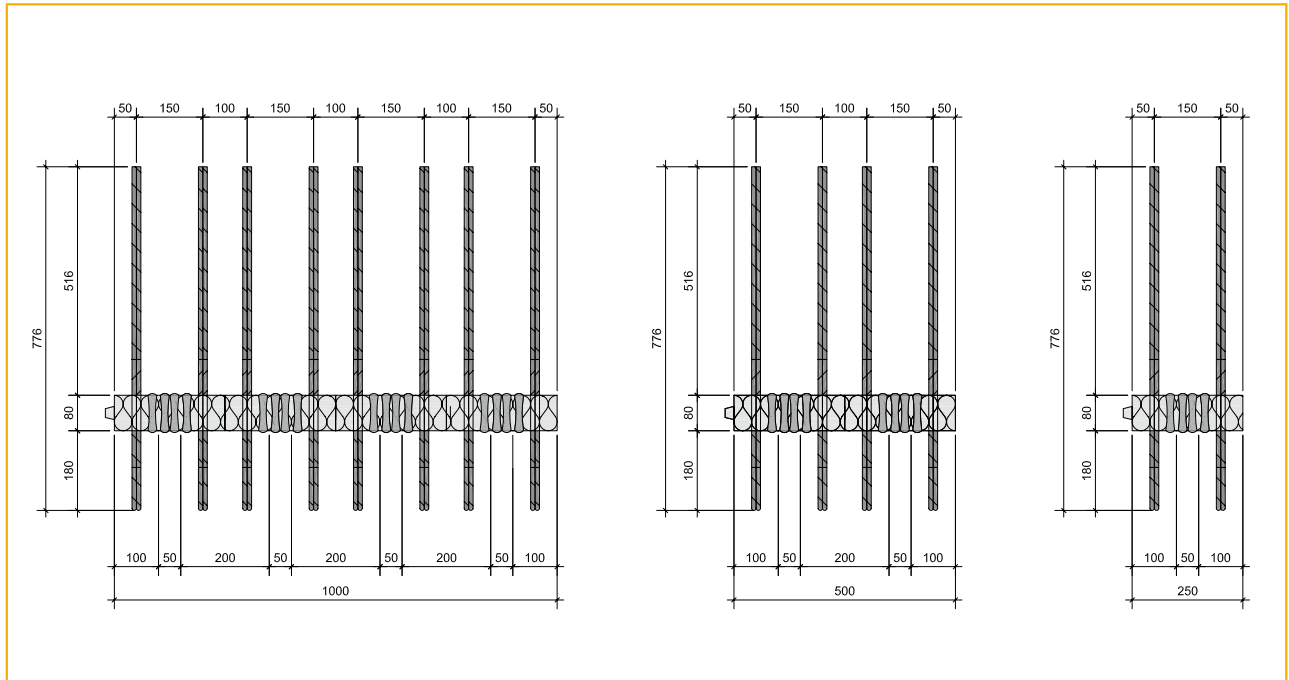
Plan view: Schöck Isokorb® type Q80+Q80 E

type QP30+QP30 E

type QP10+QP10 E

Schöck Isokorb® type Q+Q, QP+QP

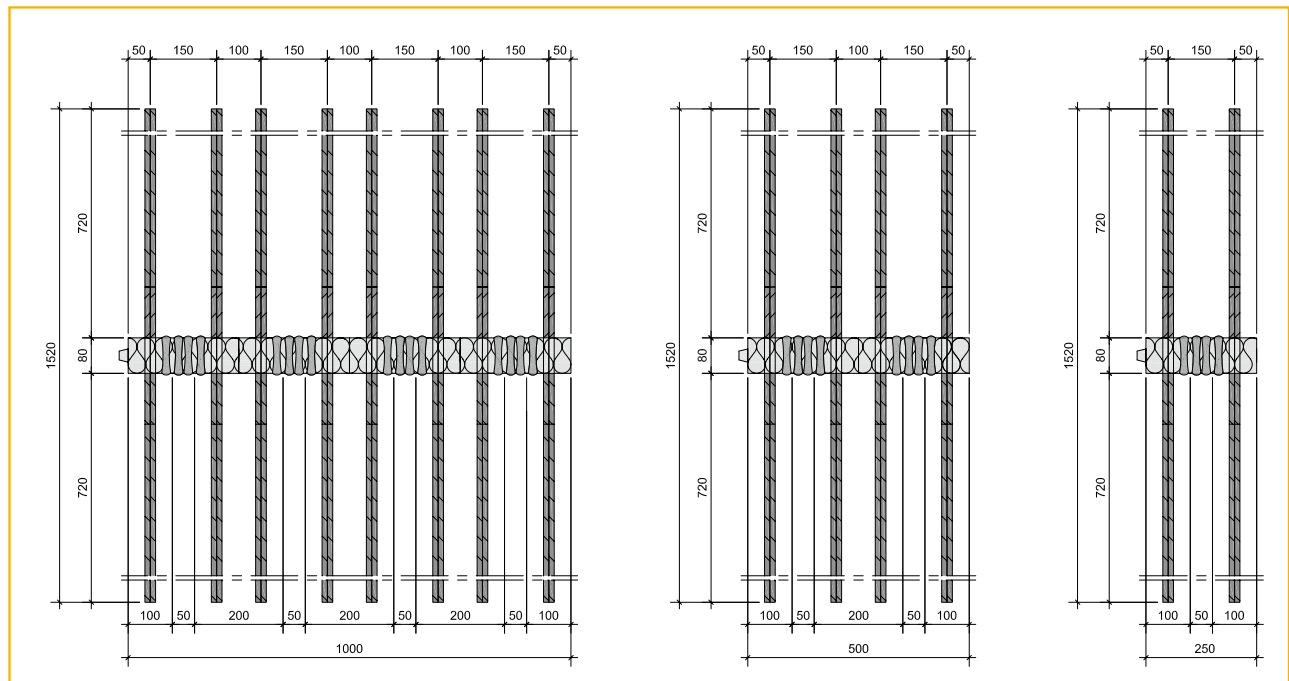
Plan views



Plan view: Schöck Isokorb® type Q100+Q100 E

type QP80+QP80 E

type QP20+QP20 E



Plan view: Schöck Isokorb® type Q120+Q120 E

type QP90+QP90 E

type QP60+QP60 E

Q

Reinforced concrete-to-reinforced concrete

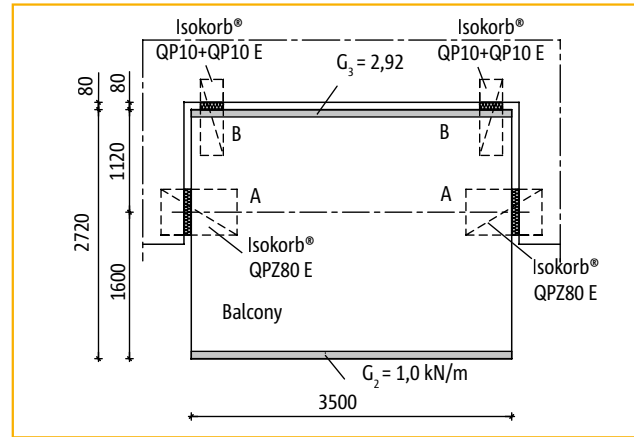
Schöck Isokorb® type Q, Q+Q

Calculation example type Q+Q

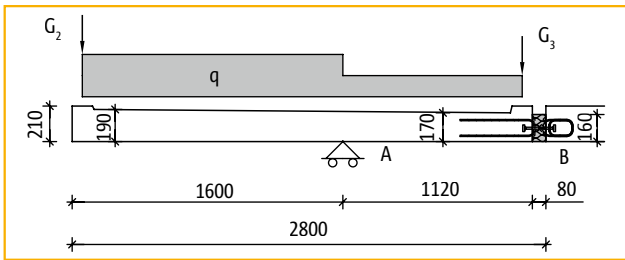
Geometry

Width	= 3500 mm
Cantilevery length	= 2800 mm
Balcony slab thickness	= 180 mm
Distance from floor edge to heart imposition	= 1200 mm
Concrete	C20/25

Plan view



Cross-section



Loads

Permanent loads

Balcony slab	$0,18 \text{ m} \cdot 25,0 \text{ kN/m}^3 =$	$G_1 = 4,50 \text{ kN/m}^2$	$g_{1:\text{min}} = 4,50 \text{ kN/m}^2$	$g_{1:\text{max}} = 5,40 \text{ kN/m}^2$
Railing		$G_2 = 1,00 \text{ kN/m}$	$G_{2:\text{min}} = 1,0 \text{ kN/m}$	$G_{2:\text{max}} = 1,20 \text{ kN/m}$
Facade masonry	$60\% \cdot 2,70 \text{ m} \cdot 1,8 \text{ kN/m}^2 =$	$G_3 = 2,92 \text{ kN/m}$	$G_{3:\text{min}} = 2,62 \text{ kN/m}$	$G_{3:\text{max}} = 3,50 \text{ kN/m}$

Live load	$q = 4,00 \text{ kN/m}^2$	$q_{\text{min}} = 4,00 \text{ kN/m}^2$	$q_{\text{max}} = 6,00 \text{ kN/m}^2$
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Resulting compression forces

Wear plate length per Isokorb® element = 1750 mm

	Isokorb® element A	Isokorb® element B	Isokorb® element B
	$V_{\text{Rd,max}}$ [kN]	$V_{\text{Rd,max}}$ [kN]	$V_{\text{Rd,max}}$ [kN]
Permanent loads			
$g_1: 1,75 \cdot 5,40 \cdot (2,8 - 0,08) \cdot 0,5 \cdot (2,8 + 0,08)/1,2 = 30,8$	$1,75 \cdot 5,40 \cdot 0,5 \cdot (1,2 + 0,08)^2/1,2$	$1,75 \cdot 4,50 \cdot 0,5 \cdot (1,2 + 0,08)^2/1,2$	$1,75 \cdot 4,50 \cdot 0,5 \cdot (1,2 + 0,08)^2/1,2$
$G_2: 1,75 \cdot 1,2 \cdot 2,8/1,2 = 4,9$	$-1,75 \cdot 4,50 \cdot 0,5 \cdot (2,8 - 1,2)^2/1,2 = -1,9$	$-1,75 \cdot 5,4 \cdot 0,5 \cdot (2,8 - 1,2)^2/1,2 = -4,7$	$-1,75 \cdot 5,4 \cdot 0,5 \cdot (2,8 - 1,2)^2/1,2 = -4,7$
$G_3: 1,75 \cdot 3,50 \cdot 0,08/1,2 = 0,4$	$1,75 \cdot 1,0 \cdot (2,8 - 1,2)/-1,2 = -2,1$	$1,75 \cdot 1,2 \cdot (2,8 - 1,2)/-1,2 = -2,8$	$1,75 \cdot 1,2 \cdot (2,8 - 1,2)/-1,2 = -2,8$
	$1,75 \cdot 3,50 \cdot (1,2 - 0,08)/1,2 = 5,7$	$1,75 \cdot 0,66 \cdot (1,2 - 0,08)/1,2 = 4,3$	$1,75 \cdot 0,66 \cdot (1,2 - 0,08)/1,2 = 4,3$
Total permanent loads	36,1	1,7	-3,2
Live loads			
$q: 1,75 \cdot 6,0 \cdot (2,8 - 0,08) \cdot 0,5 \cdot (2,8 + 0,08)/1,2 = 34,4$	$1,75 \cdot 6,0 \cdot 0,5 \cdot (1,2 + 0,08)^2/1,2 = 7,2$	$1,75 \cdot 4,00 \cdot 0,5 \cdot (2,8 - 1,2)^2/-1,2 = -7,5$	$1,75 \cdot 4,00 \cdot 0,5 \cdot (2,8 - 1,2)^2/-1,2 = -7,5$
Total perm. load + live load	70,5	8,9	-10,7

Chosen Schöck Isokorb®

Element A: Schöck Isokorb® QPZ80 E, h=170, L500

$$V_{\text{Rd}} = 76,4 \text{ kN} > V_{\text{Ed}} = 70,5 \text{ kN} \quad \text{U.C.} = 92\%$$

Element B: Schöck Isokorb® QP10+QP10 E, h=160, L=250

$$V_{\text{Rd}} = 26,3 \text{ kN} > V_{\text{Ed}} = -10,7 \text{ kN} \quad \text{U.C.} = 41\%$$

There can be an upward reaction in element B, thus QP+QP must be applied

Look also at the checklist page 77.

¹⁾ Included isolation thickness of the Schöck Isokorb®

Schöck Isokorb® type Q, QP, Q+Q, QP+QP

Additional reinforcement

Suspension reinforcement/Connection with hairpins

For a sound introduction of the shear force in the Schöck Isokorb® type Q it is advised to include additional reinforcement in the outside component (balcony). This reinforcement as hairpins is considered as so-called “suspension reinforcement” for the situations, where the bent-up bars ($A_{s,q}$) of the Isokorb® element is not placed at the bottom or at the top of the concrete element (see Figure 5 and 6).

When applying a Schöck Isokorb® type Q + Q it is recommended that the additional reinforcement should also be placed at the inner slab.

The required amount of reinforcement is indicated in the tables below. This reinforcement may also be included as extra mm^2 in the already provided amount of reinforcement.

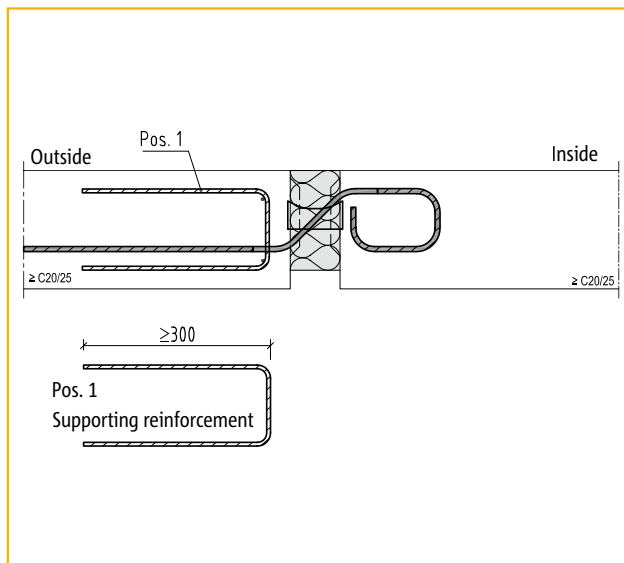


Figure 5: Schöck Isokorb® type Q-HTE additional reinforcement

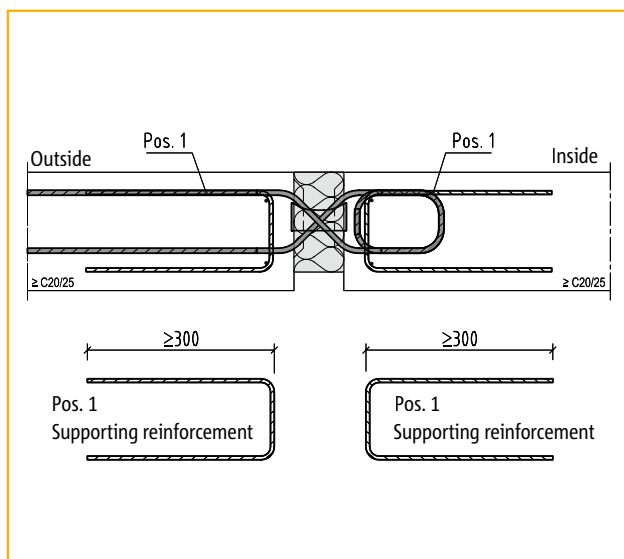


Figure 6: Schöck Isokorb® type Q+Q...-HTE additional reinforcement

Schöck Isokorb® type	$A_{s,req}$ [mm ² /element]	$A_{s,hp}$ hairpins
Q10	80	Ø 6-150
Q40	160	Ø 6-125
Q80	284	Ø 8-150
Q100	444	Ø 10-150
Q120	633	Ø 10-125

Schöck Isokorb® type	$A_{s,req}$ [mm ² /element]	$A_{s,hp}$ hairpins
QP10	71	2 Ø 8
QP20	111	3 Ø 8
QP30	142	4 Ø 8
QP60	158	3 Ø 10
QP70	222	4 Ø 10
QP90	316	4 Ø 12

Schöck Isokorb® type	$A_{s,req}$ [mm ² /element]	$A_{s,hp}$ hairpins
Q10+Q10	80	Ø6-150
Q40+Q40	160	Ø6-125
Q80+Q80	284	Ø8-150
Q100+Q100	444	Ø10-150
Q120+Q120	633	Ø10-125

Schöck Isokorb® type	$A_{s,req}$ [mm ² /element]	$A_{s,hp}$ hairpins
QP10+QP10	71	2 Ø 8
QP20+QP20	111	3 Ø 8
QP30+QP30	142	4 Ø 8
QP60+QP60	158	3 Ø 10
QP70+QP70	222	4 Ø 10
QP90+QP90	316	4 Ø 12

The responsible structural engineer must check/calculate if the adjacent concrete cross-section is capable of coping with the reaction forces that will develop at the location of the anchor. Depending on the design condition, like the size of the force, position in the cross-section and available concrete grades the analysis could indicate that any additional reinforcement is not required.

Q

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type Q, Q+Q

Moments from excentric connections

Moments from excentric connections

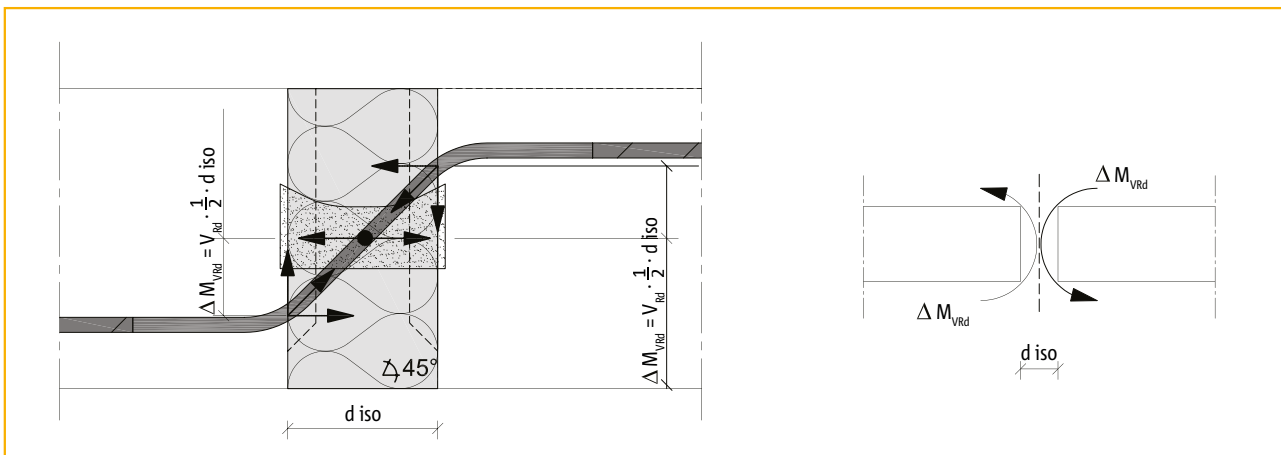
When calculating the connection reinforcement on both sides of the Schöck Isokorb® type Q, moments arising from excentric connections also need to be taken into account additionally. These moments should be added to the moments resulting from the planned load if both values have the same sign.

Q

Schöck Isokorb® type		ΔM_{VRd} [kNm/element]
Q	Q+Q	
Q10	Q10+Q10	1,39
Q40	Q40+Q40	2,78
Q80 E	Q80+Q80 E	4,95
Q100 E	Q100+Q100 E	7,73
Q120 E	Q120+Q120 E	11,01

Schöck Isokorb® type		ΔM_{Rd} [kNm/element]
Q	Q+Q	
QP10 E	QP10+QP10 E	1,24
QP20 E	QP20+QP20 E	1,93
QP30 E	QP30+QP30 E	2,48
QP60 E	QP60+QP60 E	2,75
QP70 E	QP70+QP70 E	3,86
QP90 E	QP90+QP90 E	5,50

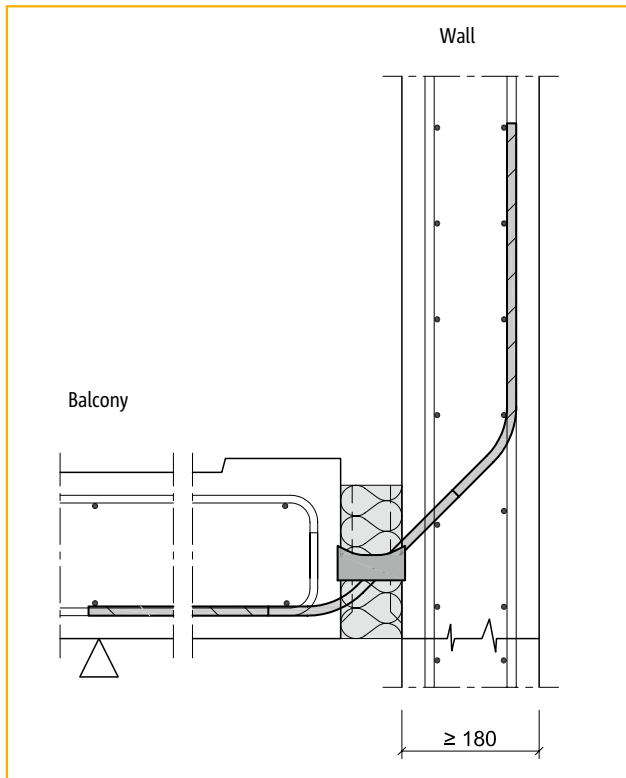
Reinforced concrete-to-reinforced concrete



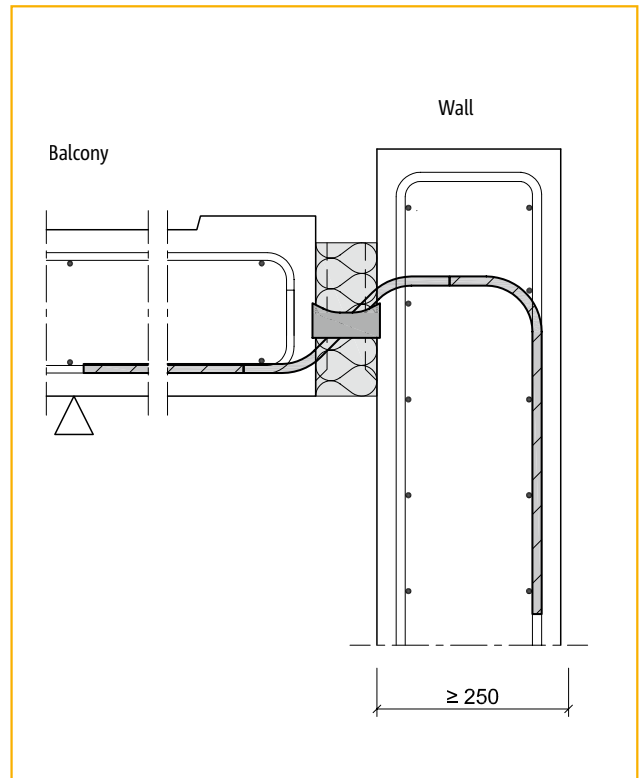
Cross-section: Schöck Isokorb® type Q..

Schöck Isokorb® type Q, Q+Q

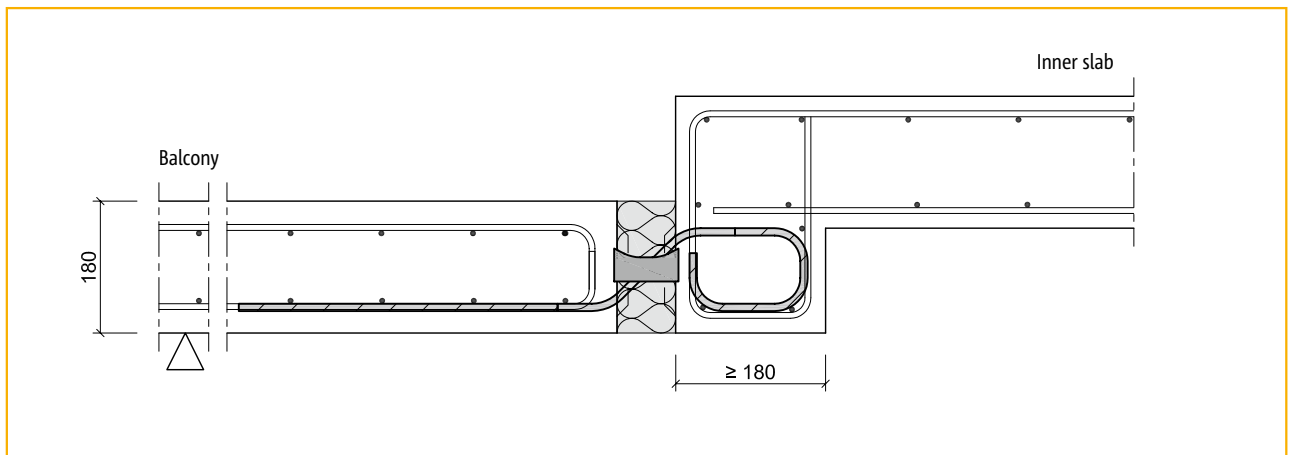
Special designs/Custom made



Cross-section: Installation Schöck Isokorb® type Q.. sk, bent upwards in wall



Cross-section: Installation Schöck Isokorb® type Q.. sk, bent downwards in wall



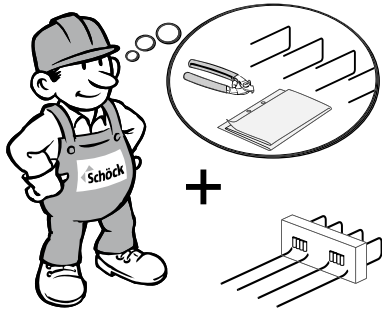
Cross-section: Installation Schöck Isokorb® compact type Q.. in edge of the floor

Q

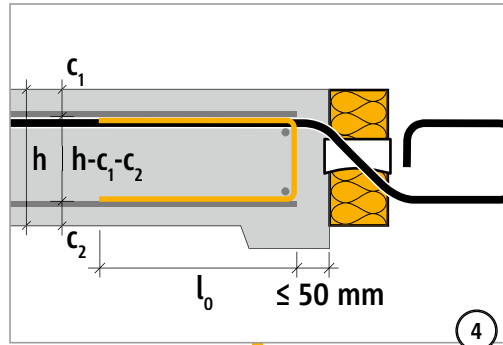
Reinforced concrete-to-reinforced concrete

Schöck Isokorf® type Q

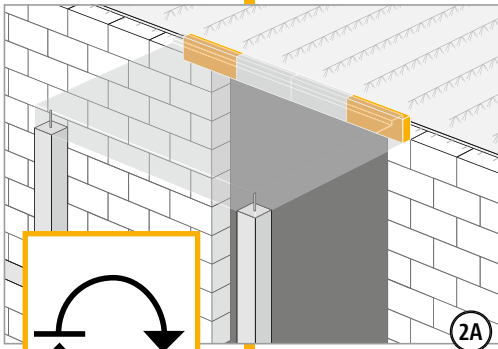
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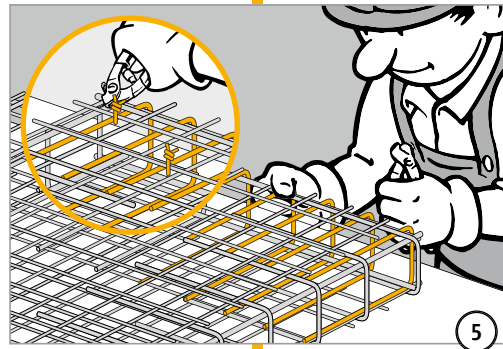
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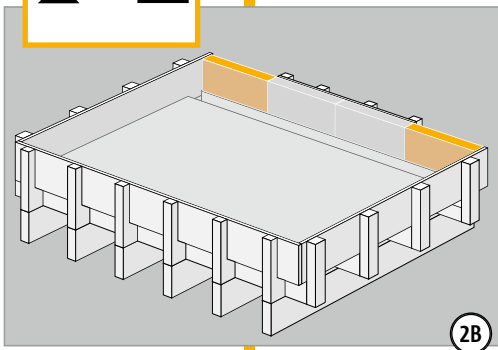
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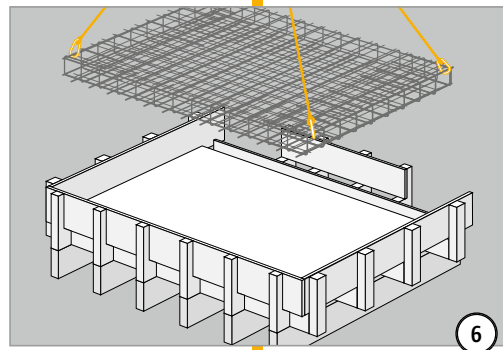
2A



5



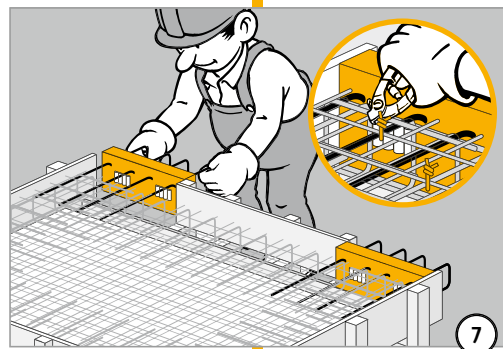
2B



6



3



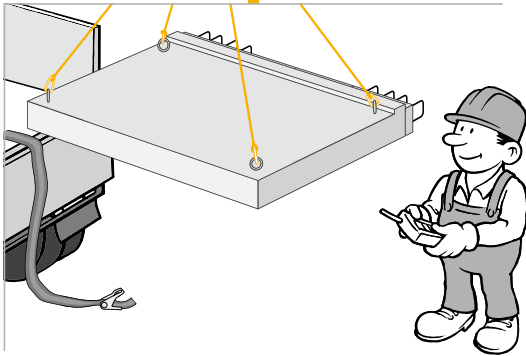
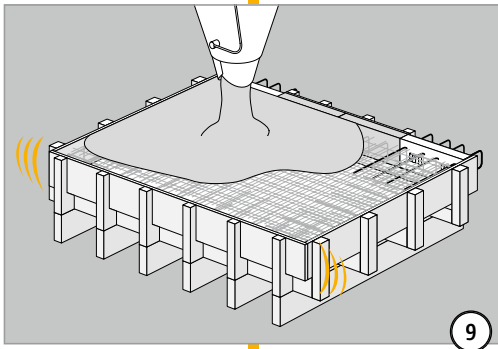
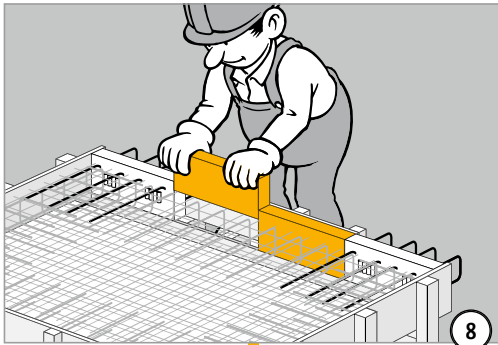
7

Reinforced concrete-to-reinforced concrete

Q

Schöck Isokorf® type Q

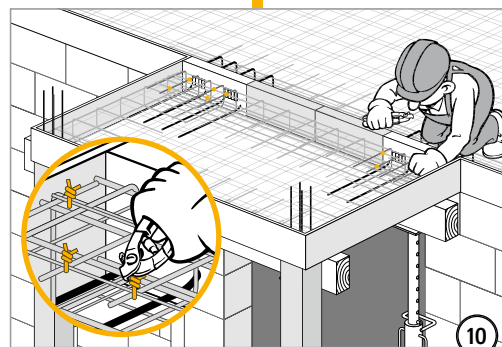
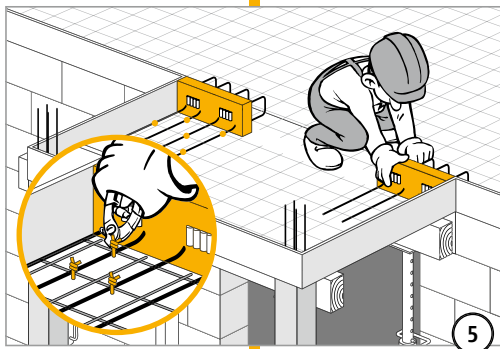
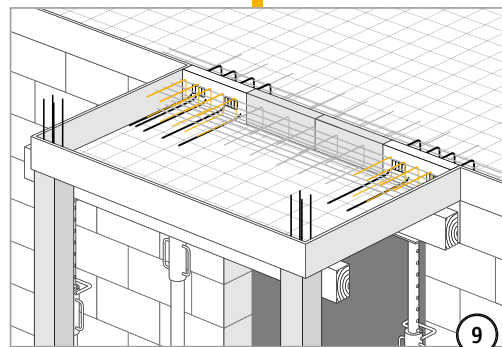
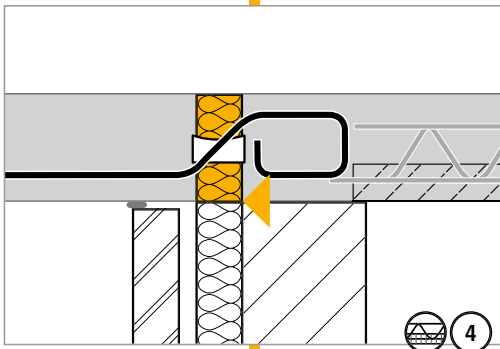
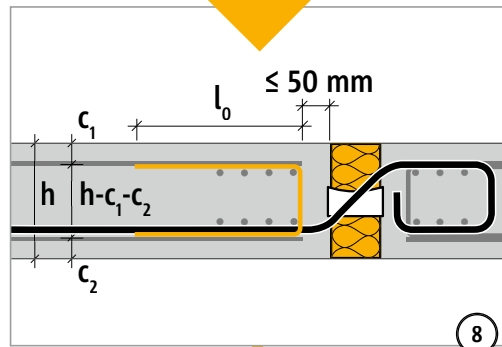
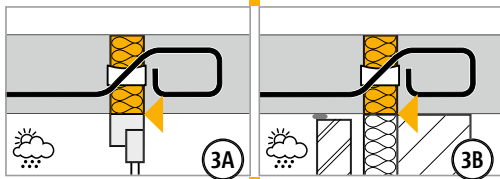
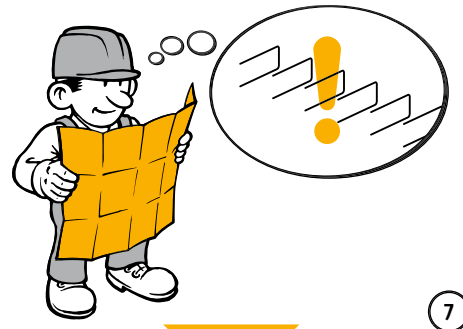
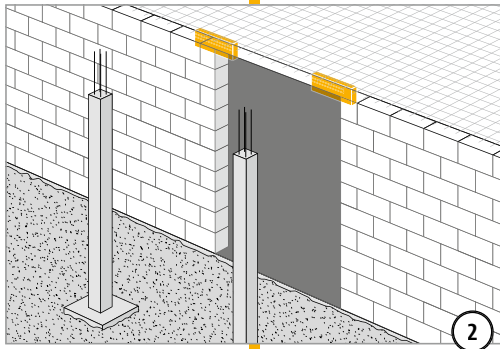
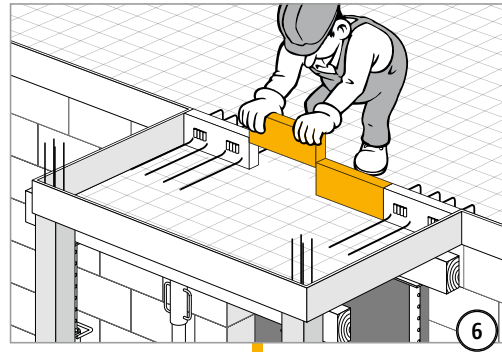
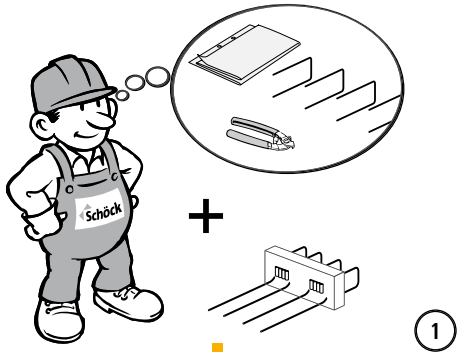
Method statement precast



Reinforced concrete-to-reinforced concrete

Schöck Isokorf® type Q

Method statement on-site

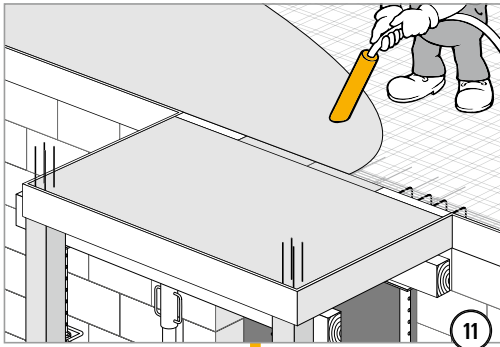


Reinforced concrete-to-reinforced concrete

Q

Schöck Isokorf® type Q

Method statement on-site

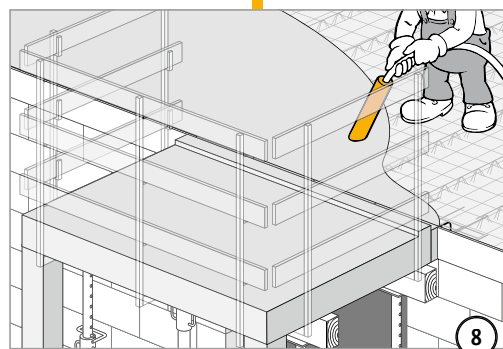
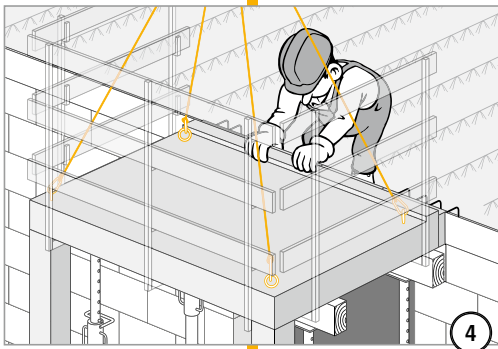
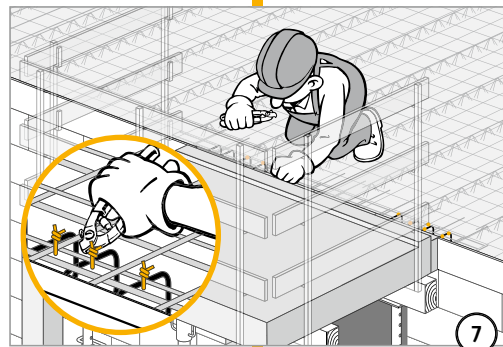
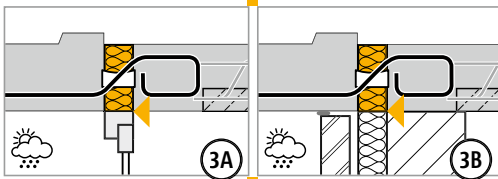
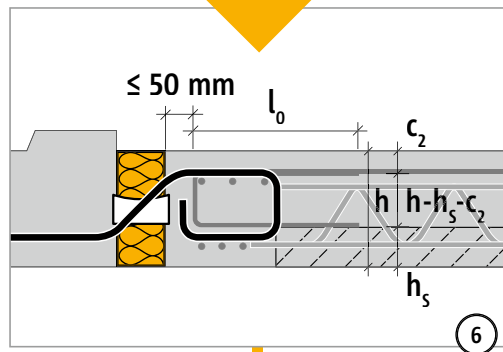
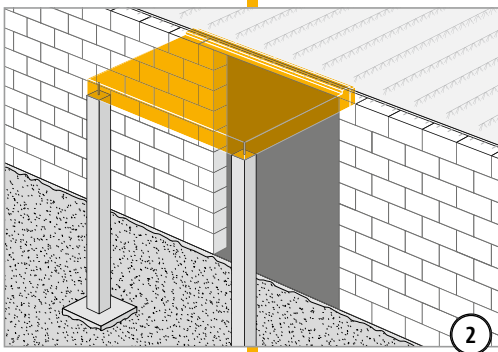
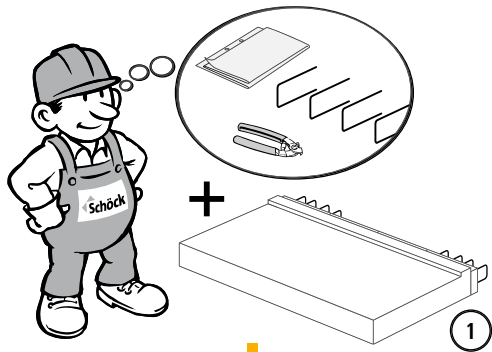


Schöck Isokorf® type Q

Method statement precastelement on site

Q

Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type Q, Q+Q

Checklist

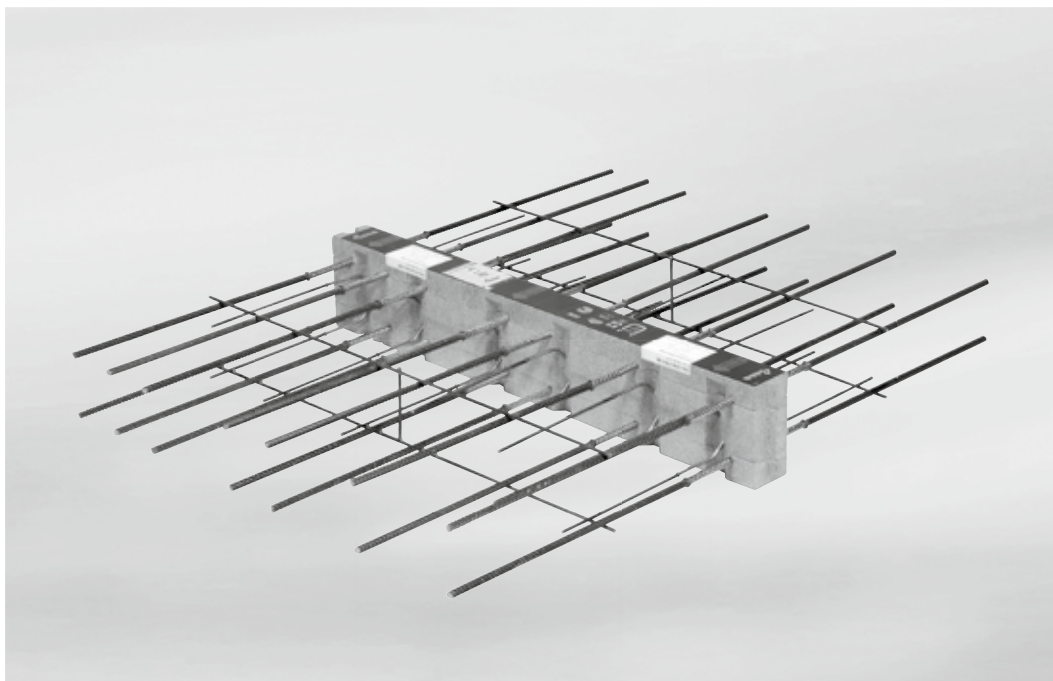


- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design value of V_{Ed} ?
- Is the required additional reinforcement determined (page 69)?
- Has the right type of Schöck Isokorb® been chosen in the case of multi-sided (2, 3, 4 sides) supports of the concrete element in order to avoid restraining effects?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 21)?
- Has the required deflection for dewatering been taken into account for a proper alignment of the concrete element, next to the calculated deformation by the concrete and the Schöck Isokorb®?
- Have the fire protection requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (page 25 - 26)?
- Is the Schöck Isokorb® type clearly described on design drawings (page 129)? Example: Schöck Isokorb® type QP70+QP70-HTE-CV30-H180-D80-L500

Q

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D



Schöck Isokorb® type D 70

D

Reinforced concrete-to-reinforced concrete

Inhoud	Pagina
Examples of element arrangements/Product description	80 - 81
Plan views	82
Capacity tables	83 - 88
Calculation example	89
Additional reinforcement	90
Method statement	91 - 92
Checklist	93
Fire protection	25 - 26

Schöck Isokorb® type D

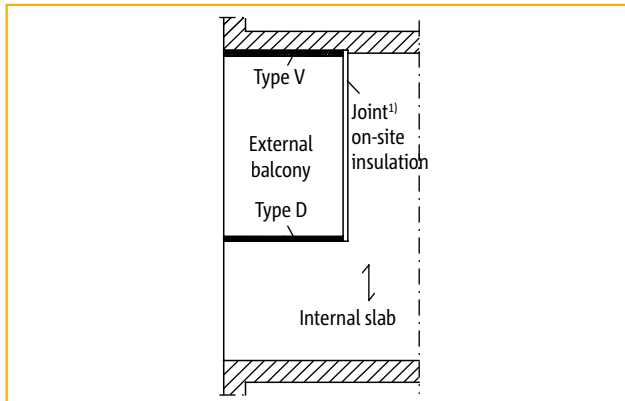
Examples of element arrangements/Product description

Schöck Isokorb® type D is designed for situations where reinforcement is needed on top and bottom side.

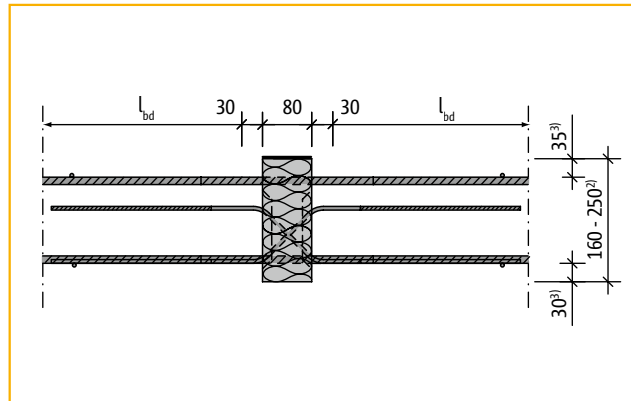
In situations where reinforcement on the bottom side is under tension in the Isokorb® element, type K is not appropriate.

Schöck Isokorb® type D is capable of transferring both bending moment and shear in two directions (+/-).

D



One-way spanning internal slab



Cross-section: Schöck Isokorb® type D-CV35

Note

Load bearing thermal break elements (Isokorb® units), generally used as balcony connectors, can only resist uni-axial bending moments. Concrete-to-concrete thermal break connectors cannot transmit any torsional moments. For this reason the use of a type D in a RC slab supported by 4 columns is not appropriate.

¹⁾ A non-structural shear force connection should be provided if required, e.g. type Q+Q.

²⁾ Min. slab height, $h \geq 200$ mm, due to this the type D-CV50 (2nd layer) has 40 mm smaller internal lever arm and therefore reduce m_{rd} .

³⁾ 50 mm for CV50 (= 2nd layer), 30 mm for CV30

Schöck Isokorb® type D

Examples of element arrangements/Product description

Schöck Isokorb® type	D30-...-VV6	D30-...-VV8	D30-...VV10
Isokorb® length [mm]	1000	1000	1000
Isokorb® height [mm]	160-250	170-250	180-250
Tension bars	5 Ø 12	5 Ø 12	5 Ø 12
Shearforce bars V6	2 x 6 Ø 6	2 x 6 Ø 8	2 x 6 Ø 10
Compression bars	5 Ø 12	5 Ø 12	5 Ø 12

Schöck Isokorb® type	D50-...-VV6	D50-...-VV8	D50-...VV10
Isokorb® length [mm]	1000	1000	1000
Isokorb® height [mm]	160-250	170-250	180-250
Tension bars	7 Ø 12	7 Ø 12	7 Ø 12
Shearforce bars V6	2 x 6 Ø 6	2 x 6 Ø 8	2 x 6 Ø 10
Compression bars	7 Ø 12	7 Ø 12	7 Ø 12

Schöck Isokorb® type	D70-...-VV6	D70-...-VV8	D70-...VV10
Isokorb® length [mm]	1000	1000	1000
Isokorb® height [mm]	160-250	170-250	180-250
Tension bars	10 Ø 12	10 Ø 12	10 Ø 12
Shearforce bars V6	2 x 6 Ø 6	2 x 6 Ø 8	2 x 6 Ø 10
Compression bars	10 Ø 12	10 Ø 12	10 Ø 12

Schöck Isokorb® type	D90-...-VV6	D90-...-VV8	D90-...VV10
Isokorb® length [mm]	1000	1000	1000
Isokorb® height [mm]	160-250	170-250	180-250
Tension bars	12 Ø 12	12 Ø 12	12 Ø 12
Shearforce bars V6	2 x 6 Ø 6	2 x 6 Ø 8	2 x 6 Ø 10
Compression bars	12 Ø 12	12 Ø 12	12 Ø 12

D

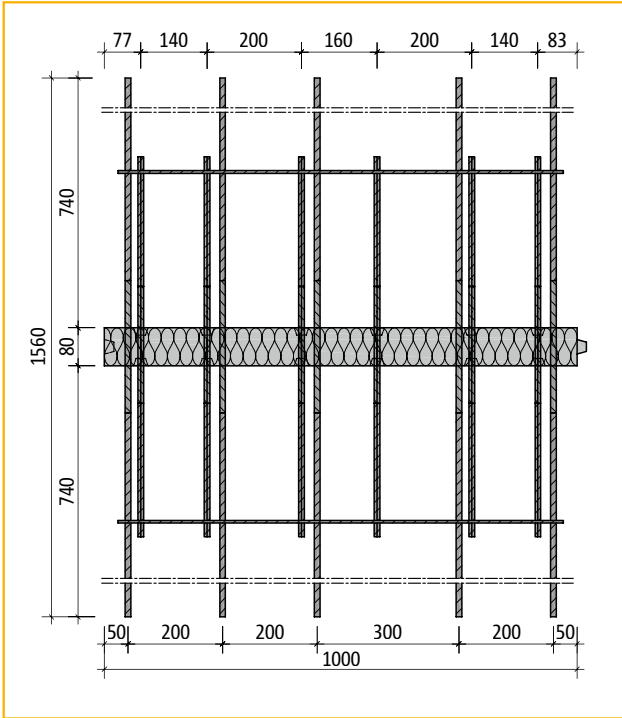
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

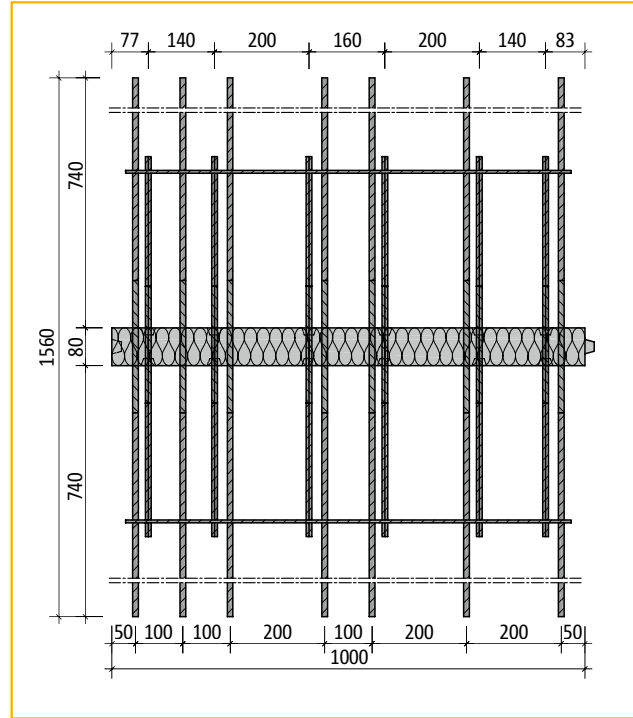
Plan views

D

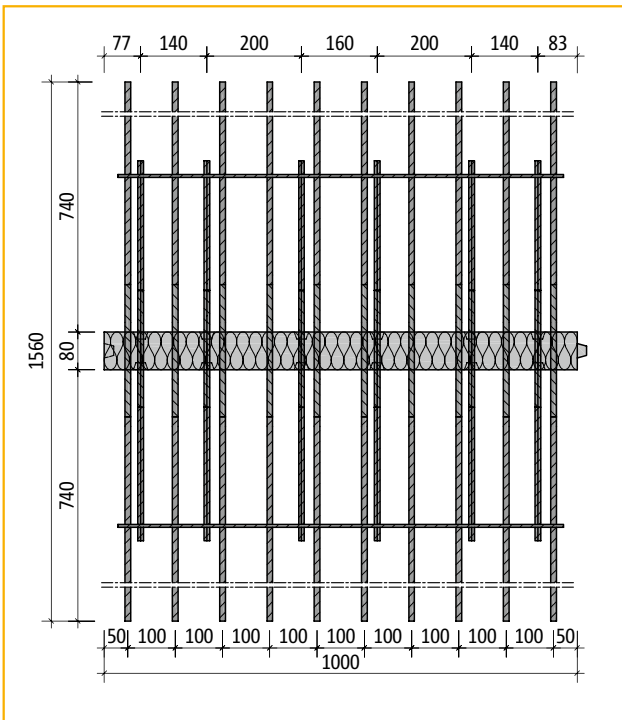
Reinforced concrete-to-reinforced concrete



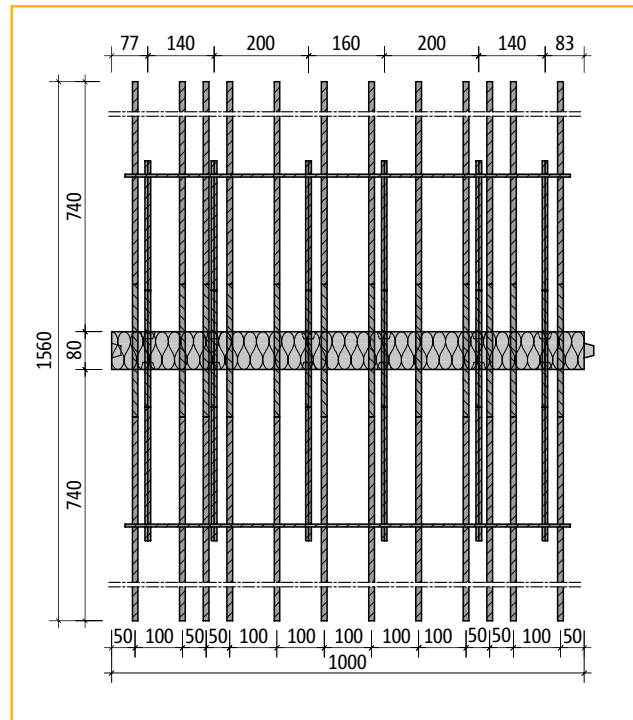
Plan view: Schöck Isokorb® type D30-CV35



Plan view: Schöck Isokorb® type D50-CV35



Plan view: Schöck Isokorb® type D70-CV35



Plan view: Schöck Isokorb® type D90-CV35

Schöck Isokorb® type D

Capacity tables D.-CV35

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C20/25	D30-CV35-VV6			D30-CV35-VV8			D30-CV35-VV10		
	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	18,6	44,4	1376	–	–	–	–	–	–
170	20,9	44,4	1752	19,3	79,0	1752	–	–	–
180	23,1	44,4	2172	21,3	79,0	2172	19,5	114,5	2172
190	25,3	44,4	2638	23,4	79,0	2638	21,4	114,5	2638
200	27,6	44,4	3150	25,5	79,0	3150	23,3	114,5	3150
210	29,8	44,4	3706	27,5	79,0	3706	25,2	114,5	3706
220	32,1	44,4	4308	29,6	79,0	4308	27,1	114,5	4308
230	34,3	44,4	4955	31,7	79,0	4955	29,0	114,5	4955
240	36,6	44,4	5647	33,7	79,0	5647	30,9	114,5	5647
250	38,8	44,4	6384	35,8	79,0	6384	32,7	114,5	6384

C25/30	D30-CV35-VV6			D30-CV35-VV8			D30-CV35-VV10		
	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C
h [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	18,3	52,2	1376	-	-	-	-	-	-
170	20,5	52,2	1752	18,6	92,7	1752	-	-	-
180	22,7	52,2	2172	20,6	92,7	2172	18,5	134,4	2172
190	24,9	52,2	2638	22,6	92,7	2638	20,3	134,4	2638
200	27,1	52,2	3150	24,6	92,7	3150	22,1	134,4	3150
210	29,3	52,2	3706	26,6	92,7	3706	23,9	134,4	3706
220	31,5	52,2	4308	28,6	92,7	4308	25,6	134,4	4308
230	33,7	52,2	4955	30,6	92,7	4955	27,4	134,4	4955
240	35,9	52,2	5647	32,6	92,7	5647	29,2	134,4	5647
250	38,1	52,2	6384	34,6	92,7	6384	31,0	134,4	6384

C20/25	D50-CV35-VV6			D50-CV35-VV8			D50-CV35-VV10		
	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C	M _{Rd}	V _{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	26,8	44,4	1927	–	–	–	–	–	–
170	30,0	44,4	2452	28,4	79,0	2452	–	–	–
180	33,3	44,4	3041	31,5	79,0	3041	29,7	114,5	3041
190	36,5	44,4	3694	34,5	79,0	3694	32,5	114,5	3694
200	39,7	44,4	4409	37,6	79,0	4409	35,4	114,5	4409
210	42,9	44,4	5188	40,7	79,0	5188	38,3	114,5	5188
220	46,2	44,4	6031	43,7	79,0	6031	41,2	114,5	6031
230	49,8	44,4	6936	46,8	79,0	6936	44,0	114,5	6936
240	52,6	44,4	7905	49,8	79,0	7905	46,9	114,5	7905
250	55,9	44,4	8938	52,9	79,0	8938	49,8	114,5	8938

D

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Capacity tables D.-CV35

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C25/30	D50-CV35-VV6			D50-CV35-VV8			D50-CV35-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	18,3	52,2	1927	–	–	–	–	–	–
170	20,5	52,2	2452	18,6	92,7	2452	–	–	–
180	22,7	52,2	3041	20,6	92,7	3041	18,5	134,4	3041
190	24,9	52,2	3694	22,6	92,7	3694	20,3	134,4	3694
200	27,1	52,2	4409	24,6	92,7	4409	22,1	134,4	4409
210	29,3	52,2	5188	27,6	92,7	5188	23,9	134,4	5188
220	31,5	52,2	6031	28,6	92,7	6031	25,6	134,4	6031
230	33,7	52,2	6936	30,6	92,7	6936	27,4	134,4	6936
240	35,9	52,2	7905	32,6	92,7	7905	29,2	134,4	7905
250	38,1	52,2	8938	34,6	92,7	8938	31,0	134,4	8938

C20/25	D70-CV35-VV6			D70-CV35-VV8			D70-CV35-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	38,3	44,4	2752	–	–	–	–	–	–
170	42,9	44,4	3503	42,2	79,0	3503	–	–	–
180	47,6	44,4	4345	46,7	79,0	4345	44,9	114,5	4345
190	52,2	44,4	5277	51,3	79,0	5277	49,2	114,5	5277
200	56,8	44,4	6299	55,8	79,0	6299	53,6	114,5	6299
210	61,4	44,4	7412	60,3	79,0	7412	58,0	114,5	7412
220	66,0	44,4	8615	64,9	79,0	8615	62,3	114,5	8615
230	70,6	44,4	9909	69,4	79,0	9909	66,7	114,5	9909
240	75,3	44,4	11293	73,9	79,0	11293	71,0	114,5	11293
250	79,9	44,4	12768	78,5	79,0	12768	75,4	114,5	12768

C25/30	D70-CV35-VV6			D70-CV35-VV8			D70-CV35-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	38,8	52,2	2752	–	–	–	–	–	–
170	43,4	52,2	3503	41,5	92,7	3503	–	–	–
180	48,1	52,2	4345	46,0	92,7	4345	43,9	134,4	4345
190	52,8	52,2	5277	50,5	92,7	5277	48,1	134,4	5277
200	57,4	52,2	6299	54,9	92,7	6299	52,4	134,4	6299
210	62,1	52,2	7412	59,4	92,7	7412	56,6	134,4	7412
220	66,8	52,2	8615	63,9	92,7	8615	60,9	134,4	8615
230	71,4	52,2	9909	68,3	92,7	9909	65,2	134,4	9909
240	76,1	52,2	11293	72,8	92,7	11293	69,4	134,4	11293
250	80,8	52,2	12768	77,3	92,7	12768	73,7	134,4	12768

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Capacity tables D.-CV35

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C20/25	D90-CV35-VV6			D90-CV35-VV8			D90-CV35-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	45,6	44,4	3303	–	–	–	–	–	–
170	51,1	44,4	4204	51,4	79,0	4204	–	–	–
180	56,6	44,4	5214	56,9	79,0	5214	55,0	114,5	5214
190	62,1	44,4	6332	62,4	79,0	6332	60,4	114,5	6332
200	67,6	44,4	7559	67,9	79,0	7559	65,7	114,5	7559
210	73,1	44,4	8894	73,4	79,0	8894	71,1	114,5	8894
220	78,6	44,4	10338	79,0	79,0	10338	76,4	114,5	10338
230	84,1	44,4	11891	84,5	79,0	11891	81,8	114,5	11891
240	89,6	44,4	13552	90,0	79,0	13552	87,1	114,5	13552
250	95,1	44,4	15322	95,5	79,0	15322	92,5	114,5	15322

C25/30	D90-CV35-VV6			D90-CV35-VV8			D90-CV35-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	46,9	52,2	3303	–	–	–	–	–	–
170	52,6	52,2	4204	50,7	92,7	4204	–	–	–
180	58,3	52,2	5214	56,2	92,7	5214	54,0	134,4	5214
190	63,9	52,2	6332	61,6	92,7	6332	59,3	134,4	6332
200	69,6	52,2	7559	67,1	92,7	7559	64,5	134,4	7559
210	75,2	52,2	8894	72,5	92,7	8894	69,8	134,4	8894
220	80,9	52,2	10338	78,0	92,7	10338	75,0	134,4	10338
230	86,5	52,2	11891	83,4	92,7	11891	80,2	134,4	11891
240	92,2	52,2	13552	88,9	92,7	13552	85,5	134,4	13552
250	97,8	52,2	15322	94,3	92,7	15322	90,7	134,4	15322

D

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Capacity tables D.-CV50

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C20/25	D30-CV50-VV6			D30-CV50-VV8			D30-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	19,7	44,4	2400	-	-	-	-	-	-
210	22,0	44,4	2888	20,3	79,0	2888	-	-	-
220	24,2	44,4	3422	22,4	79,0	3422	20,4	114,5	3422
230	26,5	44,4	4001	24,4	79,0	4001	22,3	114,5	4001
240	28,7	44,4	4625	26,5	79,0	4625	24,2	114,5	4625
250	31,0	44,4	5295	28,6	79,0	5295	26,1	114,5	5295

C25/30	D30-CV50-VV6			D30-CV50-VV8			D30-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	19,4	52,2	2400	-	-	-	-	-	-
210	21,6	52,2	2888	19,6	92,7	2888	-	-	-
220	23,8	52,2	3422	21,6	92,7	3422	19,4	134,4	3422
230	26,0	52,2	4001	23,6	92,7	4001	21,2	134,4	4001
240	28,2	52,2	4625	25,6	92,7	4625	23,0	134,4	4625
250	30,4	52,2	5295	27,6	92,7	5295	24,8	134,4	5295

C20/25	D50-CV50-VV6			D50-CV50-VV8			D50-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	28,4	44,4	3360	-	-	-	-	-	-
210	31,6	44,4	4044	30,0	79,0	4044	-	-	-
220	34,9	44,4	4791	33,0	79,0	4791	31,1	114,5	4791
230	38,1	44,4	5602	36,1	79,0	5602	34,0	114,5	5602
240	41,3	44,4	6476	39,1	79,0	6476	36,9	114,5	6476
250	44,6	44,4	7413	42,2	79,0	7413	39,7	114,5	7413

Reinforced concrete-to-reinforced concrete

D

Schöck Isokorb® type D

Capacity tables D..-CV50

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C25/30	D50-CV50-VV6			D50-CV50-VV8			D50-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	19,4	52,2	3360	-	-	-	-	-	-
210	21,6	52,2	4044	19,6	92,7	4044	-	-	-
220	23,8	52,2	4791	21,6	92,7	4791	19,4	134,4	4791
230	26,0	52,2	5602	23,6	92,7	5602	21,2	134,4	5602
240	28,2	52,2	6476	25,6	92,7	6476	23,0	134,4	6476
250	30,4	52,2	7413	27,6	92,7	7413	24,8	134,4	7413

C20/25	D70-CV50-VV6			D70-CV50-VV8			D70-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	40,6	44,4	4799	-	-	-	-	-	-
210	45,3	44,4	5777	44,4	79,0	5777	-	-	-
220	49,9	44,4	6844	49,0	79,0	6844	47,1	114,5	6844
230	54,5	44,4	8002	53,3	79,0	8002	51,4	114,5	8002
240	59,1	44,4	9251	58,1	79,0	9251	55,8	114,5	9251
250	63,7	44,4	10590	62,6	79,0	10590	60,1	114,5	10590

C25/30	D70-CV50-VV6			D70-CV50-VV8			D70-CV50-VV10		
height	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	41,1	52,2	4799	-	-	-	-	-	-
210	45,8	52,2	5777	43,8	92,7	5777	-	-	-
220	50,4	52,2	6844	48,2	92,7	6844	46,0	134,4	6844
230	55,1	52,2	8002	52,7	92,7	8002	50,3	134,4	8002
240	59,8	52,2	9251	57,2	92,7	9251	54,5	134,4	9251
250	64,4	52,2	10590	61,6	92,7	10590	58,8	134,4	10590

D

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Capacity tables D.-CV50

Capacities are design values in the ultimate limit state (ULS). (Example of calculation page 89)

C20/25	D90-CV50-VV6			D90-CV50-VV8			D90-CV50-VV10		
heigth	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	–	–	–	–	–	–	–	–	–
170	–	–	–	–	–	–	–	–	–
180	–	–	–	–	–	–	–	–	–
190	–	–	–	–	–	–	–	–	–
200	48,4	44,4	5759	–	–	–	–	–	–
210	53,9	44,4	6932	54,1	79,0	6932	–	–	–
220	59,4	44,4	8213	59,6	79,0	8213	57,7	114,5	8213
230	64,9	44,4	9603	65,2	79,0	9603	63,1	114,5	9603
240	70,4	44,4	11101	70,7	79,0	11101	68,4	114,5	11101
250	75,9	44,4	12708	76,2	79,0	12708	73,7	114,5	12708

C25/30	D90-CV50-VV6			D90-CV50-VV8			D90-CV50-VV10		
heigth	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C	M_{Rd}	V_{Rd}	C
H [mm]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]	[kNm/m]	[kN/m]	[kNm/rad]
160	–	–	–	–	–	–	–	–	–
170	–	–	–	–	–	–	–	–	–
180	–	–	–	–	–	–	–	–	–
190	–	–	–	–	–	–	–	–	–
200	49,8	52,2	5759	–	–	–	–	–	–
210	55,4	52,2	6932	53,4	92,7	6932	–	–	–
220	61,1	52,2	8213	58,9	92,7	8213	56,6	134,4	8213
230	66,7	52,2	9603	64,3	92,7	9603	61,9	134,4	9603
240	72,4	52,2	11101	69,8	92,7	11101	67,1	134,4	11101
250	78,0	52,2	12708	75,2	92,7	12708	72,4	134,4	12708

Reinforced concrete-to-reinforced concrete

D

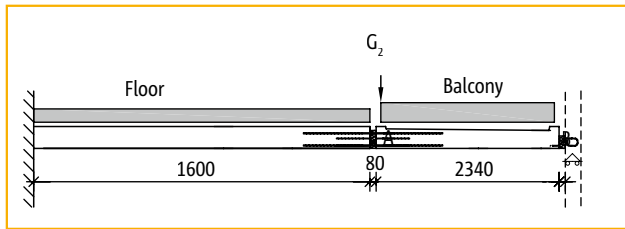
Schöck Isokorb® type D

Calculation example

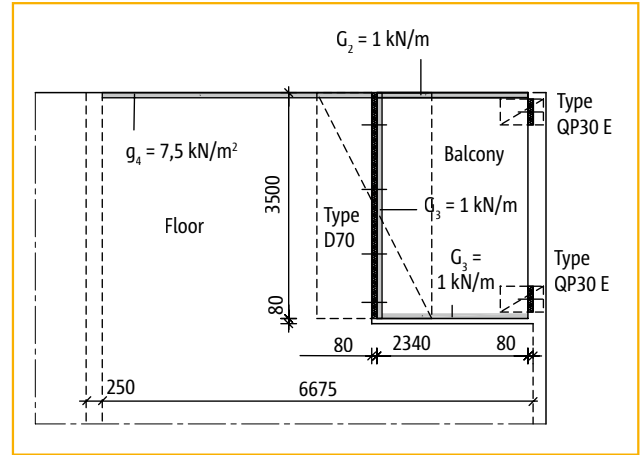
Geometry

Length = 3500 mm
 Width = 2320 mm
 Thickness balcony = 240 mm

Cross-section



Plan view



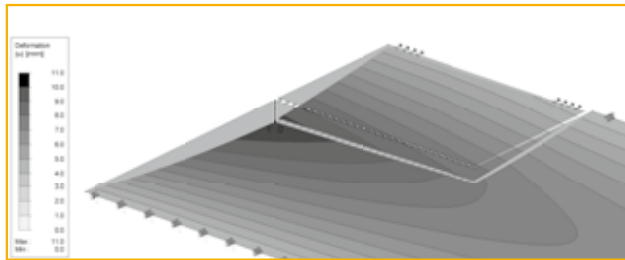
Loads

Permanent load

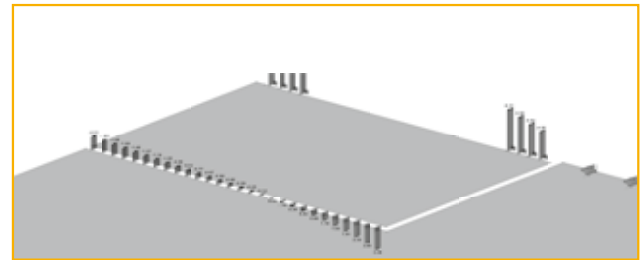
Balcony slab	$0,24 \cdot 25 \text{ kN/m}^3$	$p_1 = 6,0 \text{ kN/m}^2$	$p_{1:\text{min}} = 6,0 \text{ kN/m}^2$	$p_{1:\text{max}} = 7,20 \text{ kN/m}^2$
Railing balcony		$G_2 = 1,0 \text{ kN/m}$	$G_{2:\text{min}} = 1,0 \text{ kN/m}$	$G_{2:\text{max}} = 1,20 \text{ kN/m}$
Facade masonry	$20\% \cdot 2,80 \cdot 1,8 \text{ kN/m}^2$	$G_3 = 1,0 \text{ kN/m}$	$G_{3:\text{min}} = 1,0 \text{ kN/m}$	$G_{3:\text{max}} = 1,20 \text{ kN/m}$
Floor	$(0,26 \cdot 25) + 1,0 \text{ kN/m}^2$	$g_4 = 7,5 \text{ kN/m}^2$	$g_{4:\text{min}} = 7,5 \text{ kN/m}^2$	$g_{4:\text{max}} = 9,0 \text{ kN/m}^2$
Loads edge floor		$g_5 = 3,0 \text{ kN/m}$	$g_{5:\text{min}} = 3,0 \text{ kN/m}$	$g_{5:\text{max}} = 3,60 \text{ kN/m}$

Live load

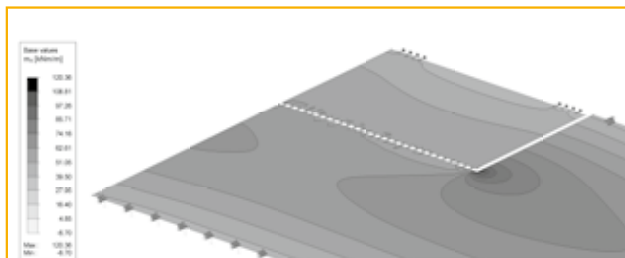
Live load balcony	$\psi_2 = 0,3$	$p_q = 4,0 \text{ kN/m}^2$	$p_{q:\text{min}} = 4,00 \text{ kN/m}^2$	$p_{q:\text{max}} = 6,00 \text{ kN/m}^2$
Live load floor	$\psi_2 = 0,3$	$p_q = 4,0 \text{ kN/m}^2$	$p_{q:\text{min}} = 4,00 \text{ kN/m}^2$	$p_{q:\text{max}} = 6,00 \text{ kN/m}^2$



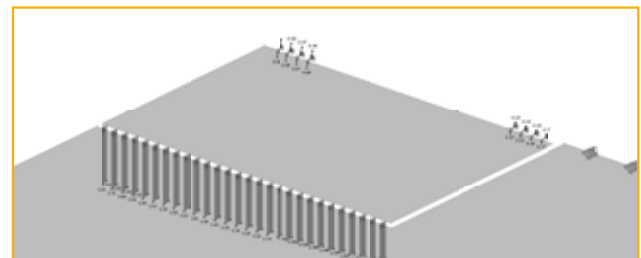
Deformations in the serviceability state [mm]



V_{Ed} in the Isokorb® type D-elements [kN/0,125m]



Bending moment M_{Ed} [kNm/m] in span direction



M_{Ed} in the Isokorb® type D-elements [kNm/0,125m]

Chosen Schöck Isokorb®

Connection to the load-bearing wall: Schöck Isokorb® QP30 E h160, L 500
 Connection floor-balcony: Schöck Isokorb® D70-VV6, h240

(See also page 31 - 32 regarding to FEM)

$V_{Ed} = 61,8 \text{ kN} > 25,2 \text{ kN}$ U.C. = 41 %
 $V_{Ed} = 52,2 \text{ kN} > 8 \times 3,38 = 27,0 \text{ kN}$ U.C. = 52 %
 $M_{Ed} = 66,6 \text{ kNm/m} > 8 \times 3,7 = 29,6 \text{ kNm}$ U.C. = 44 %
 (Choosing a lighter Isokorb® type D element will result in bigger deformations)

See also checklist page 93.

Schöck Isokorb® type D

Additional reinforcement

Suspension reinforcement /Connection with hairpins

For a sound introduction of the shear force in the Schöck Isokorb® type D it is advised to include additional reinforcement in the outside component (balcony) and in the inner component (structural floor). This reinforcement as hairpins is considered as so-called “suspension reinforcement” for the situations, where the bent-up bars ($A_{s,q}$) of the Isokorb® element are not placed at the bottom or at the top of the concrete element (see Figure 1)

The required amount of reinforcement is indicated in the table. This reinforcement may also be included as extra mm^2 in the already provided amount of reinforcement.

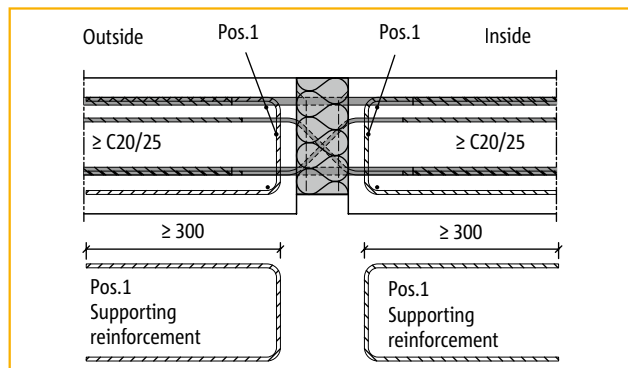


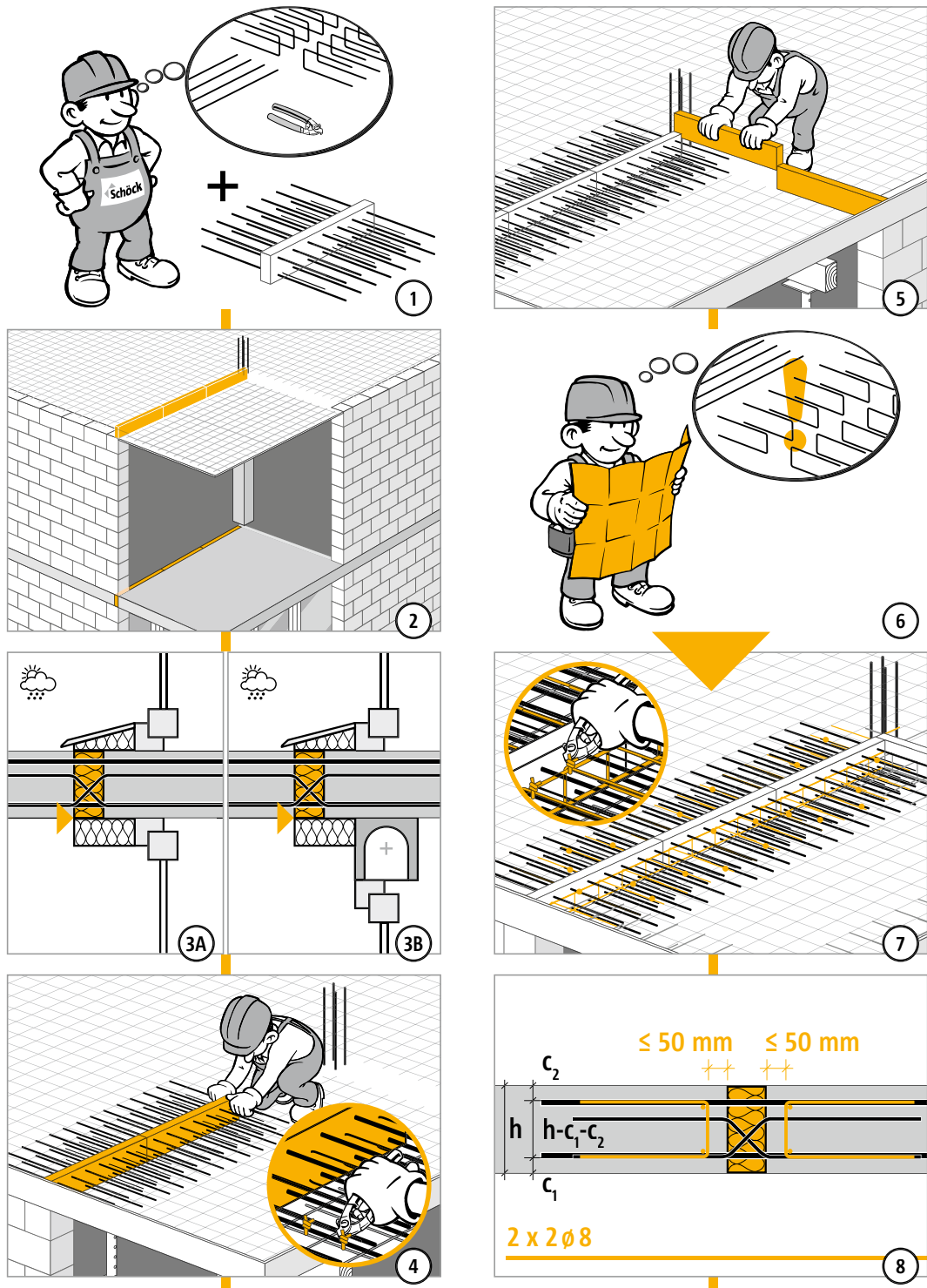
Figure 1: Schöck Isokorb® type D.. additional reinforcement

Additional reinforcement (Pos.1)		
Schöck Isokorb® type	A_s [mm^2 /element]	$A_{s,selected}$ Hairpins
D-30-CV.-VV6	1,20	ø 6-150
D-30-CV.-VV8	2,13	ø 8-150
D-30-CV.-VV10	3,09	ø 8-150
D-50-CV.-VV6	1,20	ø 6-150
D-50-CV.-VV8	2,13	ø 8-150
D-50-CV.-VV10	3,09	ø 8-125
D-70-CV.-VV6	1,20	ø 6-150
D-70-CV.-VV8	2,13	ø 8-150
D-70-CV.-VV10	3,09	ø 8-150
D-90-CV.-VV6	1,20	ø 6-150
D-90-CV.-VV8	2,13	ø 8-150
D-90-CV.-VV10	3,09	ø 8-150

The responsible structural engineer must check/calculate if the adjacent concrete cross-section is capable of coping with the reaction forces that will develop at the location of the anchor. Depending on the design condition, like the size of the force, position in the cross-section and available concrete grades the analysis could indicate that any additional reinforcement is not required.

Schöck Isokorb® type D

Method statement



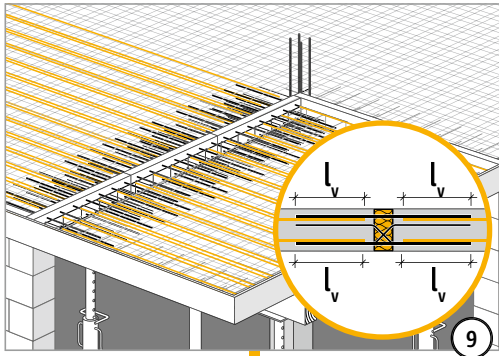
D

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Method statement

D



Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type D

Checklist

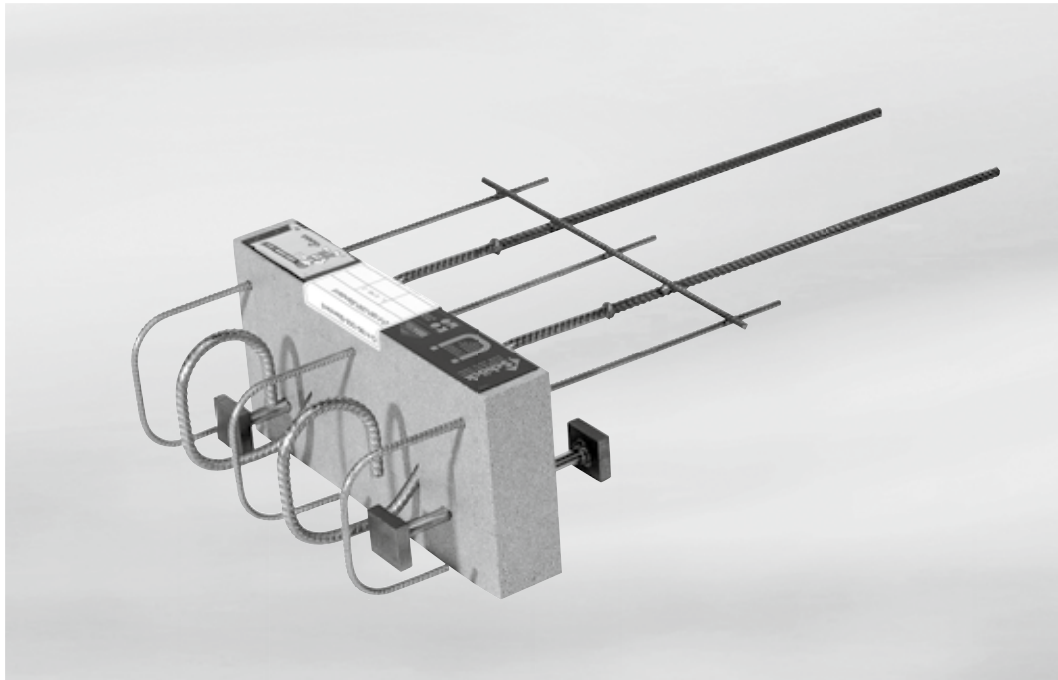


- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- For the calculation of the deformation in the service limit state of the structure next to the direct deformation and concrete creep, has also the additional deformation from the Schöck Isokorb® anchor been taken into account by the responsible structural engineer (page 30, 89)?
- Have the discomforting vibrations from cantilevers been prevented in the design (page 30)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- Is the required additional reinforcement determined (page 90)?
- Has the right type of Schöck Isokorb® been chosen in the case of multi-sided (2, 3, 4 sides) supports of the concrete element in order to avoid restraining effects?
- For installation of the Schöck Isokorb® type D have the bottom reinforcing bars (80 - 81) been taken into account when connecting the Schöck Isokorb® type D, for which the precast plank must have enough clearance?
- Has the required deflection for dewatering been taken into account for a proper alignment of the concrete element, next to the calculated deformation by the concrete and the Schöck Isokorb®?
- For the design of the corners zones have the minimal concrete depth (> 180 mm) and lateral reinforcement been taken into account (reinforcement in the 2nd layer)?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 23)?
- Have the fire protection requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (page 25 - 26)?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type D30-CV35-H180-D80-L1000

D

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type 0



Schöck Isokorb® type 0

Contents

Element arrangement/Cross-section/Design values

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Fire protection

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Schöck Isokorb® type O

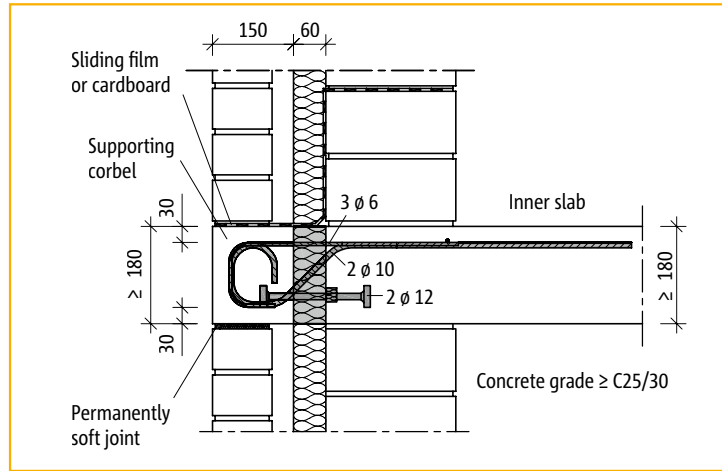
Element arrangement/Cross-section/Design values

Dimensions

Isokorb® height	180 - 250 mm
Isokorb® length	350 mm
Insulating material thickness	60 mm

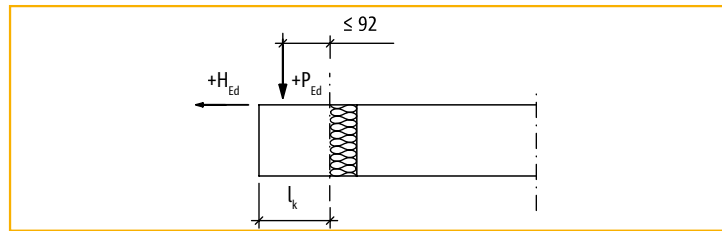
Reinforcement

Tension bars	3 ϕ 6 mm
Pressure bearings	2 ϕ 12 mm
Shear force bars	2 ϕ 10 mm

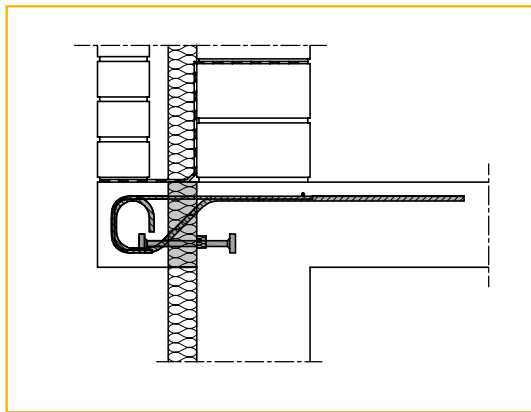


Cross-section through inner slab console and clinker mounting

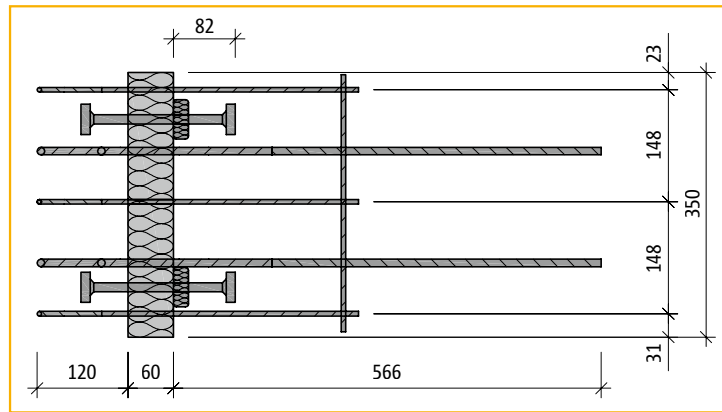
Design values for C25/30		
for	[kN/element]	
Wind-pressure	$-3.14 \leq H_{Ed} \leq 0$	$P_{Rd} = 22.56$
		at $P_{Ed} \geq +2.06 \times H_{Ed}$
Wind-suction	$0 < H_{Ed} \leq 2.26$	$P_{Rd} = 0.38 \times (59.77 - H_{Ed})$
		at $P_{Ed} \geq 10 \times H_{Ed}$



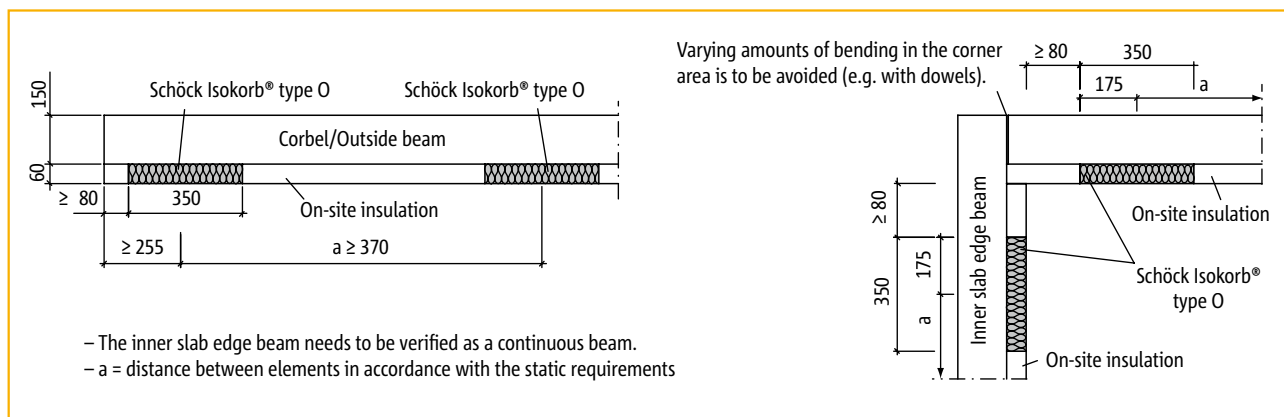
Static system



Cross-section between clinker mounting and cellar wall



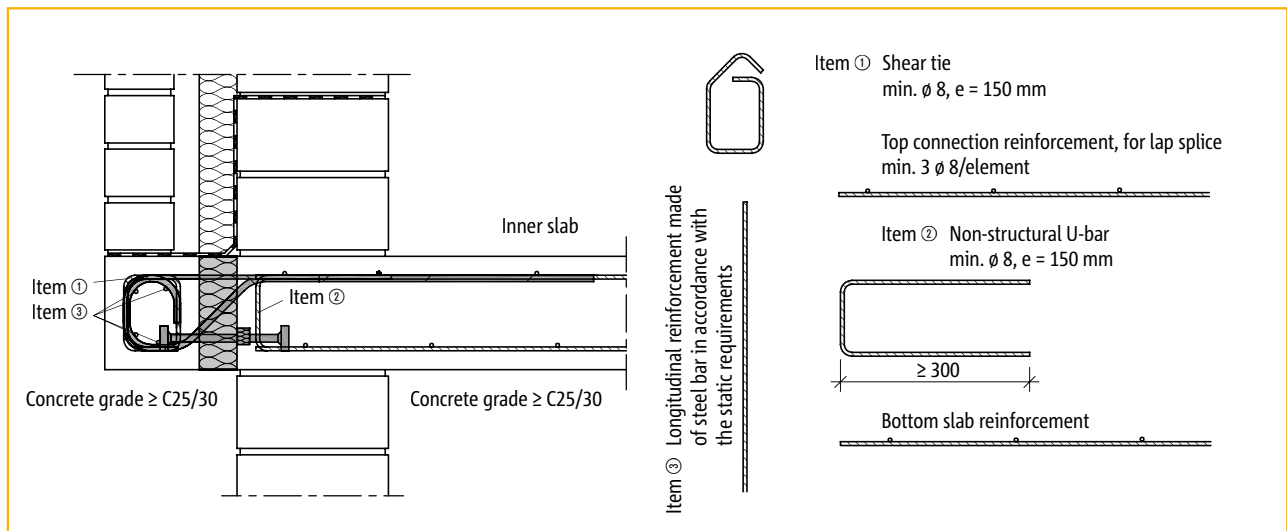
Plan view: Schöck Isokorb® type O



Distance between elements

Schöck Isokorb® type O

Additional reinforcement/Checklist



Schöck Isokorb® type O - Additional reinforcement

Checklist



- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- Has for the Schöck Isokorb® type O sufficient clearance been left in the structural joint behind the insulation element of the (at least 100 mm from the insulation), so that the zone around and behind the compression corbel can be properly filled and compacted to ensure proper force transfer?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the "shape box" and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the "shape box" (page 21)?
- Have the fire resistant requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (25 - 26)?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type O-CV30-H160-D60-L350

0

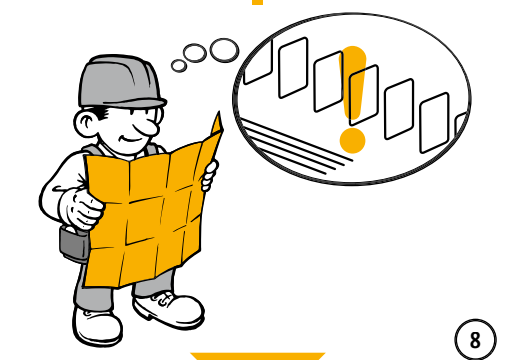
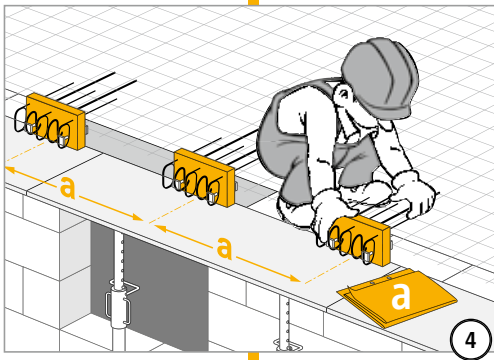
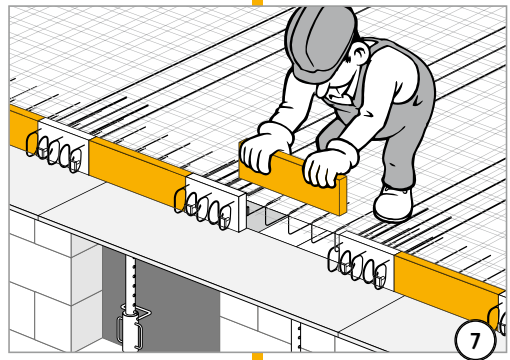
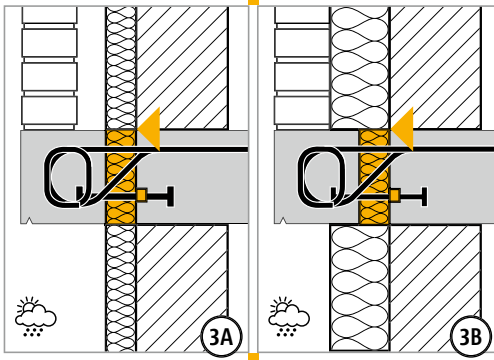
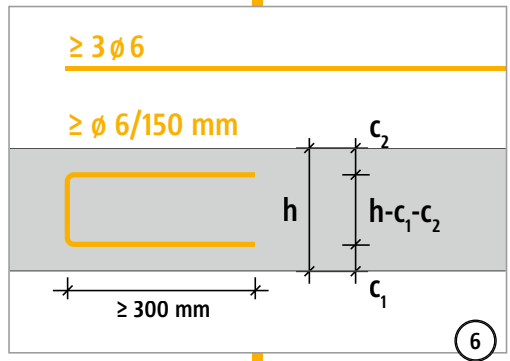
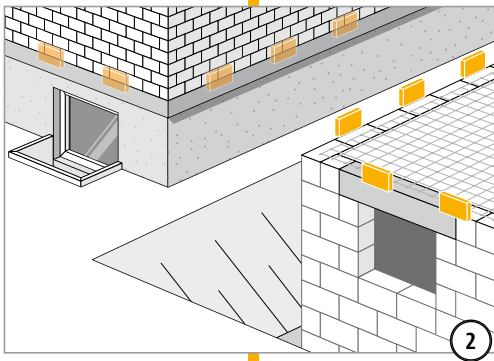
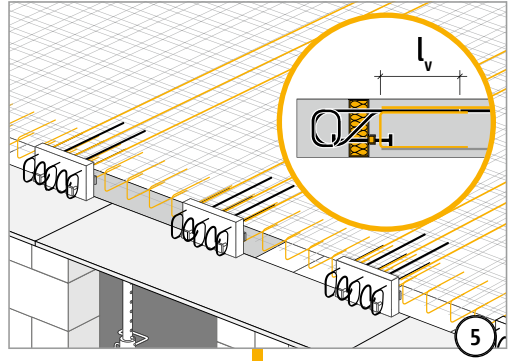
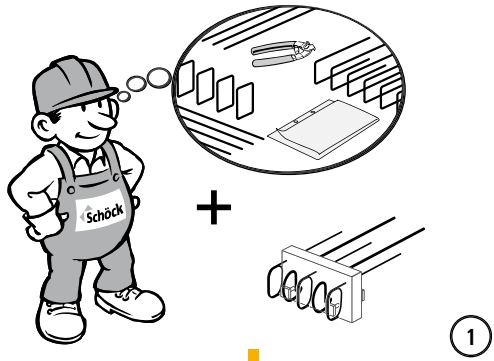
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type 0

Method statement

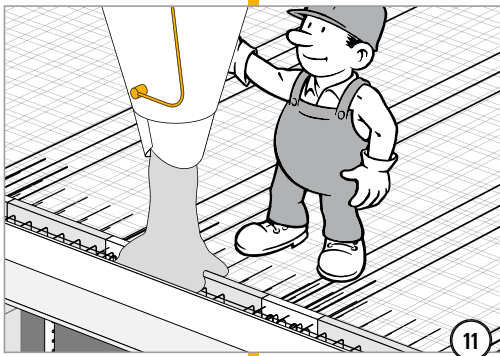
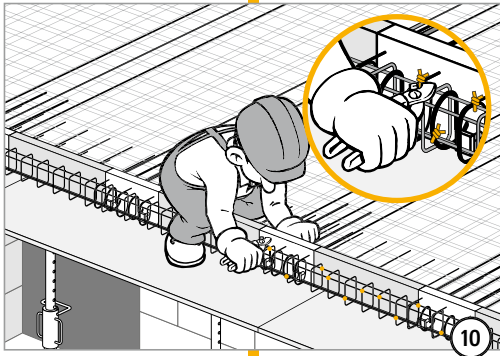
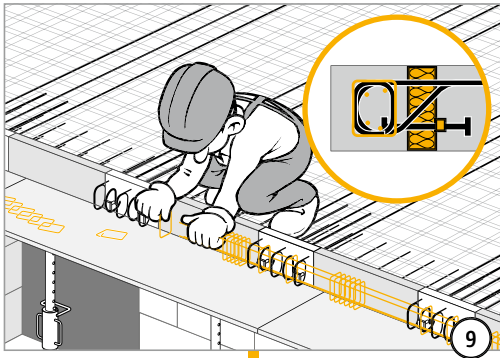
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Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type 0

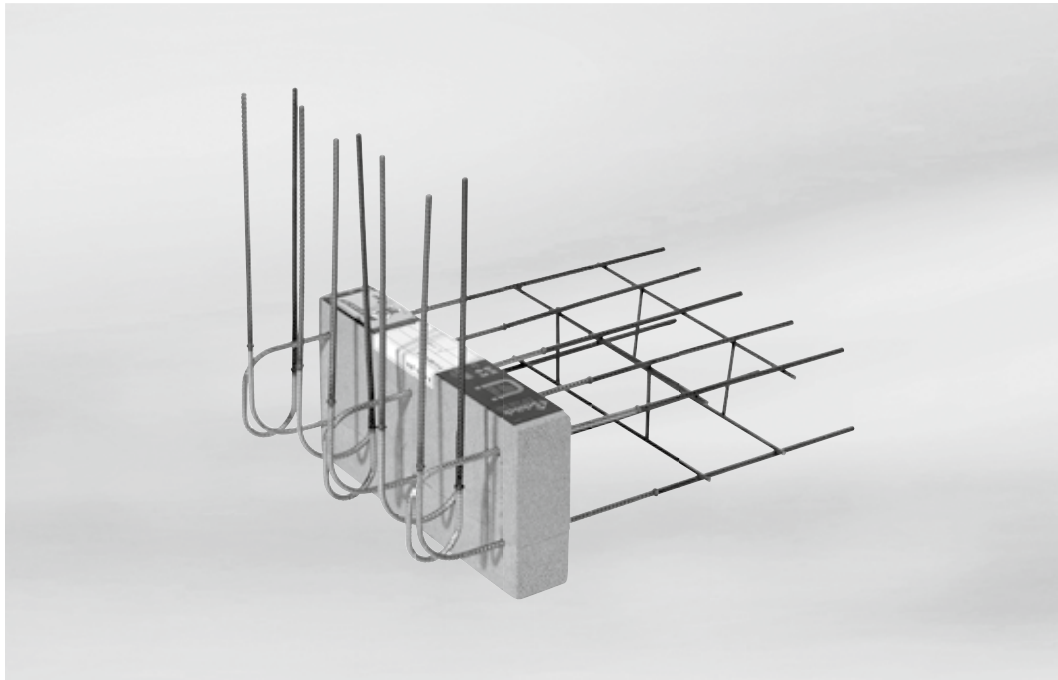
Method statement



0

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type F



Schöck Isokorb® type F

F

Reinforced concrete-to-reinforced concrete

Contents	Page
Element arrangement/Design values/Cross-section	102
Additional reinforcement/Checklist	103
Method statement	104 - 105
Fire protection	25 -26

Schöck Isokorb® type F

Element arrangement/Design values/Cross-section

Dimensions

Isokorb® height	160 - 250 mm
Isokorb® length	350 mm
Insulation material thickness	60 mm

F

Reinforcement

Tension bars	3 ϕ 6 mm
Compression bars	3 ϕ 6 mm
Shear force bars	2 ϕ 6 mm

Design values for \geq C20/25

$$V_{Rd} = +12.7 \text{ kN per Isokorb}^\circ$$

$$M_{Rd} \leq \pm 1.5 \text{ kNm per Isokorb}^\circ$$

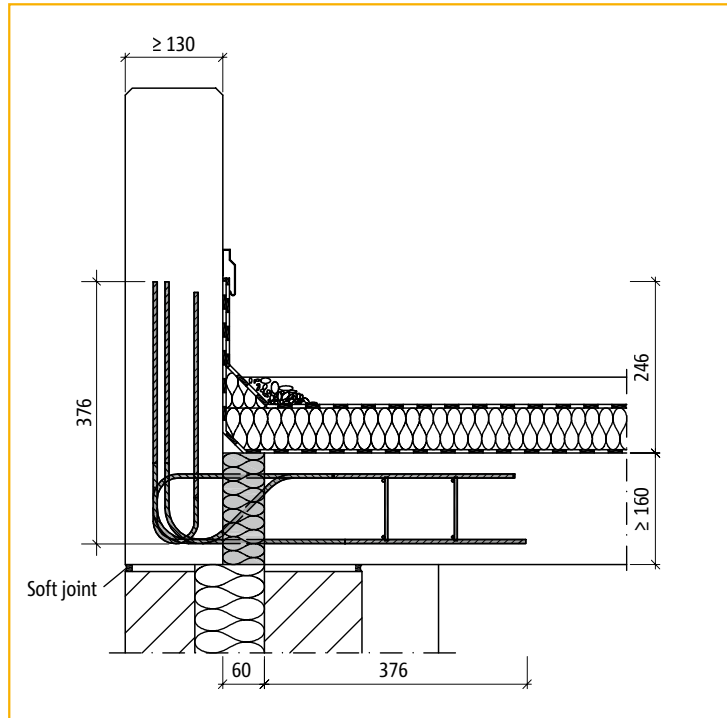
$$|N_{Ed}| + \frac{|M_{Ed}|}{0,047 \text{ m}} \leq 30 \text{ kN}$$

Example

$$V_{Ed} = 10 \text{ kN} \quad M_{Ed} = 0,8 \text{ kNm}$$

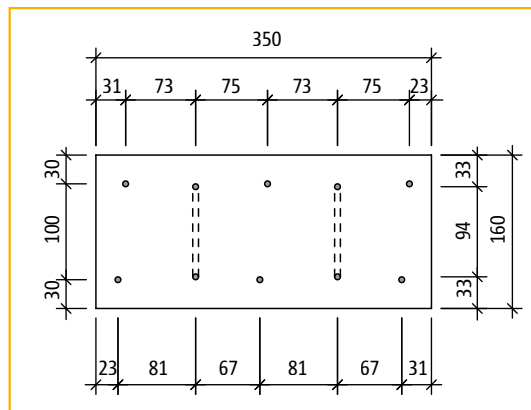
$$N_{Ed} = -12 \text{ kN}; 10 \text{ kN} \leq 12,7 \text{ kN o.k.}$$

$$12 \text{ kN} \frac{0,8}{0,047 \text{ m}} 29,0 \leq 30 \text{ o.k.}$$

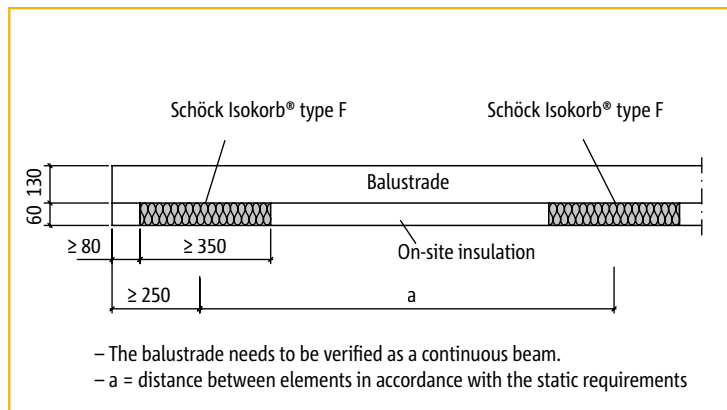


Cross-section through attic slab

Reinforced concrete-to-reinforced concrete

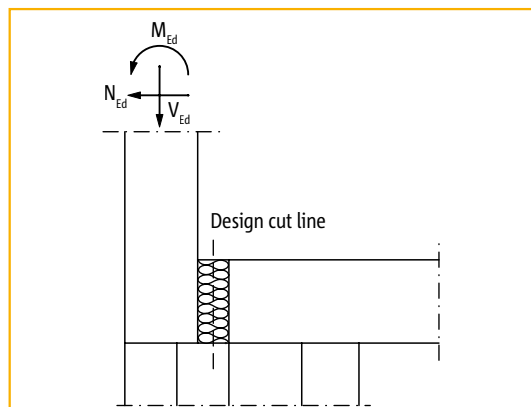


Section A - A



Distance between elements

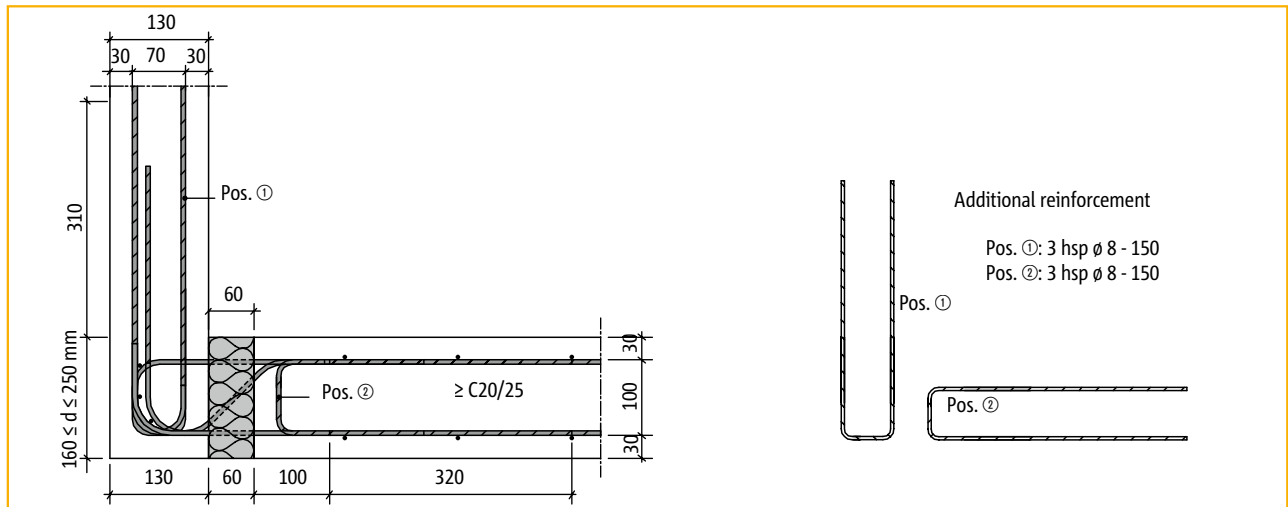
- The balustrade needs to be verified as a continuous beam.
- a = distance between elements in accordance with the static requirements



Structural system

Schöck Isokorb® type F

Additional reinforcement/Checklist



Schöck Isokorb® type F – Additional reinforcement

Checklist

- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 21)?
- Have the fire resistant requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (page 25 - 26)?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type F-CV30-H160-D60-L350



F

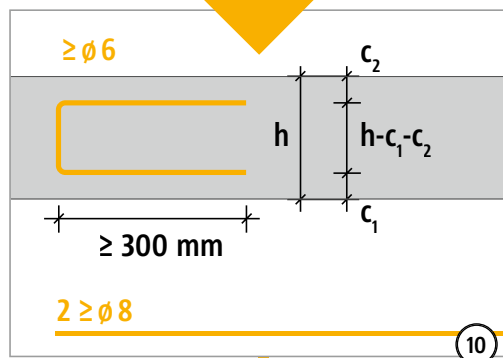
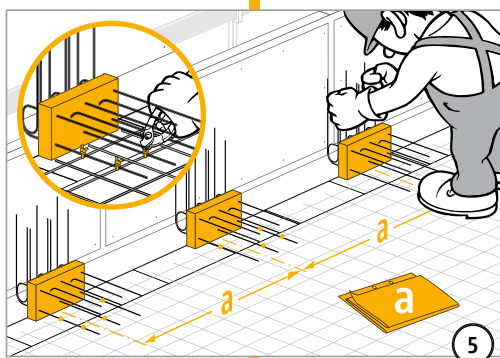
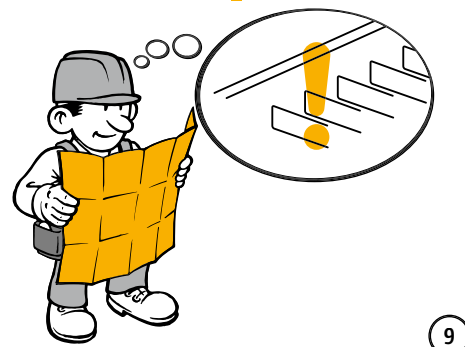
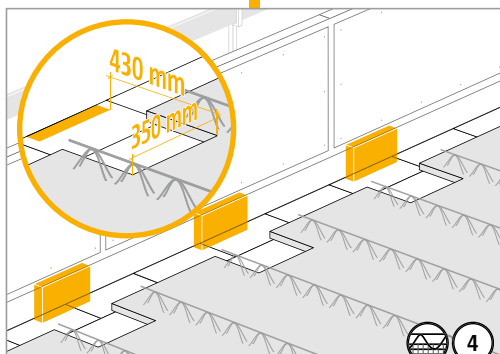
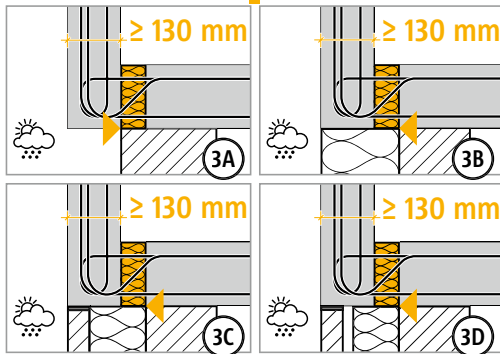
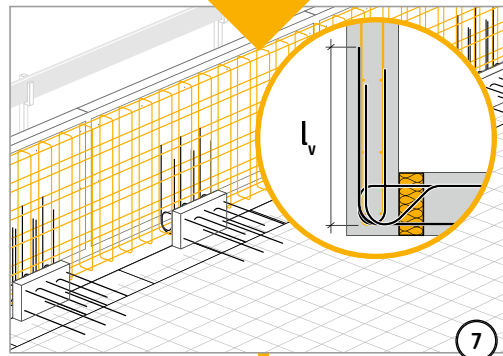
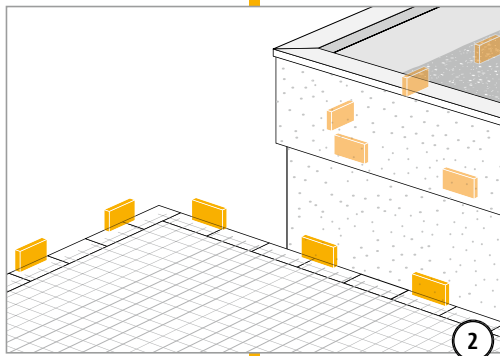
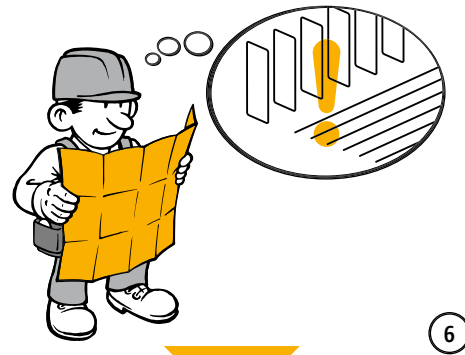
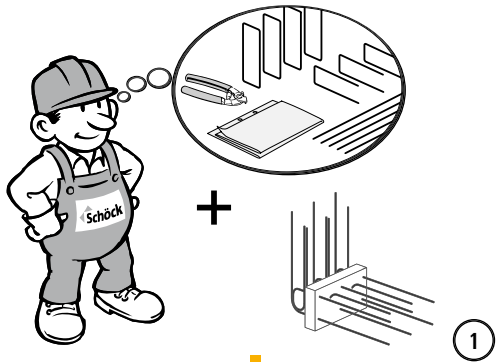
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type F

Method statement

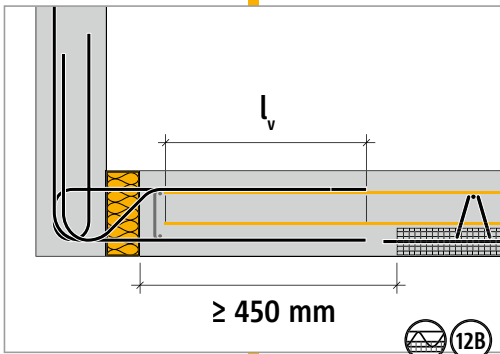
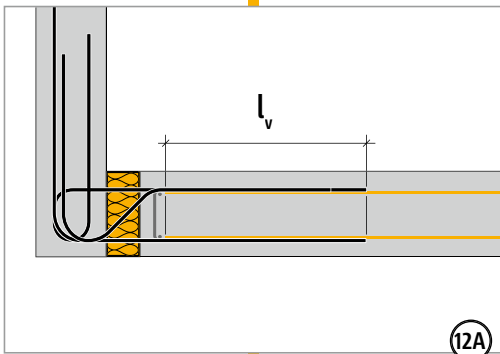
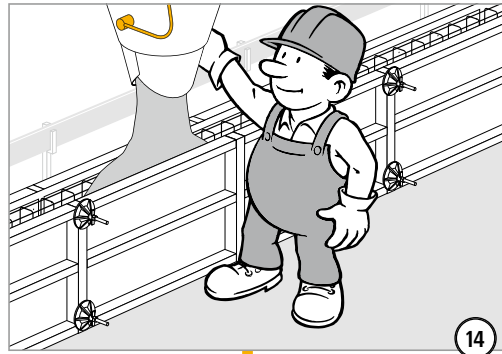
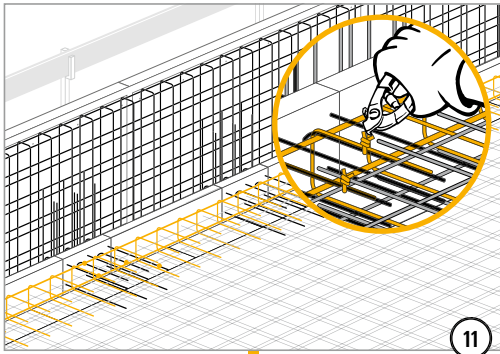
F

Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type F

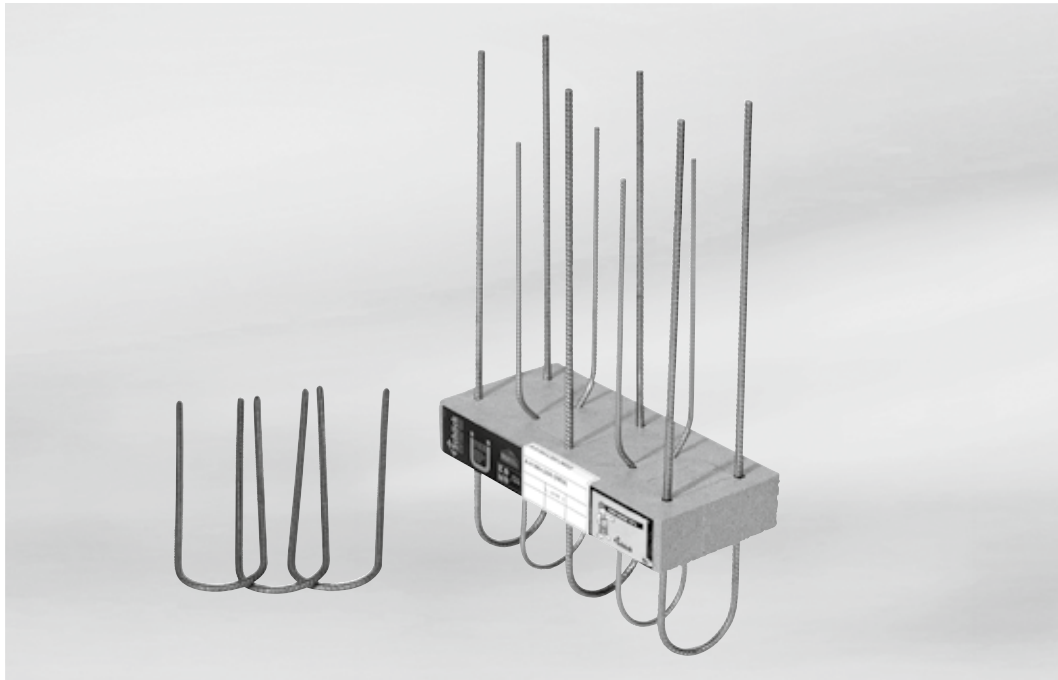
Method statement



F

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type A



Schöck Isokorb® type A

A

Reinforced concrete-to-reinforced concrete

Contents	Page
Element arrangement/Design values/Cross-section	108
Additional reinforcement/Checklist	109
Method statement	110 - 111
Fire protection	25 - 26

Schöck Isokorb® type A

Element arrangement/Design values/Cross-section

Dimensions

Isokorb® height	160 - 250 mm
Isokorb® length	350 mm
Insulation material thickness	60 mm

Reinforcement

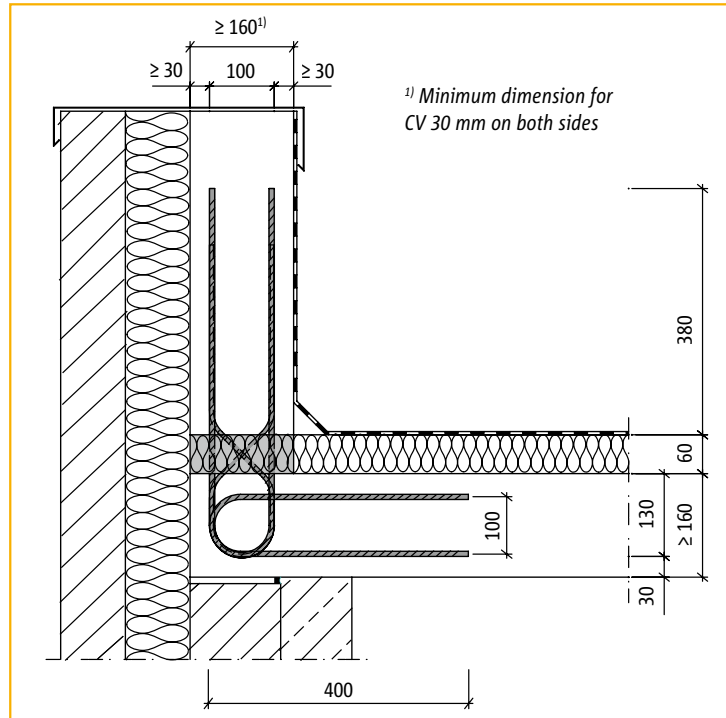
Tension/Pressure bars BSt 500NR	2 × 3 Ø 8 mm
Shear force bars BSt 500NR	2 × 2 Ø 6 mm

Design values for ≥ C20/25

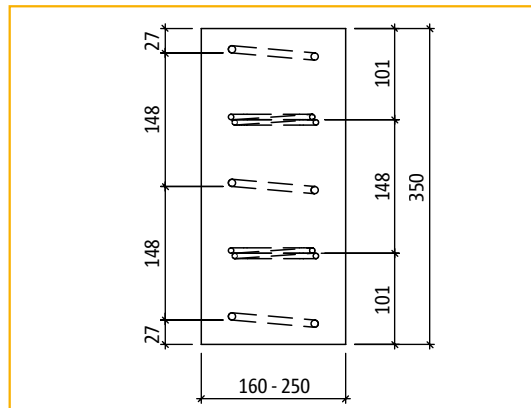
$V_{Rd} = \pm 12,7 \text{ kN}$ per Isokorb®

M_{Ed} and N_{Ed} to be checked with interaction formula:

$$\frac{|M_{Ed}|}{0,046 \text{ m}} + 0,35 * |V_{Ed}| + N_{Ed} \leq 63,5 \text{ kN}$$

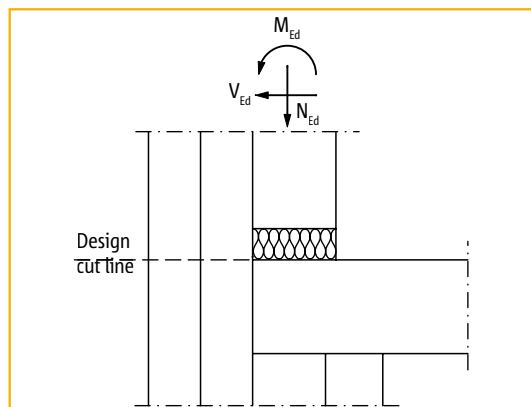


Cross-section through RC slab with RC upstand

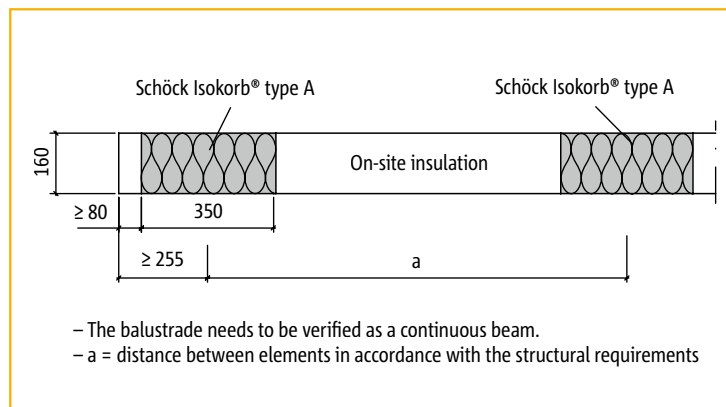


Plan view

Example = $M_{Ed} = -1,5 \text{ kNm}$, $V_{Ed} = -6 \text{ kN}$, $N_{Ed} = 20 \text{ kN}$
 $1,5 / 0,046 + 0,35 \times 6 + 20 = 54,7 \leq 63,5 \text{ kN o.k.}$



Structural system



Distance between elements

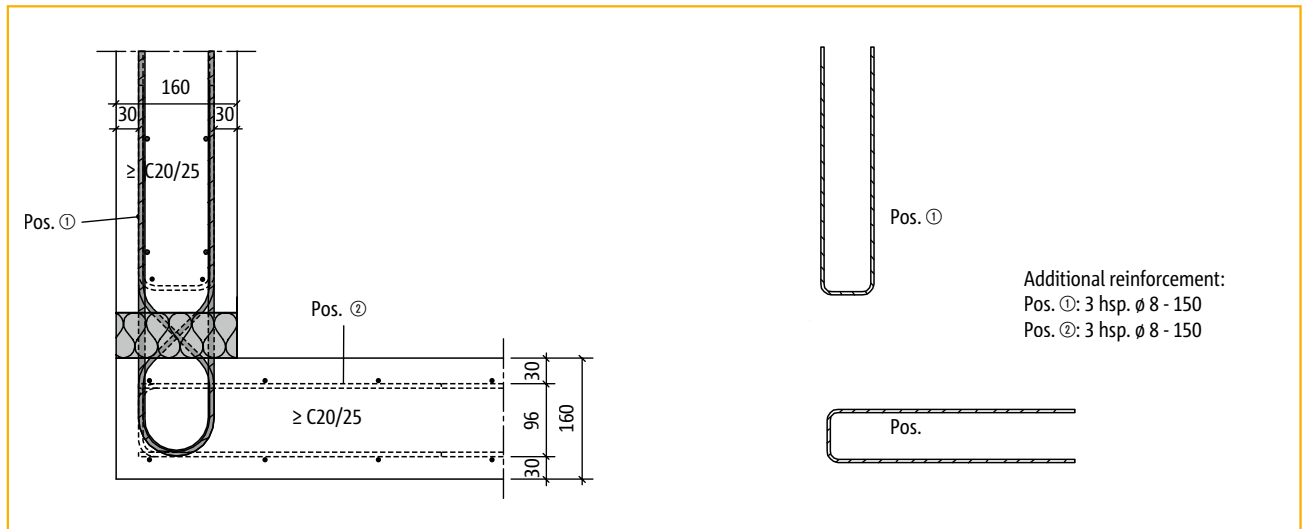
- The balustrade needs to be verified as a continuous beam.
- a = distance between elements in accordance with the structural requirements

A

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type A

Additional reinforcement/Checklist



Schöck Isokorb® type A – Additional reinforcement

Checklist

- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- Has the maximum allowable bar distance been taken into account (page 28)?
- Is there a difference in stiffness of the supports (statically indeterminate structure), which must be taken into account during the design of the dimensions (page 32)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 21)?
- Have the fire safety requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (page 25 - 26)?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type A-CV30-H160-D60-L350

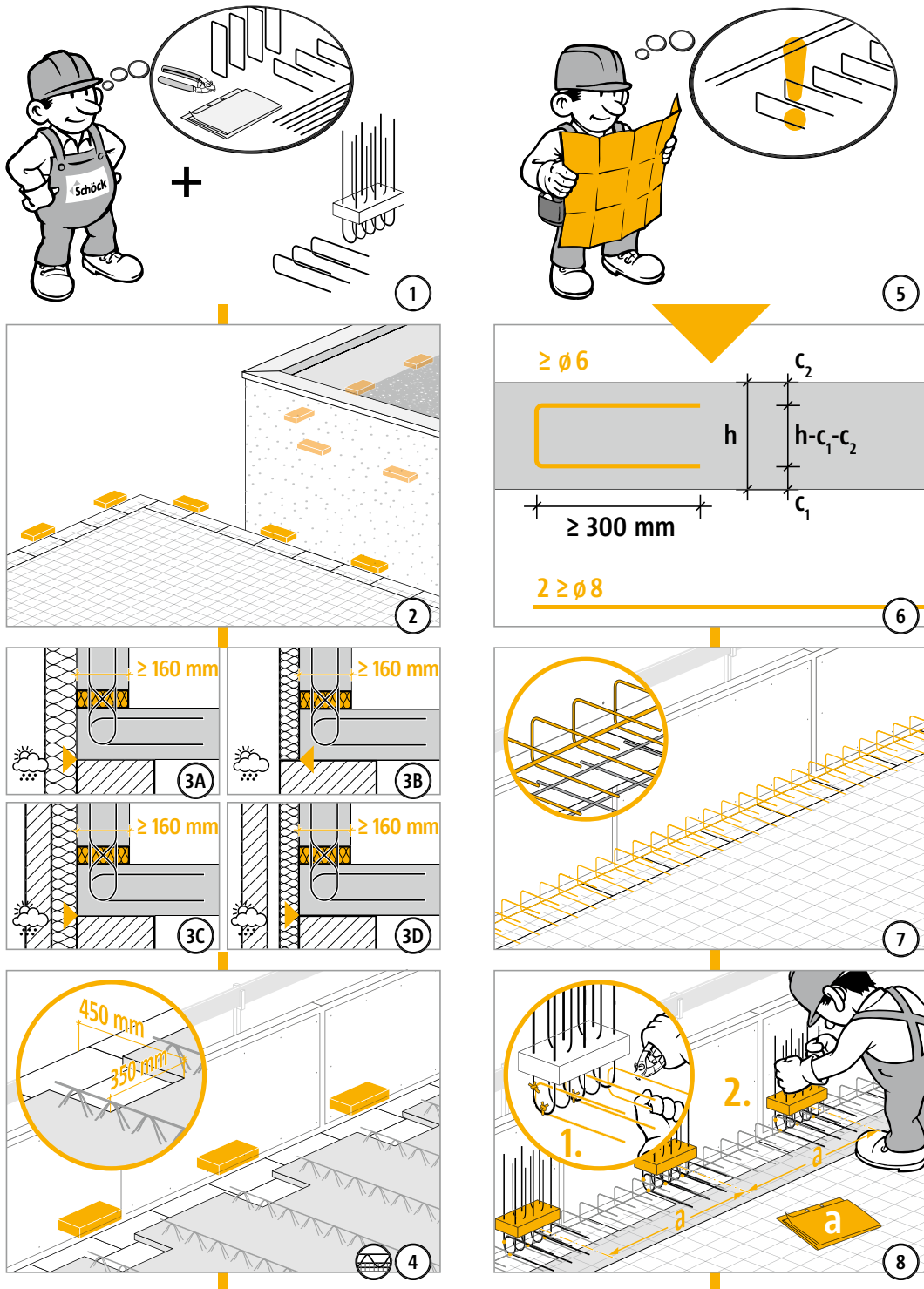


Schöck Isokorb® type A

Method statement

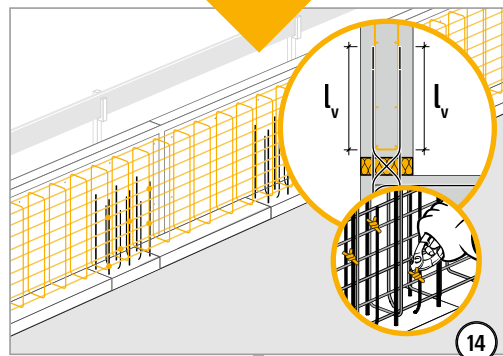
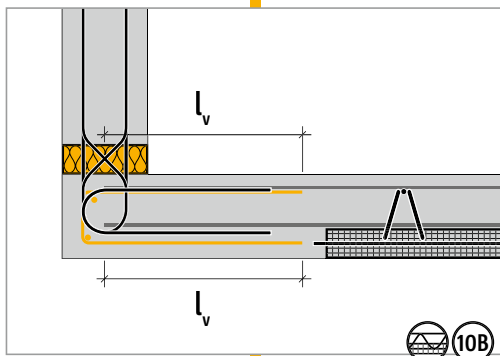
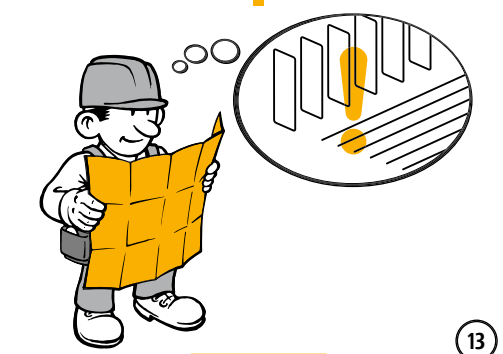
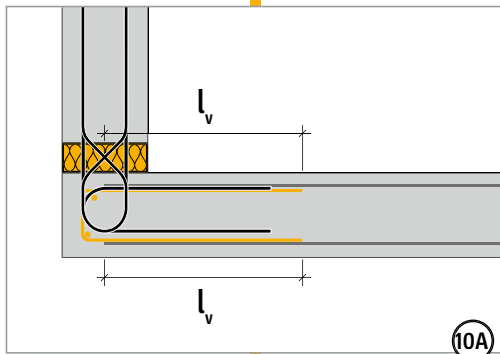
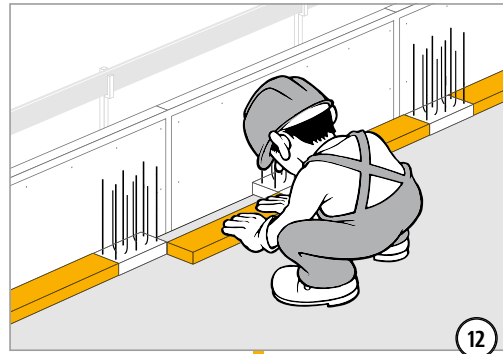
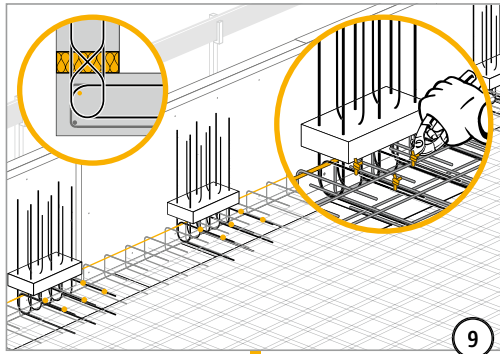
A

Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type A

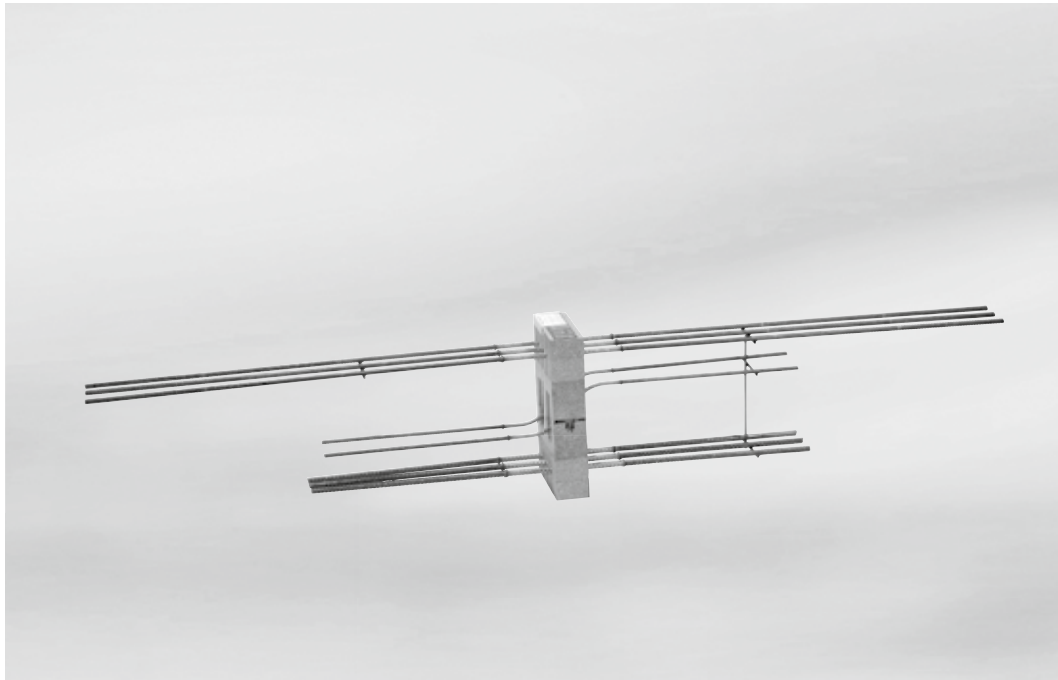
Method statement



A

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type S



Schöck Isokorb® type S

S

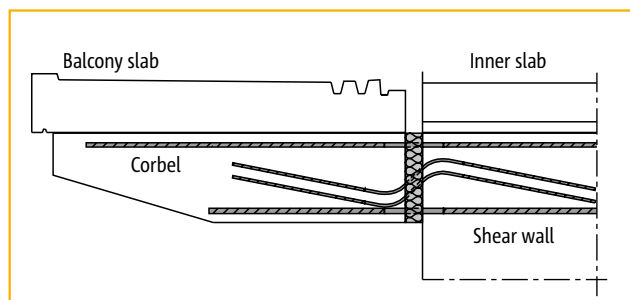
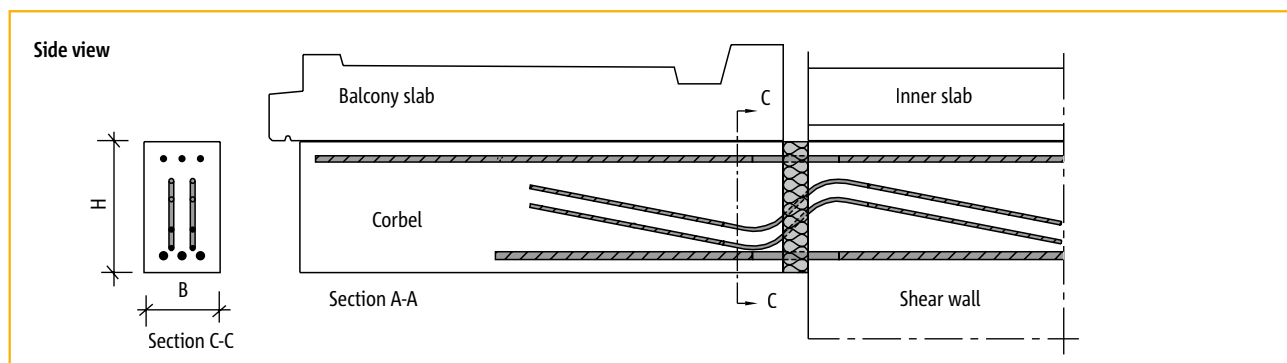
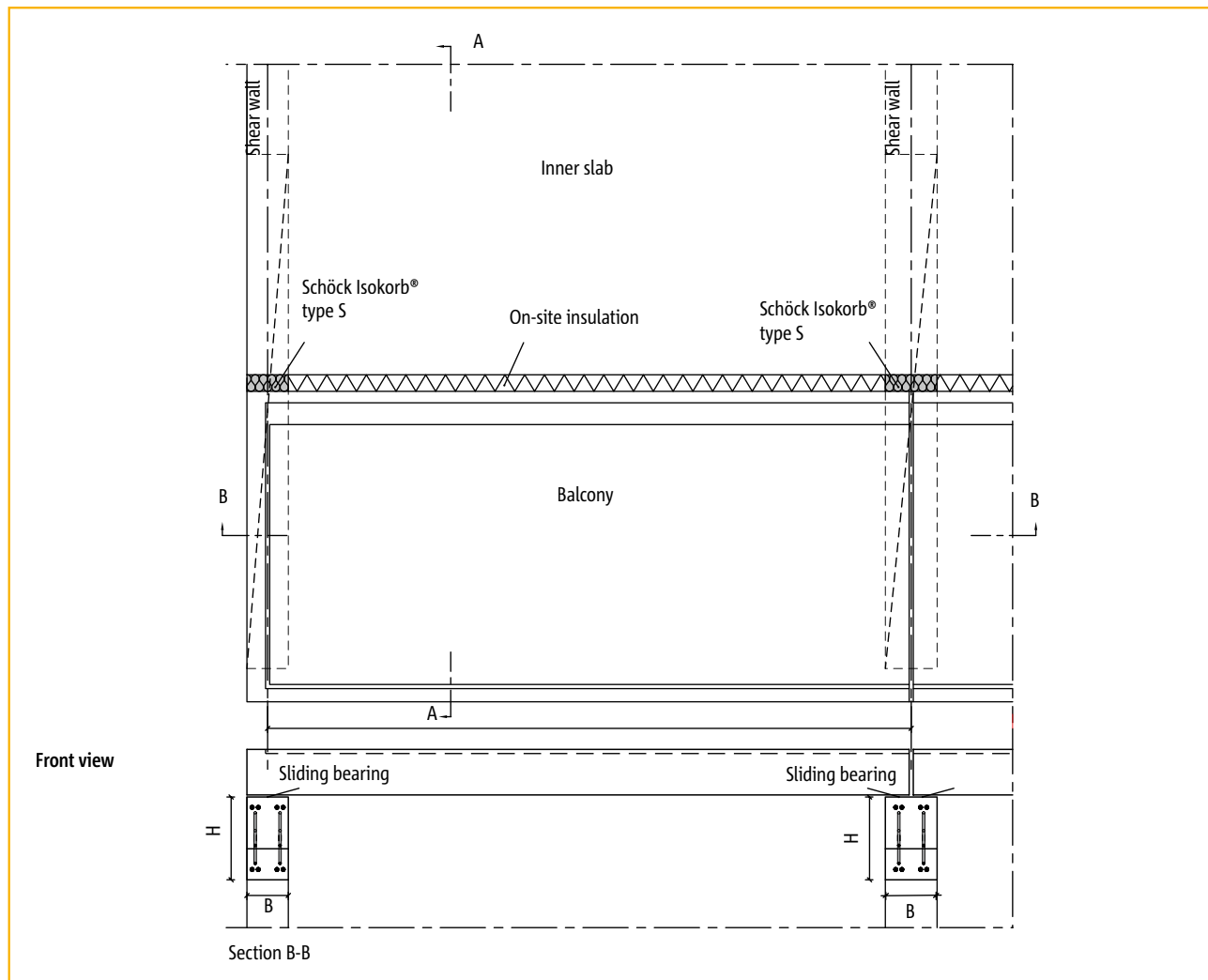
Reinforced concrete-to-reinforced concrete

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Element arrangements/Cross-sections	114
Product description/Capacity table	115
Calculation example	116
Method statement	117 - 118
Checklist	119
Fire protection	25 - 26

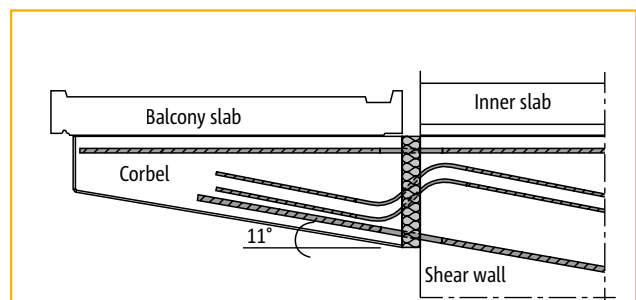
Schöck Isokorb® type S

Element arrangements/Cross-sections

Plan view



Corbel variant 1 with Schöck Isokorb® type S

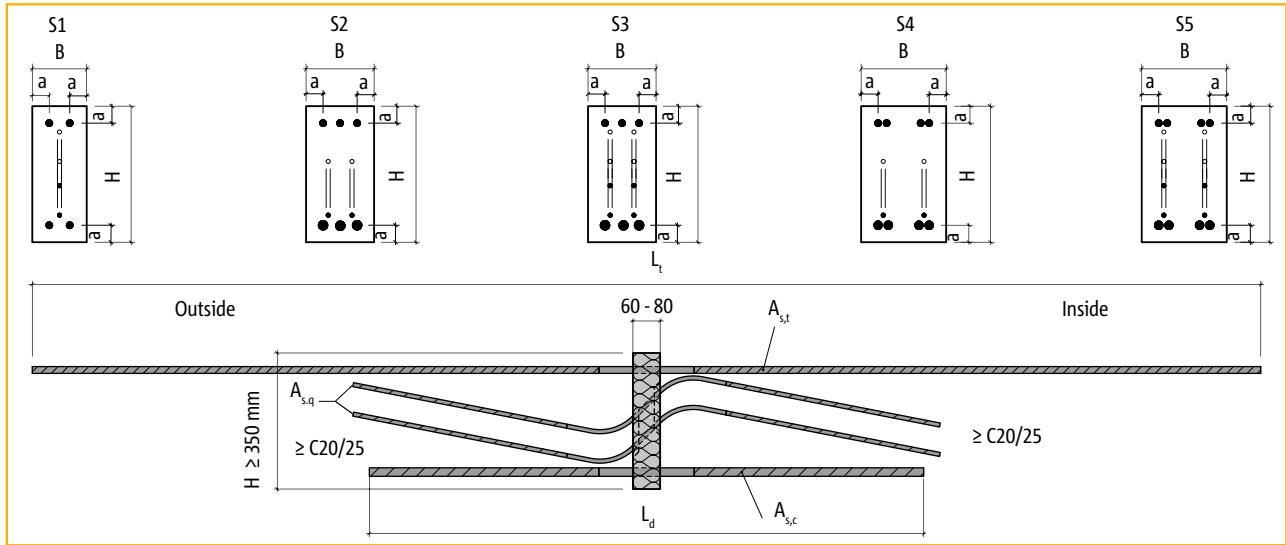


Corbel variant 2 with Schöck Isokorb® type S

Schöck Isokorb® type S

Product description/Capacity table

Concrete grade $\geq C20/25$
Concrete cover CV30



Standard length l_t [mm] and l_d [mm] of Schöck Isokorb® bars							
	Diameter						
	$\phi 8$	$\phi 10$	$\phi 12$	$\phi 14$	$\phi 16$	$\phi 20$	$\phi 25$
Tension bar l_t	880	1030	1560	1780	2620	3220	–
Compression bar l_d	820	950	1180	1410	1350	1620	1950

Minimum edge distance a [mm] of the bar in the corner							
	Diameter						
	$\phi 8$	$\phi 10$	$\phi 12$	$\phi 14$	$\phi 16$	$\phi 20$	$\phi 25$
Single bar	50	50	50	50	50	50	55
Bundle (2 bars)	50	50	50	50	50	55	65

Schöck Isokorb® type ¹⁾		S 20/2		S 20/3		S 20/4	
Height (H)	Width (B)	180 mm	220 mm		280 mm		
		S1	S2	S3	S4	S5	
H = 350 mm	Reinforcement	$A_{s,t}$	2 $\phi 20$	3 $\phi 20$		4 $\phi 20$	
		$A_{s,q}$	2 $\phi 12$	2 $\phi 14$		2 $\phi 14$	
		$A_{s,c}$	2 $\phi 25$	3 $\phi 25$		4 $\phi 25$	
	Forces	M_{Ed} in kNm	59,7	108,7		145,0	
		V_{Ed} in kN	58,3	79,3		79,3	
Stiffness	C in kNm/rad	10776	16163		21551		
H = 400 mm	Reinforcement	$A_{s,t}$	2 $\phi 20$		3 $\phi 20$		4 $\phi 20$
		$A_{s,q}$	2 $\phi 12$		4 $\phi 12$		4 $\phi 14$
		$A_{s,c}$	2 $\phi 25$		3 $\phi 25$		4 $\phi 25$
	Forces	M_{Ed} in kNm	72,0		132,8		177,5
		V_{Ed} in kN	58,3		138,4		181,6
Stiffness	C in kNm/rad	15623		23434		31245	
H = 450 mm	Reinforcement	$A_{s,t}$	2 $\phi 20$		3 $\phi 20$		4 $\phi 20$
		$A_{s,q}$	2 $\phi 14$		4 $\phi 14$		4 $\phi 16$
		$A_{s,c}$	2 $\phi 25$		3 $\phi 25$		4 $\phi 25$
	Forces	M_{Ed} in kNm	84,7		150,5		209,7
		V_{Ed} in kN	79,3		189,4		241,8
Stiffness	C in kNm/rad	21367		32051		42735	

¹⁾ Schöck Isokorb® type S standard is used as an example for a potential application. For other solutions please contact our Technical Design Department.

S

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type S

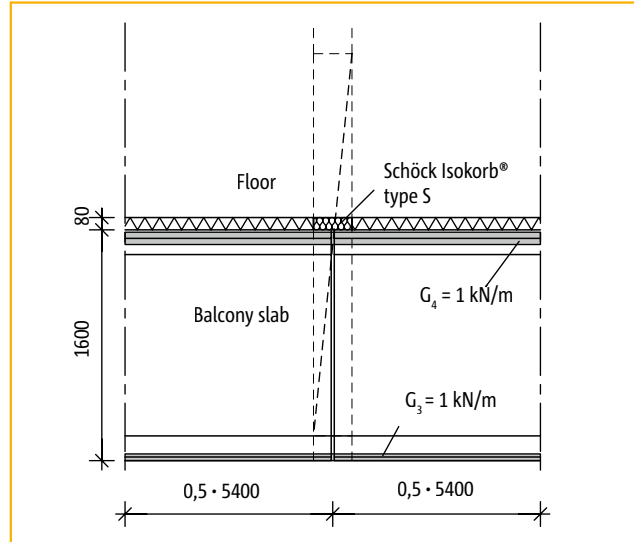
Calculation example

Geometry

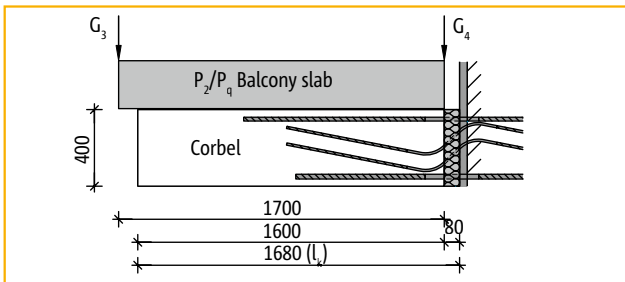
Corbel

Width (B)	= 250 mm
Height (H)	= 400 mm
Internal arm 400-55-65	= 290 mm
Cantilever (l_k) ¹⁾	= 1680 mm

Plan view



Cross-section



Loads

Permanent load

Corbel-shear wall	$0,4 \cdot 0,25 \cdot 25,0 \text{ kN/m}^3 =$	$G_1 = 2,50 \text{ kN/m}$	$G_{1:\text{min}} = 2,50 \text{ kN/m}$	$G_{1:\text{max}} = 3,00 \text{ kN/m}$
Balcony slab	$0,20 \text{ m} \cdot 25,0 \text{ kN/m}^3 =$	$p_2 = 5,00 \text{ kN/m}^2$	$p_{2:\text{min}} = 5,00 \text{ kN/m}^2$	$p_{2:\text{max}} = 6,00 \text{ kN/m}^2$
Railing		$G_3 = 1,00 \text{ kN/m}$	$G_{3:\text{min}} = 1,00 \text{ kN/m}$	$G_{3:\text{max}} = 1,20 \text{ kN/m}$
Facade masonry	$20\% \cdot 2,80 \text{ m} \cdot 1,8 \text{ kN/m}^2 =$	$G_4 = 1,00 \text{ kN/m}$	$G_{4:\text{min}} = 1,00 \text{ kN/m}$	$G_{4:\text{max}} = 1,20 \text{ kN/m}$

Live load

$$\psi_2 = 0,3 \quad p_q = 4,00 \text{ kN/m}^2 \quad p_{q:\text{min}} = 4,00 \text{ kN/m}^2 \quad p_{q:\text{max}} = 6,00 \text{ kN/m}^2$$

Reaction forces

Wear plate length per Isokorb® element = 5400 mm

	V_{Ed} [kN]	M_{Ed} [kNm]
Permanent load		
$G_1: 1,60 \cdot 3,0$	$= 4,8 \cdot (0,5 \cdot 1,60 + 0,08)$	$= 4,2$
$p_2: 1,70 \cdot 5,40 \cdot 6,0$	$= 55,1 \cdot (0,5 \cdot 1,70 + 0,08)$	$= 51,2$
$G_3: 5,40 \cdot 1,2$	$= 6,5 \cdot (1,80 + 0,08)$	$= 6,4$
$G_4: 5,40 \cdot 1,2$	$= 6,5 \cdot 0,08$	$= 0,50$
Total permanent loads	72,9	62,3
Live load		
$p_q: 1,70 \cdot 5,4 \cdot 6,0$	$= 55,1 \cdot (0,5 \cdot 1,80 + 0,08)$	$= 54,0$
Total perm. load + live load	128	116,3

Figures element S20/4 H=400 mm

Strength control (Ultimate Limit State (ULS))

$$M_{Ed} = 116,3 \text{ kNm} < 177,5 \text{ kNm U.C.} = 66\%$$

$$V_{Ed} = 128 \text{ kN} < 181,6 \text{ kN U.C.} = 70\%$$

Distortions (Service Limit State (SLS))

$$\text{Stiffness} \quad C = 31245 \text{ kNm/rad}$$

Extra distortions (quasi-permanent):

$$M_{qp} = 62,3/1,2 + 0,30 \cdot 54,0/1,5 = 62,7 \text{ kNm}$$

$$f_{qp} = 62,7 \cdot (1700 + 80) / 31245 = 3,6 \text{ mm}$$

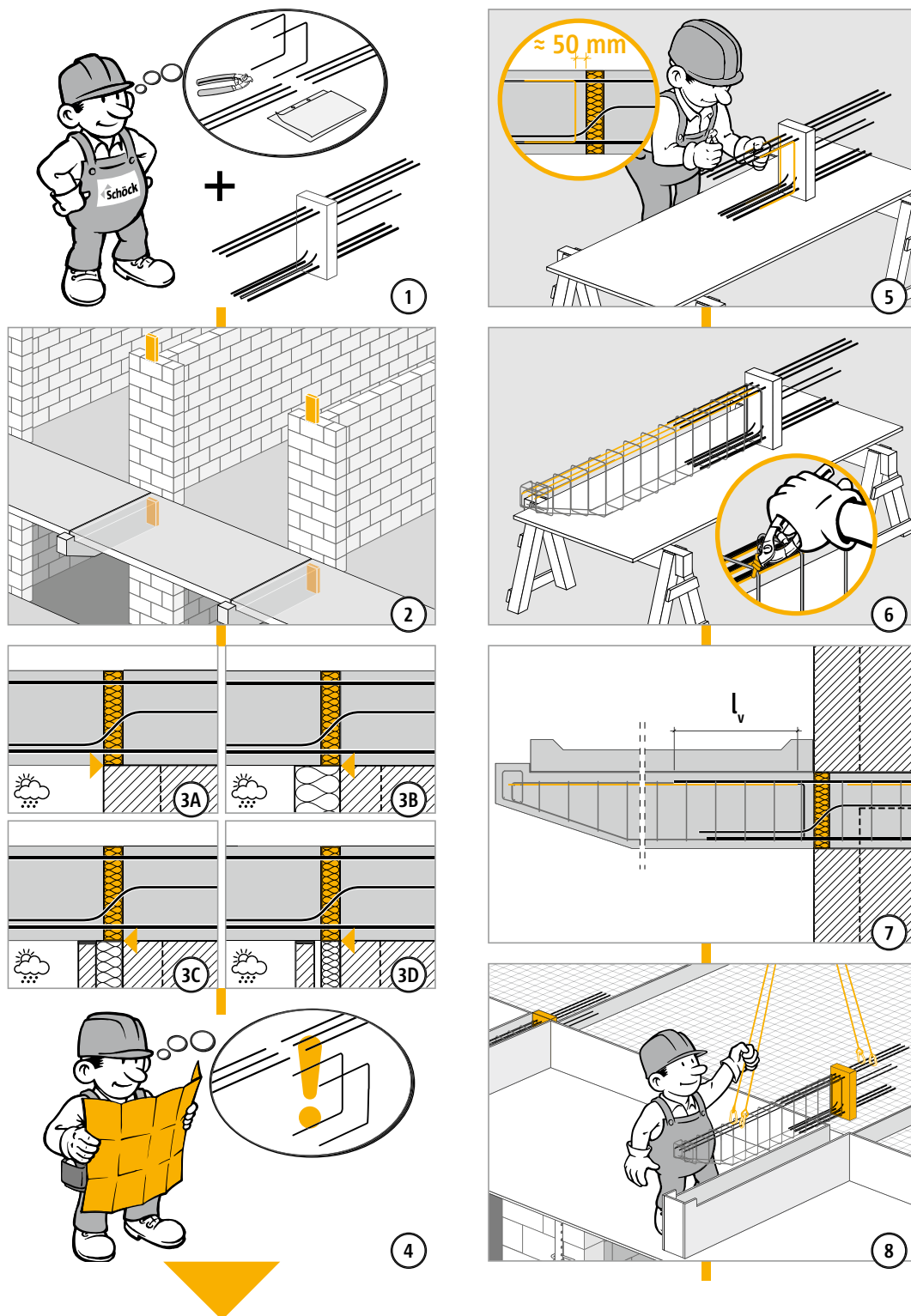
These distortions should be added to the own deformation of the console

Look also at checklist page 119.

¹⁾Including isolation thickness Schöck Isokorb®

Schöck Isokorb® type S

Method statement



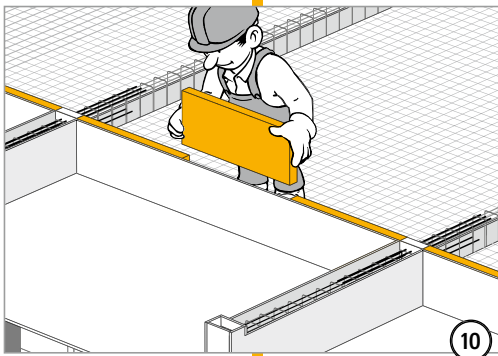
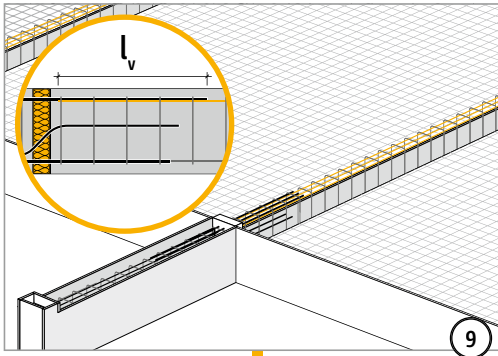
S

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type S

Method statement

S



Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type S

Checklist

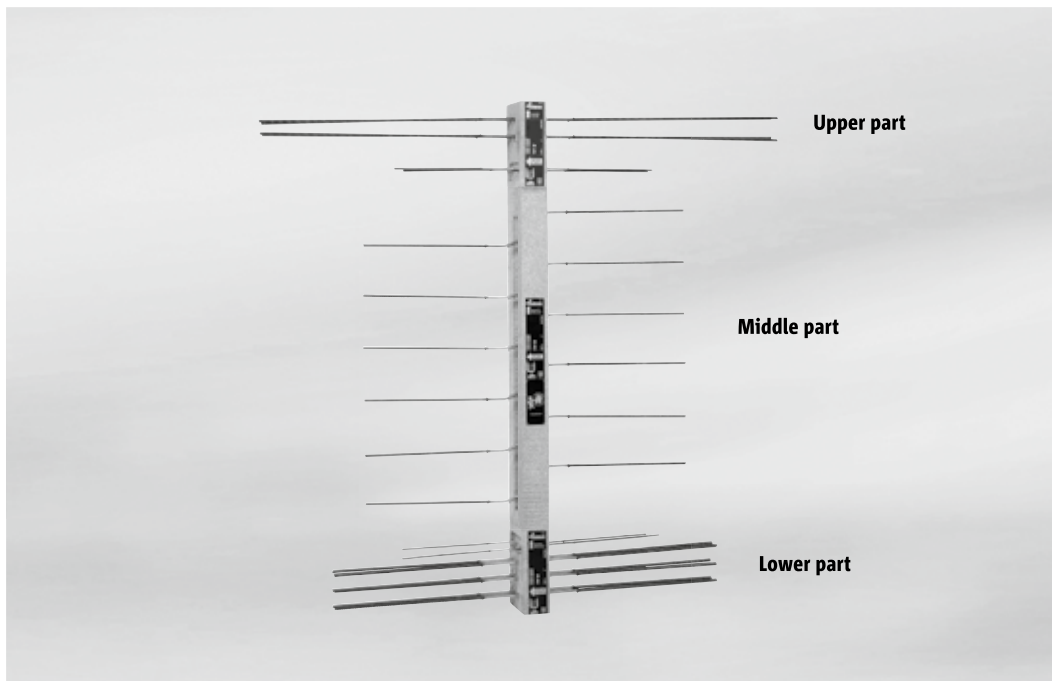


- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- For the calculation of the deformation in the service limit state of the structure next to the direct deformation and concrete creep, has also the additional deformation from the Schöck Isokorb® anchor been taken into account by the responsible structural engineer (page 30, 115)?
- Have the discomforting vibrations from cantilevers been prevented in the design (page 30)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 21)?
- Has the required deflection for dewatering been taken into account for a proper alignment of the concrete element, next to the calculated deformation by the concrete and the Schöck Isokorb®?
- Have the fire safety requirements been clarified, and are they reflected in the chosen type designation (F 90 execution) (page 25 - 26)?
- Is there between the element lying on the corbel and the corbel a sliding bearing felt applied with a “friction-coefficient” $\mu \leq 0.03$?
- Is the element lying on the corbel sufficiently anchored against horizontal move / shifting?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type S20/4-CV30-H450-D80-B250, $M_{Rd} = 210 \text{ kNm}$, $V_{Rd} = 242 \text{ kN}$

S

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type W



Schöck Isokorb® type W

W

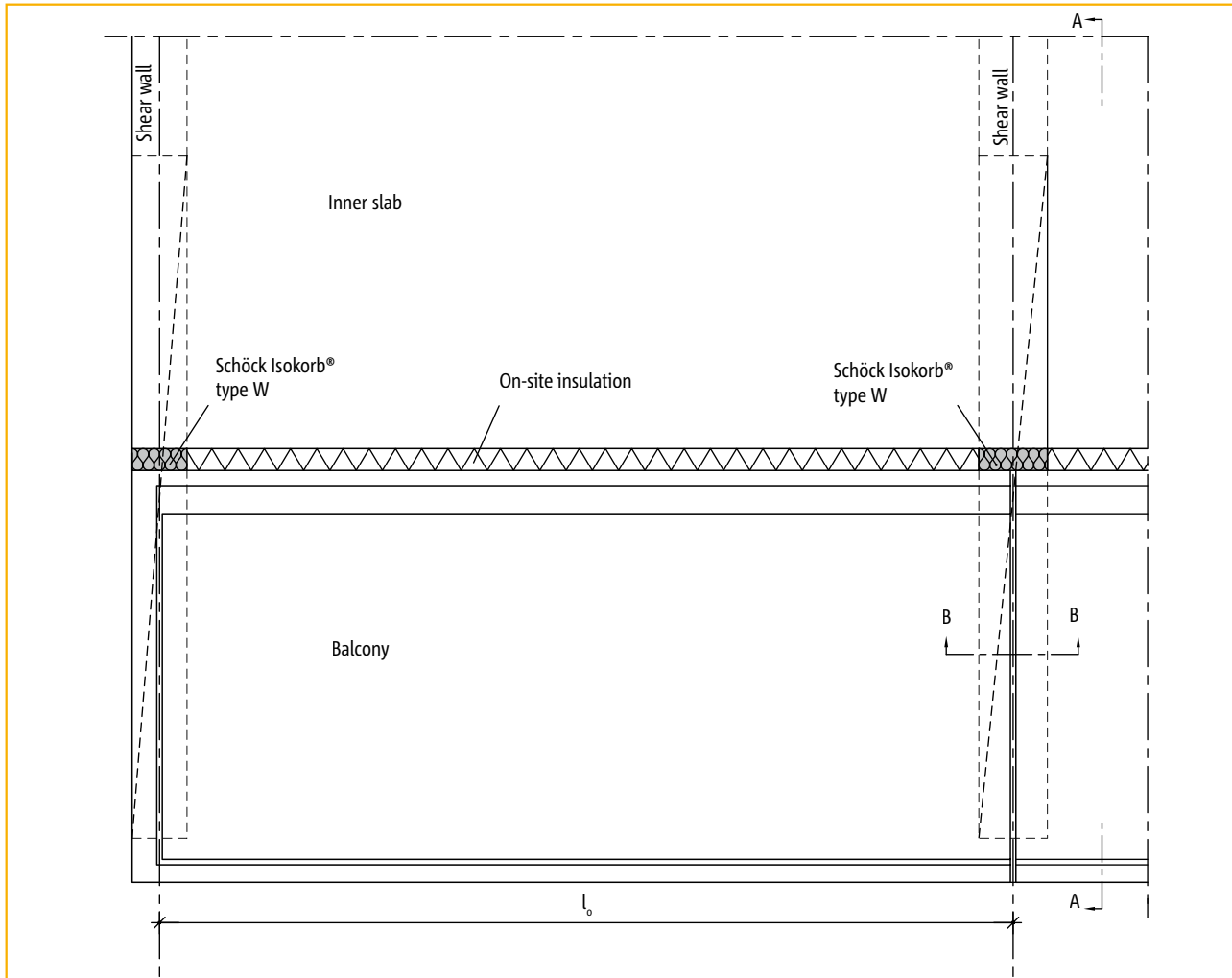
Reinforced concrete-to-reinforced concrete

Contents	Page
Element arrangements/Cross-sections	122
Product description/Capacity tables	123
Calculation example	124
Method statement	125 - 126
Checklist	127
Fire protection	25 - 26

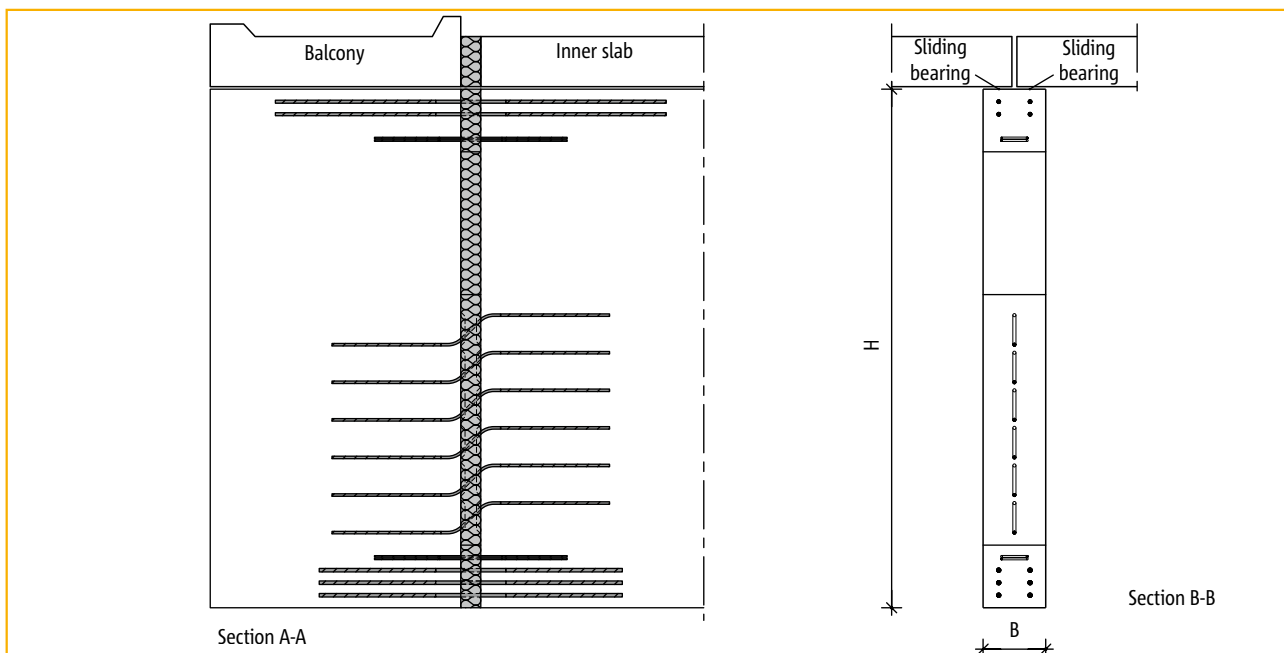
Schöck Isokorb® type W

Element arrangements/Cross-sections

Plan view



Side view



Wall with Schöck Isokorb® type W

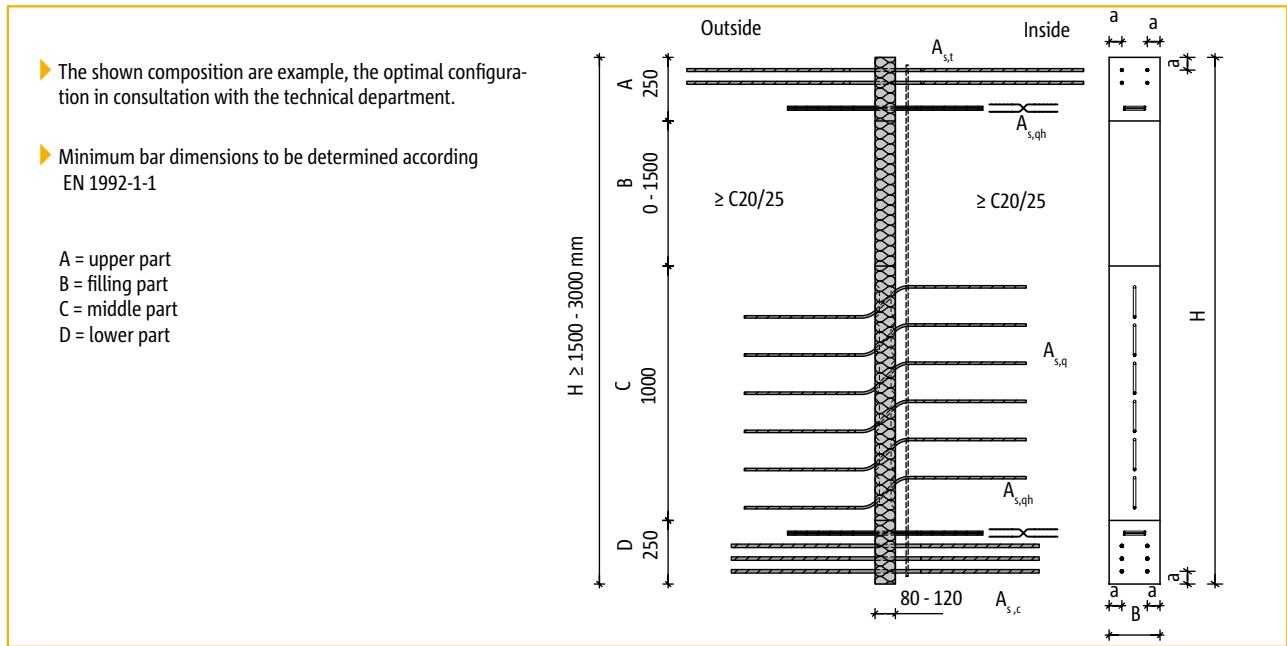
W

Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type W

Product description/Capacity tables

Concrete grade \geq C20/25
Concrete cover CV30



Standard length l_t [mm] and l_d [mm] of schöck Isokorb® bars							
	Diameter						
	ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25
Tension bar l_t	880	1030	1560	1780	2620	3220	-
Compression bar l_d	820	950	1180	1410	1350	1620	1950

Minimum edge distance a [mm] of the bar in the corner							
	Diameter						
	ϕ 8	ϕ 10	ϕ 12	ϕ 14	ϕ 16	ϕ 20	ϕ 25
Single bar	50	50	50	50	50	50	55
Bundle (2 bars)	50	50	50	50	50	55	65

Schöck Isokorb® type W ¹⁾		W 1	W 2	W 3	W 4	
Height (H)	Width (W)	150 - 250 mm	150 - 250 mm	150 - 250 mm	150 - 250 mm	
	H = 1500 - 2000 mm	Reinforcement	$A_{s,t}$	4 ϕ 6	4 ϕ 8	4 ϕ 10
$A_{s,q}$			6 ϕ 6	6 ϕ 8	6 ϕ 10	6 ϕ 12
A_c			6 ϕ 8	6 ϕ 10	6 ϕ 12	6 ϕ 14
$A_{s,qh}$			2 x 2 ϕ 6	2 x 2 ϕ 6	2 x 2 ϕ 6	2 x 2 ϕ 6
H = 2000 - 2500 mm	Forces	M_{Ed} [kNm]	106,3	189,7	260,5	385,9
		V_{Ed} vert. [kN]	52,2	92,8	144,9	208,7
	Stiffness	C in [kNm/rad]	126669	197041	273668	354673
H = 2500 - 3000 mm	Forces	M_{Ed} [kNm]	131	233,5	341,7	468,3
		V_{Ed} vert. [kN]	52,2	92,8	144,9	208,7
	Stiffness	C in [kNm/rad]	233304	362917	504051	653250
H = > 3000 mm	Forces	M_{Ed} [kNm]	155,5	277,3	403,8	550,7
		V_{Ed} vert. [kN]	52,2	92,8	144,9	208,7
	Stiffness	C in [kNm/rad]	372252	579058	804248	1042305
All heightes	Forces	M_{Ed} [kNm]	180,0	321	465,5	633,1
		V_{Ed} horz. [kN]	52,2	92,8	144,9	208,7
All heightes	Stiffness	C in [kNm/rad]	543513	845465	1174258	1521838
		V_{Ed} horz. [kN]	17,4	17,4	17,4	17,4

¹⁾ Schöck Isokorb® type W standard is used as an example for a potential application. For other solutions please contact our Technical Design Department.

Reinforced concrete-to-reinforced concrete

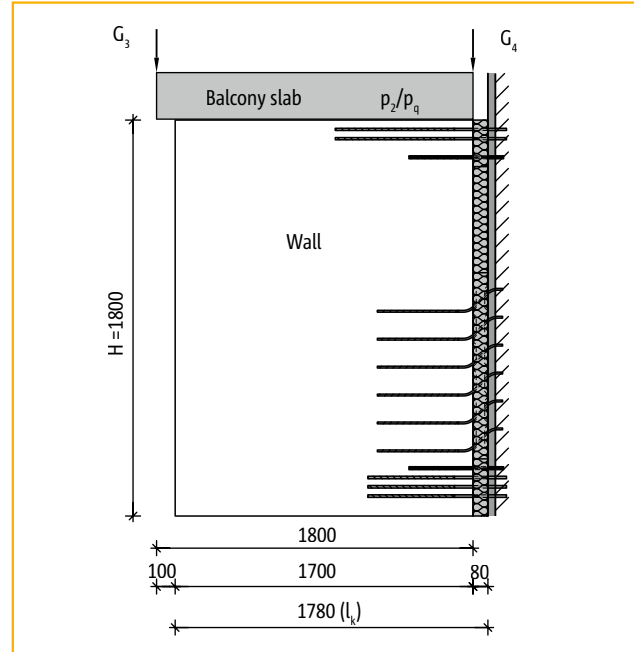
Schöck Isokorb® type W

Calculation example

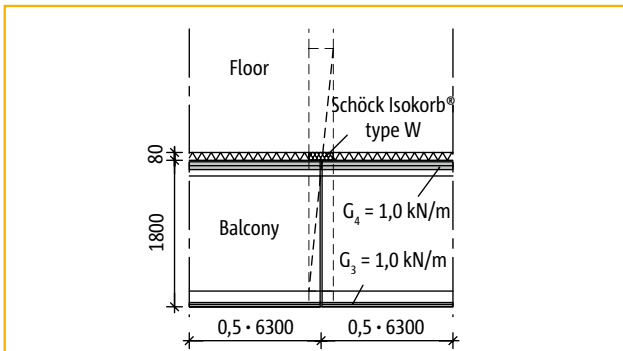
Geometry

Thickness (B)	= 250 mm
Height (H)	= 2800 mm
Cantilever (l_k) ¹⁾	= 1780 mm

Cross-section



Plan view



Loads

Permanent load

Wall	$2,80 \cdot 0,25 \cdot 25 \text{ kN/m}^3 =$	$g_1 = 17,50 \text{ kN/m}^2$	$g_{1:\text{min}} = 17,50 \text{ kN/m}^2$	$g_{1:\text{max}} = 21,0 \text{ kN/m}^2$
Balcony slab	$0,24 \cdot 25 \text{ kN/m}^3 =$	$p_2 = 6,00 \text{ kN/m}^2$	$p_{2:\text{min}} = 6,00 \text{ kN/m}^2$	$p_{2:\text{max}} = 7,20 \text{ kN/m}^2$
Railing		$G_3 = 1,00 \text{ kN/m}$	$G_{3:\text{min}} = 1,00 \text{ kN/m}$	$G_{3:\text{max}} = 1,20 \text{ kN/m}$
Facade masonry	$20\% \cdot 2,80 \cdot 1,8 \text{ kN/m}^2 =$	$G_4 = 1,00 \text{ kN/m}$	$G_{4:\text{min}} = 1,00 \text{ kN/m}$	$G_{4:\text{max}} = 1,20 \text{ kN/m}$

Live load

Horizontal wind load	$p_w = 0,65 \text{ kN/m}^2$ $c_{pe,\text{loc}} = 1,2$	$p_q = 4,00 \text{ kN/m}^2$	$p_{q\text{min}} = 4,00 \text{ kN/m}^2$	$p_{q\text{max}} = 6,00 \text{ kN/m}^2$
		$p_w = 0,78 \text{ kN/m}^2$	$p_{w\text{min}} = 1,17 \text{ kN/m}^2$	$p_{w\text{max}} = 1,17 \text{ kN/m}^2$

Reaction forces

Wear plate length per Isokorb® element = 6300 mm

	V_{Ed} [kN]	M_{Ed} [kNm]
Permanent load		
$g_1: 1,70 \cdot 21,0$	$= 35,7 \cdot (0,5 \cdot 1,70 + 0,08)$	$= 33,2$
$p_2: 1,80 \cdot 6,30 \cdot 7,2$	$= 81,6 \cdot (0,5 \cdot 1,80 + 0,08)$	$= 80,0$
$G_3: 6,30 \cdot 1,2$	$= 7,6 \cdot (1,80 + 0,08)$	$= 14,3$
$G_4: 6,30 \cdot 1,2$	$= 7,6 \cdot 0,08$	$= 0,6$
Total permanent loads	132,5	128,1
Live load		
$p_q: 1,80 \cdot 6,30 \cdot 6,0$	$= 68,0 \cdot (0,5 \cdot 1,80 + 0,08)$	$= 66,7$
Total perm. load + live load	200,5	194,8

Element W4H = 2500 – 3000mm

Strength control vertical

$$M_{\text{Ed}} = 194,8 \text{ kNm} < 550,7 \text{ kNm U.C.} = 35\%$$

$$V_{\text{Ed}} = 200,5 \text{ kN} < V_{\text{Rd}} = 208,7 \text{ kN U.C.} = 96\%$$

Tensions by horizontal loads on wall

$$V_{\text{Edh}} = 1,78 \cdot 2,8 \cdot 1,17 = 5,83 \text{ kN} < 17,4 \text{ kN}$$

$$M_{\text{Edh}} = 0,5 \cdot 1,78 \cdot 5,83 = 5,19 \text{ kNm}$$

$$A_{s,t} + A_{s,c} = 4 \phi 12 + 6 \phi 14 = 1376 \text{ mm}^2 z = 0,5 \cdot 150 \text{ mm}$$

$$\sigma_s = 5,19 \cdot 10^6 / (1376 \cdot 0,5 \cdot 100) = 75,4 \text{ N/mm}^2$$

$$f_s = 435 \text{ N/mm}^2 \text{ U.C.} = 17\%$$

Combined vertically/horizontally:

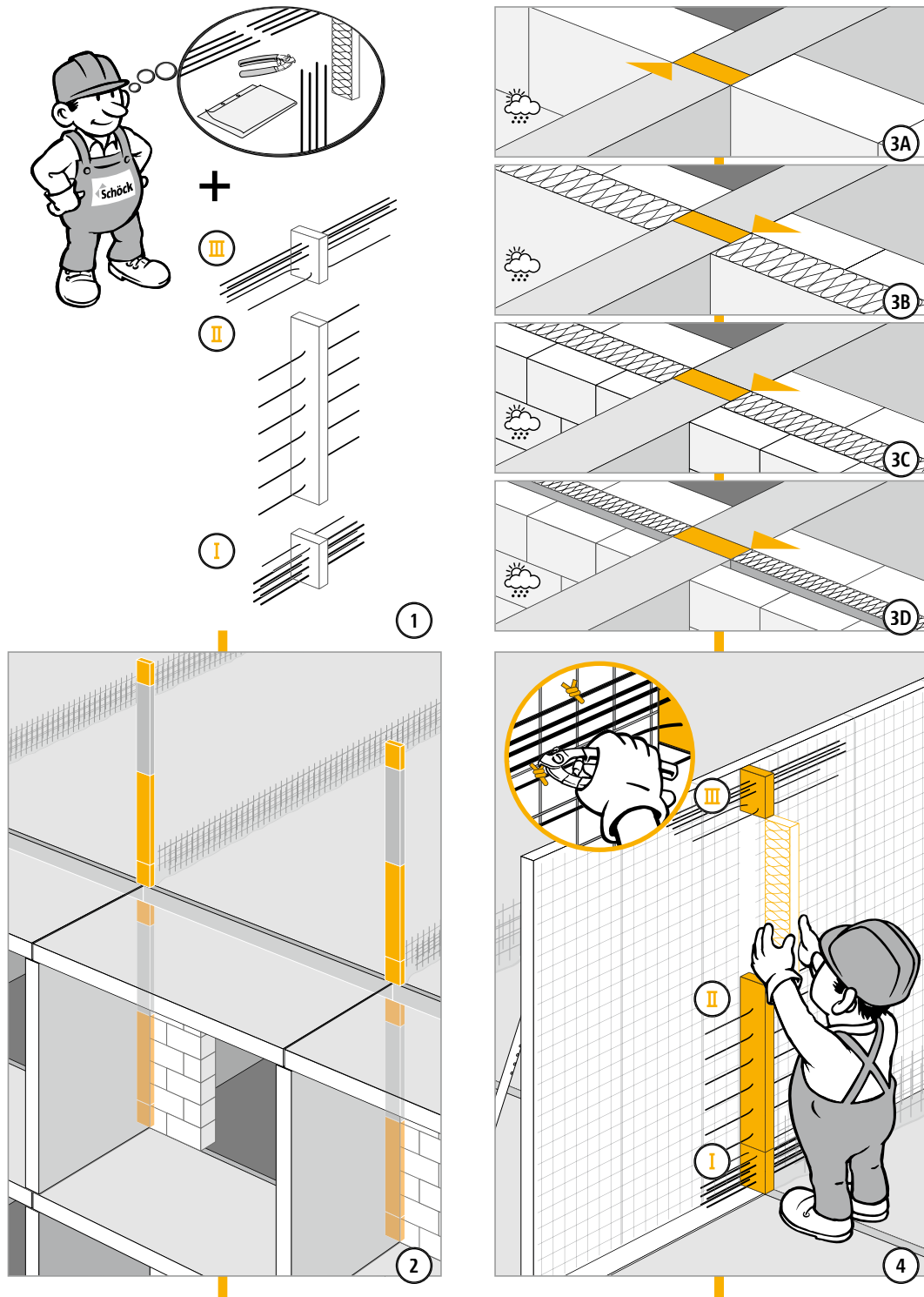
$$\text{U.C.} = 35\% + 17\% = 52\%$$

See also Checklist page 127.

¹⁾Including isolation thickness of the Schöck Isokorb®

Schöck Isokorb® type W

Method statement



W

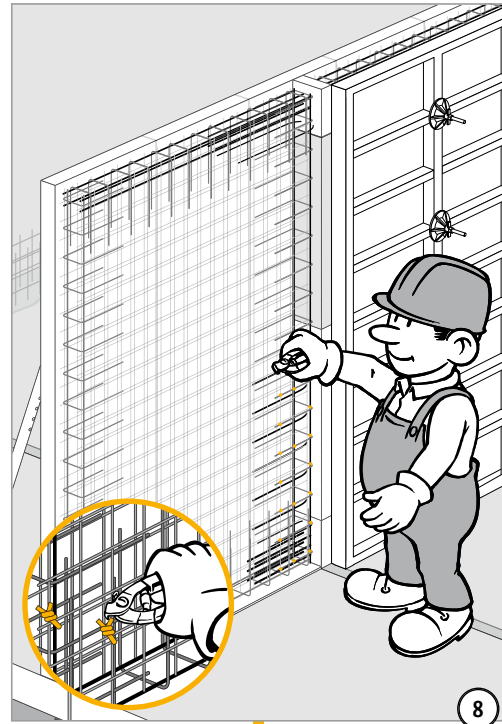
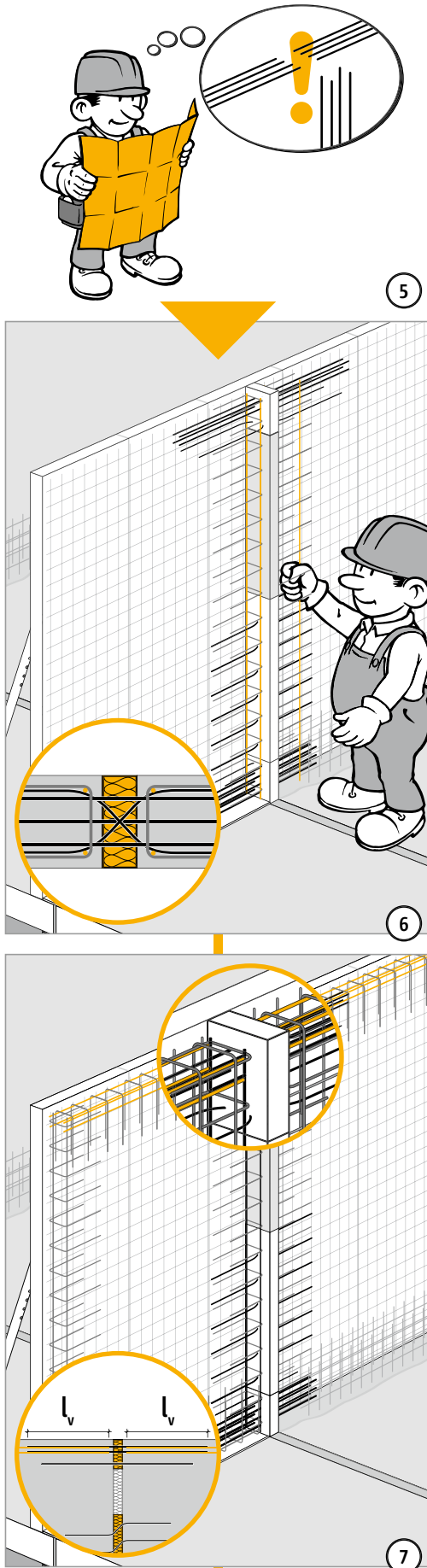
Reinforced concrete-to-reinforced concrete

Schöck Isokorb® type W

Method statement

W

Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type W

Checklist



- Does the design comply with the minimal requirements for the (concrete) strength class and environmental class?
- Is this a situation for which the construction must be checked as an accidental case or is there a special loading situation during the construction stage?
- Have the member forces on the Schöck Isokorb® connection been determined at the design level?
- For the calculation of the deformation in the service limit state of the structure next to the direct deformation and concrete creep, has also the additional deformation from the Schöck Isokorb® anchor been taken into account by the responsible structural engineer (page 30, 124)?
- Have the discomforting vibrations from cantilevers been prevented in the design (page 30)?
- Have the adjacent concrete components (inside and outside) of Schöck Isokorb® element been checked by the responsible structural engineer for the calculation design values of M_{Ed} and V_{Ed} ?
- For special customised solutions have the conditions been satisfied for the Schöck Isokorb® anchor within the “shape box” and the requirements of the EN 1992 for anchorage of the Schöck Isokorb® reinforcement bars outside the “shape box” (page 21)?
- Has the required deflection for dewatering been taken into account for a proper alignment of the concrete element, next to the calculated deformation by the concrete and the Schöck Isokorb®?
- Have the fire safety requirements been clarified, and are they reflected in the chosen type designation (F 120 execution) (page 25 - 26)?
- Is there between the element lying on the corbel and the corbel a sliding bearing felt applied with a “friction-coefficient” $\mu \leq 0.03$?
- Is the element lying on the corbel sufficiently anchored against horizontal move / shifting?
- Is the Schöck Isokorb® type clearly described on structural drawings (page 129)? Example: Schöck Isokorb® type W4-CV30-H2500-D80-B200, $M_{Rd} = 551 \text{ kNm}$, $V_{Rd} = 209 \text{ kN}$.

W

Reinforced concrete-to-reinforced concrete

Schöck Isokorb®

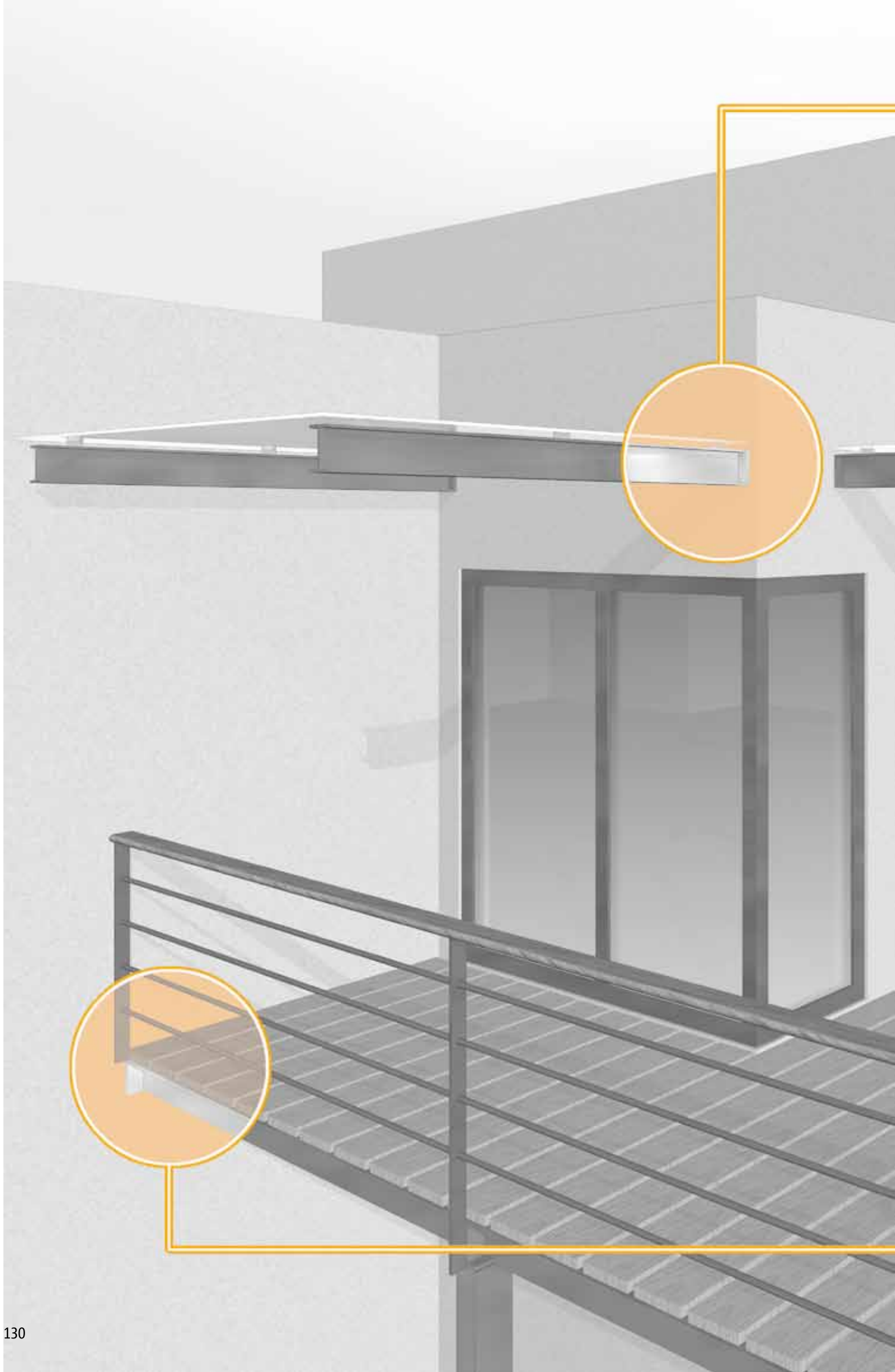
Specifications

General specification Schöck Isokorb® for concrete-to-concrete connections

Position	Quantity	Unit	Description	Price per piece	Total price
1.			Concrete work		
1.1			Anchoring		
			Schöck Isokorb® – Thermal break system for load-bearing connection between reinforced concrete-to-reinforced concrete.		
			Type: - In line with the situation and forces. This and that according to the prescriptions of the engineer/ supplier. Material: - Neopor® insulation material, thickness dependent of type 60 - 80mm (standard) - Stainless steel material no. 1.4362 or no. 1.4571 - Reinforcing steel BSt 500 S acc. to EC 2 National Annex - Pressure bearings made of microfibre-reinforced high-performance fine concrete (HTE-module) in PE-HD plastic jackets - Fire-resistant version 90 minutes (F90) or 120 minutes (F120) Supplier: - HauCon Group www.haucon.com Handling: - According to the plan and calculating of the engineer and instructions of the supplier		
1.1.1		Pieces	Schöck Isokorb® type K..-CV..-H...-D80-L....-(F120) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.2		Pieces	Schöck Isokorb® type Q..E -CV.. -H... -D80-L....-(F90) $\lambda_{eq} = \dots W/mK; V_{Rd} = \dots kN/elem$		
1.1.3		Pieces	Schöck Isokorb® type Q..+Q..E -CV.. -H... -D80-L....-(F90) $\lambda_{eq} = \dots W/mK; V_{Rd} = \dots kN/elem$		
1.1.4		Pieces	Schöck Isokorb® type D..-CV..-H...-D80-L1000-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.5		Pieces	Schöck Isokorb® type O-CV30-H180-D60-L350-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.6		Pieces	Schöck Isokorb® type F-CV30-H160-D60-L350-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.7		Pieces	Schöck Isokorb® type A-CV30-H160-D60-L350-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.8		Pieces	Schöck Isokorb® type S ...-CV..-H...-D80-B...-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		
1.1.9		Pieces	Schöck Isokorb® type W...-CV..-H....-D80-B...-(F90) $\lambda_{eq} = \dots W/mK; M_{Rd} = \dots kNm/elem. V_{Rd} = \dots kN/elem.$		

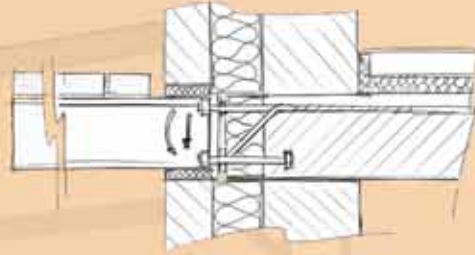
W

Reinforced concrete-to-reinforced concrete



Schöck Isokorb® type KS

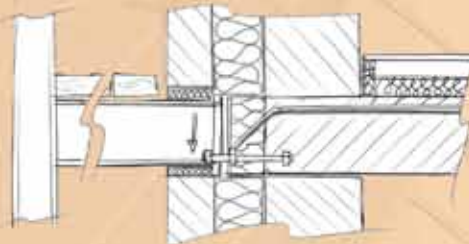
Page 132



For the connection of cantilevered steel beams to reinforced concrete.

Schöck Isokorb® type QS

Page 153



For the connection of supported steel beams to reinforced concrete.

Schöck Isokorb® type KS

Materials/Anti-corrosion protection/Fire protection/Designations

Schöck Isokorb® type KS - materials

Concrete	Minimum concrete grade C25/30 on the inner slab side
Reinforcing steel	B 500 B
Pressure bearings in the concrete	S 235 JRG 2, S 355 JO
Stainless steel	Material no.: 1.4401, 1.4404, 1.4462 or 1.4571, S460 according to approval (German Zulassung) no.: Z-30.3-6 Components and connecting devices made of stainless steels
Pressure plate for external application	Material no.: 1.4404, 1.4362 and 1.4571 or higher grade, e.g. 1.4462, S 460
Spacer shims	Material no.: 1.4401, S 235, thickness 2 mm and 3 mm
Insulating material	Polystyrene hard foam (Neopor® ¹⁾), $\lambda = 0.031 \text{ W}/(\text{m} \times \text{K})$

Anti-corrosion protection

- ▶ The stainless steel used for Schöck Isokorb® type KS corresponds to the material no.: 1.4401, 1.4404, 1.4571 or 1.4462. So the KS unit components will have a typical corrosion resistance expected for Mo-Cr-Ni austenitic stainless steels.
- ▶ Bimetallic corrosion
Using Schöck Isokorb® type KS in conjunction with a galvanised or paint treated end plate there is no concern regarding bimetallic corrosion. Since in this application the area of the galvanised steel is much greater than the area of the stainless steel (bolts, washer and butt stop) bimetallic corrosion that could lead to failure can be excluded as far as this relates to the Schöck products.

Fire protection

The same on-site fire safety measures that apply to the overall load-bearing structure also apply to any freely accessible components of the Schöck Isokorb® type KS or to any components situated inside the insulating layer.
For more information please contact our design department.

Designations used in planning documents

(structural calculations, specification documents, implementation, order), e.g. for H = 180 mm

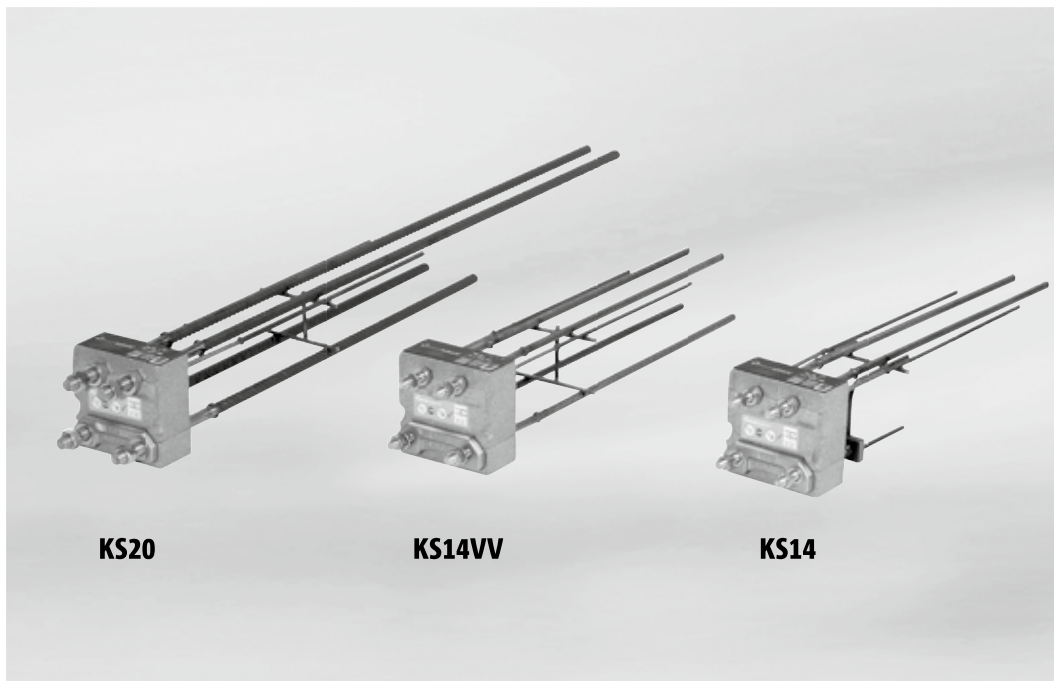
Schöck Isokorb® type **KS14-H180**

Type + load range

Height of Isokorb®

¹⁾ Neopor® is a registered trademark of BASF

Schöck Isokorb® type KS



Schöck Isokorb® type KS

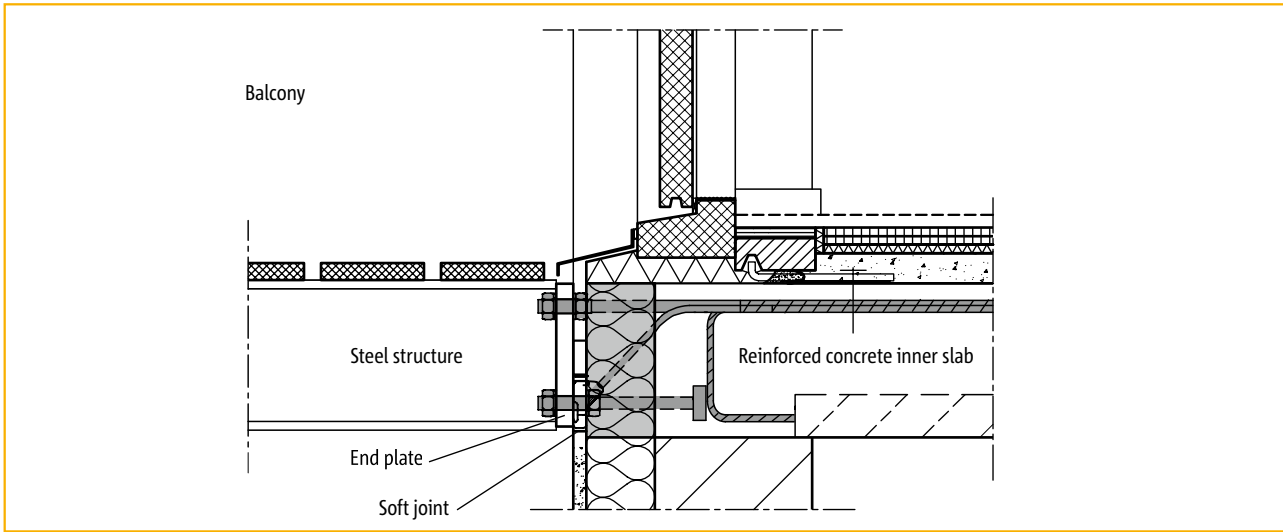
KS

Contents	Page
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Dimensions	136 - 137
Capacity table	138
Notes	139
Calculation example/Notes	140
Design considerations: Minimum distances – Steel member sizes	141
Lap splice reinforcement	142
Views/On-site end plates	143
Important information	144
Method statement	145 - 150
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Reinforced concrete-to-steel

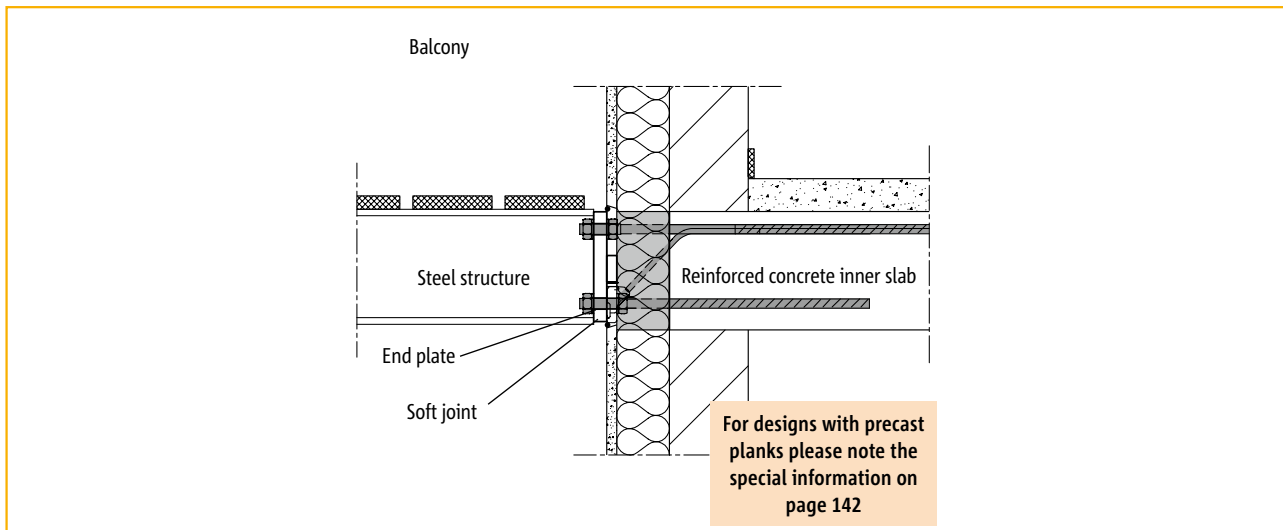
Schöck Isokorb® type KS

Connection layouts



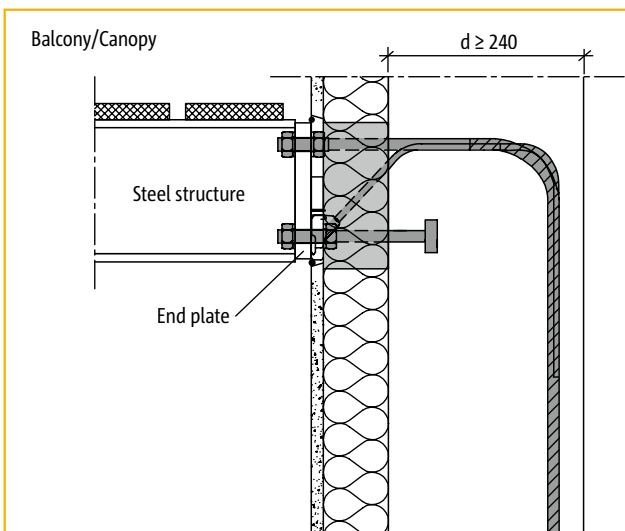
Connection with Schöck Isokorb® type KS 14 in a door area, cavity wall

KS

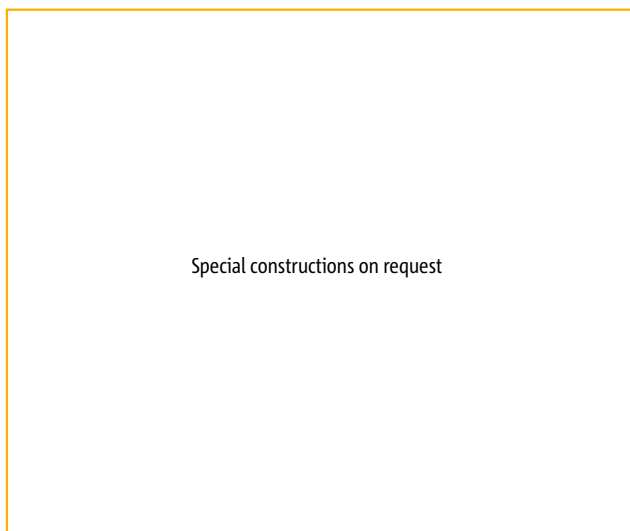


Connection with Schöck Isokorb® KS 20 in a wall area

Reinforced concrete-to-steel



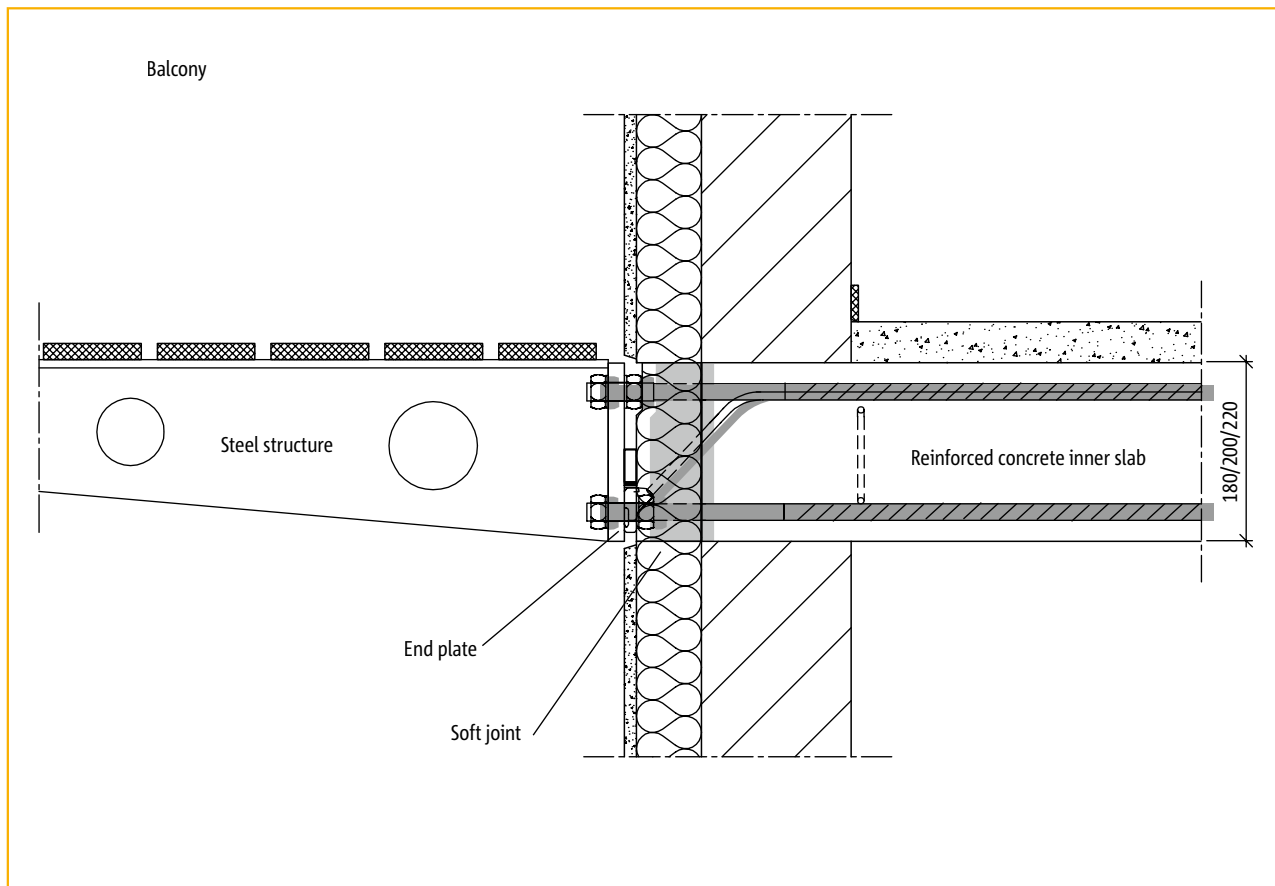
Connection with Schöck Isokorb® KS 14 in a wall area without adjacent inner slab - special design



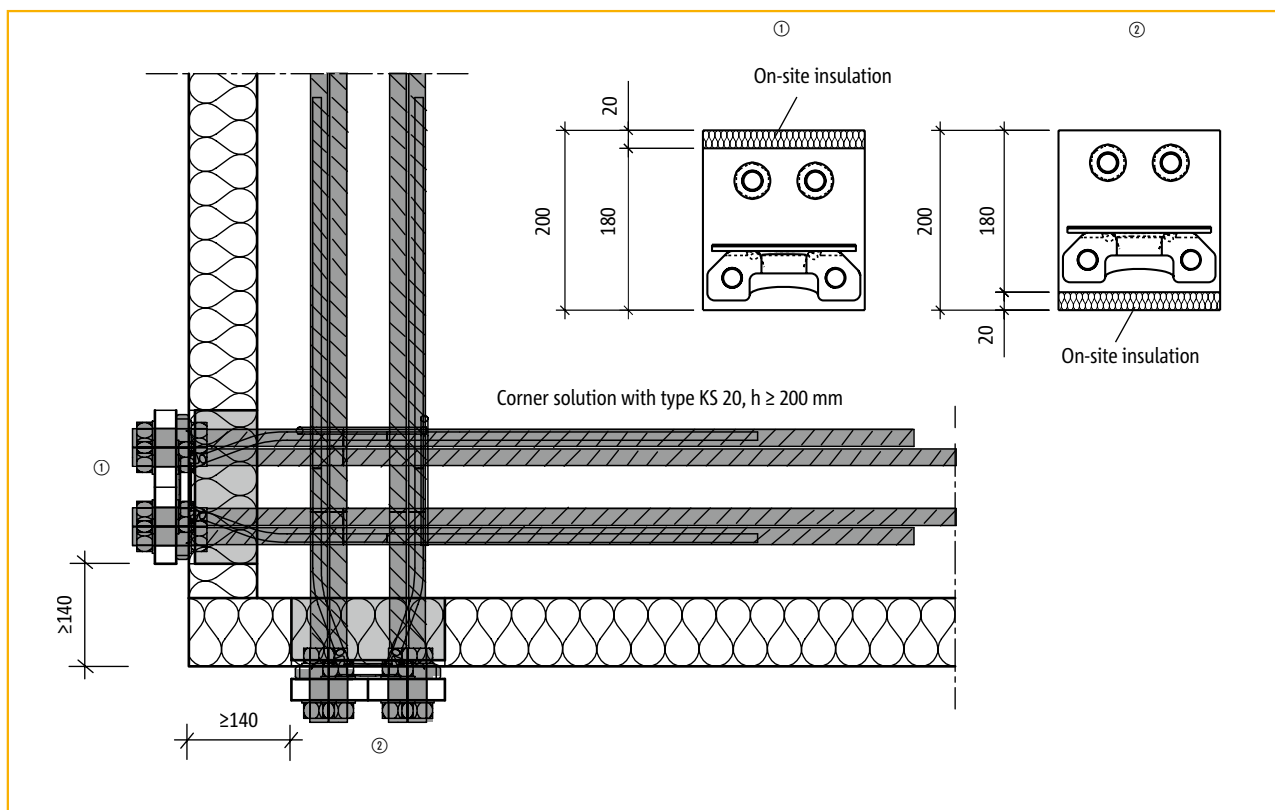
Special constructions on request

Schöck Isokorb® type KS

Connection layouts



Connection with Schöck Isokorb® type KS 20, cavity wall



Plan view: Connection with Schöck Isokorb® type KS 20 in a corner area

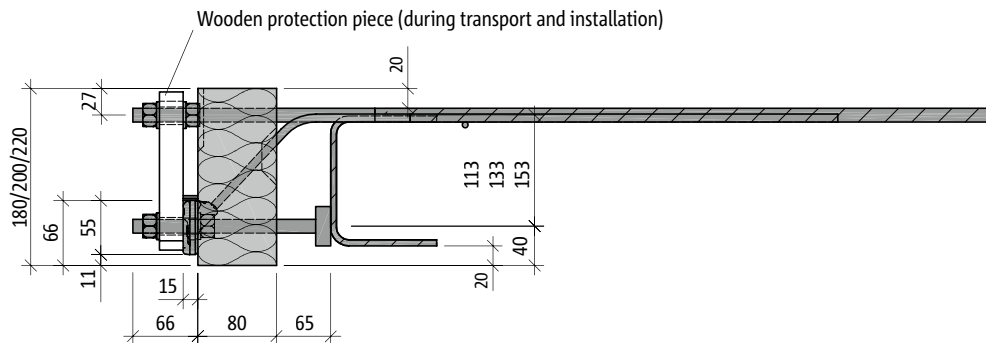
KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS

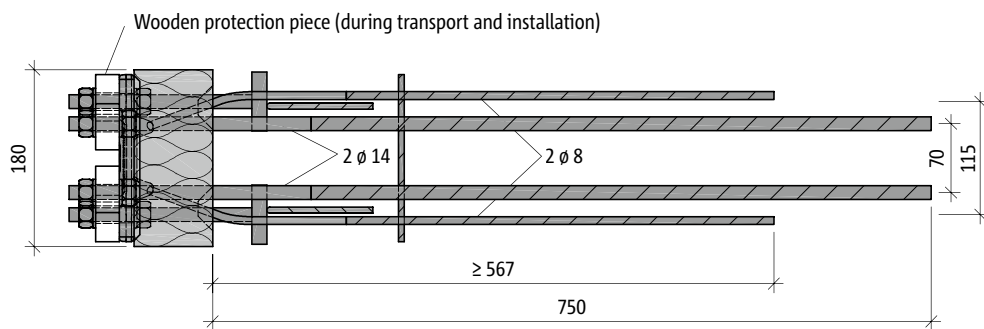
Dimensions

KS14



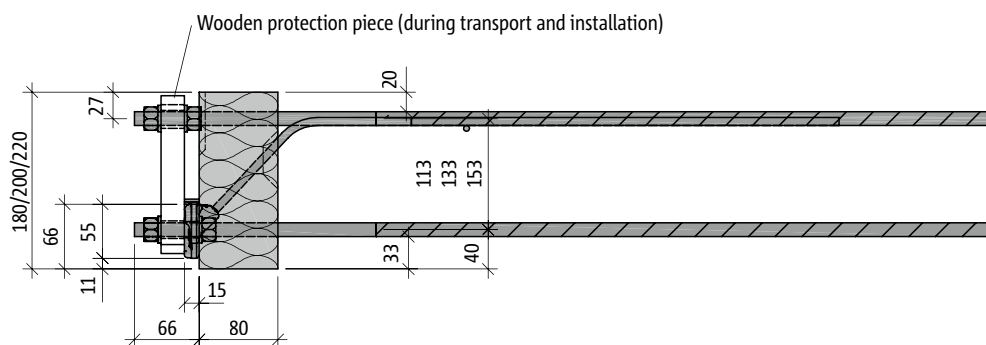
Side view: Schöck Isokorb® type KS14

KS14



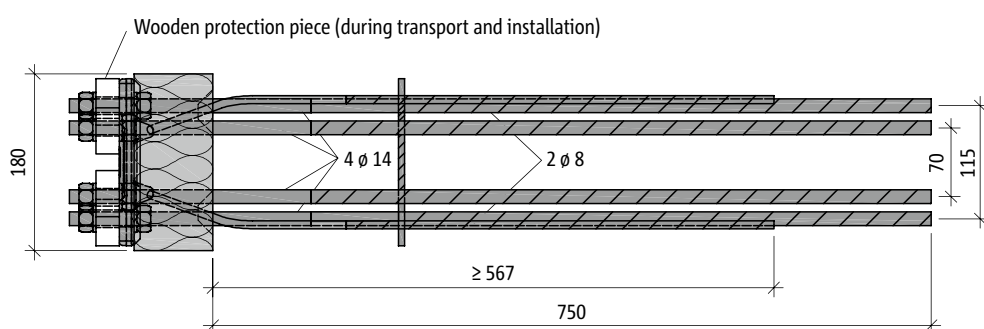
Plan view: Schöck Isokorb® type KS14

KS14-VV



Side view: Schöck Isokorb® type KS14-VV

KS14-VV



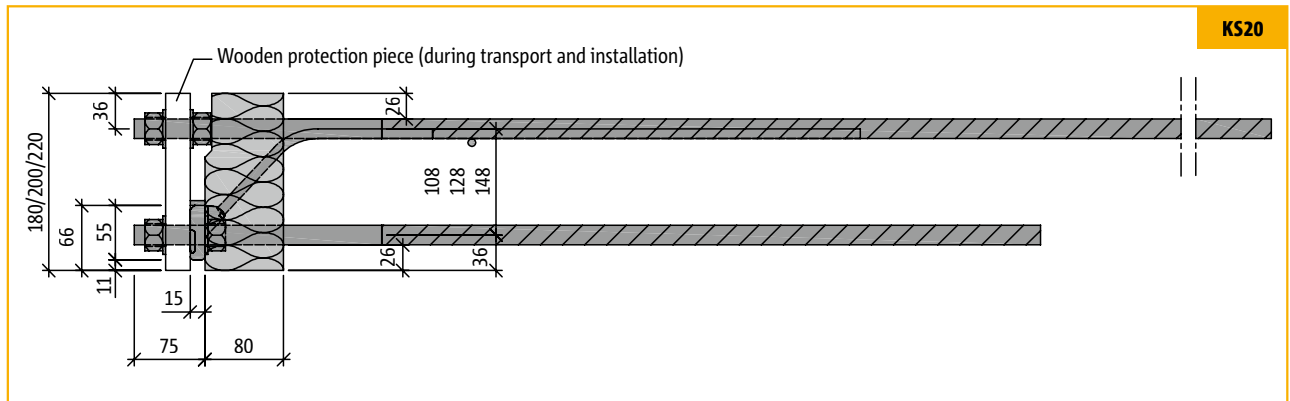
Plan view: Schöck Isokorb® type KS14-VV

KS

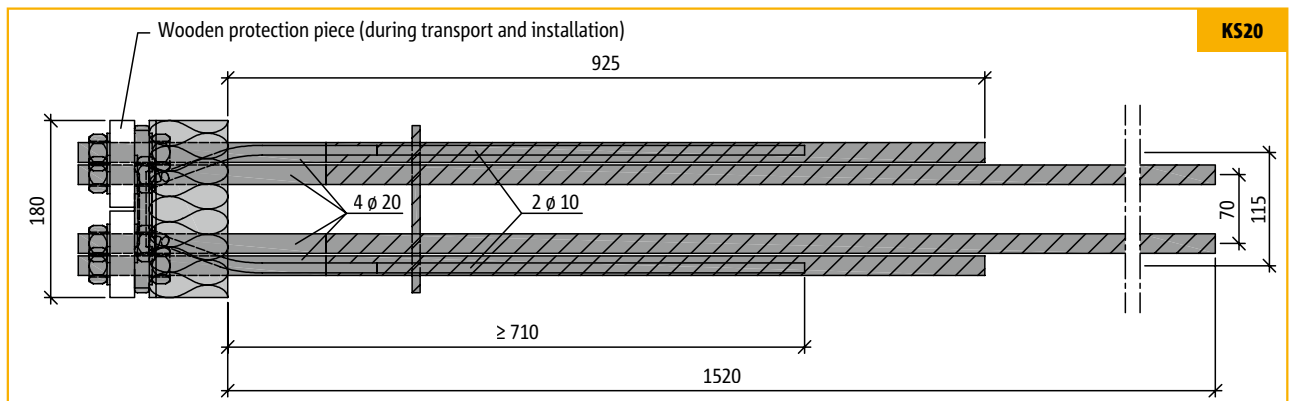
Reinforced concrete-to-steel

Schöck Isokorb® type KS

Dimensions



Side view: Schöck Isokorb® type KS20



Plan view: Schöck Isokorb® type KS20

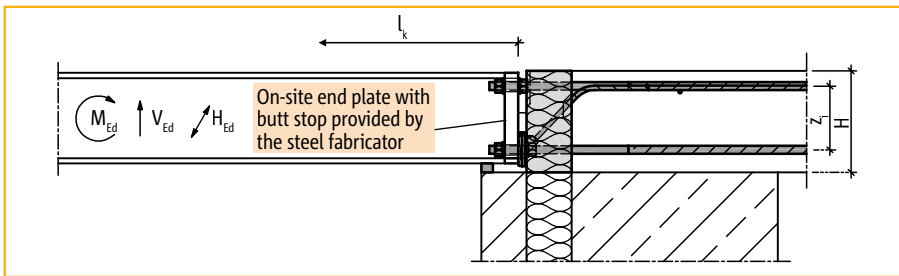
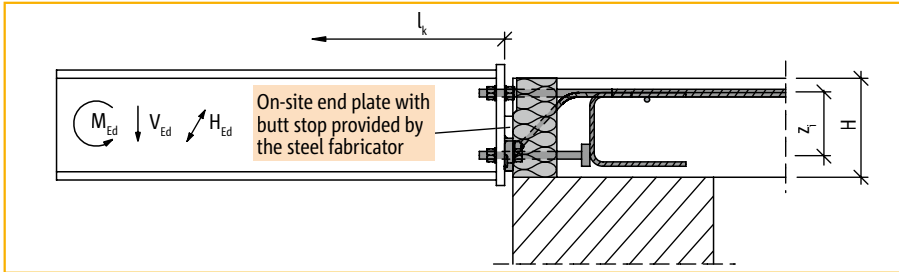
KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS

Capacity table

The member forces are taken in relation to the rear edge of the front plate.



KS

► Checklist on page 151 is to be observed!

Reinforced concrete-to-steel

Schöck Isokorb® type				KS14-V8	KS14-V10	KS14-VV	KS20-V10	KS20-V12			
Design values for concrete grade \geq C25/30				Moment capacity M_{Rd} [kNm]							
Height of Isokorb® H [mm]	180	Internal lever arm z_i [mm] (KS14 / KS20)	113 / 108	-10.1	-8.9	-10.3 +9.0	-22.1 +11.2	-20.6 +11.2			
	200		133 / 128	-11.9	-10.4	-12.1 +10.6	-26.2 +13.3	-24.4 +13.3			
	220		153 / 148	-13.7	-12.0	-14.0 +12.2	-30.3 +15.4	-28.2 +15.4			
Height of Isokorb® H [mm]				Shear force capacity V_{Rd} [kN] ¹⁾							
				180 - 220			+18.0	+30.0	+18.0 -12.0	+30.0 -12.0	+45.0 -12.0
				Horizontal shear force capacity H_{Rd} [kN] ²⁾							
				180 - 220			\pm 2.5	\pm 4.0	\pm 2.5	\pm 4.0	\pm 6.5
				Deflection factor $\tan \alpha$ [%]							
				180			0.8	0.7	1.2	1.5	1.5
				200			0.7	0.6	1.0	1.3	1.2
				220			0.6	0.5	0.9	1.1	1.1
				Torsional spring strength C [kNm/rad]							
				180			1300	1300	800	1500	1500
200			1700	1700	1200	2000	2000				
220			2300	2300	1500	2800	2800				
Max. expansion joint spacing [m]											
180 - 220			5.70			3.50					

¹⁾ If absorption of a greater shear force is necessary, please contact our design department (see frontpage).

²⁾ In order to absorb the present horizontal force (H_{Ed}) parallel to the outside wall, a minimum shear force of $2.9 \times H_{Ed}$ must be ensured.

Schöck Isokorb® type KS

Notes

Notes regarding uplift loads

For uplift loads the KS14 VV and the KS20 V10/12 should be used. For the correct transfer of the shear loads (shear in the upwards direction). These shear loads are transferred through the direct contact between the bolts of the Schöck Isokorb® type KS and the end plate. There must be no play in the connection.

Notes for the design of the construction at lifting loads.

1. The on-site end plate must have round holes (no slots) in its lower region (see page 143).
As a consequence, vertical adjustment is no longer possible.
2. In many cases it is sufficient to assign the lifting forces to just two of several elements per connection layout.

Deflection

The deflection values shown in the calculation tables result solely from the deformation of the Schöck Isokorb® element. The final precamber of the balcony construction results from the calculation according to EC 0, plus the precamber due to the Schöck Isokorb®.

The precamber of the balcony construction to be specified by the engineer in charge.

Deflection due to Schöck Isokorb®:

$$p \text{ [mm]} = \text{Table value} \cdot l_k \cdot 10 \cdot M_{Ed,qp} / M_{Rd}$$

l_k Length of projection [m]

$M_{Ed,qp}$ Bending moment for calculation of the deflection; determined by the structural engineer; according to EC 0: $M_{Ed,qp} = M_p + \psi_2 \cdot M_Q$ [kNm]

M_{Rd} Maximum rated moment of the Schöck Isokorb®

Note:

The above values give an approximation only. Depending on the specific design layout and construction, other values may need to be used.

Expansion joint spacing

If constructive measures are implemented to allow movement between the balcony slab and the individual steel profiles, then only the distances between the fixed connections are significant.

Installation tolerances

Due to its design, the Schöck Isokorb® type KS **only allows compensation of tolerances in a vertical direction**. The vertical tolerance is +10 mm; the horizontal tolerance is ±0 mm. We recommend the use of an on-site template to ensure the correct position. The planning engineer should inform the **concrete frame contractor** about these details in the implementation plans.

In order to ensure that the shell and the finishings join together properly without the need for modification or reworking, the **site management** must check that the tolerances are met and **take this into account in the design of the steel structure**. Dimension tolerances must be taken into account.

Schöck Isokorb® type KS

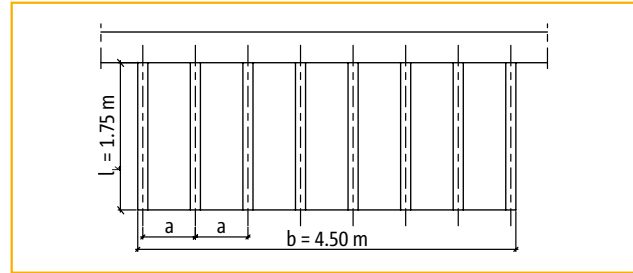
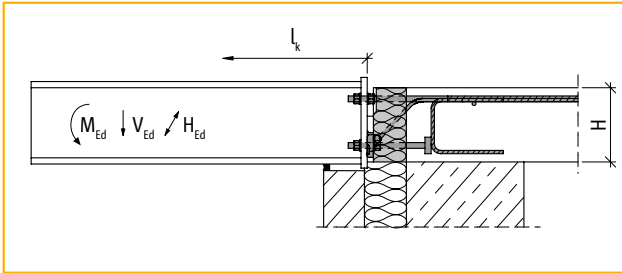
Calculation example/Notes

Dimensions:

Length of projection: $l_k = 1.75$ m
 Balcony width: $b = 4.50$ m
 Inner slab thickness: $h = 200$ mm
 Height of Isokorb®: $H = 200$ mm
 Chosen axis separation: $a = 0.70$ m

Load assumptions:

Self weight with light coating: $g_B = 0.6$ kN/m²
 Live load: $q = 4.0$ kN/m²
 Self weight of railing: $F_G = 0.75$ kN/m
 Horizontal load on the railing at beam height 1.0 m: $H_G = 0.5$ kN/m



$$M_{Ed} = -[(\gamma_G \cdot g_B + \gamma_Q \cdot q) \cdot l_k^2 / 2 \cdot a + \gamma_G \cdot F_G \cdot a \cdot l_k + \gamma_Q \cdot \psi_0 \cdot H_G \cdot 1.0 \cdot a] \text{ [kNm]}$$

$$M_{Ed} = -[(1.2 \cdot 0.6 + 1.5 \cdot 4.0) \cdot 1.75^2 / 2 \cdot 0.7 + 1.2 \cdot 0.75 \cdot 0.7 \cdot 1.75 + 1.5 \cdot 0.7 \cdot 0.5 \cdot 1.0 \cdot 0.7] = -8.7 \text{ kNm}$$

$$V_{Ed} = [(\gamma_G \cdot g_B + \gamma_Q \cdot q) \cdot a \cdot l_k] + \gamma_G \cdot F_G \cdot a$$

$$V_{Ed} = [(1.2 \cdot 0.6 + 1.5 \cdot 4.0) \cdot 0.70 \cdot 1.75] + 1.2 \cdot 0.75 \cdot 0.7 = 8.9 \text{ kN}$$

Required number of connections: $n = (4.50/0.7) + 1 = 7.4 = 8$ connections

Axis separation between steel members: $((4.50 - 0.18)/7) = 0.617$ m

Choice: 8 × Schöck Isokorb® type KS14-V8-H200

$$M_{Rd} = -11.9 \text{ kNm} < M_{Ed} = -8.7 \text{ kNm}$$

$$V_{Rd} = +18.0 \text{ kN} > V_{Ed} = +8.9 \text{ kN}$$

Deflection

Prospected deformation in the serviceability limit state (SLS) according to EC 0: $M_{Ed,qp} = M_p + \psi \cdot M_Q$:

$$M_{Ed,perm} = -[(g_B + \psi_{2,i} \cdot q) \cdot l^2 / 2 \cdot a + F_G \cdot a \cdot l_k + \psi_{2,i} \cdot H_G \cdot 1.0]$$

$$M_{Ed,perm} = -[(0.6 + 0.3 \cdot 4.0) \cdot 1.75^2 / 2 \cdot 0.7 + 0.75 \cdot 0.7 \cdot 1.75 + 0.3 \cdot 0.5 \cdot 1.0]$$

$$M_{Ed,perm} = -3.0 \text{ kNm}$$

$$\text{Deflection } p = 0.7 \cdot 1.75 \cdot 10 \cdot -3.0 / -11.9 = 3.0 \text{ mm}$$

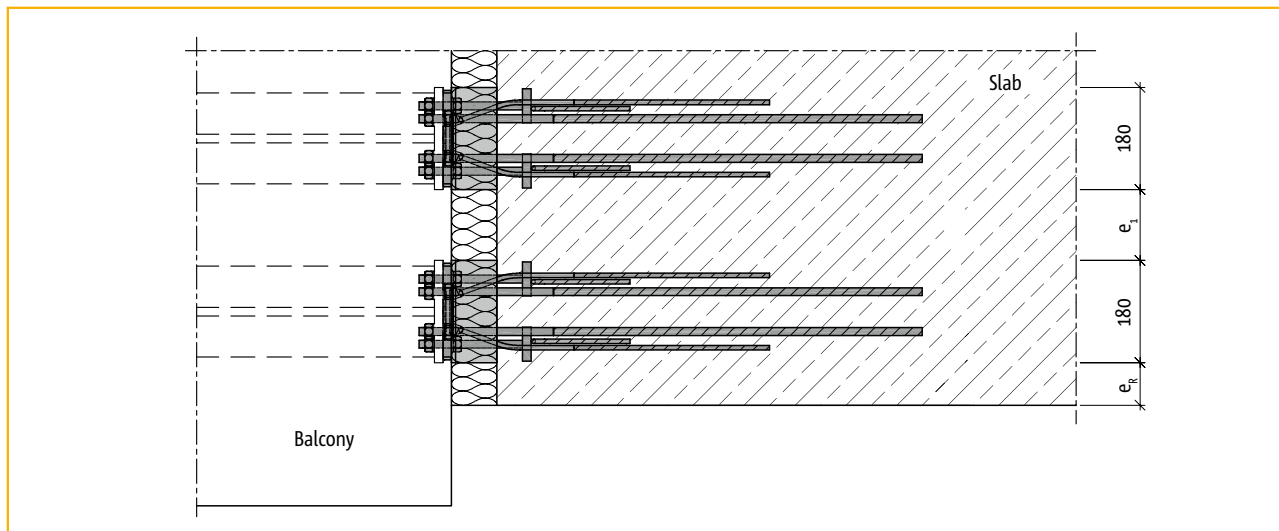
Notes

- ▶ The range of potential applications for Schöck Isokorb® type KS elements covers inner slab and balcony structures with predominantly static and evenly distributed live loads.
- ▶ Static proof must be presented for the adjacent components on both sides of the Schöck Isokorb® type KS.
- ▶ The upper and lower reinforcement of the inner slab should be located as close as possible to the thermal insulation layer, taking into account the required concrete cover.
- ▶ The nominal dimension c_{nom} for the upper concrete cover is 20 mm in the inside area.

Schöck Isokorb® type KS

Design considerations: Minimum distances – Steel member sizes

Centre and edge spacing



Schöck Isokorb® type KS centre and edge spacing

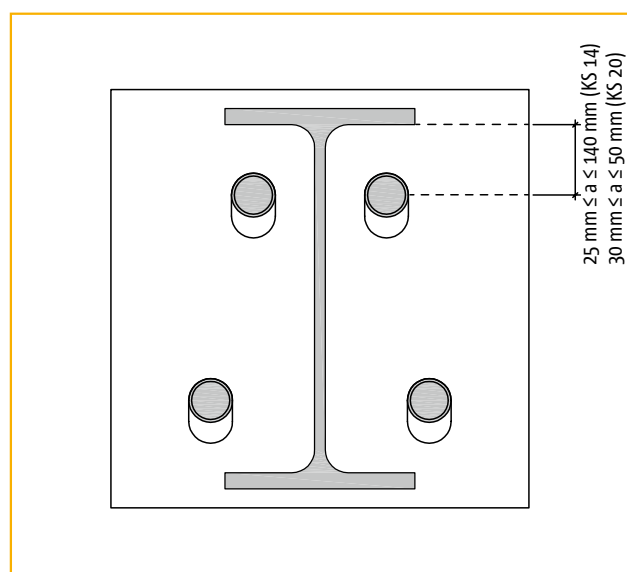
Schöck Isokorb® type		KS	
Element and edge distance [mm]		e_R	e_1
Height of Isokorb® H [mm]	180	≥ 75	≥ 55
	200	≥ 80	≥ 60
	220	≥ 90	≥ 75

In cases where it is not possible to respect these conditions, the load-bearing capacity of the elements must be reduced. Please contact our design department.

Design guidelines for steel beams

For the design of the steel work, we suggest using the minimum sizes given in the table below.

Schöck Isokorb® type	Recommended minimum section sizes	KS14 and KS14-VV		KS20	
		a = 25 mm		a = 30 mm	
		IPE	HEA/HEB	IPE	HEA/HEB
Height of Isokorb® H [mm]	180	180	200	200	200
	200	200	220	220	220
	220	240	240	240	260



Front view of end plate: Schöck Isokorb® type KS 20 with an IPE200

KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS

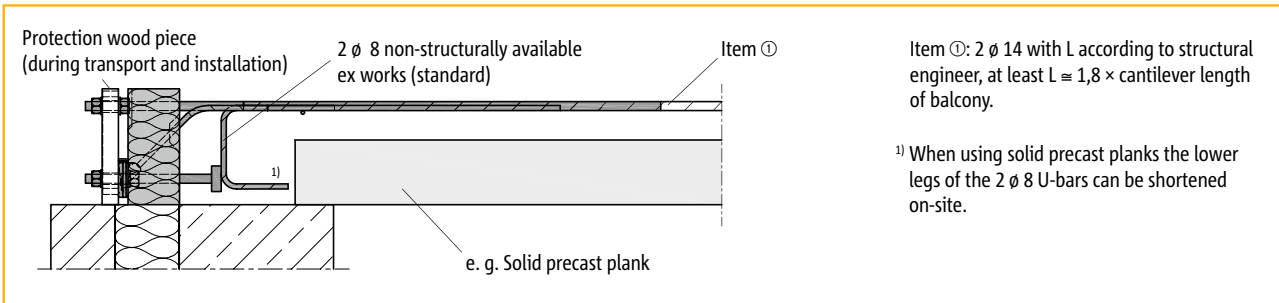
Lap splice reinforcement

Schöck Isokorb® type KS tensile reinforcement is designed to provide sufficient length for the design of a lap splice with “on-site” reinforcement. Therefore Schöck recommends to lap 2 ϕ 14 with the KS 14 and 4 ϕ 14 with the KS 20.

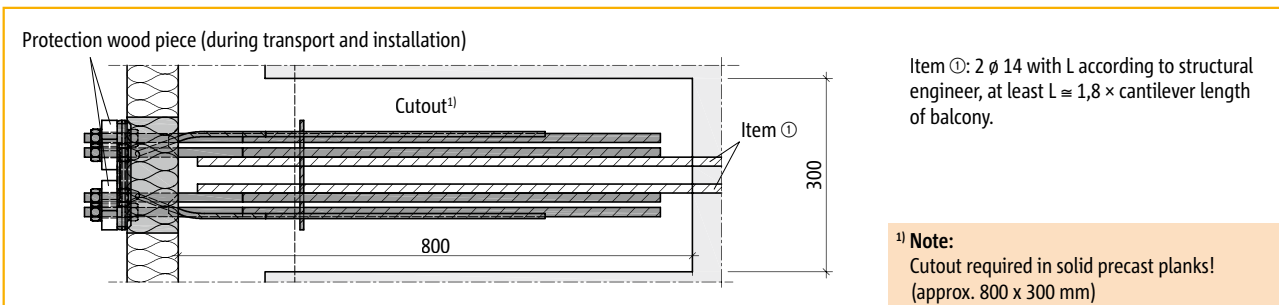
Schöck Isokorb® type KS 14

Lap splice: Design lap splice with 2 ϕ 16 rebars according to EN 1992, L according to structural engineer, item ① (additional on-site reinforcement)

Transverse reinforcement: Non-structural transverse reinforcement according to EN 1992



Side view: Schöck Isokorb® type KS 14 for designs with precast floor slabs



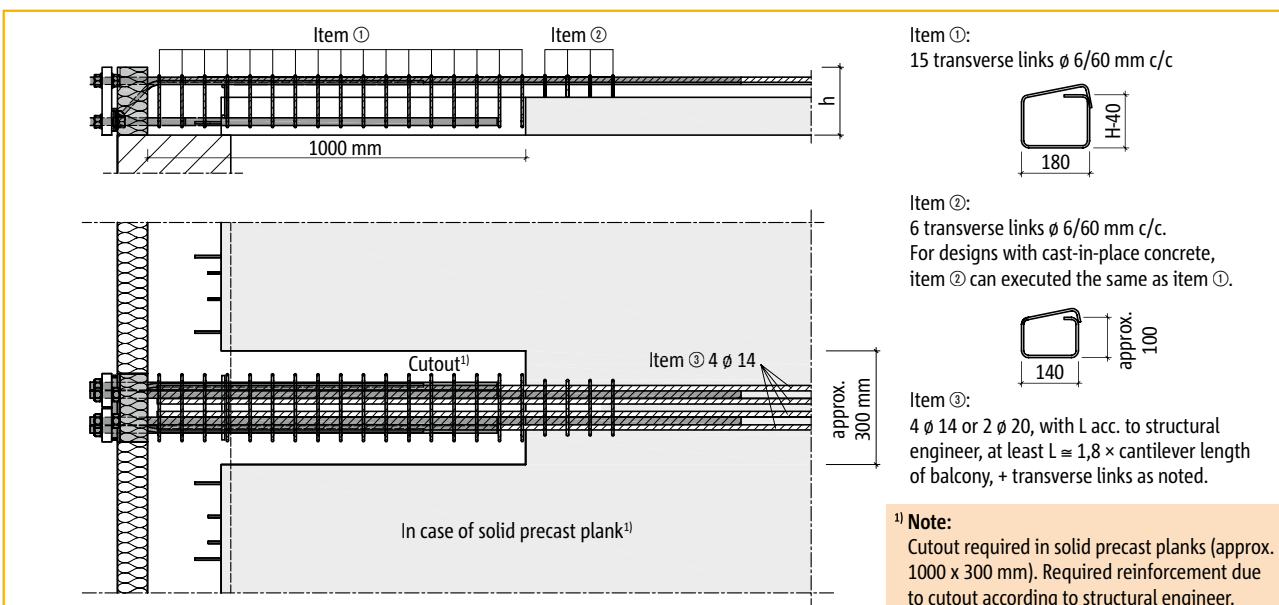
Plan view: Schöck Isokorb® type KS 14-VV when used for lifting forces

Schöck Isokorb® type KS 20

Lap splice: Design lap splice with 4 ϕ 14 or with 2 ϕ 20 according to EN 1992, L according to structural engineer, item ③ (additional on-site reinforcement)

Transverse reinforcement: External transverse reinforcement links (see illustration), item ① and item ②

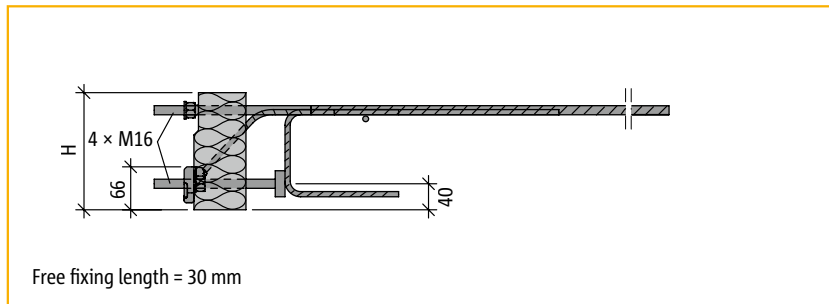
► Please check EC2, clause 8.7.4 “Transverse reinforcement (links) in the lap zone”



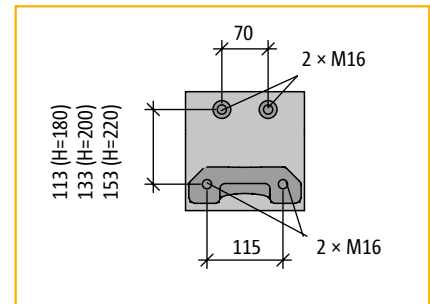
On-site connection reinforcement for Schöck Isokorb® type KS 20

Schöck Isokorb® type KS

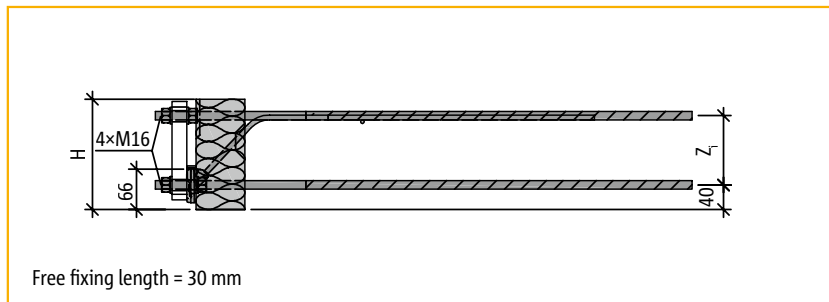
Views/On-site end plates



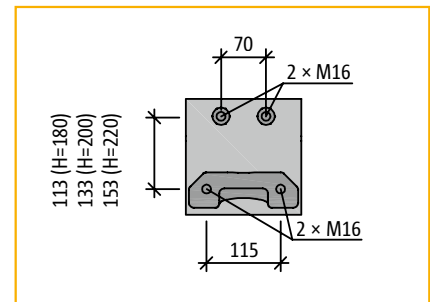
Side view: Schöck Isokorb® type KS 14



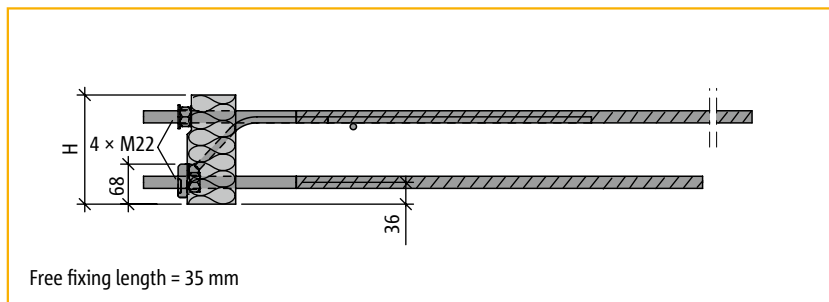
Front view: Schöck Isokorb® type KS 14



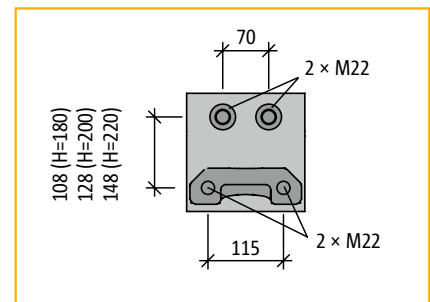
Side view: Schöck Isokorb® type KS 14 VV



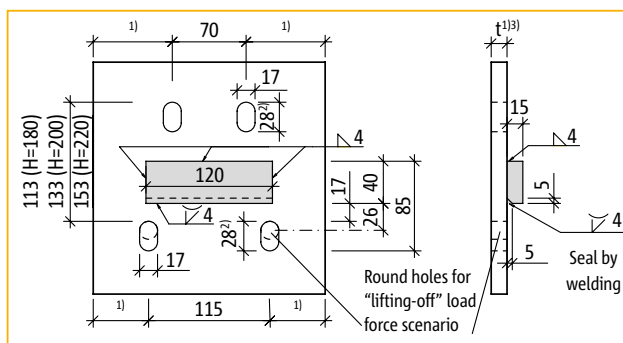
Front view: Schöck Isokorb® type KS 14 VV



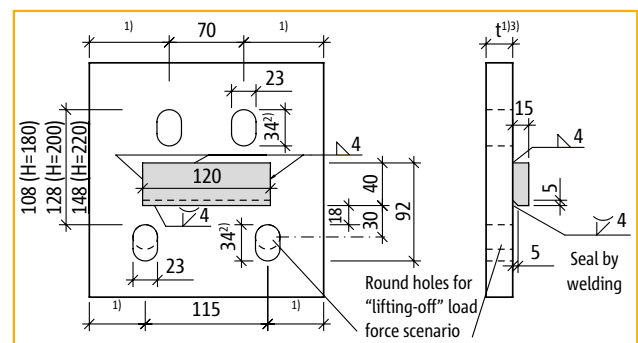
Side view: Schöck Isokorb® type KS 20



Front view: Schöck Isokorb® type KS 20



On-site end plate for Schöck Isokorb® type KS 14



On-site end plate for Schöck Isokorb® type KS 20

Note

- ▶ **The butt stop is imperative in order to transfer shear forces – provided by the steel fabricator.**
- ▶ Choice of steel type according to the structural requirements. Anti-corrosion protection to be applied after welding.
- ▶ Steel construction: The tolerances of the internal structure must be checked in all cases.

¹⁾ According to the information provided by the structural design engineer.

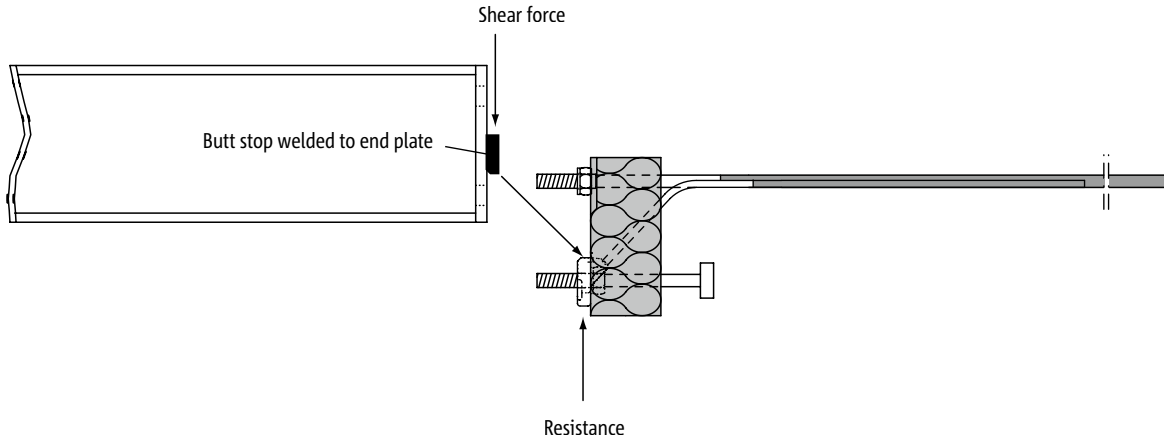
²⁾ Hole size corresponds to a height adjustment of +10 mm. The scope for height adjustment can be increased by enlarging the hole size.

³⁾ Note the free fixing length.

Schöck Isokorb® type KS

Important information

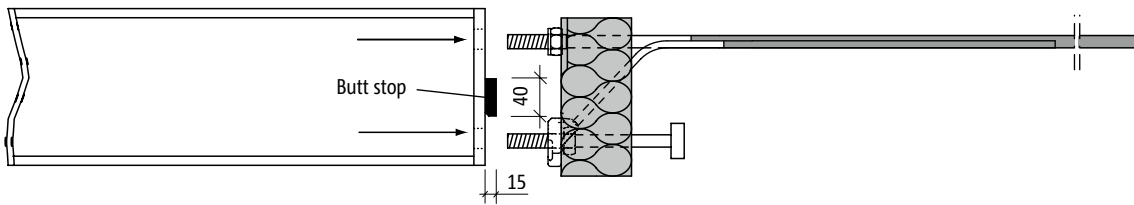
A butt stop, welded to the on-site end plate, is imperative for transfer of shear forces to the Schöck Isokorb® type KS (or QS)



Side view: Imperative butt stop for the connection of steel fin to Schöck Isokorb®

KS

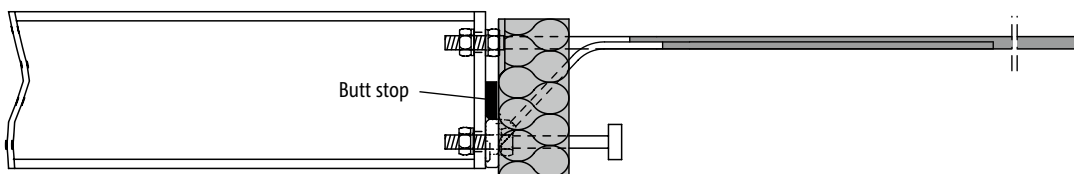
The butt stop has to be provided by the steel fabricator



Side view: Mounting of steel beam to Schöck Isokorb®

Reinforced concrete-to-steel

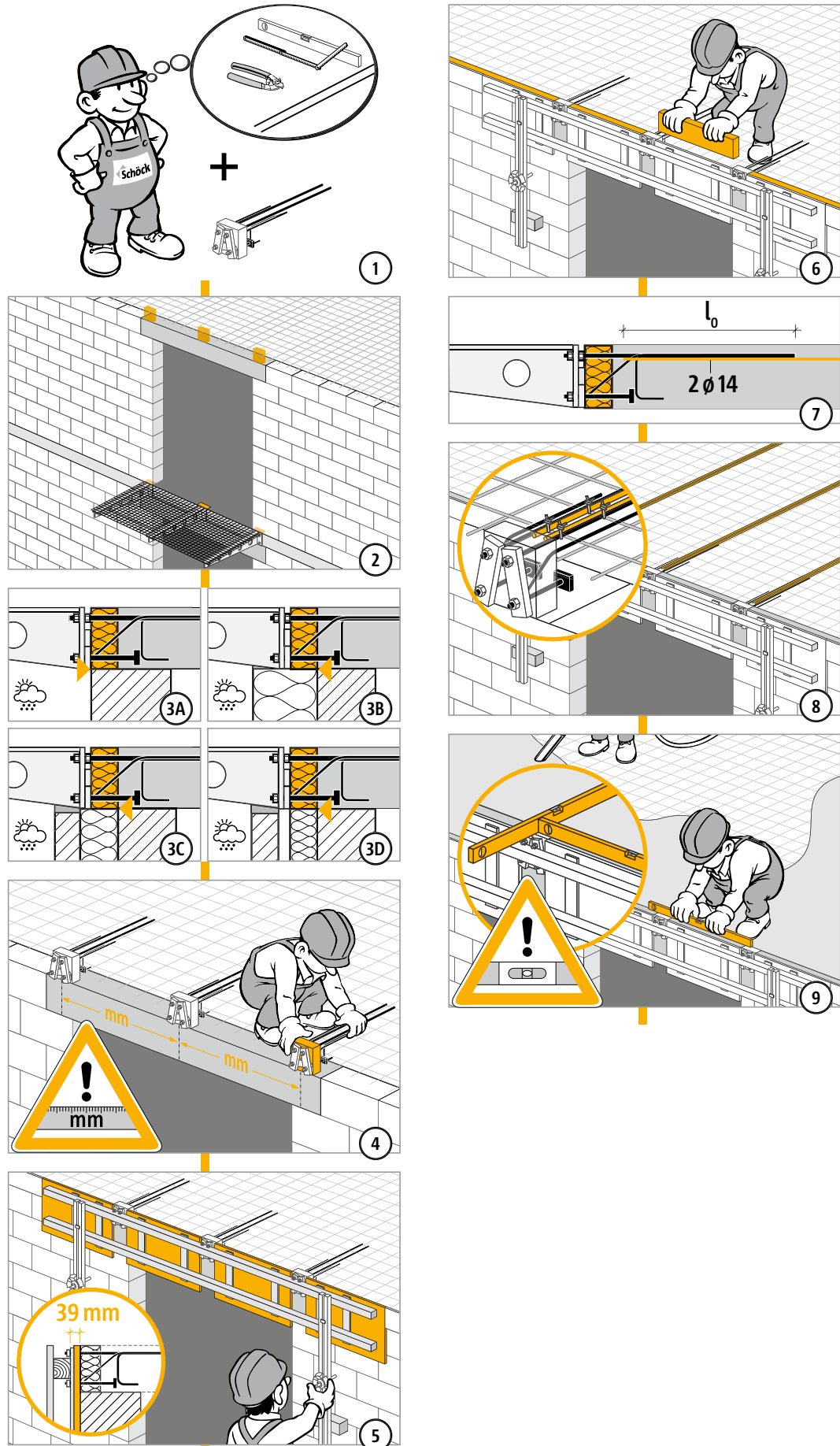
After the installation of the cantilever beam with end plate and its butt stop, the butt stop transfers the shear forces to the type KS (or QS)



Side view: Once installed the butt stop transfers the shear forces

Schöck Isokorb® type KS14

Method statement for concrete frame constructor

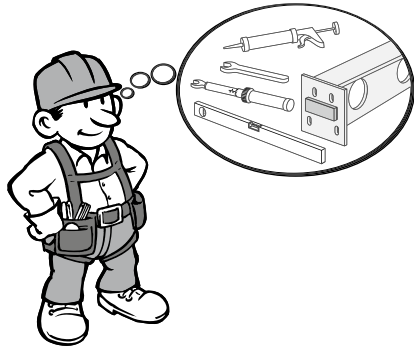


KS

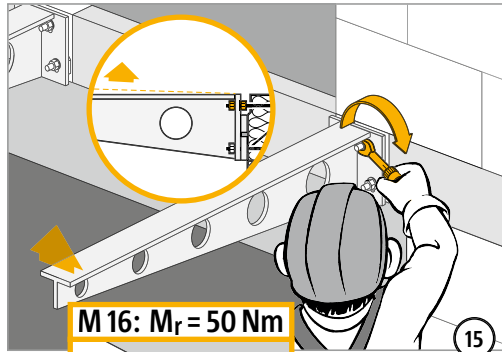
Reinforced concrete-to-steel

Schöck Isokorb® type KS14

Method statement for steel fabricators



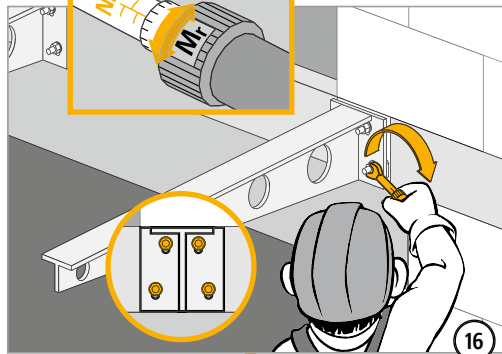
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15



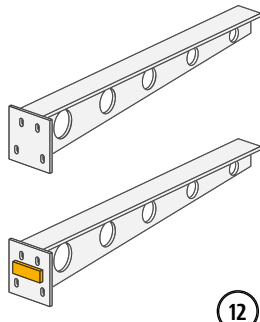
11



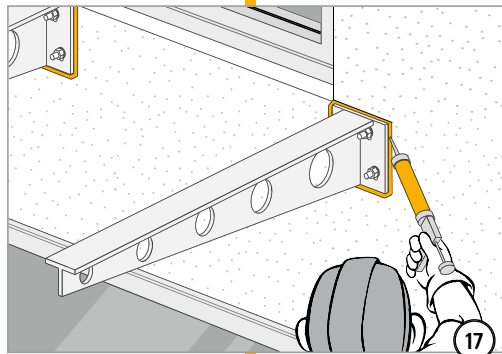
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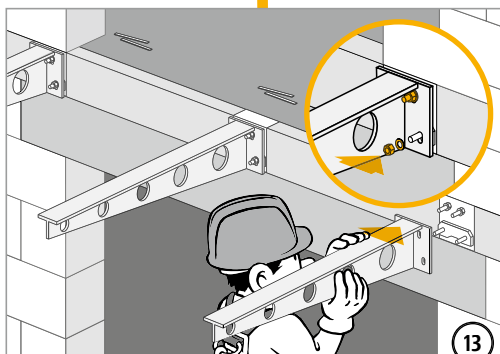
STOP



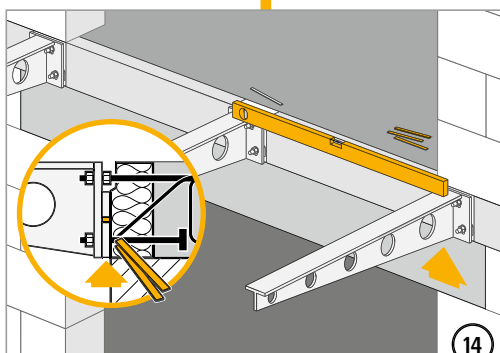
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17



13



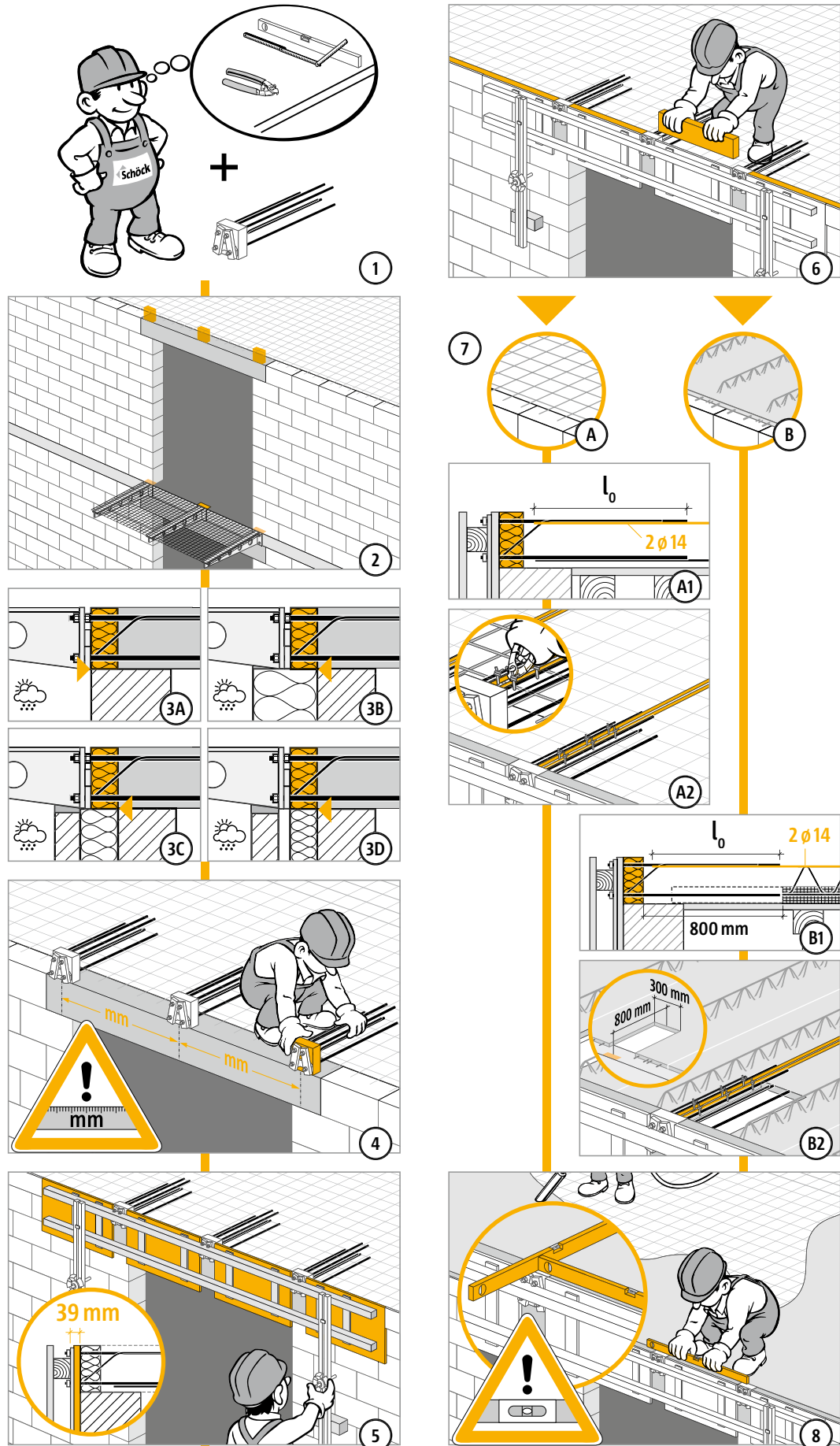
14

KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS14-VV

Method statement for concrete frame constructor

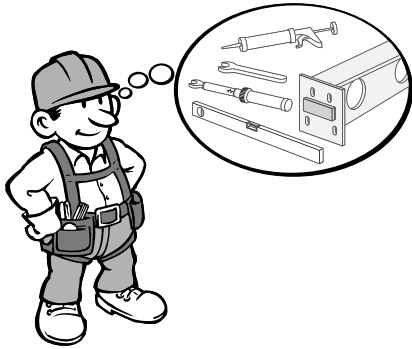


KS

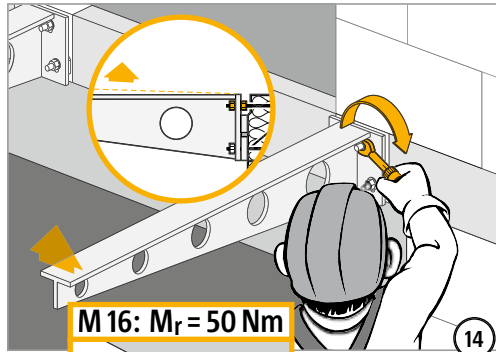
Reinforced concrete-to-steel

Schöck Isokorb® type KS14-VV

Method statement for steel fabricators



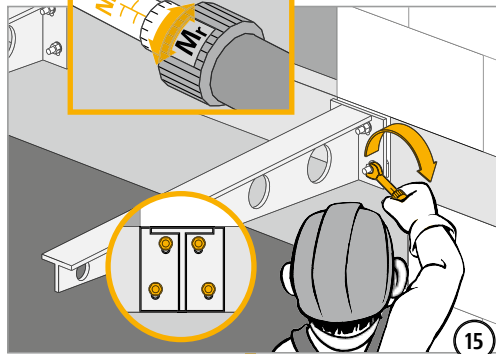
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14



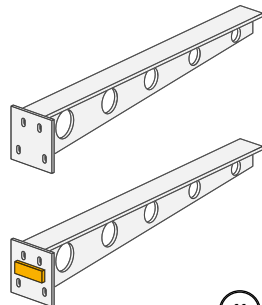
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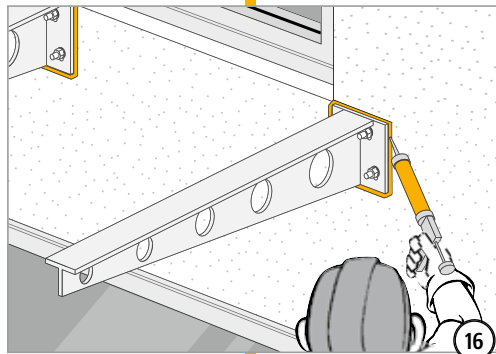
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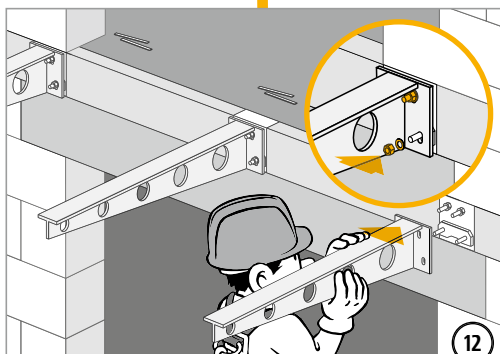
STOP



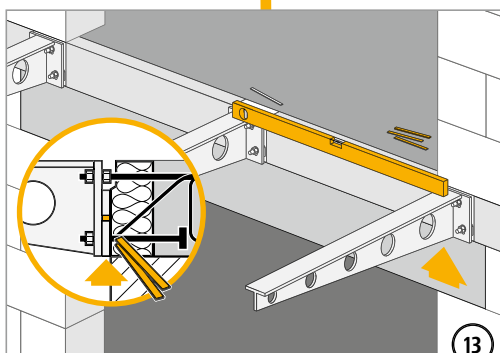
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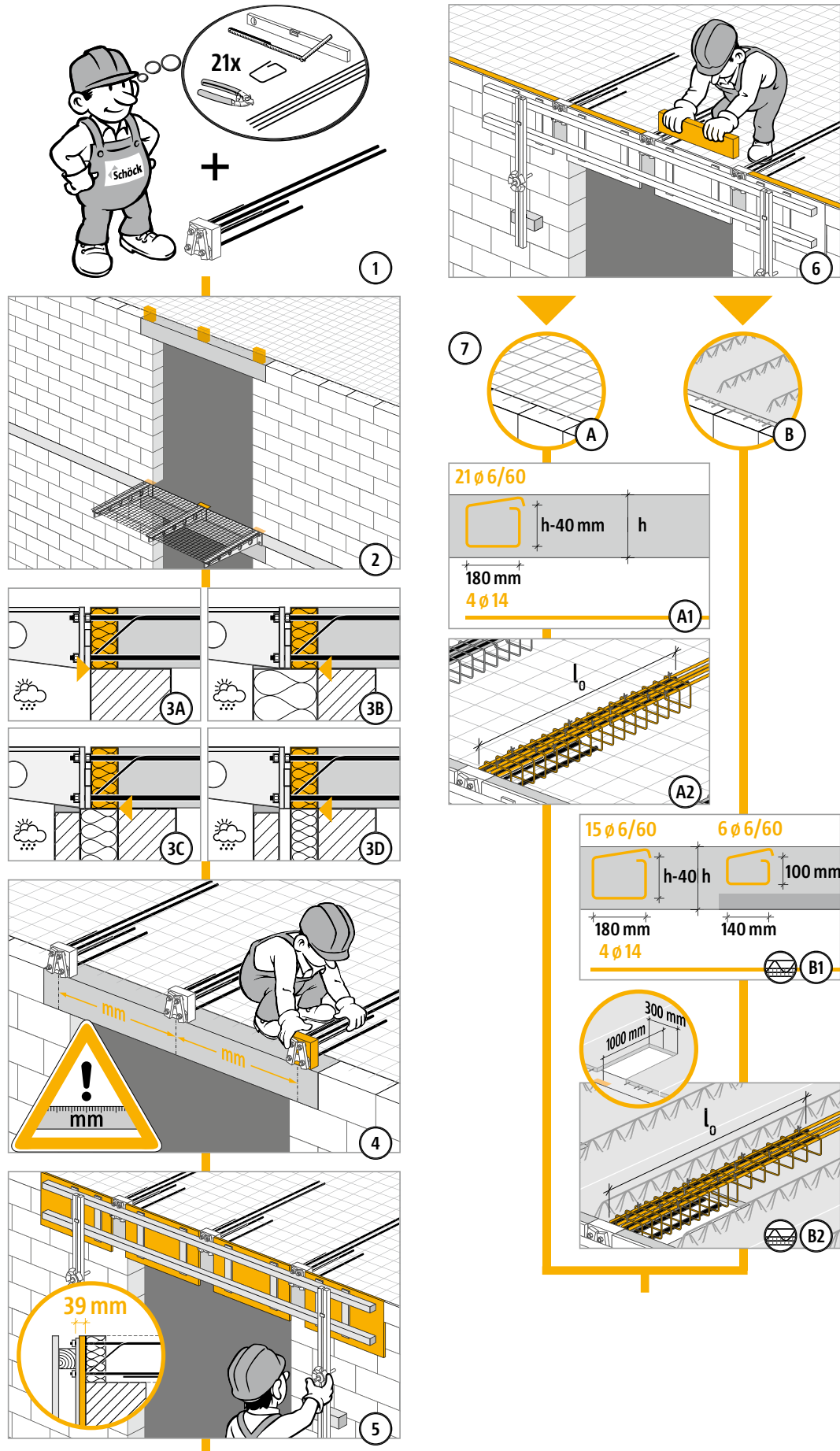
13

KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS20

Method statement for concrete frame constructor

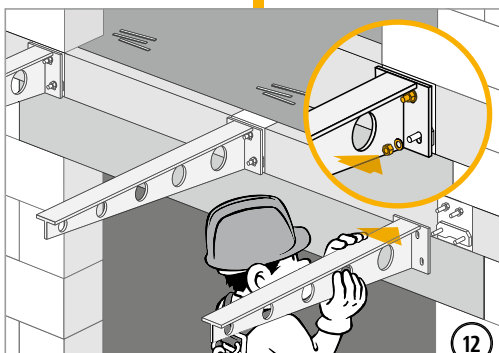
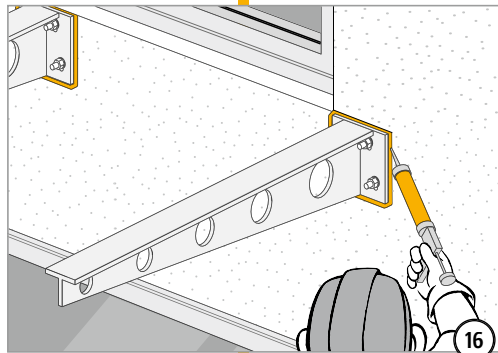
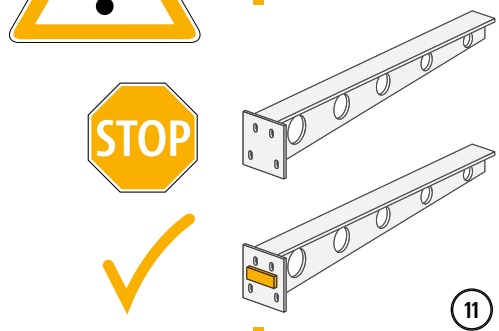
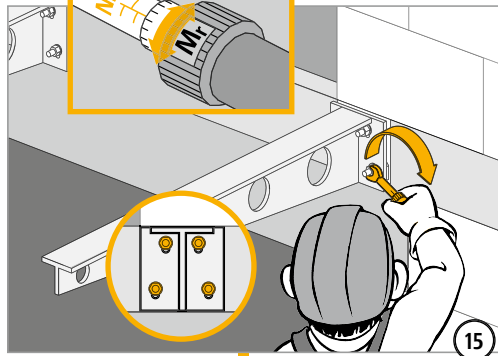
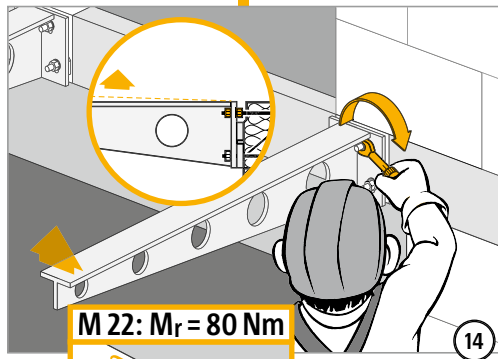
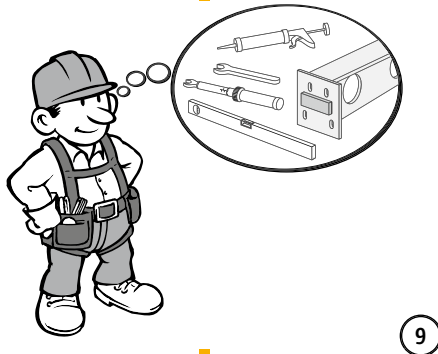
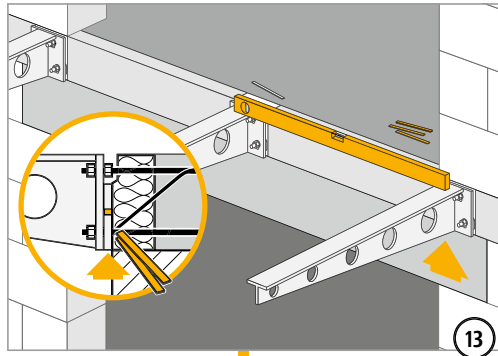
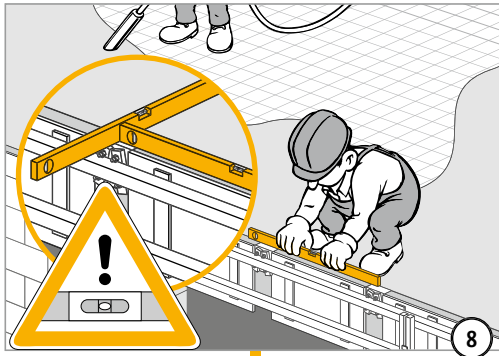


KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS20

Method statement for steel fabricators



KS

Reinforced concrete-to-steel

Schöck Isokorb® type KS

Checklist



- Have the member forces on the Isokorb® connection been determined at the design level?
- Is there a fire safety requirement for the overall load-bearing structure/Isokorb® (see page 132)?
- Are lifting-off forces active at the Isokorb® connection in conjunction with positive connection moments (see page 138 - 139)?
- Do the calculations of the deflection of the overall structure take into account the precamber due to the Schöck Isokorb® (see page 139)?
- Are temperature deformations assigned directly to the Isokorb® connection? Expansion joint spacing according to page 138.
- Have the the requirements and dimensions of the on-site end plate been met (see page 143)?
- Was sufficient reference made to the on-site end plate with butt stop which is absolutely essential?
- Has the information for the site management and/or the concrete frame contractor relating to installation tolerances been adopted in the shell plans (see pages 139 and 157)?
- If the Isokorb® type KS20 or type KS14-VV is used with precast planks, has the cutout on the inner slab side been taken into account (see page 142)?
- Have the tightening torques for the screwed connections been marked in the implementation plan (see pages 146, 148, 150)?
The nuts should be tightened without planned preload; the following tightening torques apply:

KS14 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

KS14-VV (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

KS20 (bolt \varnothing 22): $M_r = 80 \text{ Nm}$

QS10 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

QS12 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

KS

Reinforced concrete-to-steel

Schöck Isokorb® type QS



Schöck Isokorb® type QS

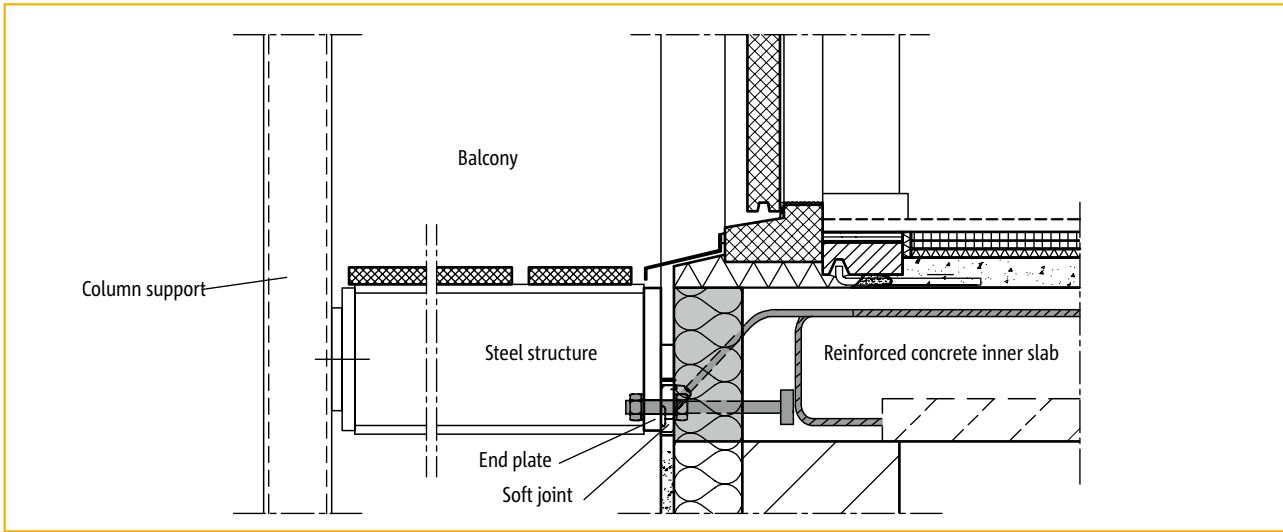
QS

Contents	Page
Connection layouts	154
Dimensions	155
Plan views/On-site end plate/On-site connection reinforcement	156
Capacity table/Expansion joint spacing/Installation tolerances/Note	157
Method statement	158 - 159
Checklist	160

Reinforced concrete-to-steel

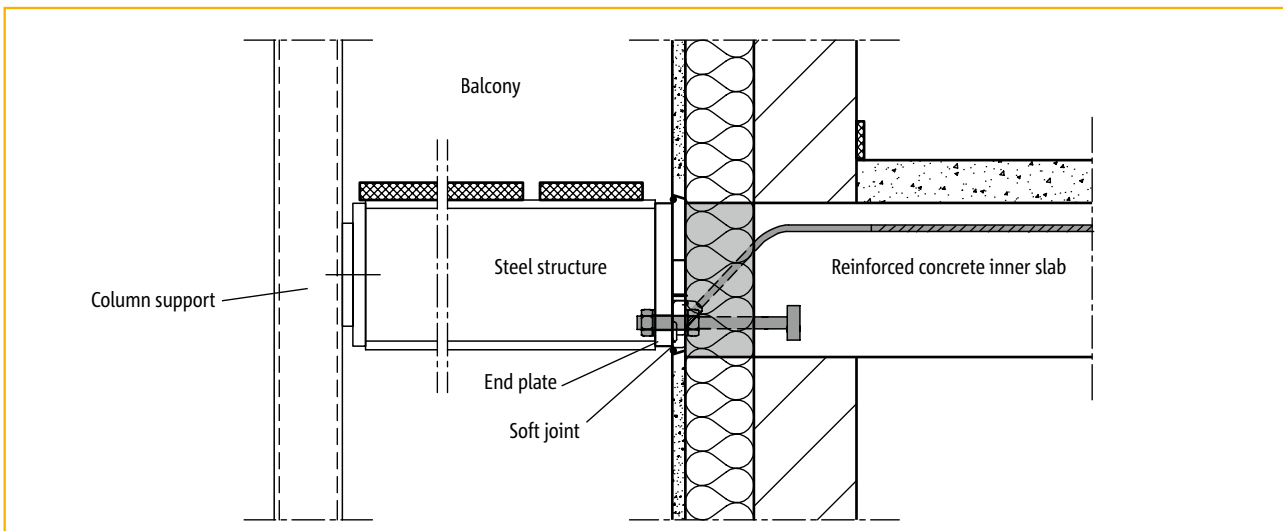
Schöck Isokorb® type QS

Connection layouts



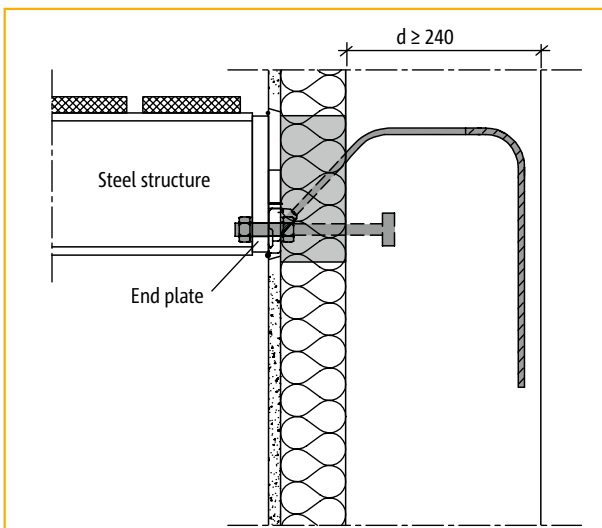
Connection with Schöck Isokorb® type QS in a door area, cavity wall

QS

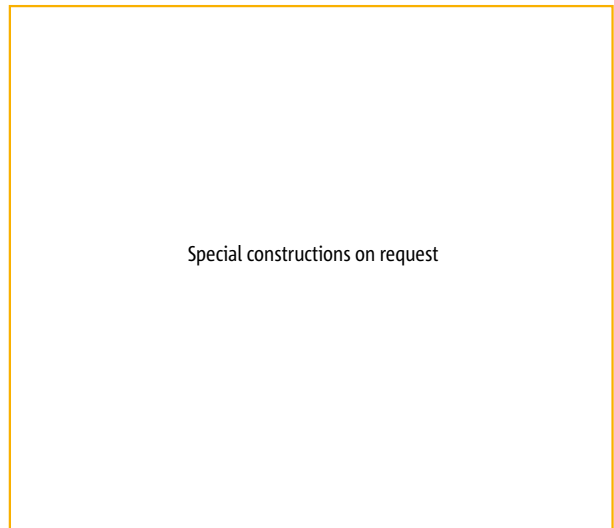


Connection with Schöck Isokorb® QS in a wall area

Reinforced concrete-to-steel

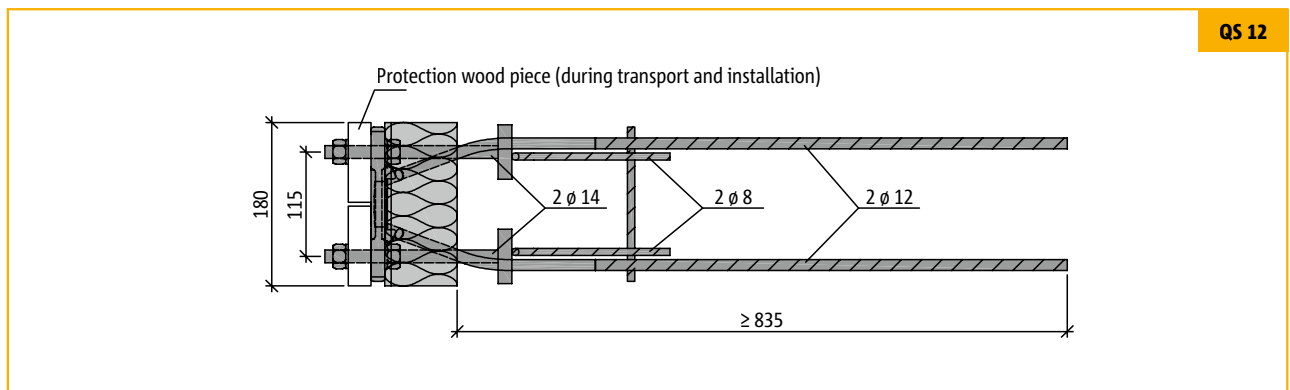
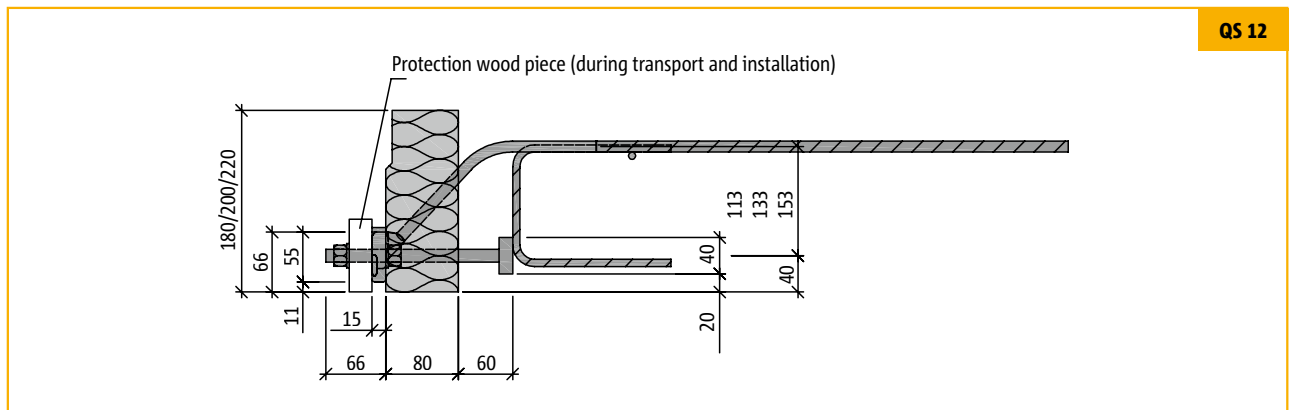
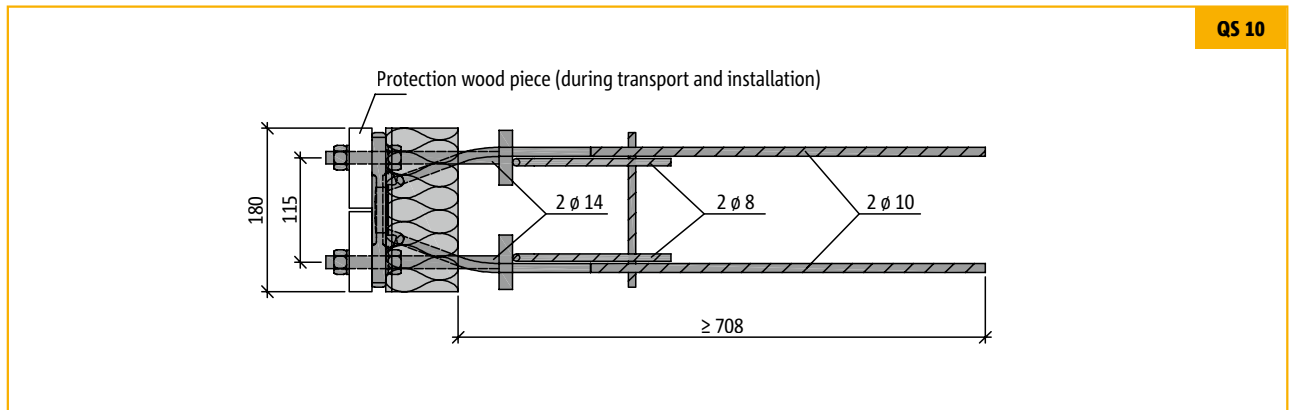
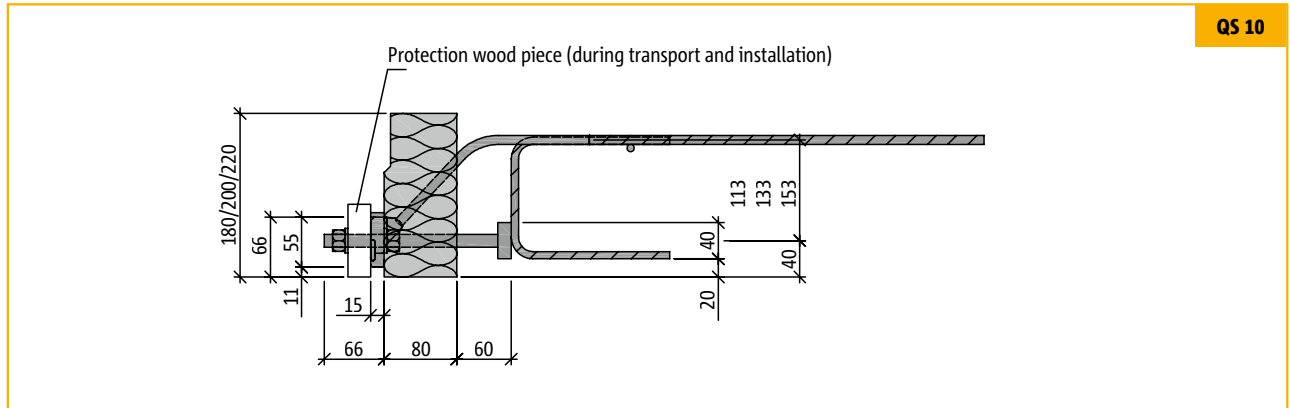


Connection with Schöck Isokorb® QS in a wall area without adjacent inner slab - special design



Schöck Isokorb® type QS

Dimensions

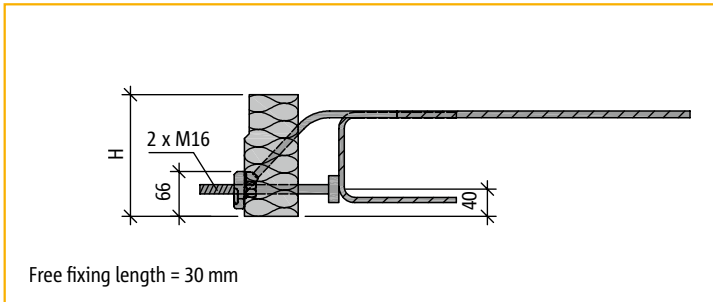


QS

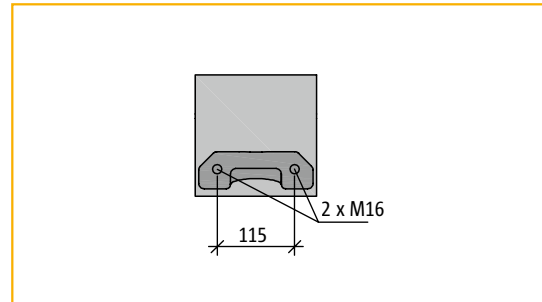
Reinforced concrete-to-steel

Schöck Isokorb® type QS

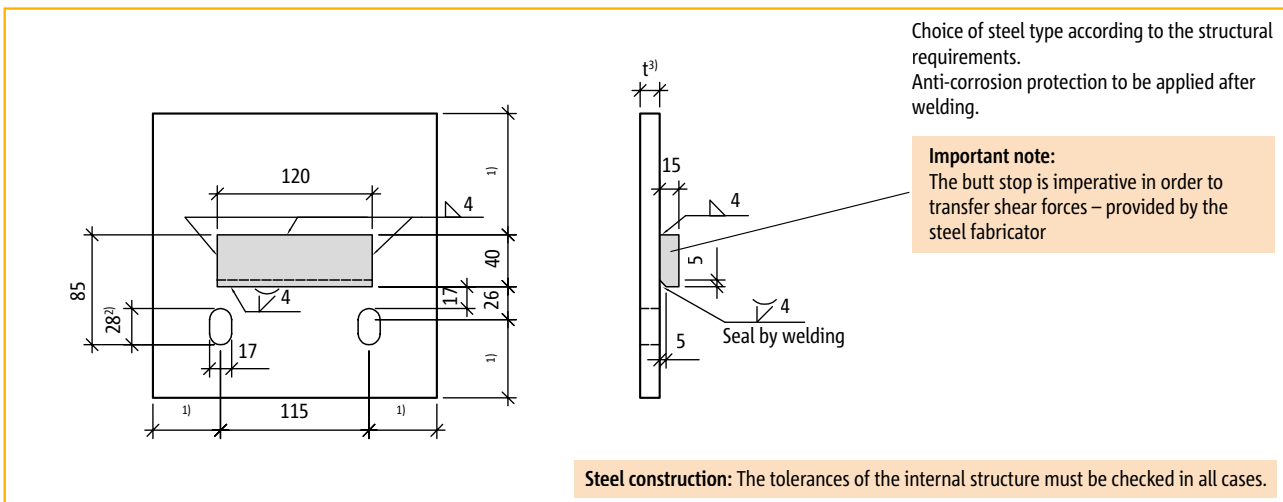
Views/On-site end plate/On-site connection reinforcement



Side view: Schöck Isokorb® type QS10 and QS12



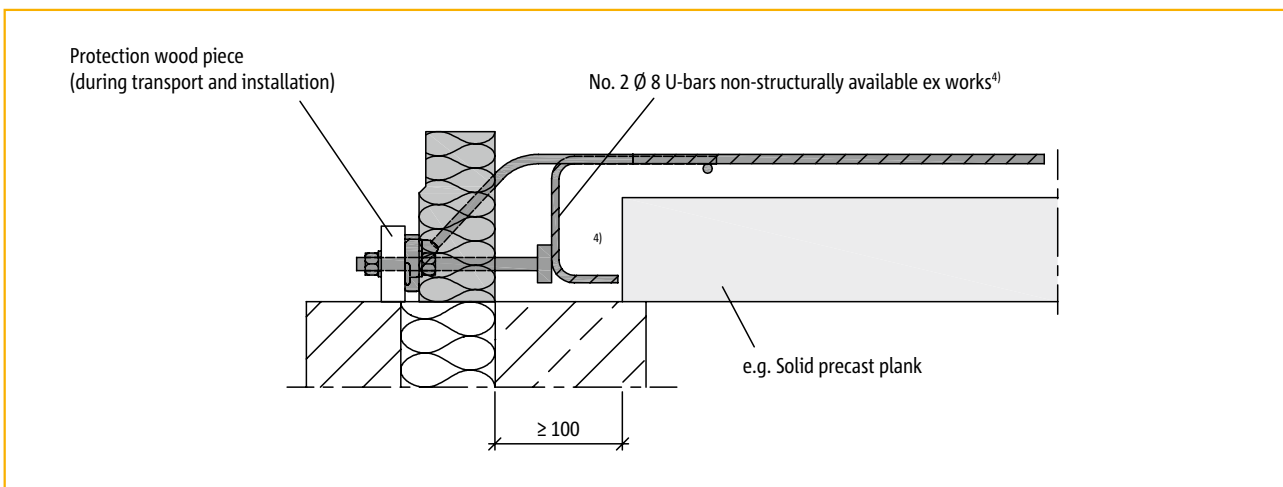
Front view: Schöck Isokorb® type QS10 and QS12



On-site end plate to Schöck Isokorb® type QS10 and QS12

On-site connection reinforcement

The 2 non-structural edge U-bars $\varnothing 8$ mm, are provided as standard on every type QS element (see illustration below). Further connection reinforcement for Schöck Isokorb® type QS is not required.



¹⁾ According to the information provided by the structural design engineer.

²⁾ Hole size corresponds to a height adjustment of +10 mm. The scope for height adjustment can be increased by enlarging the hole size.

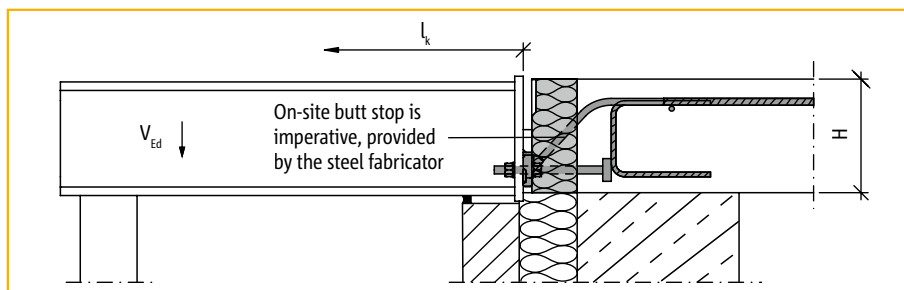
³⁾ Note the free fixing length.

⁴⁾ When using precast planks, the lower legs of the 2 ex works U-bars $\varnothing 8$ can be shortened on-site.

Schöck Isokorb® type QS

Capacity table/Expansion joint spacing/Installation tolerances/Note

The member forces are taken in relation to the rear edge of the end plate.



► Checklist on page 160 is to be observed!

Schöck Isokorb® type	QS10	QS12
Design values for concrete strength \geq C25/30	Shear force capacity V_{Rd} [kN]	
	+48.3	+69.6
Height of Isokorb® H [mm] 180, 200, 220	Horizontal shear force capacity H_{Rd1} [kN]	
	+4.00	+6.5
	-4.00	-6.5
	Max. expansion joint spacing [m]	
	5.70	

Expansion joint spacing

If constructive measures are implemented to allow movement between the balcony slab and the individual steel profiles, then only the distances between the fixed connections are significant.

Centre and edge spacing

Minimum spacing according to the table on page 141 is to be observed.

Installation tolerances

Due to its design, the Schöck Isokorb® type QS **only allows compensation of tolerances in a vertical direction**. The tolerance is: +10 mm in a vertical direction; ± 0 mm in a horizontal direction. We recommend the use of an on-site template to secure the position. The planning engineer should inform the **concrete frame contractor** about these details in the implementation plans.

In order to ensure that the shell and the finishings join together properly without the need for modification or reworking, the **site management** must check that the tolerances are met and **take this into account in the design of the steel structure**. Dimension tolerances must be taken into account.

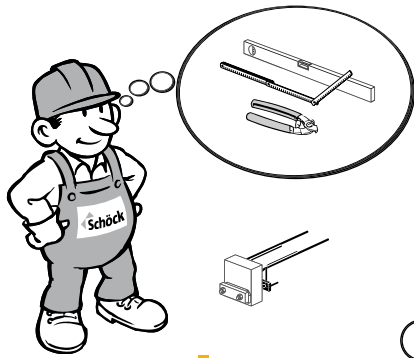
Note

► The on-site end plate with butt stop has to be provided by the steel fabricator.

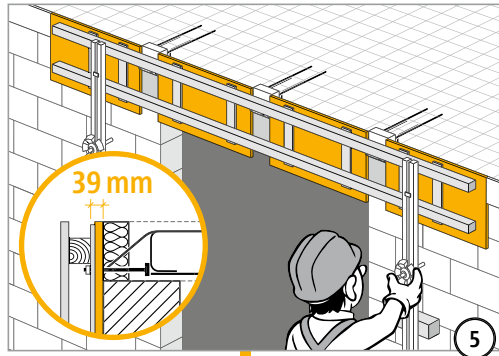
¹⁾ In order to absorb the present horizontal force (H_{Ed}) parallel to the outside wall, a minimum shear force of $2.9 \times H_{Ed}$ must be ensured.

Schöck Isokorb® type QS

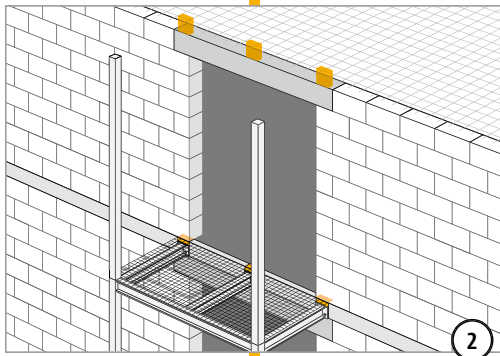
Method statement for concrete frame contracter



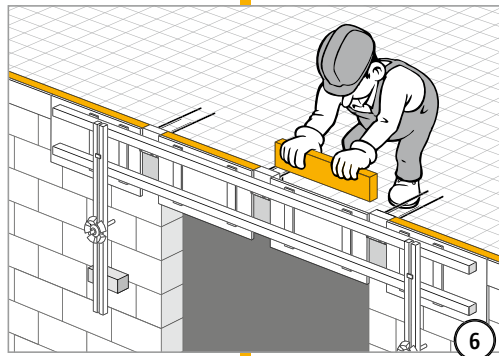
1



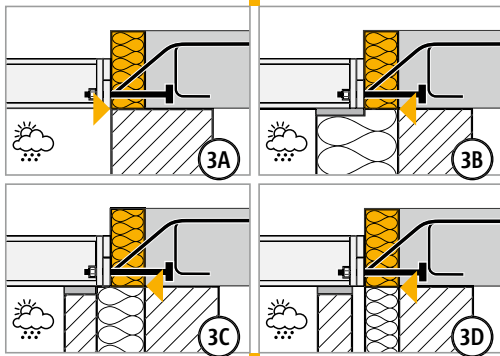
5



2



6

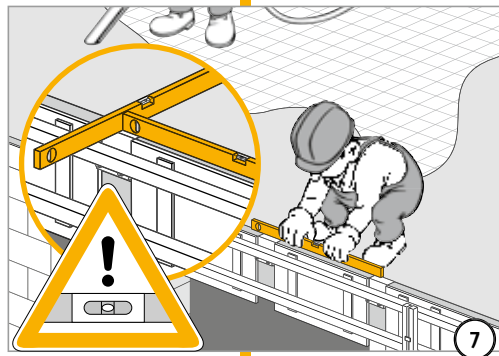


3A

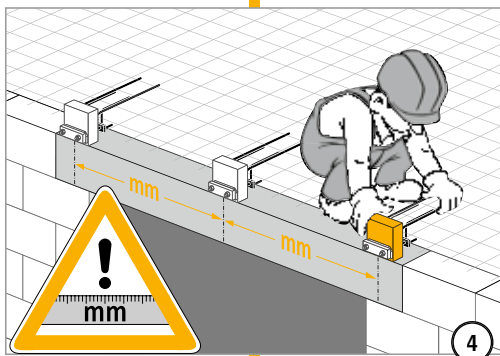
3B

3C

3D



7



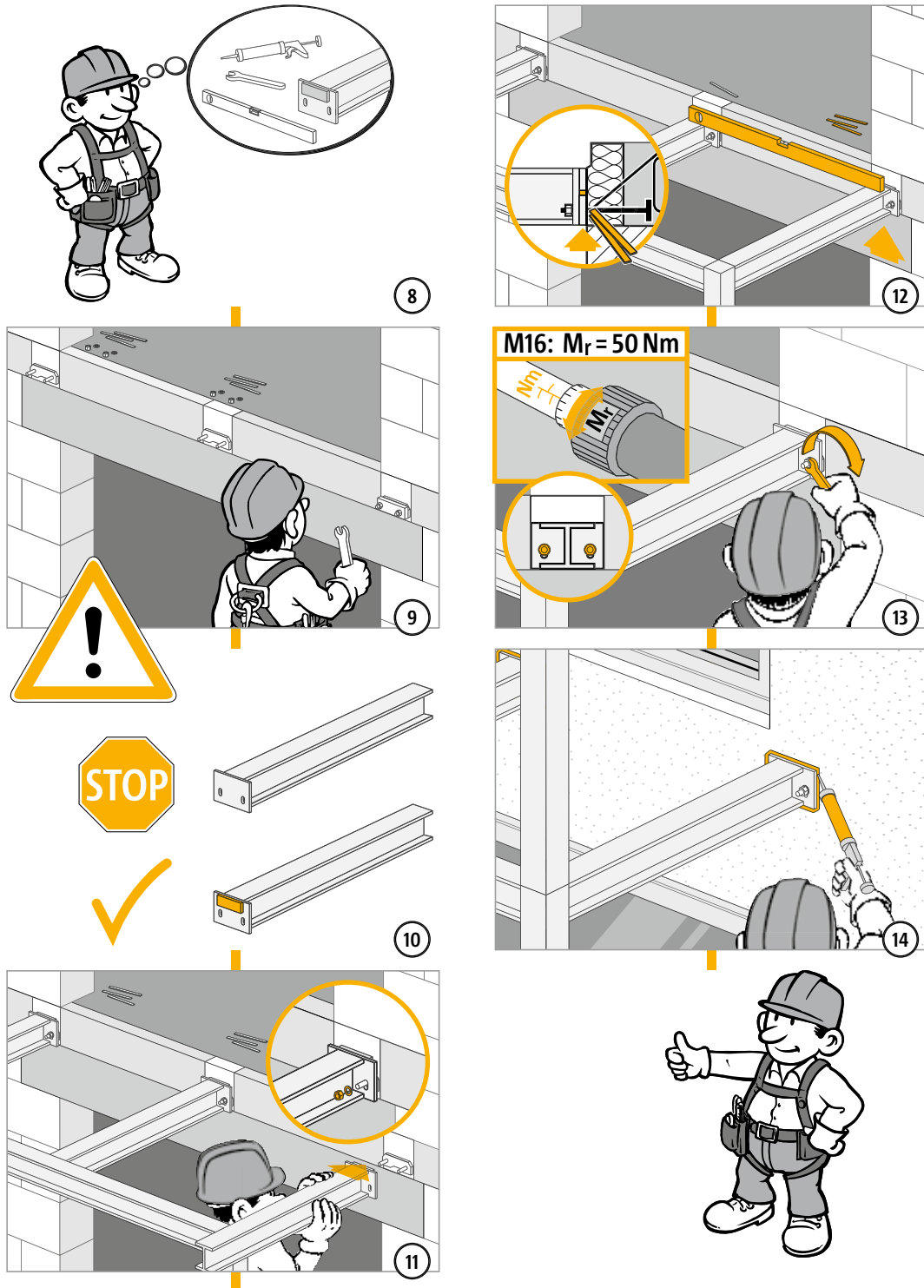
4

QS

Reinforced concrete-to-steel

Schöck Isokorb® type QS

Method statement for steel fabricators



QS

Reinforced concrete-to-steel

Schöck Isokorb® type QS

Checklist



- Have the member forces on the Isokorb® connection been determined at the design level?
- Is there a fire safety requirement for the overall load-bearing structure/Isokorb® (see page 132)?
- Do the calculations of the deflection of the overall structure take into account the precamber due to the Schöck Isokorb® (see page 157)?
- Are temperature deformations assigned directly to the Isokorb® connection? Expansion joint spacing according to page 157.
- Have the the requirements and dimensions of the on-site end plate been met (see page 156)?
- Was sufficient reference made to the on-site end plate with butt stop which is absolutely essential?
- Has the information for the site management and/or the concrete frame contractor relating to installation tolerances been adopted in the shell plans (see pages 156 and 157)?
- Have the tightening torques for the screwed connections been marked in the implementation plan (see page 159)?
The nuts should be tightened without planned preload; the following tightening torques apply:

KS14 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

KS14-VV (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

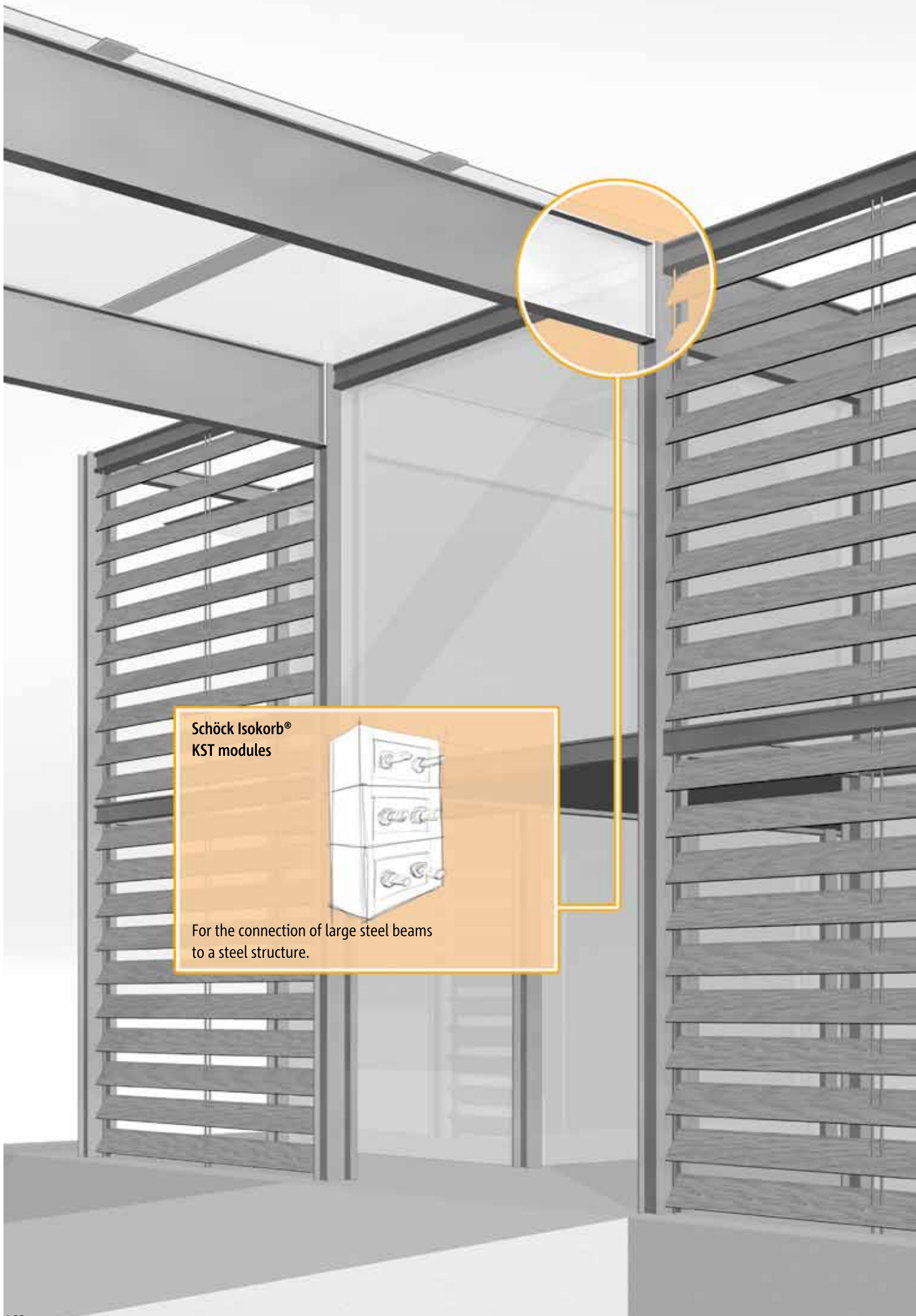
KS20 (bolt \varnothing 22): $M_r = 80 \text{ Nm}$

QS10 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

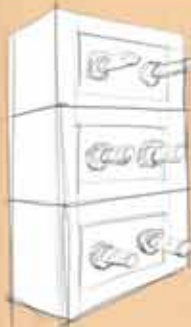
QS12 (bolt \varnothing 16): $M_r = 50 \text{ Nm}$

QS

Reinforced concrete-to-steel

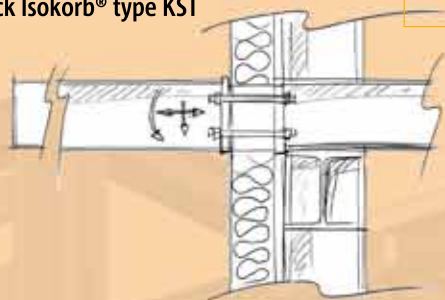


Schöck Isokorb®
KST modules

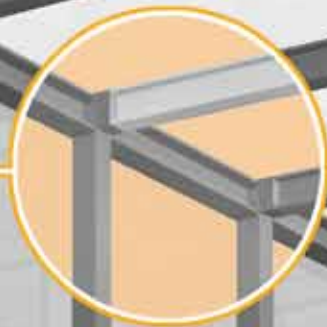


For the connection of large steel beams
to a steel structure.

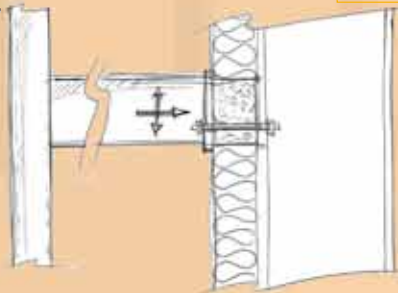
Schöck Isokorb® type KST



For the connection of free cantilever steel beams to a steel structure.



Schöck Isokorb® module, type KST-QST



For the connection of supported steel beams to a steel structure.

Schöck Isokorb® type KST

Materials/Anti-corrosion protection/Fire protection

Schöck Isokorb® type KST - materials

Plates and sections

Chemical composition Mo-Cr-Ni-austenitic stainless steel compliant with any of NS-EN 10088 grades 1.4401, 1.4404 and 1.4571 (Choice of Grade at Manufacturer's Discretion).

Mechanical properties

In accordance with NS-EN 10088 – except for the following components where Schöck only accept material with mechanical properties in excess of those required for compliance with NS-EN 10088.

Component	Required minimum 0.2 % proof stress (N/mm ²)	Required ultimate tensile stress (N/mm ²)	Required minimum elongation after fracture (%)
Rectangular hollow section	355	600	30
12 mm pressure plate (QST module)	275	550	40

Threaded fasteners

Grade A4-70 to NS-EN ISO 3506 (corrosion resistance equivalent to NS-EN 10088 Grade 1.4401)

Grade A5-70 to NS-EN ISO 3506 (corrosion resistance equivalent to NS-EN 10088 Grade 1.4571)

Insulation material

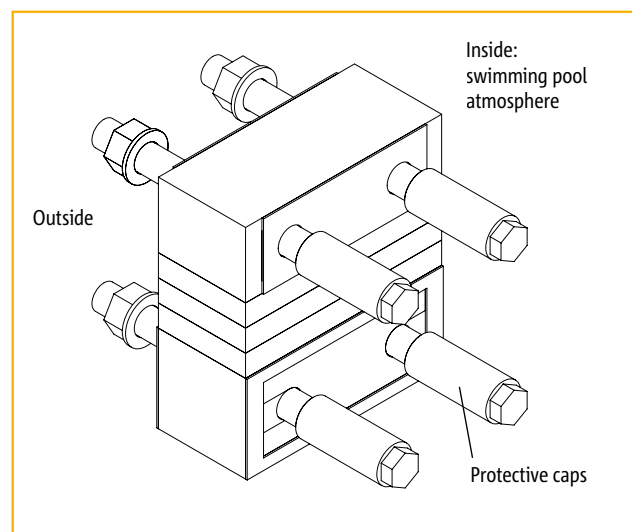
Polystyrene hard foam (Neopor®) $\lambda = 0.031 \text{ W}/(\text{m} \times \text{K})$

Anti-corrosion protection

- ▶ The stainless steel used for Schöck Isokorb® type KST corresponds to the material no.: 1.4401, 1.4404 or 1.4571. So the KST unit components will have a typical corrosion resistance expected for Mo-Cr-Ni austenitic stainless steels.
- ▶ Bimetallic corrosion
Using Schöck Isokorb® type KST in conjunction with a galvanised or paint treated front plate there is no concern regarding bimetallic corrosion. Since in this application the area of the galvanised steel is greater than the area of the stainless steel (bolts, washer and butt stop) bimetallic corrosion that could lead to failure can be excluded as far as Schöck products are concerned.
- ▶ Stress corrosion cracking
An appropriate Schöck protection system needs to be provided in environments with a high chlorine content (e.g. inside indoor swimming pools, ...). For more information please contact our design department.

Fire protection

The same on-site fire safety measures that apply to the overall load-bearing structure also apply to any freely accessible components of the Schöck Isokorb® type KST or to any components situated inside the insulating layer. For more information please contact our design department.



Schöck system-solution for protection in high chlorine environments

Schöck Isokorb® type KST



Schöck Isokorb® type KST

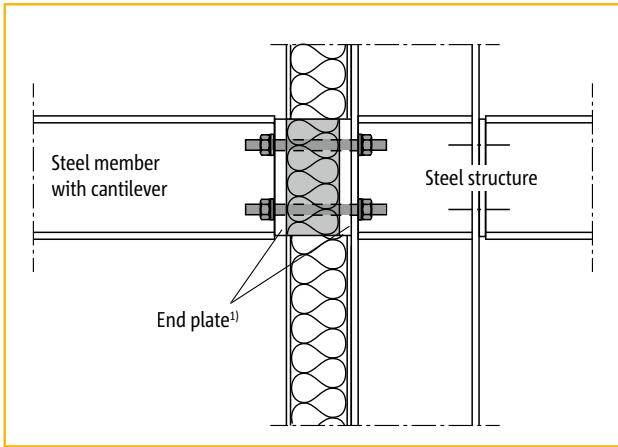
Contents	Page
Element arrangements/Connection layouts	166 - 167
Views/Dimensions	168 - 171
Design and capacity table	172
Torsion spring strength/Notes on calculations	173
Expansion joints/Fatigue resistance	174 - 175
Design configurations and examples	176 - 188
End plate dimensioning	189
Method statement	190 - 191
Checklist	192

KST

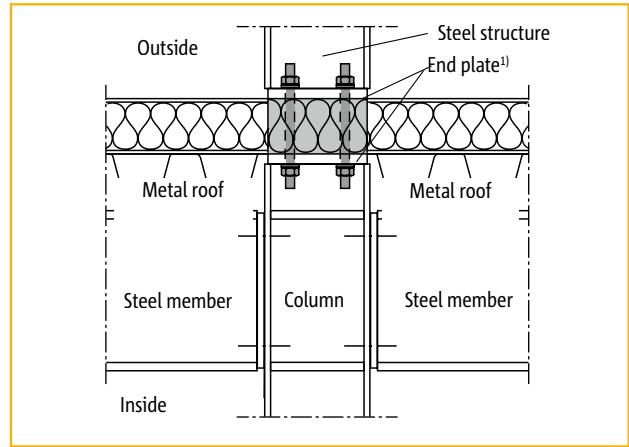
Steel-to-steel

Schöck Isokorb® type KST

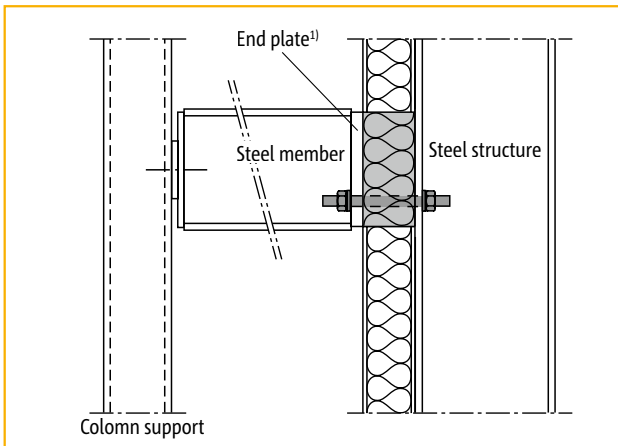
Element arrangements/Connection layouts



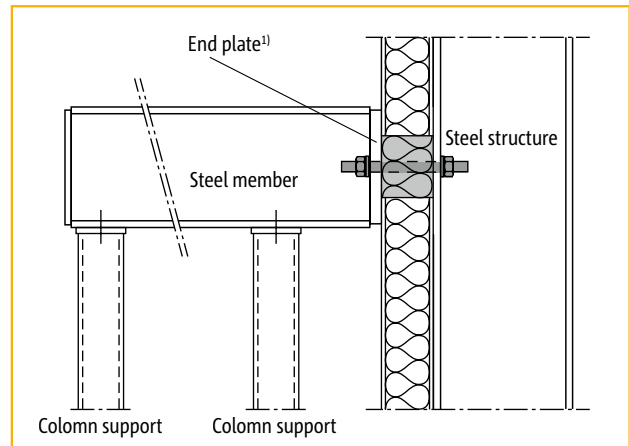
Schöck Isokorb® type KST for steel members with cantilever



Schöck Isokorb® type KST-QST insulating element used in steel column

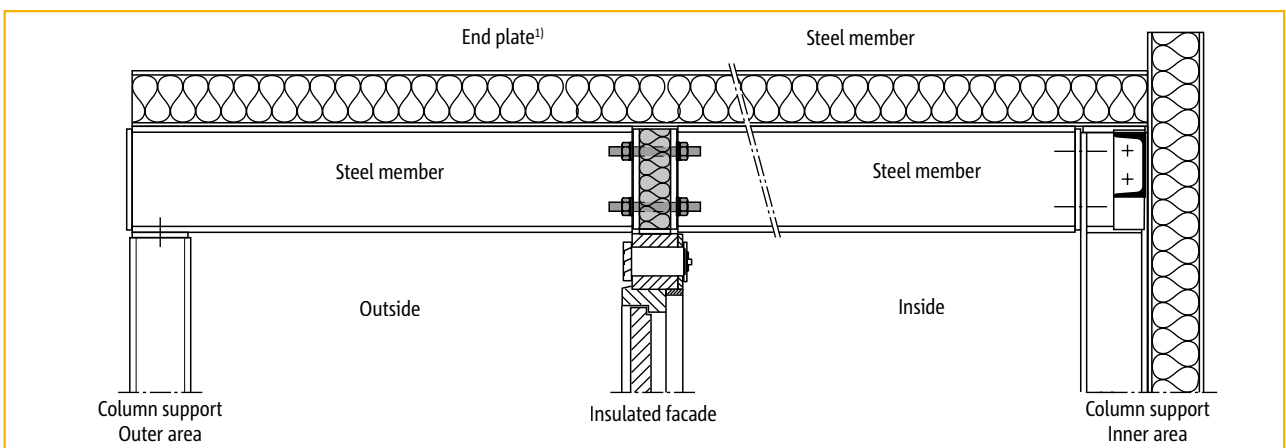


Schöck Isokorb® type KST-QST module for a shear connection



Schöck Isokorb® type KST-ZST for a horizontal connection

KST



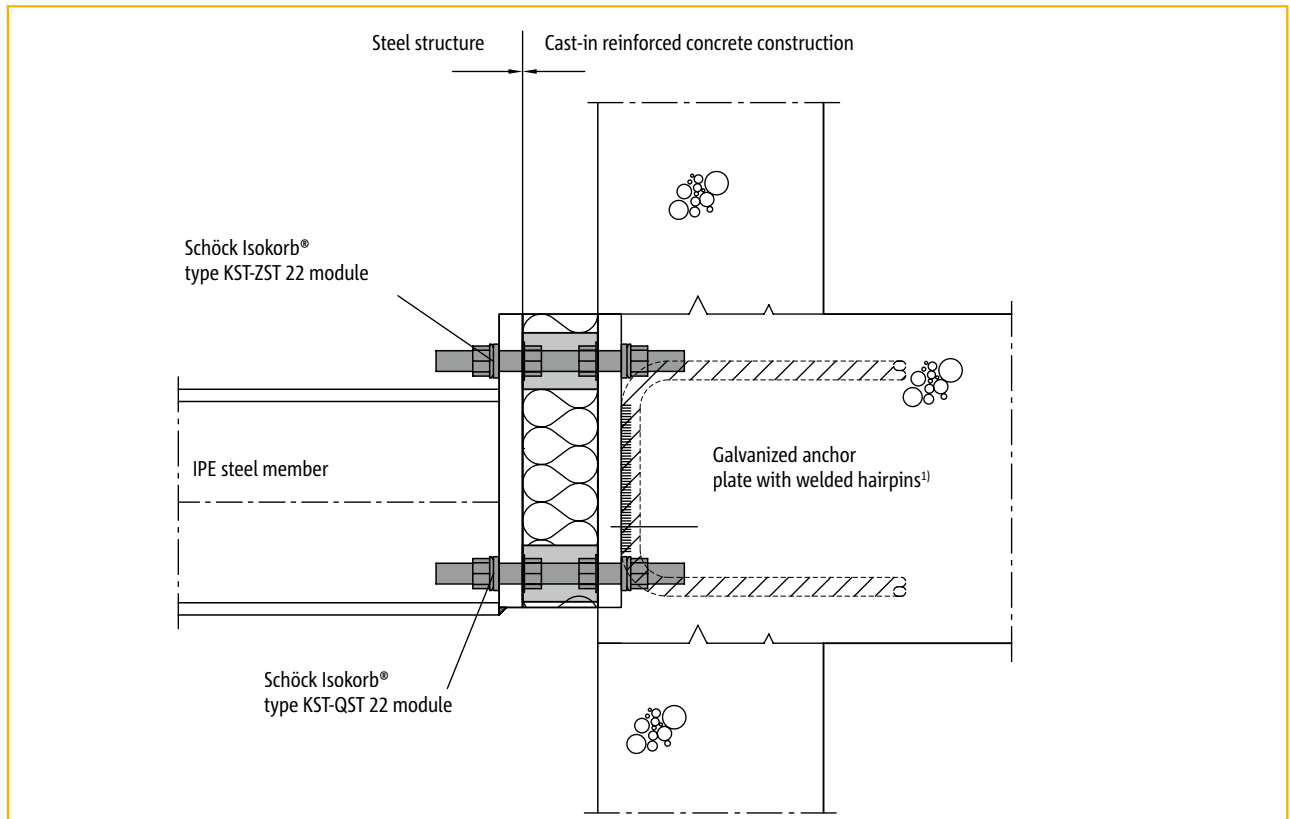
Schöck Isokorb® type KST halfway the span of steel member

Steel-to-steel

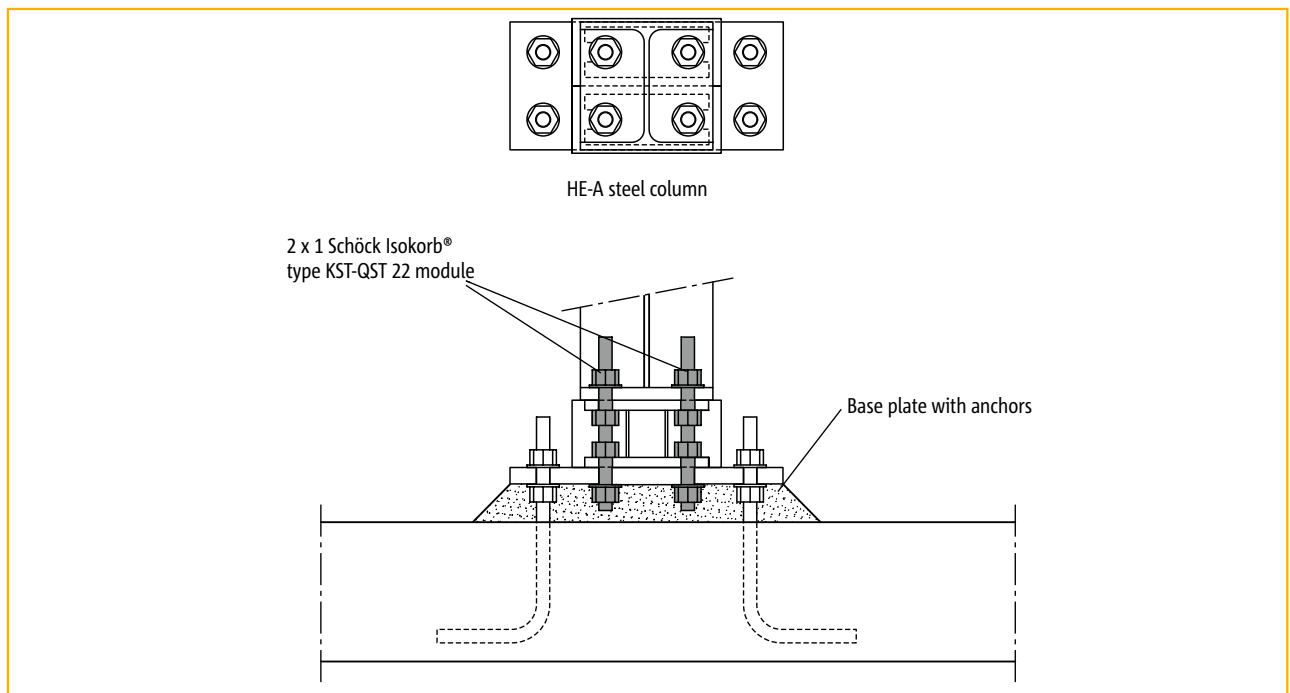
¹⁾ End plate not provided by Schöck

Schöck Isokorb® type KST

Element arrangements/Connection layout



Schöck Isokorb® type KST connection to anchor plate (cast-in concrete)



Schöck Isokorb® type KST connection to base plate

For the application of Schöck Isokorb® in columns please contact the hotline for design services (see front page).

¹⁾ Not provided by Schöck

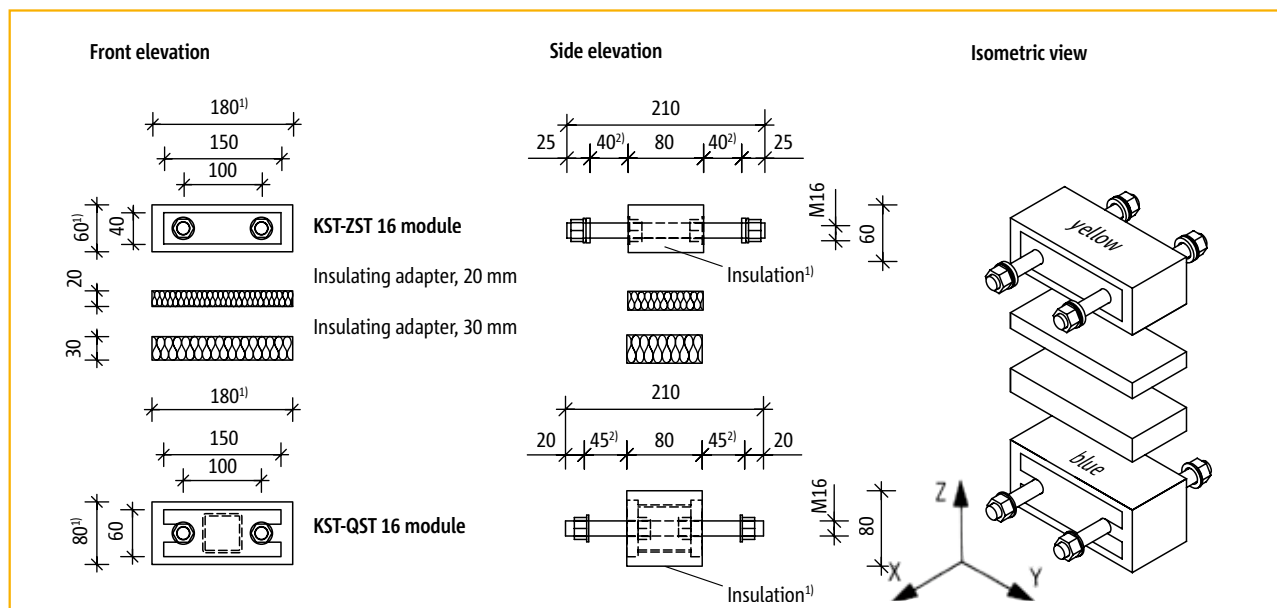
Schöck Isokorb® type KST

Views/Dimensions

Schöck Isokorb® type KST – basic type

The basic KST type consists of one ZST module, one QST module, one insulating adapter with a thickness of 20 mm and one insulating adapter with a thickness of 30 mm. With these modules it is possible to achieve a vertical bolt separation of up to 120 mm ($60/2 + 20 + 30 + 80/2$). If your application requires a greater distance between the bolts, this can be achieved by inserting further insulating adapters or a corresponding insulating block. The main load on the basic KST type is a shear force in the z-direction and a moment around the y-axis.

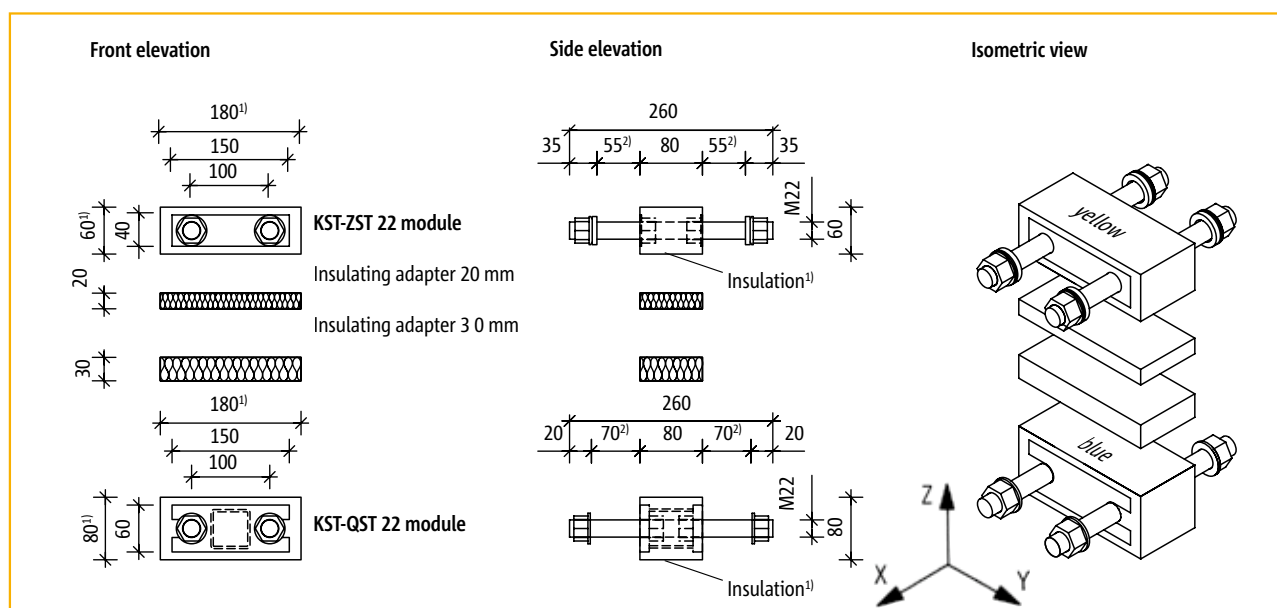
Schöck Isokorb® type KST 16



Views - Schöck Isokorb® type KST 16

KST

Schöck Isokorb® type KST 22



Views - Schöck Isokorb® type KST 22

Steel-to-steel

¹⁾ If required, the insulating element can be cut off up to the steel plates (150 × 40 for the KST-ZST module, 150 × 60 for the KST-QST module and KST-ZQST module). The minimum distance is therefore 50 mm ($40/2 + 60/2$).

²⁾ Available fixing length.

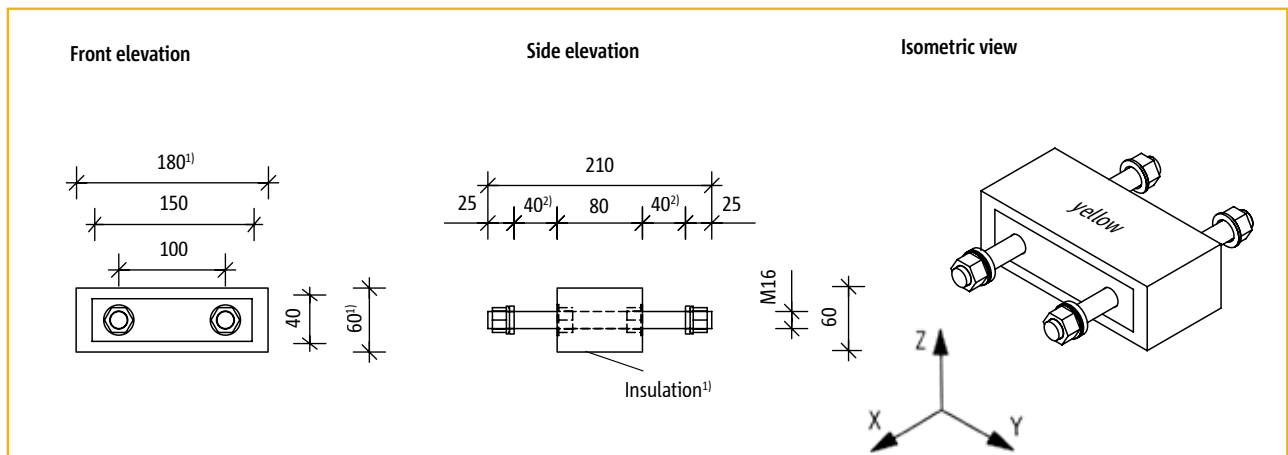
Schöck Isokorb® type KST

Views/Dimensions

Schöck Isokorb® module, type KST-ZST

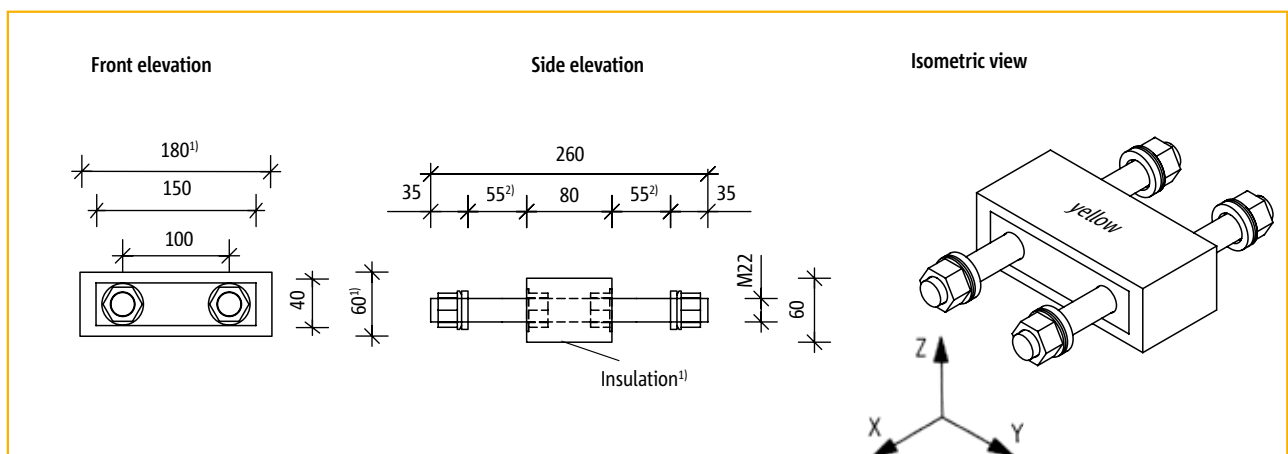
The KST-ZST module is used to absorb tensile forces. It comprises one insulating element (180/60/80 mm) and two stainless threaded bars with the corresponding nuts. The outer washers take the form of a ball socket and a conical disc. This offers advantages in terms of fatigue resistance. Refer also to the section about expansion joints on pages 174 - 175. In combination with a KST-QST module, it is also possible to absorb compressive forces, although this is limited to one third of the tensile force.

Schöck Isokorb® module, type KST-ZST 16



Views - Schöck Isokorb® module, type KST-ZST 16

Schöck Isokorb® module, type KST-ZST 22



Views - Schöck Isokorb® module, type KST-ZST 22

¹⁾ If required, the insulating element can be cut off up to the steel plates (150 × 40 for the KST-ZST module).

²⁾ Available fixing length.

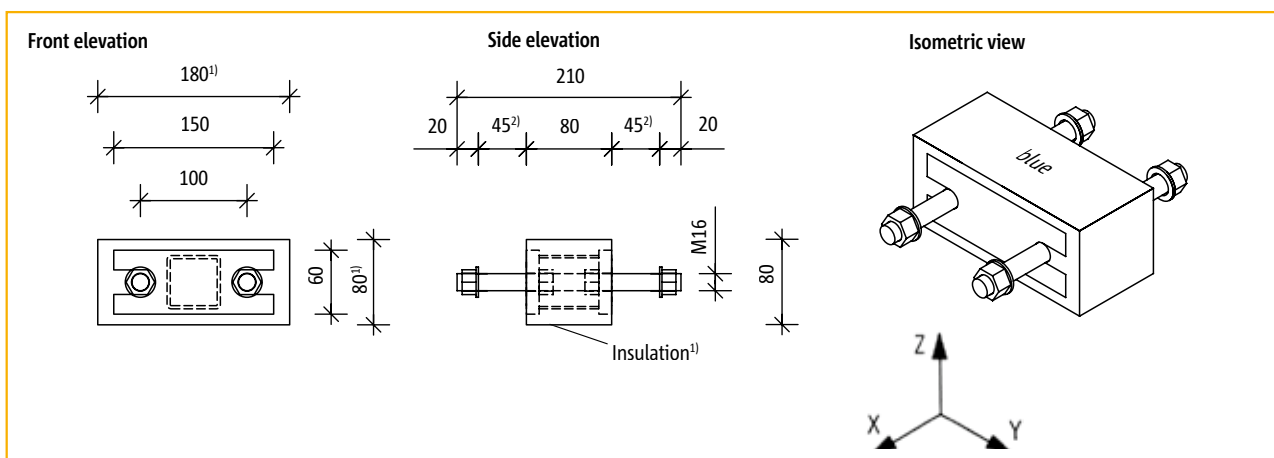
Schöck Isokorb® type KST

Views/Dimensions

Schöck Isokorb® module, type KST-QST

The KST-QST module is used to absorb compressive forces and shear forces. It consists of an insulating element (180/80/80 mm), two stainless threaded bars with corresponding nuts and a rectangular hollow section which is welded into the module. The rectangular hollow section transmits the shear forces. The element can transmit forces in the x, y and z-direction. Within a KST connection, the KST-QST module is located in the area in which pressure is exerted due to the self weight. Different load combinations, including tensile forces, within a KST connection, can be carried by the KST-QST module, although the interaction condition $3V_d + 2H_d + F_{t,d} = \max F_{t,d} \leq F_{t,Rd}$ must be satisfied.

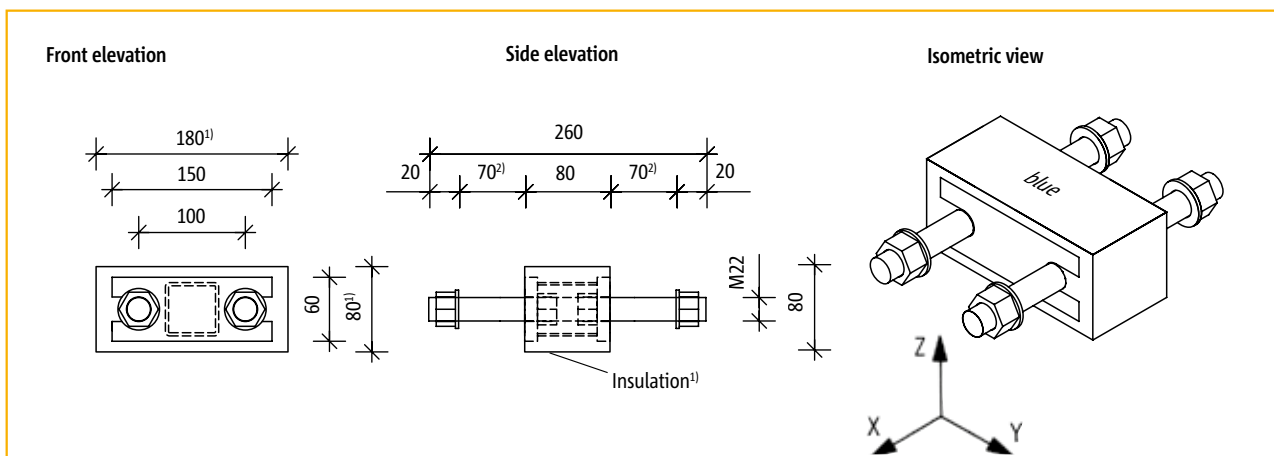
Schöck Isokorb® module, type KST-QST 16



Views - Schöck Isokorb® module, type KST-QST 16

KST

Schöck Isokorb® module, type KST-QST 22



Views - Schöck Isokorb® module, type KST-QST 22

Steel-to-steel

¹⁾ If required, the insulating element can be cut off up to the steel plates (150 × 60 for the KST-QST module and the KST-ZQST module).

²⁾ Available fixing length.

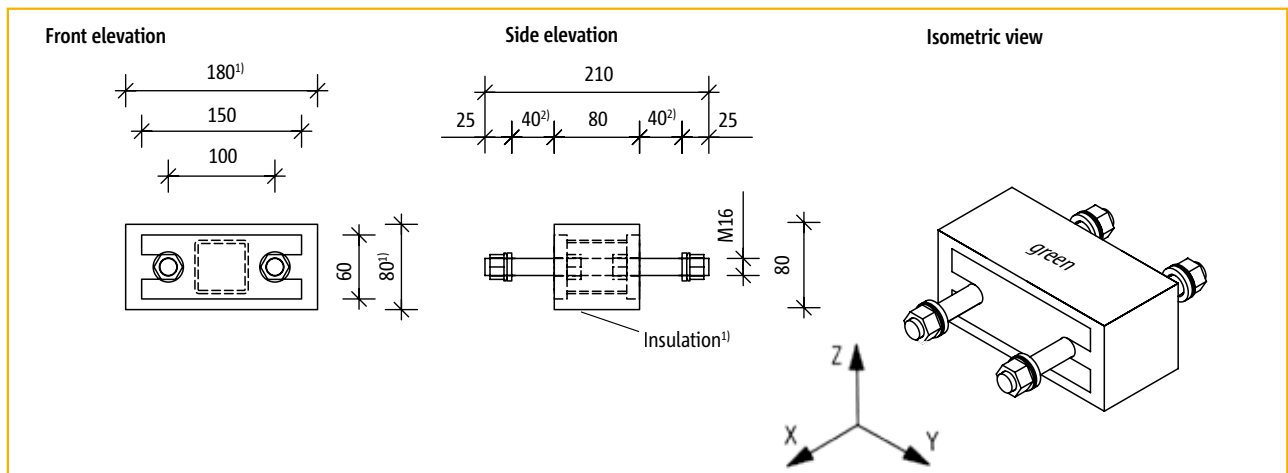
Schöck Isokorb® type KST

Views/Dimensions

Schöck Isokorb® module, type KST-ZQST

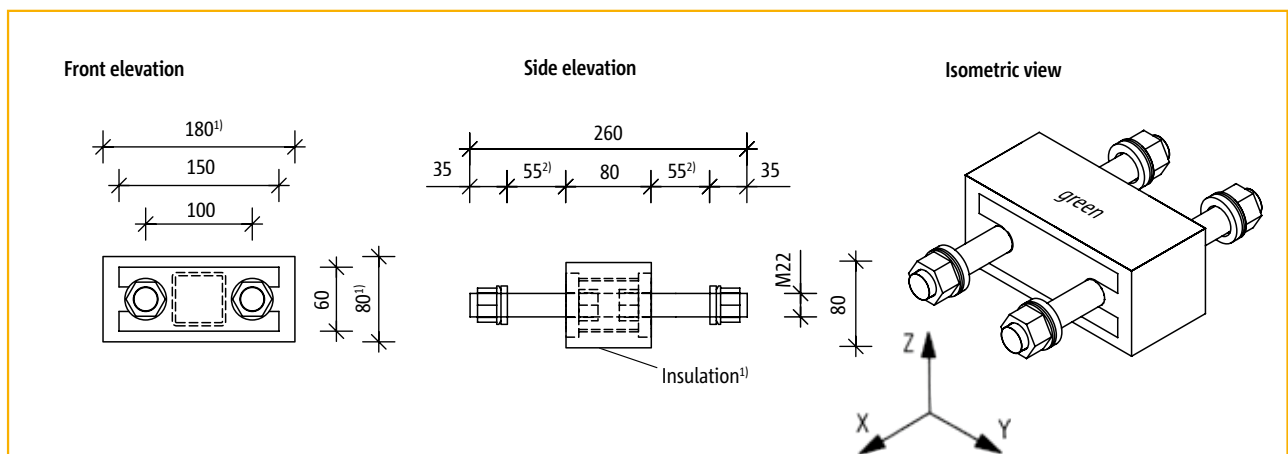
The KST-ZQST module combines the technical features of the KST-ZST module with those of the KST-QST module. It should be used for applications in which tensile forces are continuously transmitted and, at the same time, horizontal forces resulting from temperature deformations are transferred from the outer steel structure into the connection. Special two-part washers provide fatigue resistance.

Schöck Isokorb® module, type KST-ZQST 16



Views - Schöck Isokorb® module, type KST-ZQST 16

Schöck Isokorb® module, type KST-ZQST 22



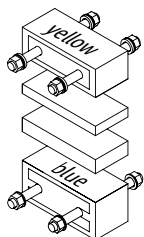
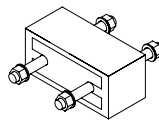
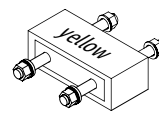
Views - Schöck Isokorb® module, type KST-ZQST 22

¹⁾ If required, the insulating element can be cut off up to the steel plates (150 × 60 for the KST-QST module and the KST-ZQST module).

²⁾ Available fixing length.

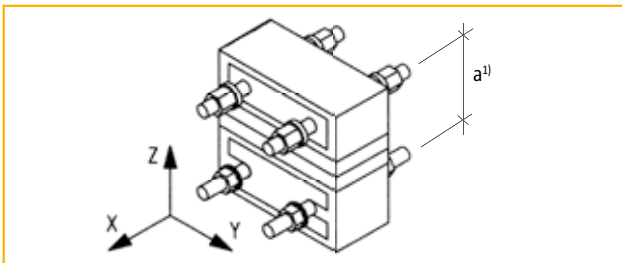
Schöck Isokorb® type KST

Design and capacity table

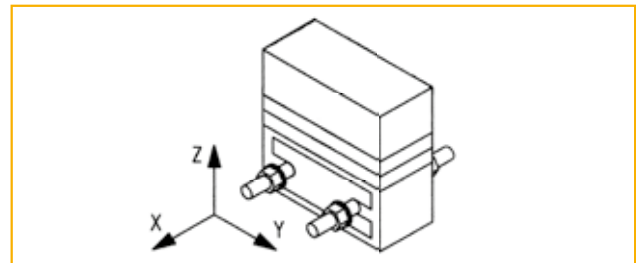
Schöck Isokorb® type						
	KST 16	KST 22	KST-QST 16 module KST-ZQST 16 module	KST-QST 22 module KST-ZQST 22 module	KST-ZST 16 module	KST-ZST 22 module
$H_{y,Rd}$	$\pm 6 \text{ kN}^{5)}$	$\pm 6 \text{ kN}^{5)}$	$\pm 6 \text{ kN}^{3)5)}$	$\pm 6 \text{ kN}^{3)5)}$	0 kN	0 kN
$V_{z,Rd}$	30 kN	36 kN	$30 \text{ kN}^{3)}$	$36 \text{ kN}^{3)}$	0 kN	0 kN
$F_{x,t,Rd}$ $F_{x,c,Rd}$	116.8 kN ⁶⁾	225.4 kN ⁶⁾	$116.8 \text{ kN}^{3)}$	$225.4 \text{ kN}^{3)}$	$F_t = 116.8 \text{ kN}$ $F_c = 0 \text{ kN}$	$F_t = 225.4 \text{ kN}$ $F_c = 0 \text{ kN}$
$M_{y,Rd}$	$a \times F_{x,t,Rd}^{1)}$	$a \times F_{x,t,Rd}^{1)}$	0 kNm ⁴⁾	0 kNm ⁴⁾	0 kNm	0 kNm
$M_{z,Rd}$	2)5)	2)5)	2)5)	2)5)	0 kNm	0 kNm

F_{Rd}	resistance design [per module]
$F_{t,Rd}$	for the tensile loading capacity of the bolts
$F_{c,Rd}$	for the compression loading capacity of the bolts

KST



Schöck Isokorb® type KST



Schöck Isokorb® module, type KST-QST/KST-ZQST

Steel-to-steel

- ¹⁾ a = distance between the tension bars and compression bars of the Isokorb® element (inner lever arm), minimum possible axis separation between tension bars and compression bars = 50 mm (without insulating adapters after processing of the polystyrene – see pages 168 - 171¹⁾).
- ²⁾ We recommend that you discuss the static system and calculations with the Schöck design department, tel. +47 67 11 56 90.
- ³⁾ The interaction $3 V_z + 2 H_y + F_{x,t} = \max F_{x,t,d} \leq F_{x,t,Rd}$ needs to be taken into account in the event of simultaneous tensile force and shear force loads.
- ⁴⁾ When using at least two modules arranged one above the other, it is possible to transfer both positive and negative forces (moments and shear forces) in accordance with the design variants on pages 177 - 188.
- ⁵⁾ Please make sure that you read the notes on expansion joints/fatigue resistance on pages 174 - 175 below.
- ⁶⁾ If the KST-ZST module is subjected to pressure loads within a KST connection (e.g. wind loads generating slight lift-off), then the KST-ZST module can absorb a maximum of $1/3 F_{x,t,Rd}$ as a compressive force. The interaction (footnote 3) must also be noted in this load scenario.

Schöck Isokorb® type KST

Torsion spring strength/Notes on calculations

Estimation of deformation variables due to M_k in the Schöck Isokorb® connection

Torsion spring strength/buckling angle resulting from bending moment			
Design variants	Torsion spring strength c [kNcm/rad]	Buckling angle φ [rad]	Static model for the estimation of flexural stiffness
No. 3 - see page 177	$3\,700 \times a^2$	$\varphi = \frac{M_k}{C}$	
No. 4 - see page 178	$6\,000 \times a^2$		
No. 5 - see page 80	$5\,200 \times a^2$		
No. 6 - see page 80	$12\,000 \times a^2$		
No. 7 - see page 181	$24\,000 \times a^2$		
No. 8 - see page 82	$6\,000 \times a^2$		
No. 9 - see page 84	$12\,000 \times a^2$		
No. 10 - see page 86	$24\,000 \times a^2$		

a [cm] = refer to the design variants on pages 177 - 188.
 M_k = bending moment from characteristic values for the effects around the (existing M).
 Deformations resulting from normal forces and shear forces can be ignored.
 Values in table above assume average secant modulus of stainless steel under working load of 17 900 kN/cm².

Possible modular combinations of the basic types are shown on the next pages.

Notes on calculations

- ▶ Basis:
 Type certification (LGA Nürnberg S-N 010415)
 The Schöck Isokorb® type KST has been classified by the DIBt (German Institute for Construction Technology) as the subject of structural standards with type certification. Approval is not required as it is a modular system.
- ▶ End plate thickness:
 In the case of the connection of I-profiles in accordance with the design variants below, the indicated end plate thicknesses, using mild steel S235, can be adopted without further verification or proof. Smaller end plate thicknesses can be obtained with more accurate verification or proof.
 If the geometry is different then the end plates will need to be verified separately (e.g. connection of a U-profile, flat sheet metal, ...).
- ▶ Dynamic loads:
 The Schöck Isokorb® type KST is only intended for use with primarily static loads.

KST

Steel-to-steel

Schöck Isokorb® type KST

Expansion joints/Fatigue resistance

Changing temperatures cause changes in length of the steel members and thus cause fluctuating stresses to arise in the Isokorb® elements which are only passed on in part through the thermal separation.

Loads on the Isokorb® connections due to temperature deformations of the external steel construction should therefore generally be avoided.

If, nonetheless, temperature deformations are assigned directly to the Isokorb® connection, then the Isokorb® type KST construction will be fatigue-resistant up to a construction length of 6 m by virtue of its special components (KST-QST module, KST-ZQST module: sliding film on the pressure plate; KST-ZST module, KST-ZQST module: 2-part special washer). At greater lengths an expansion joint should be positioned after no more than 6 m.

Horizontal slots are needed in the on-site end plate for the KST-QST module and KST-ZQST module used in the compression zone if horizontal temperature deformations are to be introduced. These must permit horizontal movements of ± 2 mm. In this case, horizontal shear forces can only be absorbed non-structurally via friction.

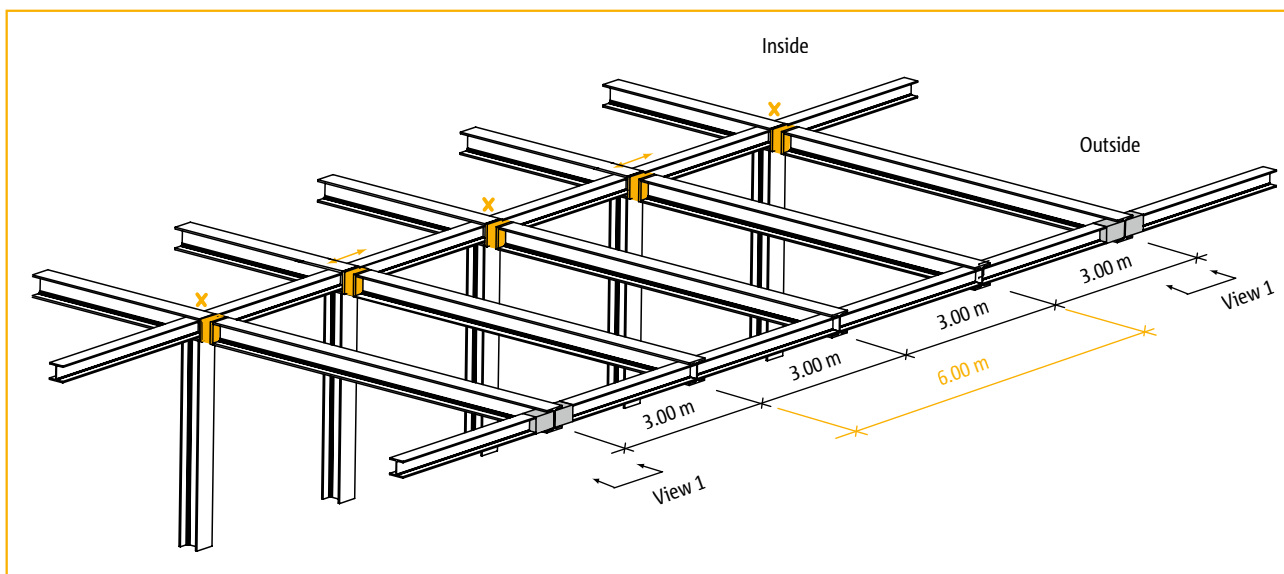
Examples of the arrangement and design of expansion joints:

Key:

- Schöck Isokorb®
- Expansion joint
- x FIXED: No slots required
- ↔ MOVEABLE: Horizontal slots in the on-site front plate for KST-QST module, KST-ZQST module (compression zone)

KST

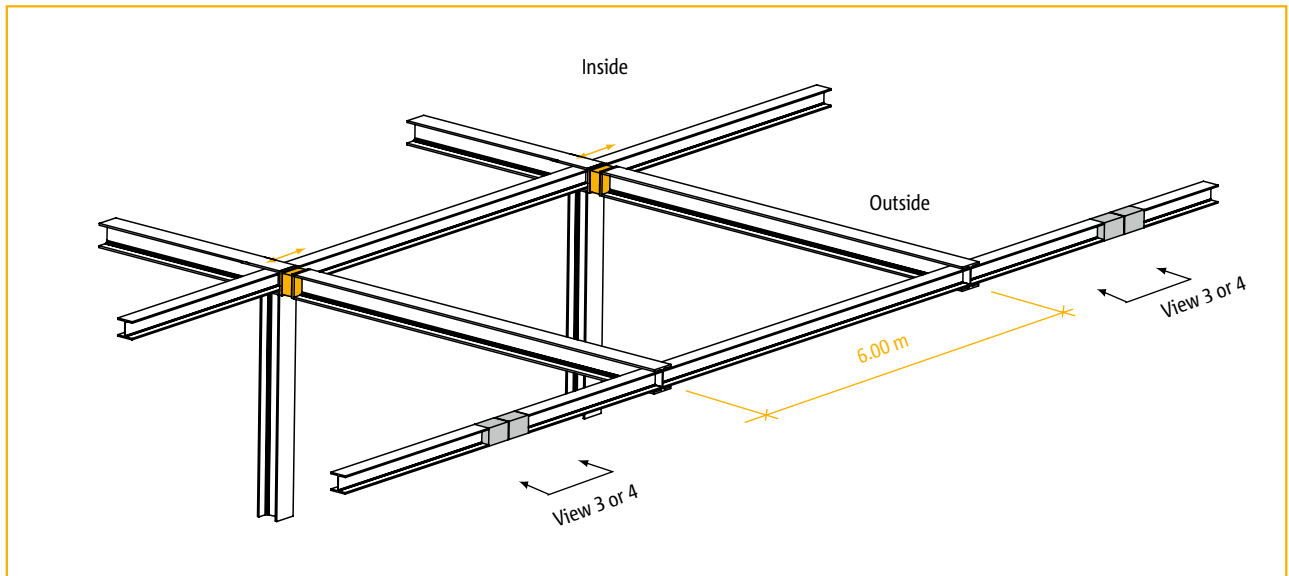
Steel-to-steel



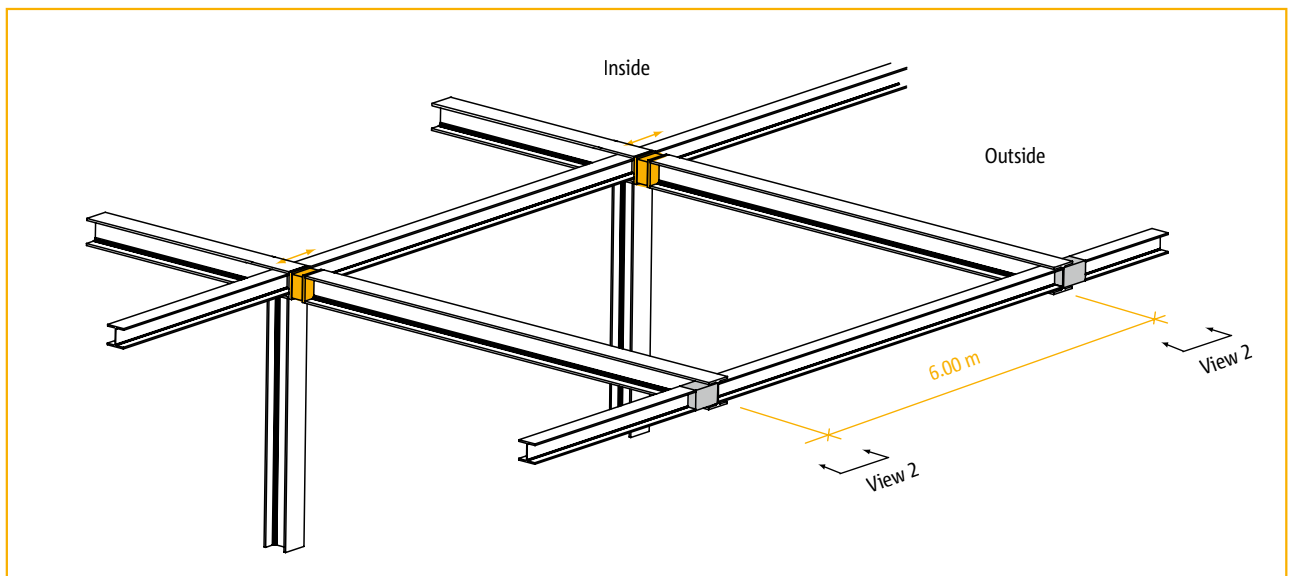
Example showing the arrangement of expansion joints, variant 1

Schöck Isokorb® type KST

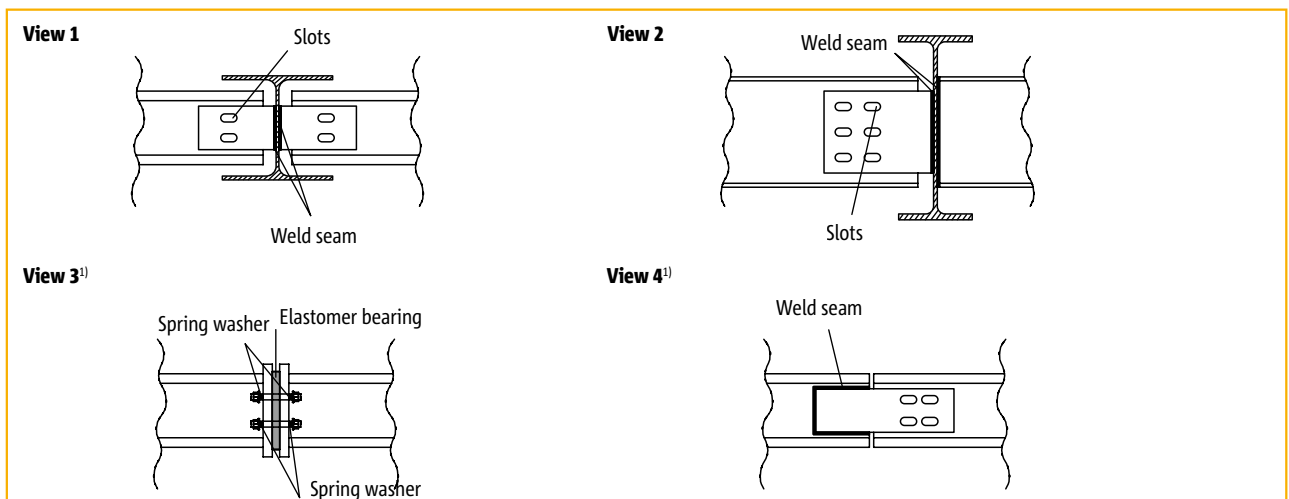
Expansion joints/Fatigue resistance



Example showing the arrangement of expansion joints, variant 2



Example showing the arrangement of expansion joints, variant 3



¹⁾ Only partial moment transfer possible.

KST
Steel-to-steel

Schöck Isokorb® type KST-QST 16 module, KST-ZQST 16 module

Design configuration and example

1 Side elevation

Steel member with end plate according to structural requirements

Plan elevation

**KST-QST 16 module,
KST-ZQST 16²⁾ module**

H_{Rd}	6 kN ³⁾
V_{Rd}	30 kN
$F_{t,Rd}, F_{c,Rd}$	116.8 kN

Interaction between $V_d, H_d, F_{t,d}$:

$$3 V_d + 2 H_d + F_{t,d} = \max F_{t,d} \leq F_{t,Rd}$$

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$\frac{\max F_{t,d}}{F_{t,Rd}} = \frac{F_{c,d}}{F_{c,Rd}} \leq 1.0$: 30 mm
≤ 0.75	: 25 mm
≤ 0.5	: 20 mm

²⁾ The Schöck Isokorb® type KST-ZQST 16 module should be used for applications in which tensile forces need to be transferred continuously into the connection and in which, at the same time, horizontal forces resulting from temperature deformation of the external steel structure are transferred into the connection. Special two-part washers provide fatigue resistance. Refer to pages 174 - 175 for the expansion joint spacings.

³⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 - 175.

Schöck Isokorb® modules, type KST-QST 16, KST-ZQST 16²⁾

Example showing a supported connection of an IPE 140 with a KST-QST 16 module

KST

Loads: $V_{z,d} = 25$ kN $H_d = \pm 3$ kN (from wind loads) $F_{t,d} = 30$ kN or $F_{c,d} = 80$ kN

Verifications for KST-QST 16 module

Shear force

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$$

$$\frac{H_d}{H_{Rd}} < 1.0$$

$$\frac{V_{z,d}}{V_{z,Rd,QST16}} = \frac{25 \text{ kN}}{30 \text{ kN}} = 0.83 < 1.0$$

$$\frac{H_d}{H_{Rd,QST16}} = \frac{3 \text{ kN}}{6 \text{ kN}} = 0.5 < 1.0$$

Compression

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0$$

$$\frac{F_{c,d}}{F_{c,Rd,QST16}} = \frac{80 \text{ kN}}{116.8 \text{ kN}} = 0.68 < 1.0$$

Tensile force (see note on page 172)

Interaction condition: $3V_{z,d} + 2H_d + F_{t,d} = \max F_{t,d}$

$$\frac{\max F_{t,d}}{F_{t,Rd}} < 1.0$$

$$\max F_{t,d} = 3V_{z,d} + 2H_d + F_{t,d} = 3 \times 25 \text{ kN} + 2 \times 3 \text{ kN} + 30 \text{ kN} = 111 \text{ kN}$$

$$\frac{\max F_{t,d}}{F_{t,Rd,QST16}} = \frac{111 \text{ kN}}{116.8 \text{ kN}} = 0.95 < 1.0$$

Minimum end plate thickness [d] without detailed verification, using mild steel S235: Distance $b \leq 35$ mm

$$\frac{F_{c,d}}{F_{c,Rd,QST16}} \text{ or } \frac{\max F_{t,d}}{F_{t,Rd,QST16}} \begin{cases} \leq 1.0 & : 30 \text{ mm} \\ \leq 0.75 & : 25 \text{ mm} \\ \leq 0.5 & : 20 \text{ mm} \end{cases}$$

$$\frac{\max F_{t,d}}{F_{t,Rd,QST16}} = 0.95 < 1.0 \rightarrow d = 25 \text{ mm}$$

Schöck Isokorb®

Design configurations, type KST-QST 22 module, KST-ZQST 22 module, KST 16

2 Side elevation Steel member with end plate according to structural requirements

KST-QST 22 module, KST-ZQST 22 ²⁾ module	
H_{Rd}	6 kN ³⁾
V_{Rd}	36 kN
$F_{t,Rd}, F_{c,Rd}$	225.4 kN

Interaction between $V_d, H_d, F_{t,d}$:

$$3 V_d + 2 H_d + F_{t,d} = \max F_{t,d} \leq F_{t,Rd}$$

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$\max F_{t,d} = \frac{F_{c,d}}{F_{t,Rd}} \leq 1.0$: 40 mm
≤ 0.75	: 35 mm
≤ 0.5	: 30 mm

²⁾ The Schöck Isokorb® type KST-ZQST 22 module should be used for applications in which tensile forces need to be transferred continuously into the connection and in which, at the same time, horizontal forces resulting from temperature deformation of the external steel structure are transferred into the connection. Special two-part washers provide fatigue resistance. Refer to pages 174 - 175 for the expansion joint gaps.

³⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 - 175.

Schöck Isokorb® modules, type KST-QST 22, KST-ZQST 22²⁾

3 Side elevation Steel member with end plate according to structural requirements

KST 16	
H_{Rd}	6 kN ²⁾
V_{Rd}	30 kN
$F_{t,Rd}, F_{c,Rd}$	116.8 kN

¹⁾ Minimum end plate thicknesses [d] without more specific verification (Fkl.: S 235):

$a \leq 150$:	$\frac{F_{t,d}}{F_{t,Rd}} \leq 1.0$: 25 mm
	≤ 0.9 : 20 mm
$a < 150$:	30 mm

²⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 - 175.

Schöck Isokorb® type KST 16

KST

Steel-to-steel

Schöck Isokorb® type KST 22

Design configuration and example

4 Side elevation Steel member with end plate according to structural requirements

KST 22	
H_{Rd}	6 kN ²⁾
V_{Rd}	36 kN
Z_{Rd}, D_{Rd}	225.4 kN

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$a \leq 150$: $\frac{F_{t,d}}{F_{t,Rd}} \leq 1.0$: 35 mm
 $\frac{F_{t,d}}{F_{t,Rd}} \leq 0.8$: 30 mm
 $\frac{F_{t,d}}{F_{t,Rd}} \leq 0.5$: 25 mm

$a < 150$: 40 mm

²⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 - 175.

Schöck Isokorb® type KST 22

Example of moment connections for IPE 200 with KST 22

Loads: Load case 1: $V_{z,d} = 32$ kN $H_d = \pm 4$ kN $M_{y,d} = -18$ kNm
 Load case 2: $V_{z,d} = -16$ kN $H_d = \pm 4$ kN $M_{y,d} = 5$ kNm
 $a = 0.12$ m

Verifications for KST

Shear force and horizontal force

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0 \quad \frac{H_d}{H_{Rd}} < 1.0 \quad \frac{V_{z,d}}{V_{z,Rd,QST22}} = \frac{32 \text{ kN}}{36 \text{ kN}} = 0.89 < 1.0$$

$$\frac{H_d}{H_{Rd,QST22}} = \frac{4 \text{ kN}}{6 \text{ kN}} = 0.67 < 1.0$$

Moment at load case 1

$$\frac{N_{c,d}}{N_{c,Rd}} < 1.0 \quad \frac{N_{t,d}}{N_{t,Rd}} < 1.0 \quad F_{c,d} = F_{t,d} = M_{y,d}/a = 18 \text{ kNm}/0.12 \text{ m} = 150 \text{ kN}$$

$$\frac{F_{c,d}}{F_{c,Rd,QST22}} = \frac{150 \text{ kN}}{225.4 \text{ kN}} = 0.67 < 1.0$$

$$\frac{F_{t,d}}{F_{t,Rd,ZST22}} = \frac{150 \text{ kN}}{225.4 \text{ kN}} = 0.67 < 1.0$$

Moment at load case 2 (lifting off)

$$\max N_{t,d} < N_{t,Rd} \quad F_{c,d} = F_{t,d} = M_{y,d}/a = 5 \text{ kNm}/0.12 \text{ m} = 41.67 \text{ kN}$$

$$\max F_{t,d} = 41.67 \text{ kN} < 225.4 \text{ kN} = F_{t,Rd,QST22}$$

KST-ZST module under compressive load

(see note on page 172)

$$\max F_{c,d} < F_{t,Rd}/3$$

$$\max F_{c,d} = M_{y,d}/a = 5 \text{ kNm}/0.12 \text{ m} = 41.67 \text{ kN}$$

$$F_{t,Rd,ZST22}/3 = 225.4 \text{ kN}/3 = 75.13 \text{ kN}$$

$$\max F_{c,d,ZST22} = 41.67 \text{ kN} < 75.13 \text{ kN} = F_{t,Rd,ZST22}/3$$

KST

Steel-to-steel

Schöck Isokorb® type KST 22

Example

KST-QST module under tensile load (see note on page 172)

Interaction condition:

$$3V_{z,d} + 2H_d + F_{t,d} = \max F_{t,d}$$

$$\max F_{t,d} = 3V_{z,d} + 2H_d + F_{t,d} = 3 \times 16 + 2 \times 4 + 41.67 = 97.67 \text{ kN}$$

$$\frac{\max F_{t,d}}{F_{t,Rd}} < 1.0$$

$$\max F_{t,d}/F_{t,Rd,ZST22} = 97.67/225.4 = 0.43 < 1.0$$

Minimum end plate thickness [d] without detailed verification, using mild steel S235: Distance b ≤ 50 mm

$$a \leq 150: \frac{F_{t,d}}{F_{t,Rd}} \begin{cases} \leq 1.0 & : 35 \text{ mm} \\ \leq 0.8 & : 30 \text{ mm} \\ \leq 0.5 & : 25 \text{ mm} \end{cases}$$

$$F_{t,d}/F_{t,Rd} = 150 \text{ kN}/225.4 \text{ kN} = 0.67$$

$$a \leq 150: \frac{F_{t,d}}{F_{t,Rd}} = 0.67 < 0.8 \rightarrow d = 30 \text{ mm}$$

$$a > 150: 40 \text{ mm}$$

Deformation due to $M_{y,d}$ (see page 173)

Buckling angle

$$\varphi = \frac{M_k}{c} \text{ [rad]}$$

$$\varphi = \frac{18/1.45^1 \times 100}{864000} = 1.4368 \times 10^{-3} \text{ [rad]}$$

$$c = 6000 \times a^2 \text{ [cm]}$$

$$c = 6000 \times 12^2 = 864000 \text{ [kNcm/rad]}$$

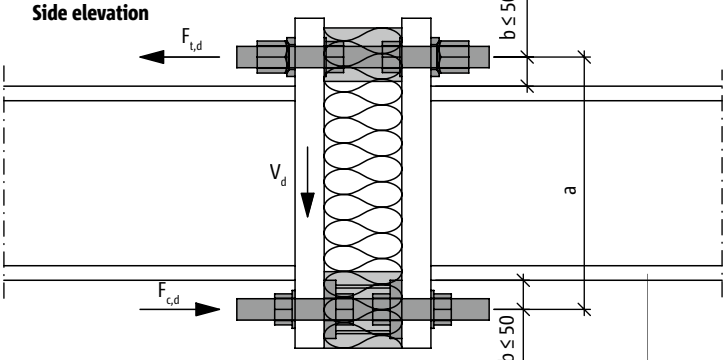
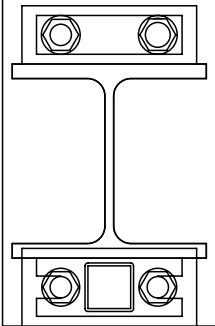
¹⁾ Conversion of $M_{y,d}$ into M_k
(with global safety factor $\gamma_f = 1.45$)

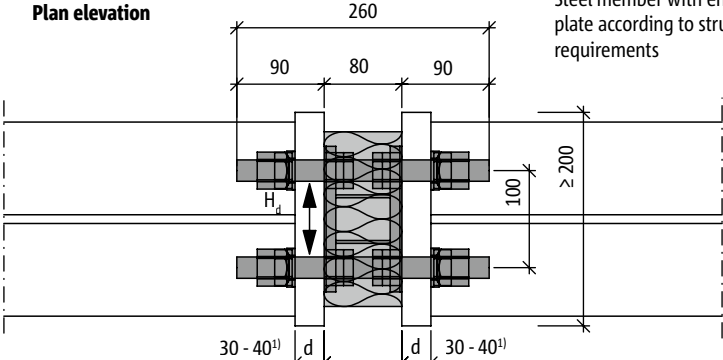
Notes on the example

- ▶ The information relating to the fatigue resistance of expansion joints on pages 174 - 175 must be followed.
- ▶ In the event of a short-term tensile load (e.g. from wind suction) a KST-QST module can be used instead of the KST-ZQST module in the lower connection, even if horizontal forces are introduced from temperature deformation H_t .
- ▶ The KST-ZST module can also be subjected to compressive loads of up to $1/3 F_{t,Rd}$ (see footnote 6 on page 172). If $F_{c,d} > 1/3 F_{t,Rd}$ then a KST-ZQST module must be used for the KST-ZST module.
- ▶ Greater stiffness can also be achieved with the design configuration no. 5 (see page 180).

Schöck Isokorb® type KST 22

Design configurations

5 **Side elevation**  **Front elevation** 

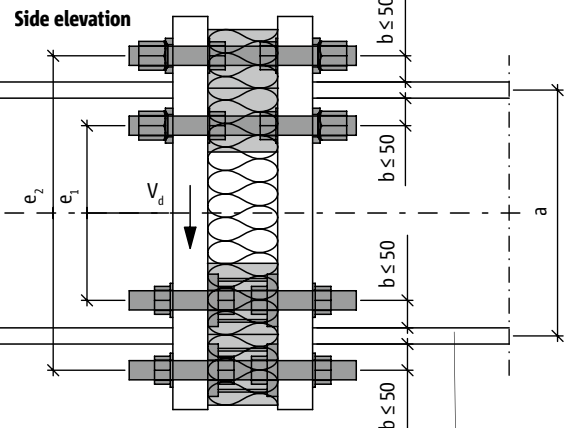
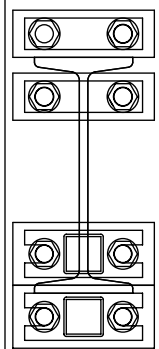
Plan elevation  Steel member with end plate according to structural requirements

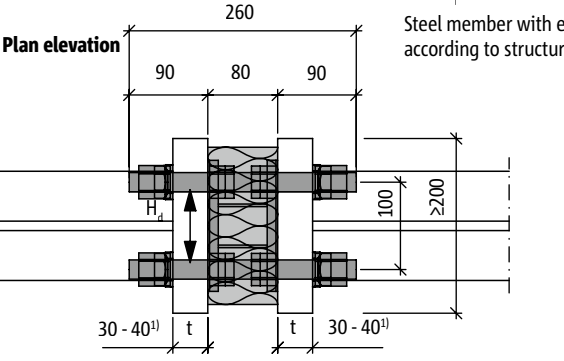
KST 22	
H_{Rd}	6 kN ²⁾
V_{Rd}	36 kN
$F_{t,Rd}$ / $F_{c,Rd}$	225.4 kN

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:
 $F_{t,d} \leq 1.0$: 40 mm
 $F_{t,d} \leq 0.75$: 35 mm
 $F_{t,Rd} \leq 0.5$: 30 mm

²⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 -175.

Schöck Isokorb® type KST 22

6 **Side elevation**  **Front elevation** 

Plan elevation  Steel member with end plate according to structural requirements

$n = e_1/e_2$

Load-bearing capacity of the individual module:

KST 22 per module	
H_{Rd}	6 kN ²⁾
V_{Rd}	36 kN
$F_{t,Rd}$ / $F_{c,Rd}$	225.4 kN

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:
 $F_{t,d}$ per module ≤ 1.0 : 40 mm
 $F_{t,d}$ per module ≤ 0.75 : 35 mm
 $F_{t,Rd}$ ≤ 0.5 : 30 mm

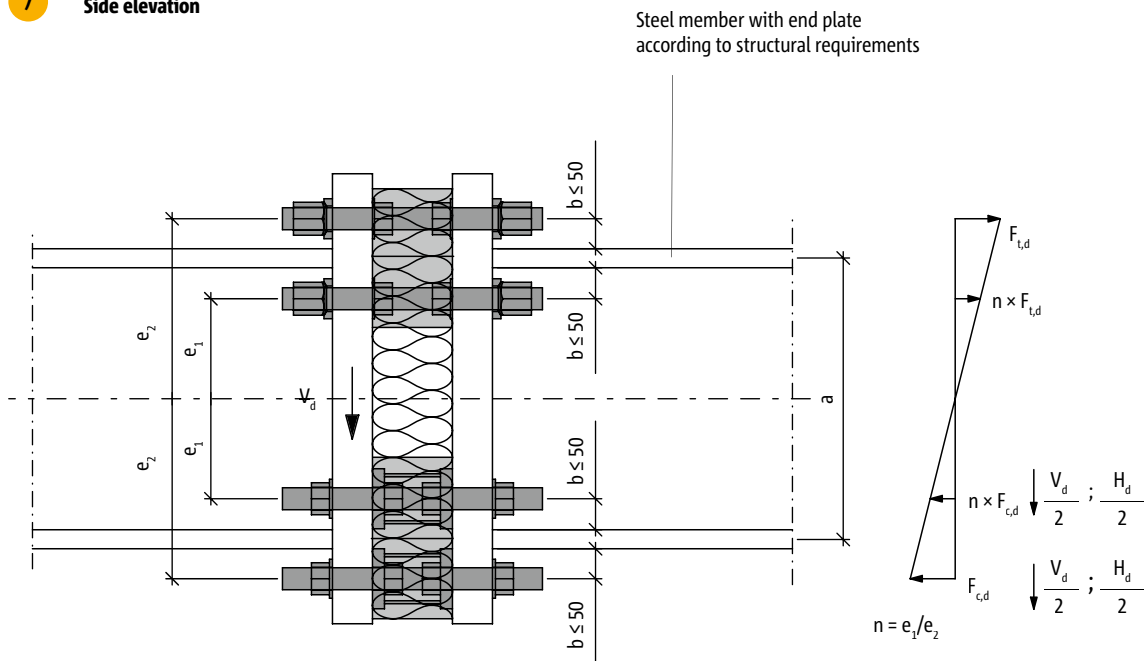
²⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 -175.

Schöck Isokorb® for connection of members with 2 × KST 22 (2 tensile and 2 compressive/shear force modules)

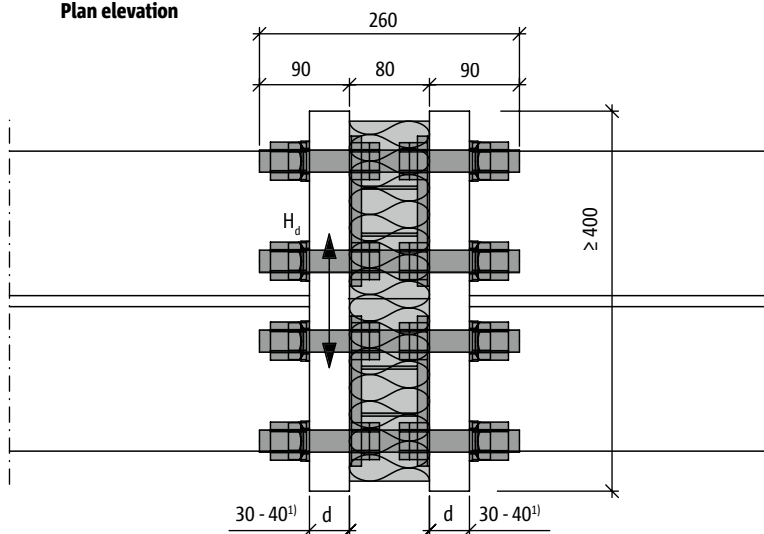
Schöck Isokorb® type KST 22

Design configurations

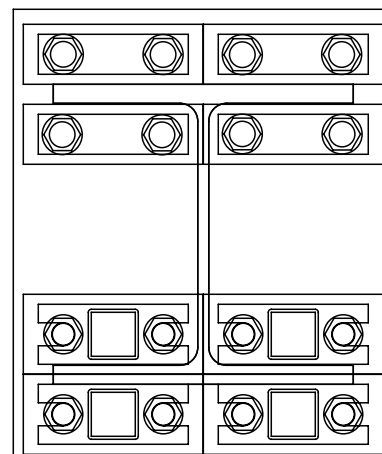
7 Side elevation



Plan elevation



Front elevation



¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$F_{t,d}$ per module	≤ 1.0 : 40 mm
$F_{t,Rd}$	≤ 0.75 : 35 mm
$F_{c,Rd}$	≤ 0.5 : 30 mm

²⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 -175.

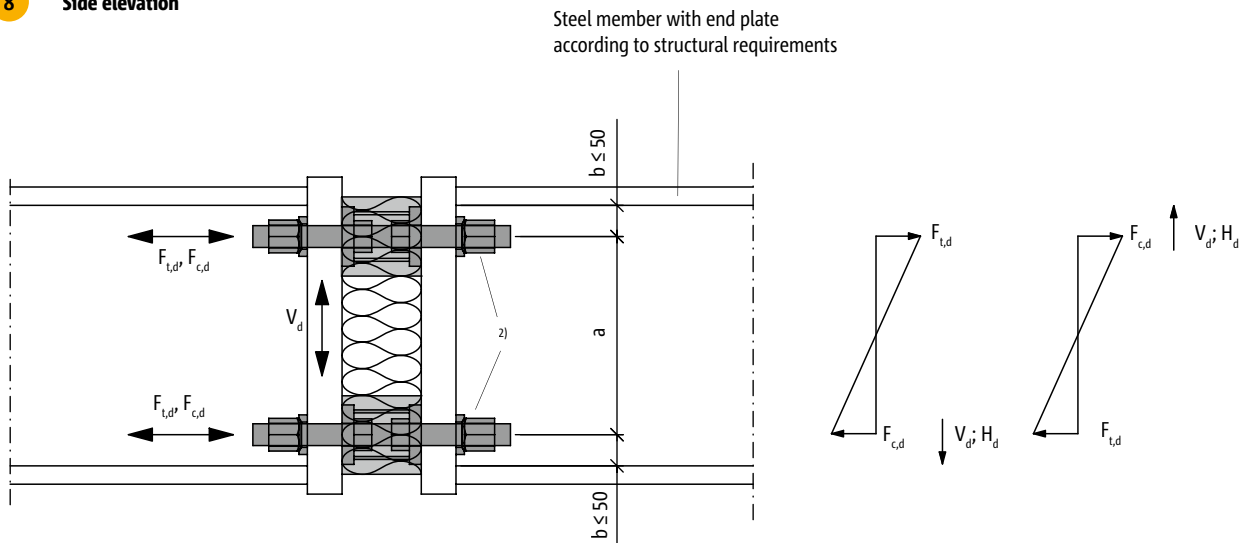
Load-bearing capacity of the individual module:

KST 22 per module	
H_{Rd}	6 kN ²⁾
V_{Rd}	36 kN
$F_{t,Rd}^* F_{c,Rd}$	225.4 kN

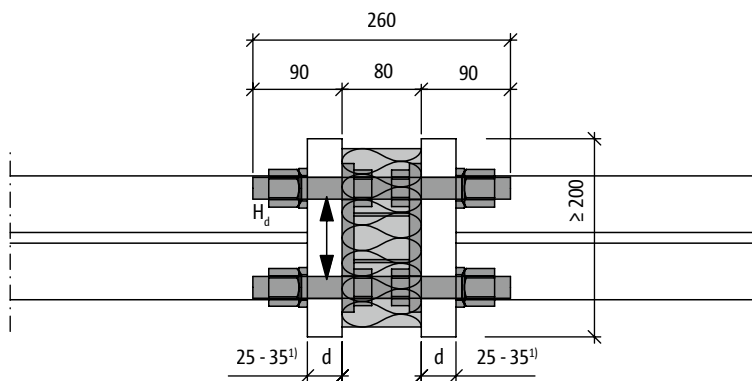
Schöck Isokorb® type KST-QST 22 module, KST-ZQST 22 module

Design configuration

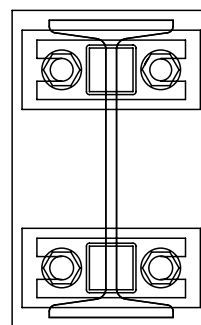
8 Side elevation



Plan elevation



Front elevation



Load-bearing capacity of the individual module:

KST-QST 22 module, KST-ZQST 22 ²⁾ module	
H_{Rd}	6 kN ³⁾
V_{Rd}	36 kN
$F_{t,Rd}$ / $F_{c,Rd}$	225.4 kN

¹⁾ Minimum end plate thicknesses without detailed verification, using mild steel S235:

$$\frac{F_{t,d} \text{ per module}}{F_{t,Rd}} \begin{matrix} \leq 1.0 : 35 \text{ mm} \\ \leq 0.8 : 30 \text{ mm} \\ \leq 0.5 : 25 \text{ mm} \end{matrix}$$

²⁾ This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 171 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

³⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 - 175.

Schöck Isokorb®

Example: Type KST-QST 22 module, KST-ZQST 22 module

Example of moment connections for IPE 200 for lifting-off forces with 2 × KST-ZQST 22 modules

Loads:	Load case 1:	$V_{z,d} = 32 \text{ kN}$	$H_d = \pm 5 \text{ kN}$	$M_{y,d} = -18 \text{ kNm}$
	Load case 2:	$V_{z,d} = -34 \text{ kN}$	$H_d = \pm 5 \text{ kN}$	$M_{y,d} = 20 \text{ kNm}$
	$a = 0.12 \text{ m}$			

Verifications for KST-ZQST 22 module

Shear force and horizontal force

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0 \quad \frac{H_d}{H_{Rd}} < 1.0 \quad \begin{aligned} V_{z,d}/V_{z,Rd,ZQST22} &= 32 \text{ kN}/36 \text{ kN} = 0.89 < 1.0 \\ H_d/H_{Rd,ZQST22} &= 5 \text{ kN}/6 \text{ kN} = 0.83 < 1.0 \end{aligned}$$

Moment at load case 1

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \quad \frac{F_{t,d}}{F_{t,Rd}} < 1.0 \quad \begin{aligned} F_{c,d} = F_{t,d} = M_{y,d}/a &= 18 \text{ kNm}/0.12 \text{ m} = 150 \text{ kN} \\ F_{c,d}/F_{c,Rd,ZQST22} &= 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0 \\ F_{t,d}/F_{t,Rd,ZQST22} &= 150 \text{ kN}/225.4 \text{ kN} = 0.67 < 1.0 \end{aligned}$$

Shear force and moment at load case 2 (lifting off)

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0 \quad \frac{F_{c,d}}{F_{c,Rd}} < 1.0 \quad \frac{F_{t,d}}{F_{t,Rd}} < 1.0 \quad \begin{aligned} V_{z,d}/V_{z,Rd,ZQST22} &= 34 \text{ kN}/36 \text{ kN} = 0.94 < 1.0 \\ F_{c,d} = F_{t,d} = M_{y,d}/a &= 20 \text{ kNm}/0.12 \text{ m} = 166.67 \text{ kN} \\ F_{c,d}/F_{c,Rd,ZQST22} &= 166.67 \text{ kN}/225.4 \text{ kN} = 0.74 < 1.0 \\ F_{t,d}/F_{t,Rd,ZQST22} &= 166.67 \text{ kN}/225.4 \text{ kN} = 0.74 < 1.0 \end{aligned}$$

Minimum end plate thickness [d] without detailed verification, using mild steel S235: Distance $b \leq 50 \text{ mm}$

$$\frac{\max F_{t,d}}{F_{t,Rd,QST22}} \begin{cases} \leq 1.0 & : 35 \text{ mm} \\ \leq 0.8 & : 30 \text{ mm} \\ \leq 0.5 & : 25 \text{ mm} \end{cases} \quad \frac{F_{t,d}}{F_{t,Rd}} = 0,74 < 0.8 \rightarrow d = 30 \text{ mm}$$

Deformation due to $M_{y,d}$ see page 173

Notes

- ▶ As the compressive force for the KST-ZQST module will exceed 1/3 of the permitted tensile force, one KST-ZST 22 module in the upper tensile area structurally is not sufficient; furthermore, the interaction cannot be satisfied for the KST-QST module under tensile loads.
 $(F_{c,d} = 166.67 \geq \frac{225.4}{3} = F_{t,Rd})$
- ▶ In the lower area, tensile forces due to the wind will only occur for a limited time. Accordingly, a single KST-QST module would offer sufficient fatigue resistance. However, in order to prevent mix-ups, a symmetrical connection with 2 × KST-ZQST modules is recommended.
- ▶ As it cannot be ensured that the KST-QST modules/KST-ZQST modules establish a similarly large resistance to the dissipation of shear forces at the same time, only the module which is located in the compressive area must be used to dissipate shear forces.

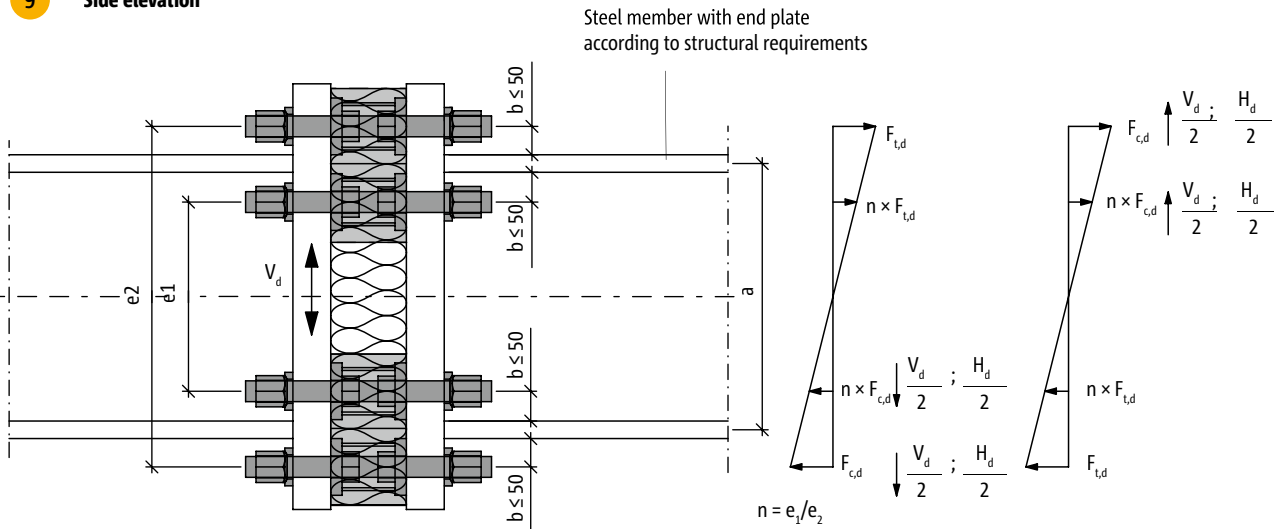
KST

Steel-to-steel

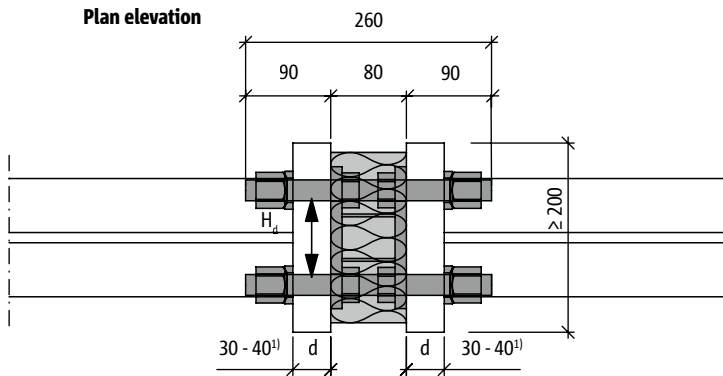
Schöck Isokorb® type KST-QST 22 module, KST-ZQST 22 module

Design configuration

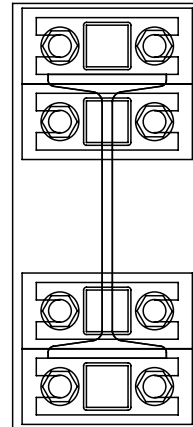
9 Side elevation



Plan elevation



Front elevation



Load-bearing capacity of the individual module:

per KST-QST 22 module, KST-ZQST 22 ²⁾ module	
H_{Rd}	6 kN ³⁾
V_{Rd}	36 kN
$F_{t,Rd}$, $F_{c,Rd}$	225.4 kN

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$$\frac{F_{t,d} \text{ per module}}{F_{t,Rd}} \leq \begin{matrix} 1.0 & : 40 \text{ mm} \\ 0.75 & : 35 \text{ mm} \\ 0.5 & : 30 \text{ mm} \end{matrix}$$

²⁾ This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 171 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

³⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 -175.

Schöck Isokorb®

Example: Type KST-QST 22 module, KST-ZQST 22 module

Example of moment connections for HEA 360 for lifting-off forces with 4 × KST-ZQST 22 modules

Loads:	Load case 1:	$V_{z,d} = 55 \text{ kN}$	$M_{y,d} = -130 \text{ kNm}$	$e_1 = 0.25 \text{ m}$
	Load case 2:	$V_{z,d} = -40 \text{ kN}$	$M_{y,d} = 80 \text{ kNm}$	$e_2 = 0.45 \text{ m}$

Verifications for KST-ZQST 22 module

Shear force

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$$

$$\begin{aligned} V_{z,Rd,ZQST22} &= 2 \times 36 \text{ kN} = 72 \text{ kN} \\ V_{z,d}/V_{z,Rd,ZQST22} &= 55 \text{ kN}/72 \text{ kN} = 0.76 < 1.0 \end{aligned}$$

Moment at load case 1

$$F_{c,d} = F_{t,d} = M_{y,d}/e_2 + \left(\frac{e_1}{e_2} \times e_1 \right)$$

$$\begin{aligned} F_{c,d} = F_{t,d} &= 130 \text{ kNm}/(0.45 \text{ m} + (0.25 \text{ m}/0.45 \text{ m} \times 0.25 \text{ m})) \\ F_{c,d} = F_{t,d} &= 220.8 \text{ kN} \end{aligned}$$

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \quad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$$

$$\begin{aligned} F_{c,d}/F_{c,Rd,ZQST22} &= 220.8 \text{ kN}/225.4 \text{ kN} = 0.98 < 1.0 \\ F_{t,d}/F_{t,Rd,ZQST22} &= 220.8 \text{ kN}/225.4 \text{ kN} = 0.98 < 1.0 \end{aligned}$$

Shear force and moment at load case 2 (lifting off)

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$$

$$\begin{aligned} V_{z,Rd,ZQST22} &= 2 \times 36 \text{ kN} = 72 \text{ kN} \\ V_{z,d}/V_{z,Rd,ZQST22} &= 40 \text{ kN}/72 \text{ kN} = 0.55 < 1.0 \end{aligned}$$

$$F_{c,d} = F_{t,d} = M_{y,d}/e_2 + \left(\frac{e_1}{e_2} \times e_1 \right)$$

$$\begin{aligned} F_{c,d} = F_{t,d} &= 80 \text{ kNm}/(0.45 \text{ m} + (0.25 \text{ m}/0.45 \text{ m} \times 0.25 \text{ m})) \\ F_{c,d} = F_{t,d} &= 135.8 \text{ kN} \end{aligned}$$

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \quad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$$

$$\begin{aligned} F_{c,d}/F_{c,Rd,ZQST22} &= 135.8 \text{ kN}/225.4 \text{ kN} = 0.6 < 1.0 \\ F_{t,d}/F_{t,Rd,ZQST22} &= 135.8 \text{ kN}/225.4 \text{ kN} = 0.6 < 1.0 \end{aligned}$$

Minimum end plate thickness [d] without detailed verification, using mild steel S235: Distance $b \leq 50 \text{ mm}$

$$\frac{\max F_{t,d}}{F_{t,Rd,QST22}} \begin{cases} \leq 1.0 & : 40 \text{ mm} \\ \leq 0.8 & : 35 \text{ mm} \\ \leq 0.5 & : 30 \text{ mm} \end{cases}$$

$$\frac{F_{t,d}}{F_{t,Rd}} = 0.98 \leq 1.0 \rightarrow d = 40 \text{ mm}$$

Deformation due to $M_{y,d}$ see page 173

Notes

- As the compressive force for the KST-ZQST module will exceed 1/3 of the permitted tensile force, one KST-ZST 22 module in the upper tensile area structurally is not sufficient; furthermore, the interaction cannot be satisfied for the KST-QST module under tensile loads.

$$(F_{c,d} = 166.67 \geq \frac{225.4}{8} = F_{t,Rd})$$

- In the lower area, tensile forces due to the wind will only occur for a limited time. Accordingly, a single KST-QST module would offer sufficient fatigue resistance. However, in order to prevent mix-ups, we recommend a symmetrical connection with 4 × KST-ZQST modules.
- As it cannot be ensured that the KST-QST modules/KST-ZQST modules establish a similarly large resistance to the dissipation of shear forces at the same time, only the module which is located in the compressive area must be used to dissipate shear forces.

KST

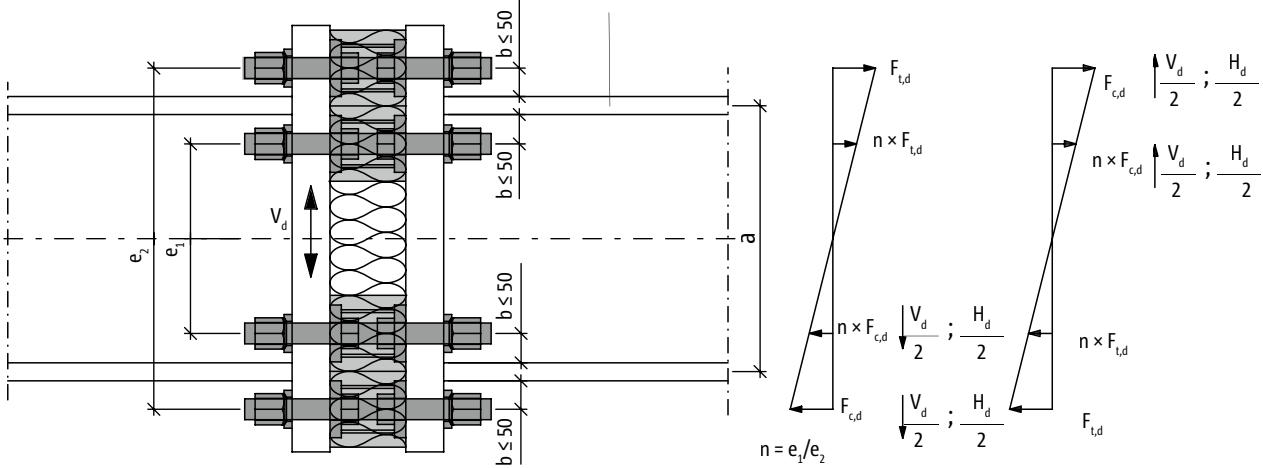
Steel-to-steel

Schöck Isokorb® type KST-QST 22 module, KST-ZQST 22 module

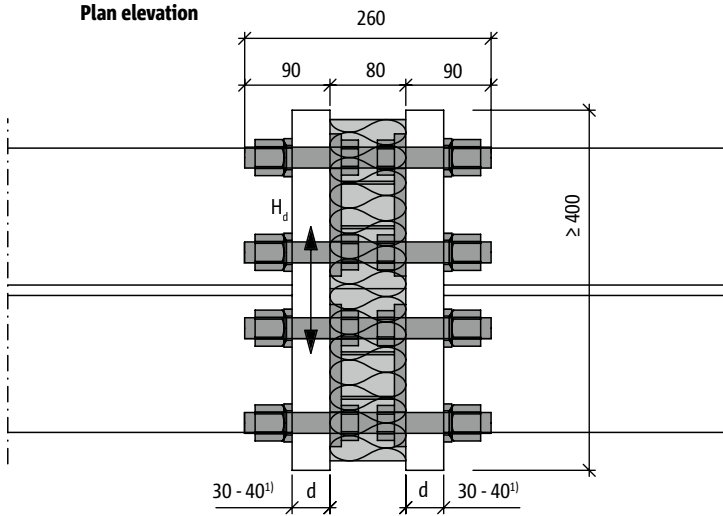
Design configuration

10 Side elevation

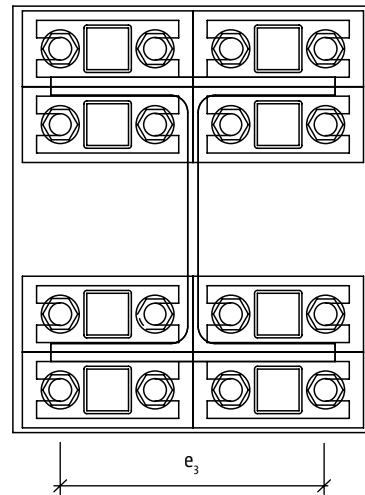
Steel member with end plate according to structural requirements



Plan elevation



Front elevation



Load-bearing capacity of the individual module:

per KST-QST 22 module, KST-ZQST 22 ²⁾ module	
H_{Rd}	6 kN ³⁾
V_{Rd}	36 kN
$F_{t,Rd}$ / $F_{c,Rd}$	225.4 kN

¹⁾ Minimum end plate thicknesses [d] without detailed verification, using mild steel S235:

$$\frac{F_{t,d} \text{ per module}}{F_{t,Rd}} \leq 1.0 \quad : 40 \text{ mm}$$

$$\leq 0.75 \quad : 35 \text{ mm}$$

$$\leq 0.5 \quad : 30 \text{ mm}$$

²⁾ This variant should be used if the system needs to absorb large forces which act on alternating sides (e.g. wind loads from below onto the cantilever). The KST-ZQST module should be used in accordance with page 171 wherever primarily tensile forces (resulting from permanent loads) are transferred. The element, which is subjected only temporarily to a tensile load, can be used as a KST-QST 22 module.

³⁾ Always refer to the information about expansion joints/fatigue resistance on pages 174 -175.

Schöck Isokorb® for connection of members with 8 KST-QST 22 modules/KST-ZQST 22 modules²⁾

Schöck Isokorb®

Example: Type KST-QST 22 module, KST-ZQST 22 module

Example: Moment connection for HEA 360 with 4 × KST-ZQST 22 modules

Loads:

Load case 1 (status during usage): $V_{z,d} = 126 \text{ kN}$ $H_d = \pm 20 \text{ kN}$ $M_{y,d} = -236 \text{ kNm}$
 Load case 2 (assembly): $V_{z,d} = -96 \text{ kN}$ $M_{y,d} = 166 \text{ kNm}$ $M_{z,d} = \pm 22 \text{ kNm}$ $F_{x,c,d} = 160 \text{ kNm}$

$e_1 = 0,215 \text{ m}$
 $e_2 = 0,450 \text{ m}$
 $e_3 = 0.280 \text{ m}$ (axis separation of the outer row of bolts)

Verification of the load case “status during usage”:

Shear force and horizontal force at load case 1

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$$

$$\frac{V_{z,Rd,QST22}}{V_{z,d}} = 4 \times 36 \text{ kN} = 144 \text{ kN}$$

$$\frac{V_{z,d}}{V_{z,Rd,QST22}} = 126 \text{ kN}/144 \text{ kN} = 0.88 < 1.0$$

$$\frac{H_{d,Rd,QST22}}{H_d} = 4 \times 6 \text{ kN} = 24 \text{ kN}$$

$$\frac{H_d}{H_{d,Rd,QST22}} = 20 \text{ kN}/24 \text{ kN} = 0.83 < 1.0$$

Moment at load case 1

$$M_{y,d} = 2 \times F_{t,Rd} \times e_2 + 2 \times \frac{e_1}{e_2} \times N_{t,Rd} \times e_1$$

$$F_{t,Rd,QST22} = \frac{M_{y,d}}{2 \times e_2 + 2 \times \frac{e_1}{e_2} \times e_1} = \frac{236 \text{ kNm}}{2 \times 0.45 \text{ m} + 2 \times \frac{0.215 \text{ m}}{0.45 \text{ m}} \times 0.215 \text{ m}} = 213.5 \text{ kN}$$

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0 \quad \frac{F_{t,d}}{F_{t,Rd}} < 1.0$$

$$\frac{F_{c,d}}{F_{c,Rd,QST22}} = 213.5 \text{ kN}/225.4 \text{ kN} = 0.95 < 1.0$$

$$\frac{F_{t,d}}{F_{t,Rd,QST22}} = 213.5 \text{ kN}/225.4 \text{ kN} = 0.95 < 1.0$$

Minimum end plate thickness without detailed verification, using mild steel S235: Distance $b \leq 50 \text{ mm}$

$$\frac{\max F_{t,d}}{F_{t,Rd,QST22}} \begin{cases} \leq 1.0 & : 40 \text{ mm} \\ \leq 0.8 & : 35 \text{ mm} \\ \leq 0.5 & : 30 \text{ mm} \end{cases} \quad \frac{F_{t,d}}{F_{t,Rd}} = 0.95 < 1.0 \rightarrow d = 40 \text{ mm}$$

Deformation due to $M_{y,d}$ (see page 173)

Buckling angle

$$\varphi = \frac{M_k}{c} \text{ [rad]}$$

$$\varphi = \frac{236/1.45 \times 100}{25.5336^{06}} \text{ [rad]}$$

$$c = 24\,000 \times a^2$$

$$c = 24\,000 \times \left(\frac{(21.5 \text{ cm} + 45 \text{ cm})}{2} \right)^2 = 26.5335 \times 10^6 \text{ [kNcm/rad]}$$

KST

Steel-to-steel

Loading combination during assembly:

Shear force at load case 2

$$\frac{V_{z,d}}{V_{z,Rd}} < 1.0$$

$$\begin{aligned} V_{z,Rd,QST22} &= 4 \times 36 \text{ kN} = 144 \text{ kN} \\ V_{z,d}/V_{z,Rd,QST22} &= 96 \text{ kN}/144 \text{ kN} = 0.66 < 1.0 \end{aligned}$$

Moment at load case 2 (lifting off)

$$M_{y,d} = 2 \times D_d \times e_2 + 2 \times \frac{e_1}{e_2} \times D_d \times e_1$$

$$M_{z,d} = 2 \times D_d \times e_3$$

Verification of the bolts under the highest loads for compressive loads from bi-axial bending¹⁾

$$\frac{F_{c,d}}{F_{c,Rd}} < 1.0$$

$$F_{c,d} = \frac{M_{y,d}}{2 \times e_2 + 2 \times \frac{e_1}{e_2} \times e_1} + \frac{M_{z,d}}{2^{1)} \times e_3} + \frac{F_{c,d}}{8^{2)}}$$

$$F_{c,d} = \frac{166 \text{ KNm}}{2 \times 0.45 \text{ m} + 2 \times \frac{0.215 \text{ m}}{0.450 \text{ m}} \times 0.215 \text{ m}} + \frac{22 \text{ KNm}}{2 \times 0.28 \text{ m}} + \frac{160 \text{ KNm}}{8}$$

$$F_{c,d} = 150.17 \text{ KN} + 39.29 \text{ KN} + 20 \text{ KN}$$

$$F_{c,d}/F_{c,Rd,QST22} = 209.46 \text{ KN}/225.4 \text{ KN} = 0.93 < 1.0$$

KST

¹⁾ Conservatively, only the external bolts are considered as being load-bearing. The calculations are performed with just 2 bolts, as $F_{c,d}$ relates to 1 module.

²⁾ Number of modules subjected to a compressive load due to normal force $F_{x,c,d}$.

Schöck Isokorb® type KST

End plate dimensioning

Example - end plate protruding

Calculation of max. bolt force: $\frac{F_{t,max,d}}{2} = F_{t,max,d}$ per bolt

Max. moment in the end plate:

$$M_d = F_{t,max,d,bolt} \times a_l = [\text{kNmm}]$$

$$W = d^2 \times b_{ef}/6 = [\text{mm}^2] \text{ with}$$

$$b_{ef} = \min(b_1; b_2/2; b_3/2)$$

d = thickness of end plate

c = diameter of U-washer

c (KST 16) = 30 mm,

c (KST 22) = 39 mm

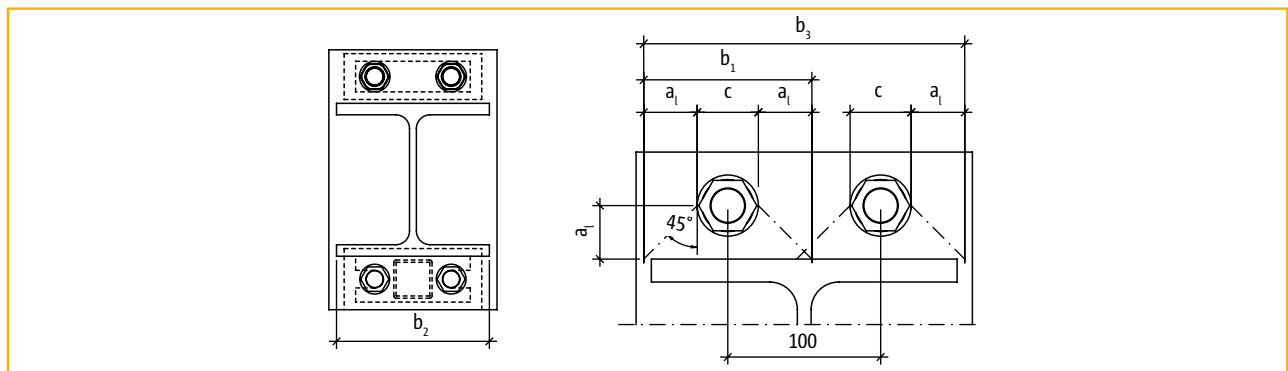
$$b_1 = 2 \times a_l + c \text{ [mm]}$$

b_2 = member width or width of end plate [mm]

$$b_3 = 2 \times a_l + c + 100 \text{ [mm]}$$

$$M_{R,d} = W \times f_{y,k}/1.1 = [\text{kNmm}]$$

$$M_d/M_{R,d} \leq 1.0$$



Schöck Isokorb® type KST 22 dimensioning of the end plate

Example - end plate flush

Max. tensile or compressive force per module:

$$F_{t,d} = F_{c,d}$$

Max. moment in the end plate:

$$M_d = F_{t,d} \times (a_l + \frac{t}{2})$$

$W = d^2 \times b_{ef}/6$ with

$$b_{ef} = b - 2 \times f$$

d = thickness of end plate

f = diameter of bore

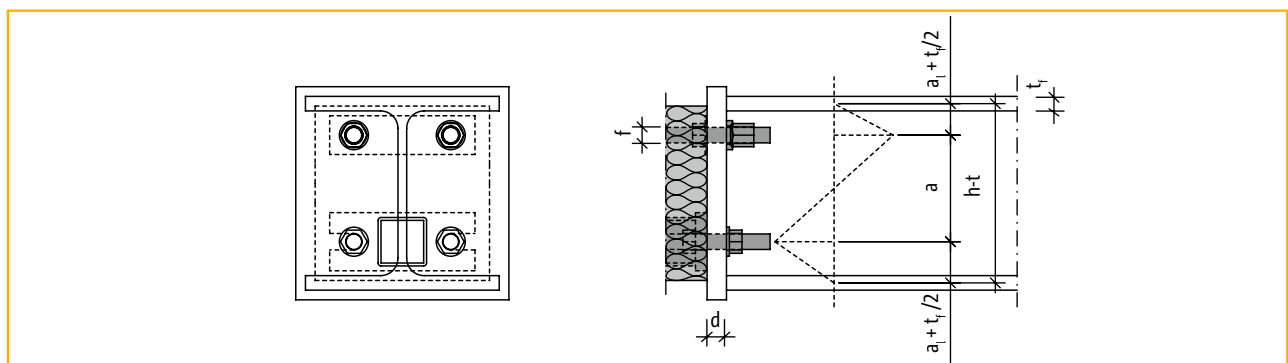
f (KST 16) = 18 mm

f (KST 22) = 24 mm

b = width of end plate

$$M_{R,d} = W \times f_{y,k}/1.1$$

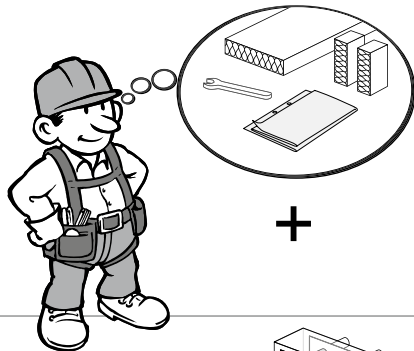
$$M_d/M_{R,d} \leq 1.0$$



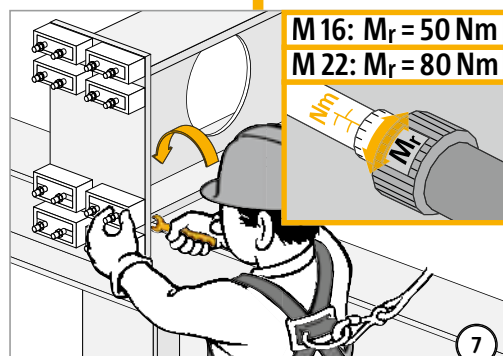
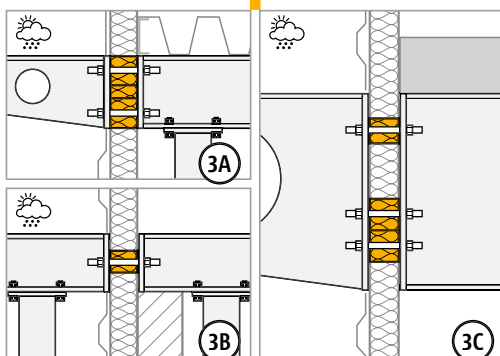
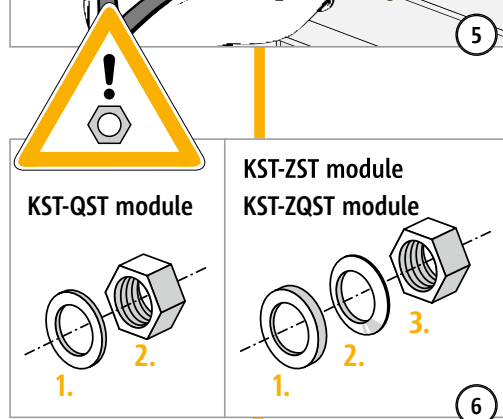
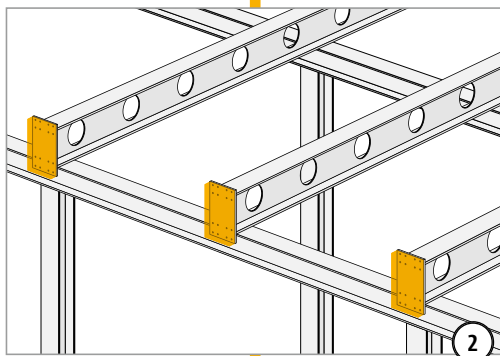
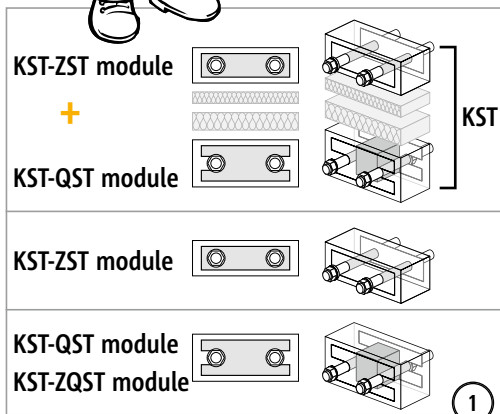
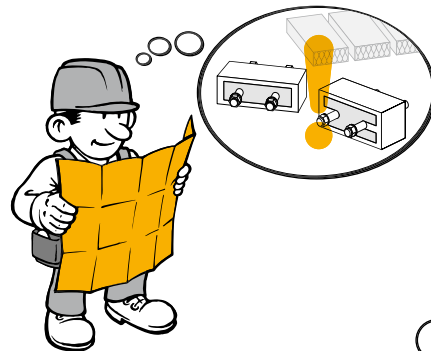
Schöck Isokorb® type KST 16 dimensioning of the end plate

Schöck Isokorb® type KST

Method statement



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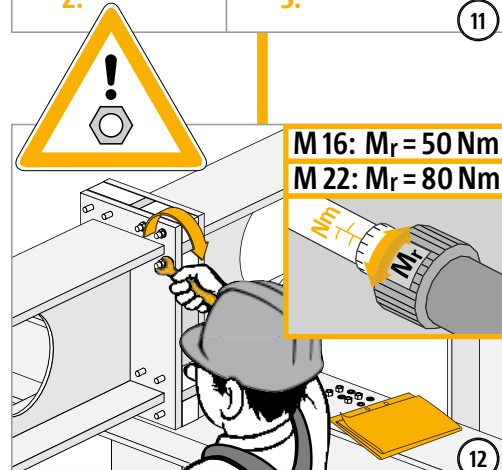
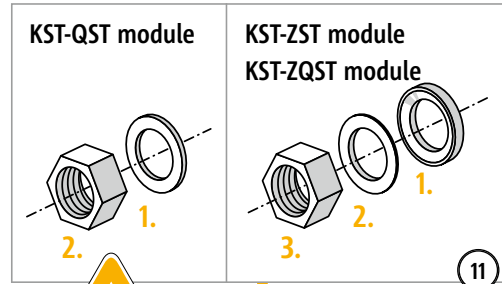
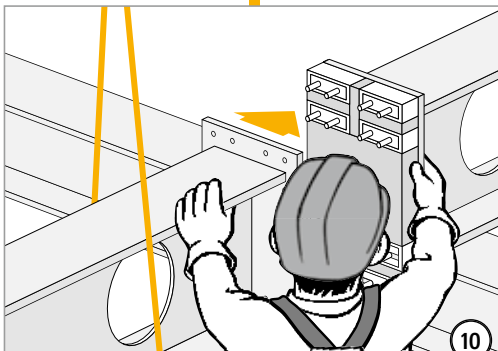
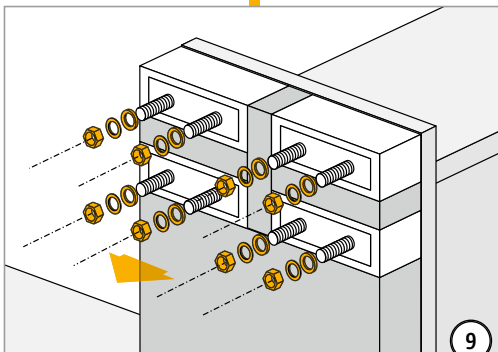
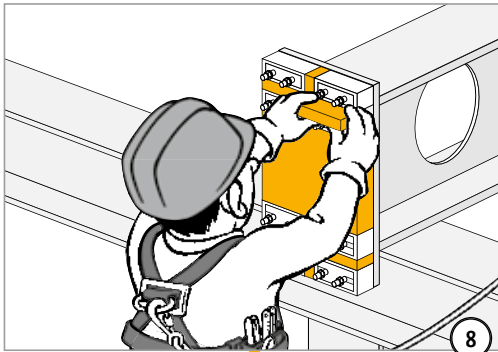


KST

Steel-to-steel

Schöck Isokorb® type KST

Method statement



KST

Steel-to-steel

Schöck Isokorb® KST, QST, ZST, ZQST module Checklist

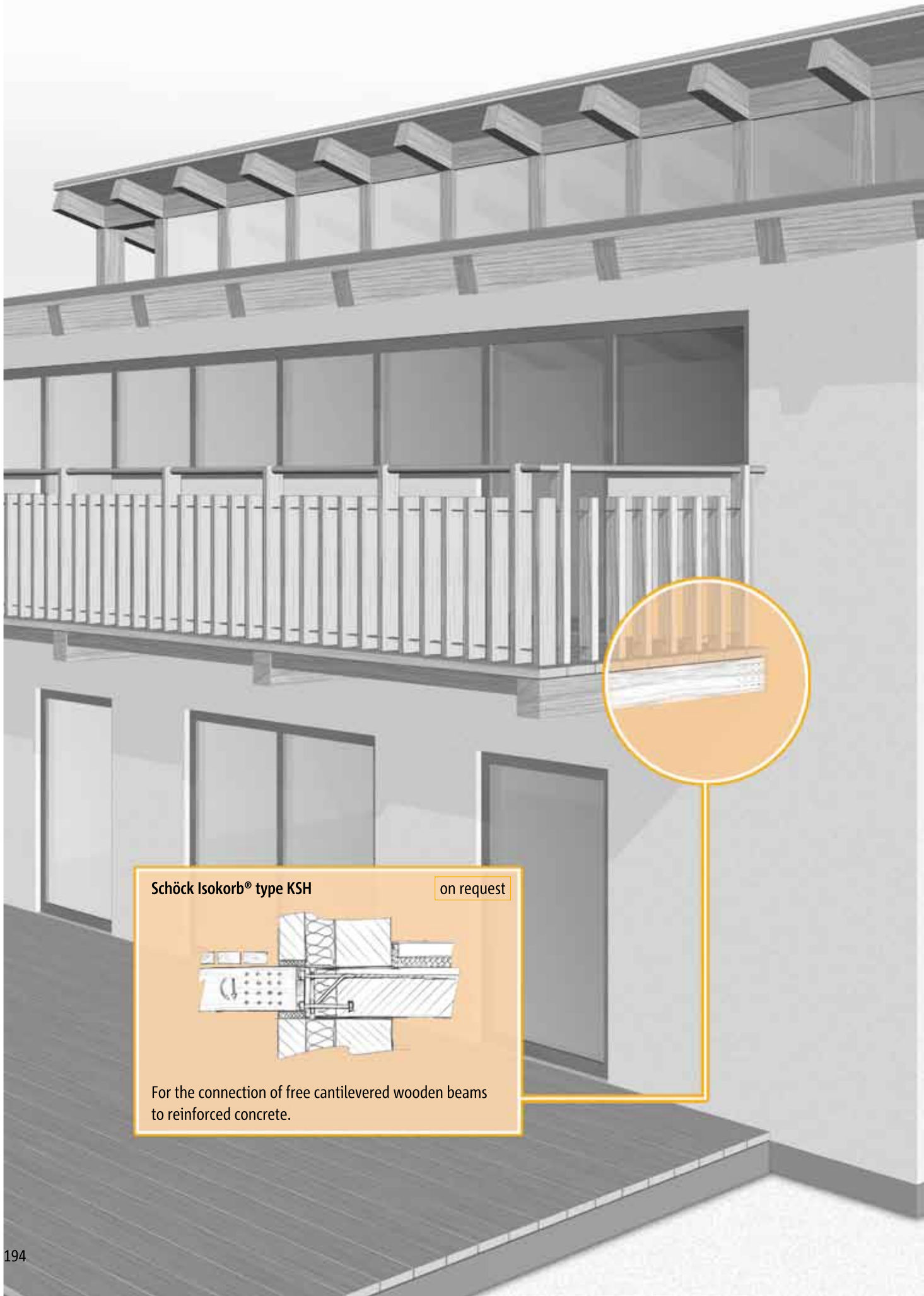


- Have the member forces on the Isokorb® connection been determined at the design level?
- Will the Isokorb® element be used under primarily static loads (see page 173)?
- Are temperature deformations assigned directly to the Isokorb® connection? Expansion joint spacing (see pages 174 - 175)?
- Will the Isokorb® connection be exposed to an environment with a high chlorine content (e.g. inside indoor swimming pools) (see page 164)?
- Is there a fire safety requirement for the overall load-bearing structure/Isokorb® (see page 164)?
- Selection and calculation of the Isokorb® elements (also see pages 168 - 171 and examples on pages 176 - 188).
 - Are the selected modules adequately dimensioned (see “Design and calculation table” on page 172)?
 - Have wind loads with a slight lift-off effect been assigned to the KST connection (see page 172, footnote ⁶⁾)?
 - Is the interaction relationship $3 \times V_z + 2 \times H_y + Z_x = \max Z_d \leq Z_{x,Rd}$ satisfied for the KST-QST module and KST-ZQST module under tensile loads with simultaneous shear loads (see page 172, footnote ³⁾)?
 - Have the KST-QST modules and KST-ZQST modules been located in the compression area in order to transfer shear forces (see example 8 on pages 182 - 183)?
- End plate calculation without more detailed verification (see pages 176 - 188):
Are the requirements in terms of maximum bolt distances to the flange and minimum head plate width satisfied (see examples 1 - 10 on pages 176 - 188)?
Front plate calculation with detailed verification: see page 189.
- Did the deformation calculations for the overall structure take into account the deformation due to M_k in the Isokorb® connection (see page 173)?
- Are the individual modules clearly marked in the implementation plan and works plan so that there is no risk of their being interchanged.
- Have the tightening torques for the screwed connections been marked in the implementation plan (see page 190 - 191)?
The nuts should be tightened spanner-tight without planned preload; the following tightening torques apply:

KST 16 (bolt ϕ 16): $M_r = 50$ Nm
KST 22 (bolt ϕ 22): $M_r = 80$ Nm

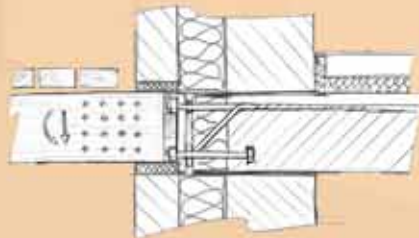
KST

Steel-to-steel

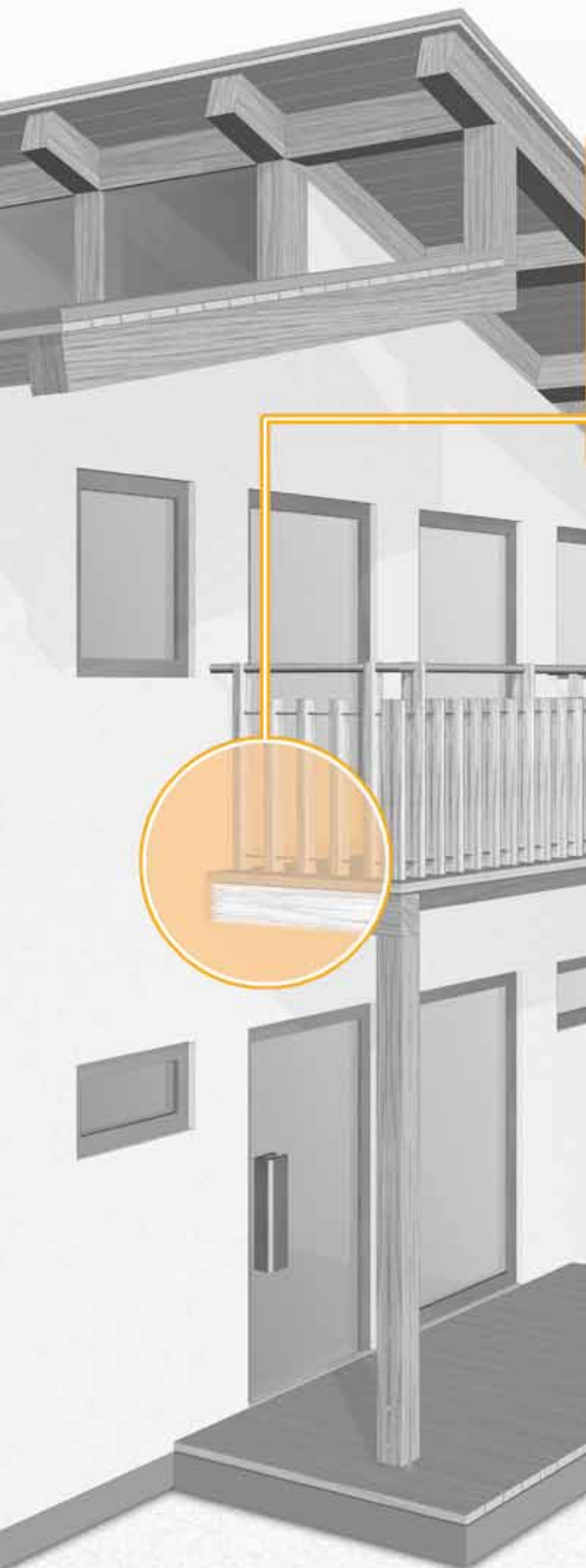


Schöck Isokorb® type KSH

on request



For the connection of free cantilevered wooden beams to reinforced concrete.



Schöck Isokorb® type QSH

on request



For the connection of supported wooden beams to reinforced concrete.

**For further information
on this product please
call us at 0 67 11 56 90**

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Snarøyveien 67
Hangar 2
Koksa
1367 Snarøya
Tel: +47 67 11 56 90
Fax: +47 67 11 56 91
post@haucon.no

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HauCon Norge AS
Snarøyveien 67
Hangar 2
Koksa
1367 Snarøya
Tel: +47 67 11 56 90
Fax: +47 67 11 56 91
post@haucon.no

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